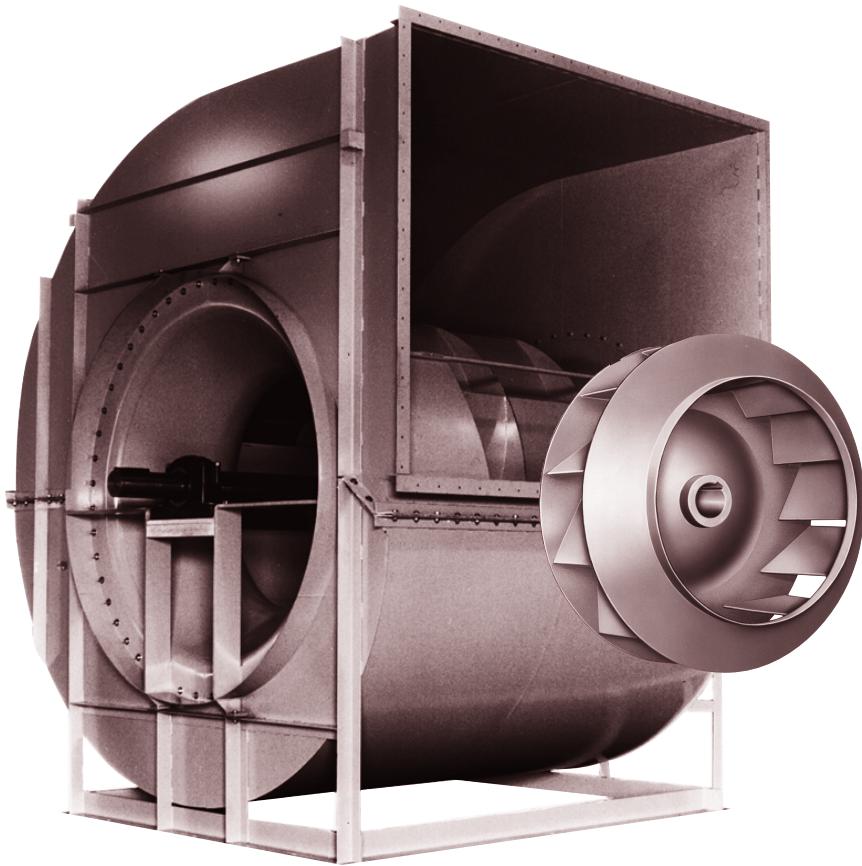


# AIRFOIL HIGH EFFICIENCY CENTRIFUGAL FANS

# 8100 SERIES



ACME ENGINEERING & MANUFACTURING CORP.  
MUSKOGEE, OKLAHOMA

# 8100 SERIES

## DESIGN FEATURES

### GENERAL

The 8100 Series Airfoil Centrifugal Fans utilize the latest design techniques to produce a quiet, highly efficient air mover. Aerodynamically designed airfoil blades and air passages allow more air to be handled with less horsepower and at a lower sound level. This fan has been designed for applications where low operating cost and quiet operation are prime considerations.

### EFFICIENCY

Most important is sustained high efficiency over the range of optimum selection. The ultimate measure of fan performance is operating efficiency. High efficiency means low operating costs throughout the life of the equipment. Normal selection is slightly to the right of peak efficiency, thereby assuring adequate pressure reserve.

### HORSEPOWER

The horsepower curve is self-limiting and reaches a maximum in the normal selection range at a given speed. Motors selected using this self-limiting power as a basis will not overload as long as the speed is not changed.

### QUIET OPERATION

Precise orientation of wheel blades, combined with careful aerodynamic design of wheel and casing, decreases air turbulence and increases pressure conversion efficiency. The result is a quieter operating fan.

### AIRFOIL BLADING

Provides full streamline airflow for greater operating efficiency and perceptibly quieter performance.



8100 Series A.F.



Acme Engineering and Manufacturing Corporation, Industrial Products Division, certifies that the 8100 Series fans shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests & procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program. For Sound Performance Data refer to Sound Bulletin S92.

## THESE ACROSS THE BOARD AIRFOIL ADVANTAGES...

- Steeply Rising Pressure Curve. . .Ensures minimum variation in volume with change in system pressure and provides a pressure reserve above the normal selection range.
- Low Operating Cost. . .Maximum peak and operating efficiencies, with minimum power requirements.
- Quieter Operation. . .Aerodynamically correct airflow provided by airfoil blading permits quiet operation, so important whenever air is moved.
- Full Value. . .Superior design, workmanship, application and service.
- Wide Range of Application. . .Fans are available to meet many commercial and industrial requirements in both general purpose and heavy duty construction.

### ADD UP TO

- **Real Savings . . .** low initial cost . . . minimum operating expense . . . minimum maintenance expense.



General Purpose...Classes I and II for medium pressures



U.L. 762 Listed

Consult your Acme representative for availability.

# 8100 SERIES

## TYPICAL CONSTRUCTION FEATURES GENERAL PURPOSE FAN

### BEARINGS

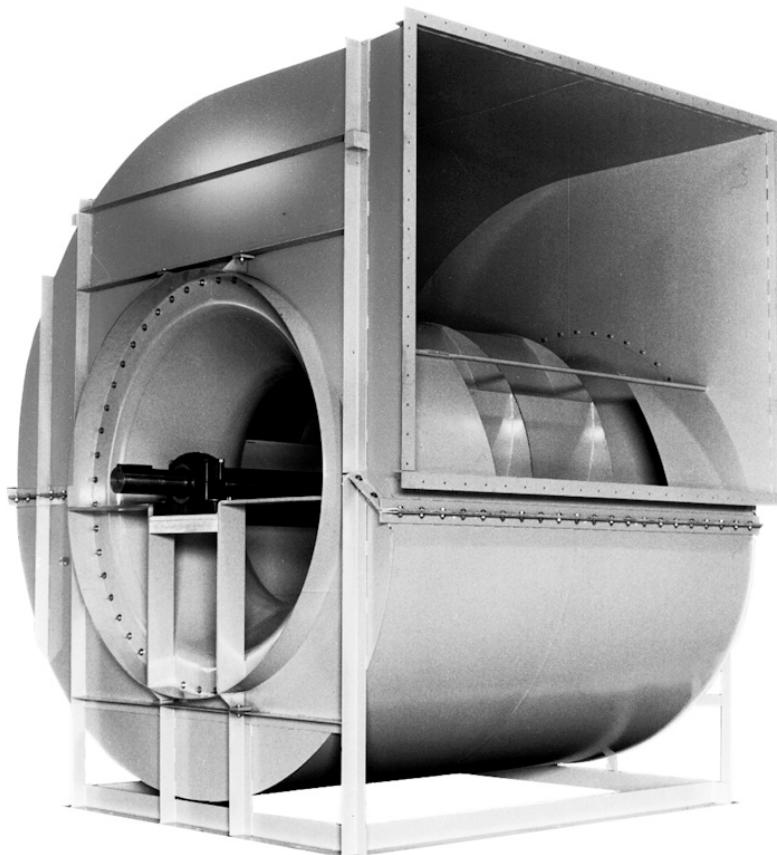
Self-aligning, grease lubricated, anti-friction bearings are standard. Minimum starting friction, simple maintenance and long trouble-free life expectancy make them ideal for fan service. In general, ball bearings are used for the higher speeds and roller bearings for heavy loads and at slower speed.

### SPUN INLETS

Deep streamlined inlets reduce incoming air turbulence and losses to a minimum. Overlapping of the inlet with the contoured wheel rims allows air to move into the wheel without obstruction.

### REINFORCING BRACES

Angle bracing, which essentially forms a beam section, eliminates the possibility of casing pulsation and vibration. In certain fan sizes, the bracing angles are used to permit simple connection of square or rectangular ducts directly to the fan. This eliminates the usual duct transition piece.



### BASE

The base is fabricated from steel angles for maximum support and stiffness.

### HEAVY BEARING SUPPORT

Heavy steel bearing supports maintain accurate alignment, prevent bearing distortion and offer a minimum of resistance to airflow.

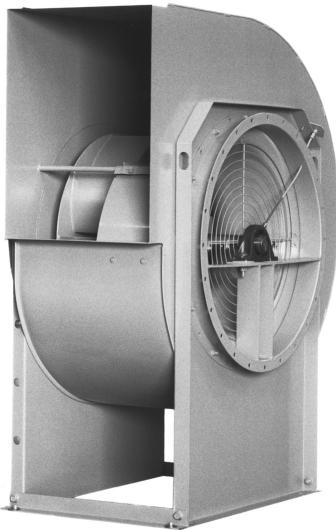
### SHAFTS

Shafts are fabricated from medium carbon steel (larger fans utilize forged shafts) and all are carefully turned, ground and polished to size. All shafts are correctly designed to give safe deflection and operate well below the first critical speeds.

# 8100 SERIES

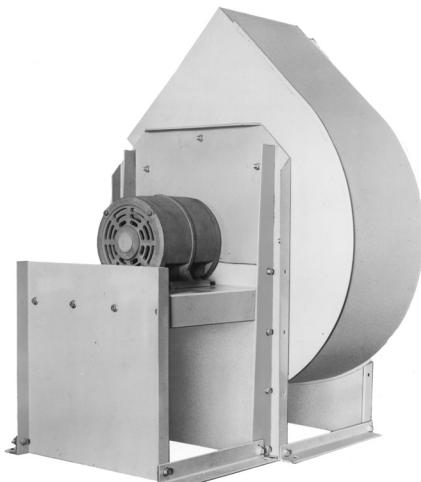
## ARRANGEMENTS SINGLE WIDTH (SWSI)

**Arrangement 3.** . .Single width fans are belt driven with bearings supported by heavy steel members on each side of the fan housing. This arrangement is generally used for ventilation, air conditioning and clean ambient air applications, since the bearings are located in the airstream. Available in sizes 8118 through 8154 for Classes I and II.



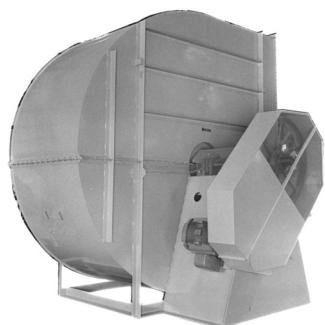
ARR. 3

**Arrangement 4.** . .Direct driven has fan wheel overhung on motor shaft and motor mounted on a pedestal. Available in Classes I and II in sizes 8118 through 8137 only.



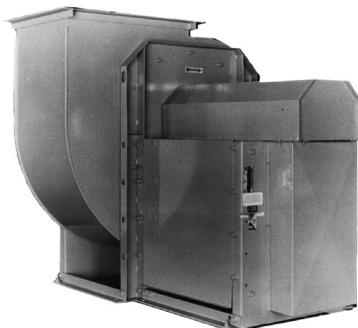
ARR. 4

**Arrangement 9.** . .Similar in construction and application to Arrangement 1, except the fan assembly has provision for mounting the motor on the side of the bearing support pedestal. Mounting the motor integral with the fan provides a package which uses a minimum of floor area and is easily movable. Available in all sizes, Classes I and II. Limited by maximum motor frame.



ARR. 9

**Arrangement 10.** . .Similar to Arrangement 9, except that the motor is mounted within the bearing support base. This package fan uses a minimum of floor space, protects the motor and is available with a weather cover or belt guard. Furnished in Classes I and II, sizes 8118 through 8154.



ARR. 10

## DOUBLE WIDTH (DWDI)

**Arrangement 3.** . .Belt driven with both bearings mounted in the inlets. Similar in construction and application to Arrangement 3, SWSI. Double width fans deliver a maximum volume of air with a minimum amount of space required. Available in sizes 8118 through 8154, Classes I and II.



General purpose, Arrangement 3, Double Width, Double Inlet fan.

# 8100 SERIES

## FAN CONSTRUCTION

### HOUSING

All SWSI and DWDI housings are fabricated from rigidly braced steel and provided with streamlined spun inlets which guide the air into the wheel with a minimum of interference.

Either fixed or rotatable discharge housings are available for sizes 8118 through 8137, both single and double width. Fixed discharge housings are standard for sizes 8140 and larger, and are continuously welded.

Housings are fabricated using beaded or welded types of construction depending on fan size or class.

### WHEELS

The rotating elements of a fan are most important and must be designed and fabricated to provide the highest practical aerodynamic performance with smooth vibration-free operation. This complete line of airfoil wheels features:

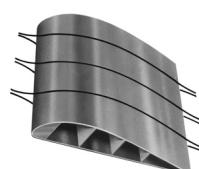
- Shock-free airflow, minimizing turbulence and sound.
- Hubs designed to guide the air into the blades.
- Wheels statically and dynamically balanced.



8100 DWDI



8100 SWSI



### 8100 DWDI AND SWSI AIRFOIL WHEELS

Welding of the double thickness airfoil blades to the wheel back or center plate and rim(s) provides the necessary strength and rigidity for all classes of construction. Continuous welding of the trailing edge of the blades, not only minimizes trailing eddies which contribute to the sound output of the fan, but helps protect the hollow blading from internal corrosion.

### INTENDED SERVICE

In general, fans are built to suit the service for which they are intended to perform. Variations in rotation, discharge, class of construction, arrangements, bearing type and location are but a few of the many different options that are available.

### PROTECTIVE COATINGS

Standard finish for the 8100 Series fans consists of charcoal baked enamel with U.V. inhibitors applied inside and out.

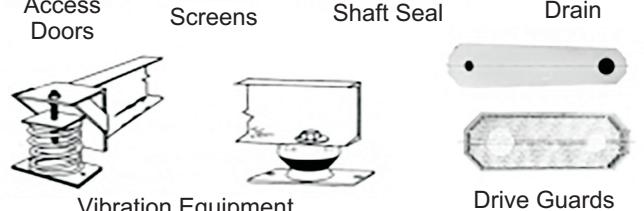
### SPARK RESISTANT FANS

Application of fans on systems where hazardous, explosive or flammable conditions exist requires careful attention on the part of the designer, manufacturer and installer. The 8100 Series fans are available with spark resistant construction as covered by the following table. Fans with this construction are only available in arrangements 3, 4, 9 and 10. Aluminum wheels for Type A or B construction are available for Class I and II.

Fans must be installed with all fan parts electrically grounded.

## OPTIONAL ACCESSORIES

- Access Doors
- Extended Lube Fittings
- Flanged Inlet & Outlet
- Heat Shield
- Inlet & Outlet Screens
- Inlet Boxes
- Motor & V-Belt Drives
- Outlet Dampers
- Shaft & Bearing Guards
- Shaft Seals
- Spark Resistant Const.
- Special Nameplates
- Std. & Flanged Drains
- Unitary Subbases
- V-Belt Drive Guards
- Weather Covers



Vibration Equipment

Drive Guards



Outlet Dampers

# 8100 SERIES

Table of Standard Classifications for Spark Resistant Construction.	
<b>Type A</b> ...All parts of the fan in contact with the air or gas being handled shall be made of non-ferrous material. Steps must also be taken to assure that the wheel, bearings, and shaft are adequately attached and/or restrained to prevent a lateral or axial shift in these components.	<b>Shaft Seals</b> Plate type sealant, backed by a steel retaining plate secured to fan housing side around shaft opening.
<b>Type B</b> ...The fan shall have a non-ferrous wheel and non-ferrous ring about the opening through which the shaft passes. Ferrous hubs, shafts and hardware are allowed if construction is such that a shift of the wheel or shaft will not permit two ferrous parts of the fan to rub or strike. Steps must also be taken to assure that the wheel, bearings, and shaft are adequately attached and/or restrained to prevent a lateral or axial shift in these components.	<b>Bearings</b> <b>Class I and II Fans</b> All sizes and arrangements, SWSI or DWDI, are supplied with pillow block type, ball or roller bearings as standard.
<b>Type C</b> ...The fan shall be so constructed that a shift of the wheel or shaft will not permit two ferrous parts of the fan to rub or strike.	With proper belt tension, Acme bearings are rated at a L-10 life of 40,000 hours. However, certain high speed and high horsepower configurations may lead to reduced bearing life.
<b>Notes:</b> <ol style="list-style-type: none"><li>1. Bearings shall not be placed in the air or gas stream.</li><li>2. The user shall electrically ground all fan parts.</li><li>3. Explosion proof motors and static resistant belts should be used.</li></ol>	<b>Outlet Dampers</b> <b>Class I and II Fans</b> Dampers for all sizes and arrangements, SWSI or DWDI, have independent frames and slip joint type duct connection. They are multi-louver type, interconnected and fabricated with bearings. A hand lever and locking quadrant are furnished for manual operation and a stub shaft for automatic control.

Refer to AMCA Standard 99-0401-86 for more detailed information.

## PHYSICAL DATA

AMCA Standard 99-2408-69 defines three performance Classes, I through II.

### Housings

Class I and II Fans

Sizes 8118 through 8137 SWSI or DWDI, tack welded, beaded seams. Continuous welding optional.

Sizes 8140 and larger, SWSI or DWDI, continuous welded seams.

### Inlets

SWSI fans size 18-37, Class I and II are furnished with circular Slip Joint Inlets as standard (Arr. 3, 4, 9 and 10). The above applies to all fan Arrangements, except 3, which for Class I and II, sizes 12-37 have a round flange punched inlet as standard for both SW and DW. For Arr. 3, 4, and 9, Class I and II, SW or DW, Sizes 40-54, the standard inlet is a square flange open type unpunched.

### Outlets

Slip joint outlets are standard for Class I and II fans. If a flanged type outlet damper is specified, a fan outlet flange is also required.

### Wheels

Class I, and II Fans

All SWSI or DWDI wheels are fabricated with die-formed blades.

### Blades

Wheel blades are welded to the rim, center or backplate.

### Hubs

Hubs are fabricated from steel bar and plate or cast iron.

### Shafts

Turned, ground and polished of SAE 1045 medium carbon steel, designed to operate well below and away from the first critical speeds.

## TYPICAL SPECIFICATIONS

### FURNISH AND INSTALL WHERE SHOWN ON THE PLANS, 8100 SERIES, CENTRIFUGAL A.F. FANS.

**PERFORMANCE:** Fans shall be licensed to bear the AMCA Sound and Air Performance Seal with performance ratings based on tests conducted in accordance with AMCA Publication 211 and AMCA Publication 311, and comply with the requirements of the AMCA Certified Ratings Program. Fans shall have a sharply rising pressure characteristic which shall extend throughout the operating range and continue to rise well beyond the efficiency peak to insure quiet, stable operation under most conditions. The horsepower characteristic shall be truly non-overloading and shall peak within the normal selection range.

**DESIGN AND CONSTRUCTION:** Housings shall be of scroll centrifugal type, rigidly braced and reinforced to help prevent vibration or pulsation. Wheel diameters and outlet areas shall be in accordance with the Standard Sizes adopted by AMCA for non-overloading fans. Inlets shall be fully streamlined.

**WHEELS:** Fan wheels shall be furnished with die-formed airfoil blades for maximum efficiency and quiet operation. Airfoil blades shall be continuously welded to both backplate, rim, and along the back edge of the blade to help prevent internal corrosion due to moisture entry.

**ACCESSORIES:** Fans shall be furnished with accessories as shown in the schedules.

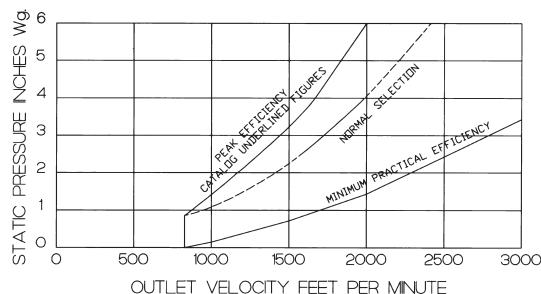
# 8100 SERIES

## SELECTION AND APPLICATION

Efficient fan selection minimizes internal energy losses and sound generation. Acoustical laboratory tests confirm that low sound output occurs at high operating efficiency. The figures with a 1 in each pressure column of the performance table are near peak efficiency. Fan selections near the peak efficiency provide low sound output consistent with adequate pressure reserve and self-limiting horsepower - another advantage of carefully coordinated design.

**Selection for relatively quiet operation...** Selection at higher efficiencies minimizes sound generation. For lower sound output, together with other benefits of low power consumption and operating cost throughout fan life, select fans near **Normal Selection Curve**. When higher sound levels are acceptable, together with smaller fans and higher operating costs selection can be made at lower efficiencies. Under these circumstances, sound attenuation may be desirable.

### Recommended Outlet Velocities For Quiet Operation

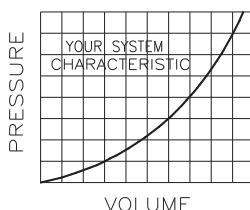


## SELECTION CONSIDERATIONS

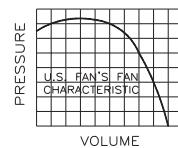
Selection of the proper fan for a given application involves not only the operating characteristics of the fan, but a careful analysis of first cost versus operating cost, as well as expected life, quietness of operation, location of equipment and any other job limitations. Generally speaking, permanent types of fan installations such as public buildings, schools, or hospitals are expected to operate for many years, during which time operating and maintenance costs can be substantial factors. Quite often an analysis of first cost versus operating costs for the life expectancy of the fan can justify a higher initial investment using a larger fan with higher efficiency. Industrial applications, on the other hand, have indeterminate life expectancies and often permit smaller fans to be selected at lower efficiencies. Each installation should be thoroughly analyzed in its design stage to insure that the ultimate objective is accomplished.

## ACME'S FAN...YOUR SYSTEM

Fan selections are based on static pressure capability when handling a given volume of air. The static pressure is calculated for each system by following certain accepted industry practices. This calculation of static pressure is at best an inexact science with the error often compounded by the addition of safety factors.

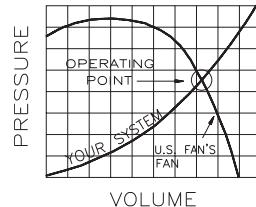


If the system pressure requirements for a given volume of flow is known, the system characteristic curve is a parabola and can be predicted mathematically. Such a system curve is illustrated to the left.



A fan at a given RPM has a characteristic pressure-volume curve from wide open to blocked tight. Such a fan curve is illustrated to the left.

If the curves are superimposed as illustrated to the right, the intersection is the only point on the system at which the fan can operate. If this balance point does not satisfy the system pressure and volume requirements, the system requirements or fan speed must be adjusted until the required operating characteristics are obtained.



In the selection of a fan to meet calculated or specified pressure-volume conditions, it is important to apply, where possible, an adjustable fan drive with sufficient variation to compensate for variances between actual and calculated operating conditions.

## FAN STARTING REQUIREMENTS

A fan is an energy converter. Electrical energy rotates the fan wheel through a driving motor and increases the static pressure (potential energy) of the air handled by the fan in order to overcome resistance to air flow offered by the duct system. The wheel also increases the velocity pressure (kinetic energy) of the air which is the energy required to maintain the air in motion. The driving motor must be capable of starting the fan from rest and accelerating it to operating speed, with a minimum of disturbance to the electrical system. The information given below is useful in understanding the motor problems that may arise.

**To start and accelerate a fan to operating speed it is necessary to:**

- Overcome bearing resistance.** This resistance can vary with the type of bearing used. It is low for anti-friction types and relatively high for sleeve types.
- Accelerate the inertia of the fan wheel and shaft.** This inertia is generally designated as the moment of inertia or  $WR^2$ . The motor must provide energy to accelerate it together with the inertia of the drive sheaves or coupling. The moment of inertia for Class III and IV fans will be greater than Class I and II fans, because heavier wheels and shafts are used.
- Provide energy to the fan wheel as it begins to deliver air into the duct system.** The horsepower required varies with the cube of the fan speed ratio. It is insignificant at low speeds, but increases rapidly as the fan wheel comes up to operating speed.

At lower static pressures it is possible to select motors that are too small. The fan operating brake horsepower could be significantly less than the  $WR^2$  necessary to accelerate the fan to the point of operation. If the motor was sized to the required operating brake horsepower without consideration for the fan  $WR^2$ , drive loss, and bearing loss, then it is very possible to overheat the motor and overload the electrical system. To assure the proper motor size you should refer to the appropriate Application Data Booklet for this product.

# 8100 SERIES

## SELECTION AND APPLICATION

The minimum motor sizes indicated in the fan performance data are based upon the use of standard, open dripproof or enclosed, normal torque motors for across-the-line starting. The use of other motors for reduced voltage starting, high or low starting torques, designed with high inertia capabilities, etc., should be checked to be sure they will start and accelerate the fan without overheating the motor or overloading the electrical circuit. The motors listed in the performance data have been selected based on one start per day and operation in an ambient temperature not exceeding 104°F (40°C). More frequent starting or operation in higher temperatures will probably require a motor larger than the minimum sizes listed.

Motor recommendations for fan sizes 8137 through 8154 are based on the use of four pole, 1800 RPM motors. Under certain operating conditions it may be possible to use motors smaller than those listed in the performance tables. The selection of smaller motors should be reviewed with the motor supplier.

In general, smaller fans do not present a starting problem. Hence, when a fractional horsepower is used, its starting and accelerating characteristics should be carefully checked.

A directly driven fan requires a larger motor to bring it up to its operating speed than a belt driven unit. The required inertia capability of the motor to start a fan and accelerate it, varies as the square of the fan-motor speed ratio. Belt driven arrangements are advantageous for the motor since a relatively low motor inertia capability is required due to the effect of the square of the fan-motor speed ratio. However, a fan directly connected to a motor does not have this speed difference and the mechanical advantage of the drive ratio is nonexistent. The driving motor must, of necessity, be larger than that indicated in the performance tables and should be reviewed with the motor supplier.

Whenever outlet dampers are used, the starting load and motor heating are reduced, if such devices are kept closed until after the fan has accelerated to operating speed.

### CORRECTION OF FAN PERFORMANCE FOR OTHER THAN STANDARD AIR CONDITIONS

Air volumes to be handled by the fan must be calculated to satisfy the application. A fan operating on a given system at a given speed is a constant volume machine. The density of air entering the fan (affected by temperature and/or altitude) can vary, but the air volume delivered will remain unchanged. The system resistance, the fan pressure capability and brake horsepower will vary directly with the air density.

In general practice the design system resistance is calculated in the usual manner using standard air density and the fan pressure requirements are determined for "standard" conditions. This is sometimes known as the equivalent pressure ( $SP_E$ ). Select the fan from the catalog in the normal manner using the equivalent pressure ( $SP_E$ ), noting the fan RPM and BHP. As indicated by fan law #2, the design air volume and selected fan speed will remain unchanged, but the fan pressure and horsepower will vary with the air density. The system resistance will also vary with the air density.

The design of many systems involves the calculation and specification of air quantities by weight as in product drying or combustion. Before a fan can be selected, the air quantity must be converted to an air volume based upon actual air density entering the fan inlet. The system resistance equivalent static pressure ( $SP_E$ ) must be determined using the air volume. The fan selection is now made from the catalog using the calculated air volume and the equivalent static pressure ( $SP_E$ ). Fan brake horsepower corrections are made for air density variations as indicated under Fan Law #2C.

For ease in calculations the table to follow contains air density ratios for temperatures from -20°F to 800°F (-29°C to 427°C) and barometric pressures from 29.92" to 20.58" Hg (760 mm to 536 mm Hg).

### FAN LAWS

Two basic fan laws relate performance variables for any fan of a given design (such as the Series 8100). An understanding of these relationships is necessary to select fans when they are handling air or gas which is different than standard or when fan performance adjustments must be made on existing systems.

**Both of these laws apply to a given unchanged duct system.**

#### FAN LAW #1

##### SPEED VARIABLE - CONSTANT AIR DENSITY

- A. Volume (CFM)...Varies directly as the ratio of the speeds.

$$CFM_2 = CFM_1 \times \left( \frac{RPM_2}{RPM_1} \right)$$

- B. Pressure (SP or TP)...Varies directly as the square of the speed ratio.

$$Pressure_2 = Pressure_1 \times \left( \frac{RPM_2}{RPM_1} \right)^2$$

- C. Power...Varies directly as the cube of the speed ratio.

$$BHP_2 = BHP_1 \times \left( \frac{RPM_2}{RPM_1} \right)^3$$

#### FAN LAW #2

##### AIR DENSITY VARIABLE - CONSTANT SPEED

- A. Volume (CFM)...Remains unchanged  
B. Pressure (SP or TP)...Varies directly as the ratio of the air densities.

$$Pressure_2 = Pressure_1 \times \left( \frac{Air\ Density_2}{Air\ Density_1} \right)$$

- C. Power...Varies directly as the ratio of the air densities.

$$BHP_2 = BHP_1 \times \left( \frac{Air\ Density_2}{Air\ Density_1} \right)$$

# 8100 SERIES

## SET SCREW TIGHTENING SCHEDULE

1. Before initial operation of the fan, tighten set screws according to the procedure outlined below.
2. After 500 operating hours or three months, whichever comes first, tighten set screws to the full recommended torque.
3. At least once a year, tighten set screws to the full recommended torque.

## PROCEDURE FOR TIGHTENING SET SCREWS IN BEARINGS AND HUBS

### One Set Screw Application

Using a torque wrench, tighten the set screw to the torque recommended in Table 1.

### Two Set Screw Application

1. Using a torque wrench, tighten one set screw to half of the torque recommended in Table 1.
2. Tighten the second set screw to the full recommended torque.
3. Tighten the first set screw to the full recommended torque.

## VARIABLE FREQUENCY DRIVES AND MOTORS

There are occasions when a Variable Frequency Drive (VFD) will cause poor motor performance and possible damage. To avoid these problems, the Company recommends the following:

1. Select compatible motor and VFD inverter; if possible, the motor and the inverter should be from the same manufacturer or at least the inverter selected should be recommended by the motor manufacturer.
2. A motor shaft grounding system should be used to prevent motor bearing damage from eddy currents.

NOTE: The Company will not honor motor warranty claims if the customer fails to follow these recommendations.

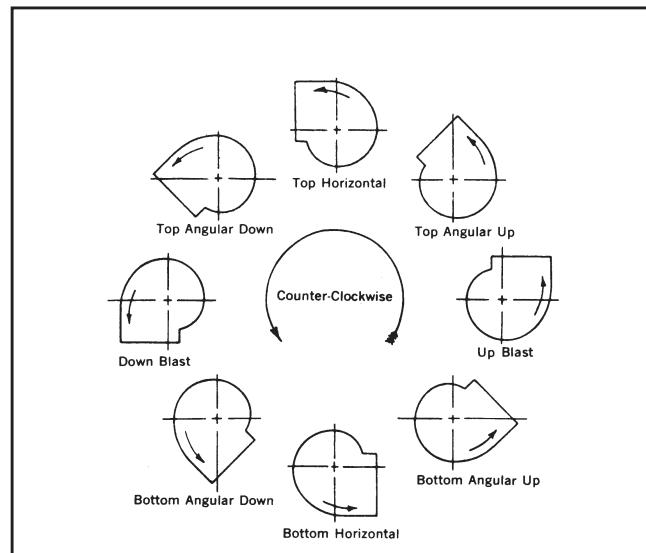
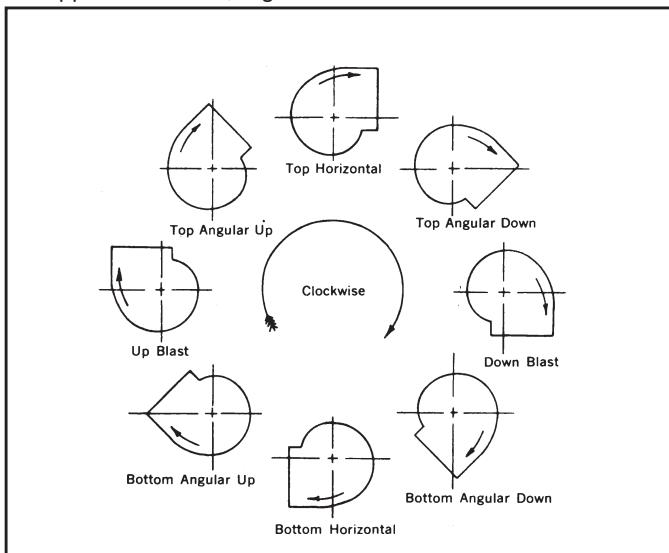
**Table 1. Recommended Tightening Torque for Set Screws**

Set Screw Diameter	Torque (in-lbs)
#10	35
1/4	80
5/16	126
3/8	240
7/16	384
1/2	744
9/16	1080
5/8	1500
3/4	2580
7/8	3600
1	5400

## DESIGNATION FOR DIRECTION OF ROTATION AND DISCHARGE

Direction of Rotation is determined from the drive side for either single or double width, or single or double inlet fans. (The driving side of a single inlet fan is considered to be the side opposite the inlet, regardless of the actual location of the

drive.) For fan inverted for ceiling suspension, the Direction of Rotation and Discharge is determined when the fan is resting on the floor.



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# 8100 SERIES

MAXIMUM CLASS OPERATING RPM  
FAN TEMPERATURE

SINGLE WIDTH  
SINGLE INLET

**SIZE 8124**

SIZE 8124	-20° to 150°F	-29° to 66°C
CLASS I		1782
CLASS II		2325

Wheel Diameter	24 $\frac{1}{2}$ inches	622 mm
Wheel Circumference	6.41 feet	1.954 m
Inlet Diameter/Area	27 $\frac{5}{16}$ inches dia./3.98 sq. ft.	691 mm/.3697 m <sup>2</sup>
Outlet Size/Area	25 $\frac{1}{16}$ x 19 $\frac{5}{16}$ inches I.D./3.46 sq. ft.	652 x 491 mm/.3214 m <sup>2</sup>
Tip Speed	6.41 x RPM ft./minute	1.954 x RPM m/minute
Maximum BHP	1.80 x (RPM 1000) <sup>3</sup> BHP	1.342 x (RPM 1000) <sup>3</sup> kW

VOL CFM	OUT VEL	$\frac{1}{2}$ " SP		$\frac{3}{4}$ " SP		$\frac{1}{2}$ " SP		$\frac{3}{4}$ " SP		$\frac{1}{2}$ " SP											
		RPM	BHP	RPM	BHP																
2076	600	*412	•0.12	*461	•0.17	*507	•0.23	*550	•0.28												
2422	700	447	0.16	493	0.21	534	0.27	573	0.33	•612	•0.39	*648	•0.45								
2768	800	486	0.20	526	0.26	566	0.32	603	0.39	636	0.46	672	0.53	*705	•0.59	*766	•0.73				
3114	900	525	0.24	564	0.31	599	0.38	635	0.46	668	0.53	698	0.61	729	0.68	789	0.83	*844	•0.99		
3460	1000	565	0.30	602	0.37	636	0.45	668	0.53	700	0.61	730	0.69	758	0.78	813	0.95	868	1.12	*918	•1.29
3806	1100	606	0.36	642	0.44	674	0.53	704	0.62	733	0.70	763	0.79	790	0.88	842	1.07	892	1.25	942	1.44
4152	1200	648	0.43	682	0.52	713	0.62	742	0.71	770	0.80	796	0.90	823	1.00	874	1.19	921	1.39	966	1.60
4498	1300	690	0.51	723	0.61	753	0.71	781	0.82	808	0.92	833	1.02	857	1.12	906	1.33	953	1.54	996	1.76
4844	1400	733	0.60	764	0.71	793	0.82	821	0.93	846	1.04	871	1.15	894	1.26	939	1.48	985	1.71	1027	1.94
5190	1500	776	0.71	806	0.82	834	0.94	860	1.06	885	1.18	909	1.29	932	1.41	975	1.64	1018	1.88	1060	2.13
5536	1600	820	0.83	849	0.95	875	1.07	901	1.19	925	1.32	948	1.45	971	1.57	1013	1.82	1052	2.08	1092	2.33
5882	1700	864	0.96	891	1.08	917	1.21	942	1.35	965	1.48	988	1.61	1010	1.75	1051	2.01	1089	2.28	1126	2.55
6228	1800	909	1.10	935	1.24	960	1.37	983	1.51	1006	1.65	1028	1.79	1049	1.94	1089	2.22	1127	2.50	1163	2.78
6574	1900	954	1.26	978	1.41	1002	1.55	1025	1.69	1047	1.84	1069	1.99	1089	2.14	1128	2.45	1165	2.74	1200	3.03
6920	2000	999	1.44	1022	1.59	1045	1.74	1067	1.89	1089	2.05	1110	2.20	1130	2.36	1168	2.68	1204	2.99	1238	3.30
7612	2200	1090	1.84	1111	2.01	1132	2.18	1153	2.35	1173	2.51	1193	2.68	1212	2.85	1248	3.19	1283	3.55	1316	3.89
8304	2400	1181	2.32	1201	2.50	1220	2.69	1240	2.88	1259	3.05	1277	3.24	1295	3.42	1330	3.79	1363	4.17	1395	4.55
8996	2600	1273	2.88	1292	3.08	1310	3.28	1327	3.49	1345	3.68	1363	3.87	1380	4.07	1413	4.47	1444	4.87	1475	5.28
9688	2800	1366	3.52	1383	3.74	1400	3.96	1416	4.18	1433	4.40	1449	4.61	1465	4.81	1497	5.24	1527	5.66	1557	6.10
10380	3000	1458	4.27	1474	4.50	1490	4.73	1506	4.96	1521	5.20	1537	5.43	1552	5.66	1582	6.10	1611	6.56	1639	7.02
11072	3200	1551	5.11	1566	5.36	1582	5.60	1596	5.85	1611	6.10	1625	6.36	1639	6.60	1668	7.08	1696	7.56	1723	8.04
11764	3400	1644	6.06	1659	6.32	1673	6.58	1687	6.85	1701	7.11	1714	7.38	1728	7.65	1755	8.16	1782	8.67	1807	9.18
12456	3600	1738	7.13	1751	7.40	1765	7.68	1778	7.96	1791	8.24	1804	8.52	1817	8.80	1842	9.36	1868	9.90	1893	10.43
13148	3800	1831	8.32	1844	8.61	1857	8.90	1870	9.19	1882	9.49	1895	9.78	1907	10.08	1931	10.68	1955	11.25	1979	11.81

VOL CFM	OUT VEL	$\frac{1}{2}$ " SP		$\frac{3}{4}$ " SP		$\frac{1}{2}$ " SP		$\frac{3}{4}$ " SP		$\frac{1}{2}$ " SP											
		RPM	BHP	RPM	BHP																
4498	1300	1037	1.99	1122	2.42	*1199	•2.86														
4844	1400	1067	2.17	1146	2.65	1223	3.11	*1294	•3.59												
5190	1500	1099	2.37	1173	2.88	1247	3.38	1317	3.89	*1384	•4.39	1450	4.97	*1469	•5.28	*1530	•5.85				
5536	1600	1132	2.59	1204	3.12	1271	3.67	1341	4.20	1407	4.73										
5882	1700	1164	2.82	1236	3.38	1302	3.95	1365	4.53	1431	5.09	1493	5.66	1552	6.23	*1608	•6.81				
6228	1800	1198	3.07	1268	3.65	1334	4.24	1395	4.85	1455	5.46	1517	6.06	1575	6.66	1631	7.26	*1684	•7.88	1742	8.62
6574	1900	1234	3.33	1301	3.94	1366	4.56	1426	5.19	1483	5.84	1541	6.48	1599	7.10	1654	7.74	1708	8.37	*1759	•9.02
6920	2000	1271	3.61	1334	4.25	1398	4.89	1458	5.55	1514	6.22	1568	6.90	1623	7.57	1678	8.23	1731	8.89	1782	9.56
7612	2200	1347	4.23	1407	4.92	1464	5.62	1523	6.32	1578	7.04	1631	7.76	1681	8.51	1729	9.26	1779	9.99	1830	10.71
8304	2400	1425	4.93	1483	5.67	1537	6.42	1589	7.18	1643	7.95	1695	8.72	1744	9.51	1791	10.30	1837	11.11	1881	11.94
8996	2600	1504	5.69	1560	6.51	1613	7.31	1663	8.12	1710	8.95	1760	9.77	1809	10.60	1855	11.45	1900	12.30	1944	13.17
9688	2800	1585	6.54	1639	7.43	1690	8.30	1738	9.16	1785	10.03	1829	10.92	1875	11.81	1920	12.70	1965	13.60	2007	14.51
10380	3000	1666	7.48	1719	8.43	1768	9.39	1815	10.31	1860	11.23	1904	12.16	1946	13.11	1987	14.06	2030	15.01	2072	15.96
11072	3200	1749	8.53	1800	9.53	1848	10.54	1894	11.57	1937	12.54	1980	13.51	2020	14.51	2060	15.51	2098	16.53	2138	17.54
11764	3400	1833	9.69	1881	10.74	1928	11.80	1972	12.88	2015	13.97	2056	15.00	2096	16.03	2135	17.08	2172	18.14	2209	19.22
12456	3600	1917	10.97	1964	12.07	2009	13.18	2052	14.31	2094	15.46	2134	16.61	2173	17.69	2211	18.79	2247	19.89	2283	21.01
13148	3800	2002	12.38	2048	13.53	2091	14.69	2133	15.87	2174	17.07	2213	18.28	2251	19.49	2288	20.63	2324	21.78		
13840	4000	2088	13.92	2132	15.12	2174	16.33	2215	17.56	2255	18.81	2293	20.07								
14532	4200	2175	15.60	2217	16.85	2258	18.12	2298	19.40												
15224	4400	2262	17.43	2303	18.73																

• Approximate Max. Static Efficiency and Quietest Selection. CL. I  CL. II
</tbl



# 8100 SERIES

**MAXIMUM CLASS OPERATING RPM**  
**FAN TEMPERATURE**

**SINGLE WIDTH**  
**SINGLE INLET**

**SIZE 8130**

SIZE 8130	-20° to 150°F 1391
<b>CLASS I</b>	
<b>CLASS II</b>	<b>1818</b>

Wheel Diameter	30 inches	762 mm
Wheel Circumference	7.85 feet	2.393 m
Inlet Diameter/Area	32 $\frac{1}{6}$ inches dia./5.76 sq. ft.	830 mm/.5351 m $^2$
Outlet Size/Area	23 $\frac{1}{6}$ x 31 $\frac{1}{2}$ inches I.D./.513 sq. ft.	595 x 800 mm/.4766 m $^2$
Tip Speed	7.85 x RPM ft./minute	2.393 x RPM m/minute
Maximum BHP	5.15 x (RPM 1000) $^3$ BHP	3.840 x (RPM 1000) $^3$ kW

VOL CFM	OUT VEL	$\frac{1}{4}$ " SP		$\frac{3}{8}$ " SP		$\frac{5}{8}$ " SP		$\frac{7}{8}$ " SP		$\frac{9}{8}$ " SP		$\frac{1}{2}$ " SP									
		RPM	BHP																		
3078	600	*350	*0.19	*394	*0.27	*433	*0.35	467	0.44	502	0.53	534	0.62	564	0.72	627	0.95	684	1.19	736	1.44
3591	700	378	0.23	419	0.32	457	0.42	*491	*0.51	522	0.61	551	0.71	581	0.82	636	1.05	689	1.29	741	1.56
4104	800	409	0.29	445	0.38	482	0.49	516	0.60	*546	*0.71	*574	*0.82	600	0.93	652	1.17	702	1.43	747	1.69
4617	900	442	0.35	476	0.46	507	0.57	540	0.69	571	0.81	598	0.93	*625	*1.06	673	1.31	719	1.58	764	1.86
5130	1000	475	0.43	508	0.55	538	0.67	566	0.80	595	0.92	623	1.06	649	1.19	*697	*1.47	740	1.74	781	2.03
5643	1100	509	0.51	541	0.65	569	0.78	595	0.91	621	1.05	648	1.19	674	1.34	721	1.63	*764	*1.93	804	2.24
6156	1200	544	0.61	574	0.76	601	0.90	627	1.04	651	1.19	674	1.34	699	1.50	746	1.81	789	2.14	*828	*2.46
6669	1300	579	0.73	608	0.88	634	1.04	659	1.19	682	1.35	704	1.51	725	1.67	771	2.01	814	2.36	853	2.70
7182	1400	615	0.86	642	1.02	667	1.18	691	1.36	714	1.52	735	1.69	756	1.86	796	2.21	838	2.58	878	2.96
7695	1500	651	1.00	677	1.18	701	1.35	724	1.53	746	1.71	767	1.89	787	2.07	825	2.44	864	2.82	903	3.22
8208	1600	688	1.17	712	1.35	736	1.54	758	1.73	779	1.92	800	2.12	819	2.30	856	2.69	890	3.08	928	3.50
8721	1700	725	1.35	748	1.54	770	1.74	792	1.94	813	2.15	832	2.35	851	2.55	887	2.96	921	3.37	954	3.81
9234	1800	762	1.55	784	1.76	805	1.96	826	2.17	846	2.38	866	2.61	884	2.82	919	3.25	952	3.68	984	4.13
9747	1900	800	1.78	821	2.00	841	2.21	861	2.43	880	2.65	899	2.88	917	3.11	952	3.57	984	4.02	1015	4.48
10260	2000	838	2.04	858	2.26	877	2.48	896	2.70	915	2.94	933	3.18	951	3.42	984	3.90	1016	4.38	1046	4.85
11286	2200	914	2.61	932	2.84	950	3.09	967	3.33	985	3.59	1002	3.84	1019	4.11	1051	4.64	1081	5.17	1110	5.69
12312	2400	990	3.29	1007	3.54	1024	3.81	1040	4.07	1056	4.34	1072	4.62	1088	4.90	1119	5.47	1148	6.05	1176	6.64
13338	2600	1067	4.08	1083	4.36	1099	4.65	1114	4.93	1129	5.22	1143	5.50	1158	5.80	1187	6.41	1215	7.02	1242	7.65
14364	2800	1144	5.00	1159	5.30	1174	5.61	1188	5.90	1202	6.21	1216	6.53	1230	6.85	1257	7.48	1284	8.14	1310	8.81
15390	3000	1222	6.06	1236	6.38	1250	6.71	1263	7.02	1277	7.36	1290	7.69	1303	8.03	1328	8.70	1354	9.40	1379	10.10
16416	3200	1299	7.25	1313	7.60	1326	7.94	1339	8.29	1352	8.65	1364	8.99	1376	9.34	1400	10.05	1424	10.78	1448	11.53
17442	3400	1377	8.61	1390	8.98	1402	9.33	1415	9.71	1427	10.08	1439	10.45	1450	10.81	1473	11.56	1495	12.32	1518	13.11
18468	3600	1455	10.12	1467	10.51	1479	10.89	1491	11.29	1502	11.66	1514	12.07	1525	12.46	1547	13.25	1568	14.05	1589	14.86
19494	3800	1534	11.83	1545	12.23	1556	12.62	1567	13.03	1578	13.44	1589	13.85	1600	14.27	1621	15.10	1642	15.96	1662	16.81
20520	4000	1754	19.82	1792	21.63																

VOL CFM	OUT VEL	$\frac{1}{4}$ " SP		$\frac{3}{8}$ " SP		$\frac{5}{8}$ " SP		$\frac{7}{8}$ " SP		$\frac{9}{8}$ " SP		$\frac{1}{2}$ " SP		$\frac{1}{2}$ " SP		$\frac{1}{2}$ " SP		$\frac{1}{2}$ " SP			
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
7182	1400	*915	*3.34	*982	*4.10	1043	4.88	1102	5.70	1162	6.57	1218	7.46	1271	8.38	1322	9.32	1378	10.36	1431	11.40
7695	1500	939	3.62	1006	4.43	1067	5.25	1124	6.10	1179	6.98	1235	7.91	1288	8.86	1338	9.82	1387	10.83	1436	11.86
8208	1600	964	3.92	1031	4.78	*1092	*5.65	1148	6.53	1201	7.44	1252	8.37	1305	9.36	1355	10.36	1404	11.40	1450	12.45
8721	1700	989	4.24	1056	5.15	1117	6.07	*1172	*6.98	1225	7.93	1274	8.88	1322	9.88	1372	10.91	1420	11.97	1467	13.07
9234	1800	1015	4.58	1081	5.53	1141	6.49	1197	7.46	*1249	*8.44	1298	9.43	1345	10.45	1390	11.50	1438	12.61	1484	13.72
9747	1900	1044	4.95	1106	5.92	1166	6.93	1222	7.97	1274	8.99	*1323	*10.02	1369	11.06	1414	12.15	1457	13.25	1501	14.39
10260	2000	1075	5.34	1131	6.34	1191	7.39	1246	8.45	1298	9.54	1347	10.62	*1393	*11.70	1438	12.83	1480	13.94	1521	15.09
11286	2200	1138	6.21	1191	7.29	1242	8.40	1296	9.53	1348	10.71	1397	11.91	1443	13.10	*1487	*14.28	*1529	*15.48	1569	16.68
12312	2400	1203	7.21	1254	8.35	1301	9.51	1347	10.71	1398	11.96	1446	13.22	1492	14.52	1536	15.82	1578	17.12	*1618	*18.40
13338	2600	1268	8.29	1318	9.54	1364	10.78	1408	12.05	1450	13.35	1497	14.69	1542	16.04	1585	17.41	1627	18.82	1668	20.26
14364	2800	1335	9.48	1383	10.86	1428	12.18	1471	13.52	1512	14.90	1551	16.28	1593	17.71	1636	19.17	1677	20.63	1717	22.13
15390	3000	1403	10.82	1449	12.26	1493	13.72	1534	15.12	1574	16.56	1613	18.05	1650	19.54	1687	21.04	1728	22.60	1767	24.15
16416	3200	1471	12.27	1516	13.81	1558	15.36	1599	16.90	1638	18.42	1675	19.93	1712	21.52	1747	23.10	1781	24.71	1818	26.33
17442	3400	1541	13.91	1584	15.51	1625	17.14	1665	18.83	1703	20.44	1739	22.03	1775	23.68	1809	25.32				
18468	3600	1611	15.70	1653	17.39	1693	19.10	1731	20.83	1768	22.60	1804	24.31								
19494	3800	1682	17.67	1722	19.41	1761	21.21	1798	23.02												
20520	4000	1754	19.82	1792	21.63																

**• Approximate Max. Static Efficiency and Quietest Selection. CL. I  CL. II**   
The standard AMCA class range is shown by the shaded areas. Standard carbon steel fans may be used up to the Maximum Design RPM as listed above for each fan class.  
For minimum motor size required see "Fan Starting Requirements," page 7.  
**Performance certified is for Installation Type B: Free Inlet, Ducted Outlet. Power rating (BHP) does not include transmission losses. Performance ratings do not include the effects of appur**





# 8100 SERIES

## SIZE 8140

SINGLE WIDTH  
SINGLE INLET

MAXIMUM CLASS OPERATING RPM  
FAN TEMPERATURE

Wheel Diameter	40 $\frac{1}{4}$ inches	1022 mm
Wheel Circumference	10.5 feet	3.200 m
Inlet Diameter/Area	49 $\frac{1}{2}$ inches sq./10.31 sq. ft.	1257 mm/.9578 m <sup>2</sup>
Outlet Size/Area	42 $\frac{7}{16}$ x 31 $\frac{1}{16}$ inches I.D./9.35 sq. ft.	1078 x 805 mm/.8686 m <sup>2</sup>
Tip Speed	10.5 x RPM ft./minute	3.200 x RPM m/minute
Maximum BHP	21.29 x (RPM 1000) <sup>3</sup> BHP	15.88 x (RPM 1000) <sup>3</sup> kW

SIZE 8140	-20° to 150°F	-29° to 66°C
CLASS I	1023	
CLASS II	1335	

VOL CFM	OUT VEL	1 $\frac{1}{4}$ " SP		1 $\frac{3}{4}$ " SP		2 $\frac{1}{2}$ " SP		3 $\frac{1}{2}$ " SP		4 $\frac{1}{2}$ " SP		5 $\frac{1}{2}$ " SP		6 $\frac{1}{2}$ " SP		7 $\frac{1}{2}$ " SP		8 $\frac{1}{2}$ " SP		9 $\frac{1}{2}$ " SP		10 $\frac{1}{2}$ " SP		11 $\frac{1}{2}$ " SP		12 $\frac{1}{2}$ " SP		13 $\frac{1}{2}$ " SP		14 $\frac{1}{2}$ " SP		15 $\frac{1}{2}$ " SP		16 $\frac{1}{2}$ " SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP																						
5610	600	•240	0.29	•271	0.41	•304	0.55	•342	0.80	369	0.96	•377	1.10	•402	1.28	426	1.47	•434	1.65	476	2.06														
6545	700	259	0.36	288	0.50	314	0.64	331	0.76	354	0.93	371	1.08	392	1.26	411	1.44	446	1.85	•484	2.29	523	2.75												
7480	800	278	0.44	306	0.60	331	0.76	354	0.93	371	1.08	392	1.26	411	1.44	426	1.47	476	2.06																
8415	900	300	0.53	325	0.71	349	0.89	371	1.08	392	1.26	411	1.44	446	1.85	•484	2.29	523	2.75																
9350	1000	323	0.64	345	0.83	368	1.03	389	1.24	409	1.44	428	1.64	446	1.85	463	2.08	495	2.53	•531	3.02	566	3.52												
10285	1100	346	0.77	367	0.97	388	1.18	408	1.41	427	1.64	446	1.86	481	2.34	512	2.81	541	3.31	•574	3.84														
11220	1200	370	0.92	390	1.13	408	1.36	427	1.59	446	1.84	464	2.09																						
12155	1300	394	1.09	413	1.32	430	1.56	447	1.80	465	2.06	483	2.32	499	2.59	530	3.13	559	3.65	585	4.18														
13090	1400	418	1.29	436	1.53	453	1.78	469	2.04	485	2.30	502	2.58	518	2.87	548	3.45	576	4.02	603	4.58														
14025	1500	443	1.50	460	1.77	476	2.03	491	2.30	506	2.58	521	2.87	537	3.17	567	3.78	594	4.42	620	5.01														
14960	1600	467	1.73	484	2.03	500	2.31	514	2.59	529	2.88	542	3.18	557	3.49	586	4.13	612	4.80	638	5.47														
15895	1700	492	2.00	508	2.32	523	2.61	538	2.91	551	3.22	564	3.53	577	3.85	605	4.51	631	5.20	656	5.91														
16830	1800	517	2.29	533	2.63	547	2.95	561	3.26	574	3.58	587	3.91	599	4.24	624	4.92	650	5.64	675	6.38														
17765	1900	543	2.61	557	2.97	572	3.32	585	3.65	598	3.98	610	4.32	622	4.67	645	5.37	670	6.11	694	6.88														
18700	2000	568	2.97	582	3.34	596	3.72	609	4.07	621	4.42	633	4.77	645	5.13	667	5.86	689	6.62	713	7.41														
20570	2200	619	3.78	632	4.18	645	4.60	657	5.02	669	5.40	680	5.78	692	6.16	713	6.95	733	7.76	752	8.58														
22440	2400	671	4.74	683	5.18	695	5.62	706	6.08	718	6.53	728	6.94	739	7.36	759	8.21	778	9.07	797	9.94														
24310	2600	723	5.86	734	6.33	745	6.81	756	7.30	767	7.79	777	8.29	787	8.73	806	9.63	825	10.55	842	11.48														
26180	2800	775	7.15	785	7.66	796	8.17	806	8.70	816	9.22	826	9.75	835	10.29	854	11.25	871	12.23	888	13.21														
28050	3000	827	8.63	837	9.18	847	9.73	857	10.28	866	10.84	875	11.40	884	11.97	902	13.07	919	14.10	935	15.15														
29920	3200	879	10.32	889	10.90	898	11.48	907	12.07	916	12.66	925	13.26	934	13.86	951	15.08	967	16.20	983	17.30														
31790	3400	932	12.22	941	12.83	950	13.45	959	14.07	967	14.69	976	15.32	984	15.96	1000	17.24	1016	18.53	1031	19.69														
33660	3600	985	14.35	993	14.99	1002	15.64	1010	16.30	1018	16.96	1026	17.62	1034	18.29	1049	19.64	1065	21.01	1079	22.32														
35530	3800	1037	16.72	1046	17.40	1054	18.08	1062	18.77	1069	19.46	1077	20.16	1085	20.86	1099	22.28	1114	23.71	1128	25.16														

VOL CFM	OUT VEL	7" SP		8" SP		9" SP		10" SP		11" SP		12" SP		13" SP		14" SP		15" SP		16" SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
22440	2400	•1145	•30.56	1211	34.94	1272	39.39														
24310	2600	1167	33.28	•1226	•37.81	1288	42.52														
26180	2800	1201	36.43	1251	40.98	•1304	•45.77														
28050	3000	1236	39.83	1285	44.59	1331	49.45														
29920	3200	1271	43.49	1319	48.47																
31790	3400	1308	47.06																		

**• Approximate Max. Static Efficiency and Quietest Selection.** CL. I  CL. II

The standard AMCA class range is shown by the shaded areas. Standard carbon steel fans may be used up to the Maximum Design RPM as listed above for each fan class.

For minimum motor size required see "Fan Starting Requirements," page 7.

Performance certified is for Installation Type B: Free Inlet, Ducted Outlet. Power rating (BHP) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories).

All capacities listed above are based on standard Air Density of 0.075 Lbs./Cu. Ft. at 70°F & 0 Ft. elevation (1.2 kg/m<sup>3</sup> at 21.1°C & 0 m).

# 8100 SERIES

## MAXIMUM CLASS OPERATING RPM FAN TEMPERATURE

## SINGLE WIDTH SINGLE INLET

## SIZE 8145

SIZE 8145	-20° to 150°F	-29° to 66°C
CLASS I	926	
CLASS II	1208	

Wheel Diameter	44 $\frac{1}{2}$ inches	1130 mm
Wheel Circumference	11.65 feet	3.551 m
Inlet Diameter/Area	53 $\frac{1}{2}$ inches sq./12.42 sq. ft.	1359 mm <sup>2</sup> /1.154 m <sup>2</sup>
Outlet Size/Area	46 $\frac{1}{16}$ x 35 inches I.D./11.41 sq. ft.	1192 x 889 mm/1.060 m <sup>2</sup>
Tip Speed	11.65 x RPM ft./minute	3.551 x RPM m/minute
Maximum BHP	35.09 x (RPM 1000) <sup>3</sup> BHP	26.17 x (RPM 1000) <sup>3</sup> kW

VOL CFM	OUT VEL	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP	
		RPM	BHP												
6846	600	•217	•0.36	•245	•0.50	•275	•0.67	•309	•0.98	334	1.18	•364	•1.56	385	1.79
7987	700	234	0.44	261	0.61	284	0.79	320	1.13	•341	•1.34	371	1.76	•392	•2.01
9128	800	252	0.53	277	0.73	300	0.93	336	1.31	354	1.53	431	2.52		
10269	900	271	0.65	294	0.86	316	1.09								
11410	1000	292	0.78	312	1.01	333	1.25	352	1.51	370	1.76	387	2.00	403	2.25
12551	1100	313	0.94	331	1.18	350	1.44	369	1.71	386	2.00	403	2.27	418	2.54
13692	1200	334	1.12	352	1.38	368	1.65	386	1.94	403	2.24	419	2.55	434	2.85
14833	1300	356	1.33	373	1.61	389	1.90	404	2.20	421	2.51	436	2.83	451	3.17
15974	1400	378	1.57	394	1.86	409	2.17	424	2.48	438	2.81	454	3.15	468	3.50
17115	1500	400	1.83	415	2.15	430	2.47	444	2.80	457	3.14	471	3.50	485	3.86
18256	1600	422	2.11	437	2.47	451	2.81	465	3.16	478	3.52	490	3.88	503	4.26
19397	1700	445	2.43	459	2.83	473	3.18	486	3.55	498	3.92	510	4.30	521	4.69
20538	1800	467	2.79	481	3.20	494	3.59	507	3.98	519	4.37	530	4.76	542	5.17
21679	1900	490	3.18	504	3.62	516	4.04	528	4.45	540	4.85	551	5.27	562	5.69
22820	2000	513	3.61	526	4.07	538	4.53	550	4.96	561	5.38	572	5.81	583	6.25
25102	2200	559	4.60	571	5.09	583	5.60	594	6.11	604	6.57	615	7.04	625	7.51
27384	2400	606	5.76	617	6.30	628	6.85	638	7.40	648	7.96	658	8.46	667	8.97
29666	2600	653	7.13	663	7.71	673	8.29	683	8.89	692	9.49	702	10.09	711	10.63
31948	2800	700	8.70	709	9.32	719	9.95	728	10.59	737	11.23	746	11.88	755	12.53
34230	3000	747	10.51	756	11.17	765	11.84	774	12.52	782	13.20	791	13.89	799	14.58
36512	3200	794	12.56	803	13.26	811	13.97	820	14.69	828	15.41	836	16.14	844	16.88
38794	3400	842	14.87	850	15.61	858	16.37	866	17.12	873	17.89	881	18.66	889	19.43
41076	3600	889	17.46	897	18.24	905	19.04	912	19.84	919	20.64	927	21.45	934	22.27
43358	3800	937	20.34	944	21.17	952	22.00	959	22.85	966	23.69	973	24.54	980	25.40

VOL CFM	OUT VEL	2" SP		2½" SP		3" SP		3½" SP		4" SP		4½" SP		5" SP		5½" SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
15974	1400	567	6.29	•618	•7.80	667	9.39	719	11.74	727	12.48	769	14.30	815	17.09		
17115	1500	583	6.84	625	8.36	674	10.03	779	12.42	773	14.02	773	15.97	804	17.96		
18256	1600	599	7.43	639	9.01	•681	•10.69	727	•11.42	•734	•13.25	776	15.15				
19397	1700	615	8.07	655	9.72	692	11.42										
20538	1800	631	8.70	671	10.47	707	12.24	742	14.05	•783	•16.02	822	18.04	860	20.09		
21679	1900	648	9.34	687	11.27	723	13.10	757	14.98	790	16.93	•830	•19.02	867	21.15	902	23.31
22820	2000	665	10.02	703	12.06	739	14.02	773	15.97	804	17.96	837	20.03	•874	•22.24	909	24.47
25102	2200	700	11.52	737	13.69	772	15.93	804	18.10	835	20.23	865	22.39	893	24.59	•924	•26.90
27384	2400	736	13.21	772	15.51	805	17.88	837	20.32	867	22.73	896	25.03	924	27.36	951	29.73
29666	2600	776	15.15	807	17.53	840	20.04	871	22.61	900	25.24	928	27.92	956	30.39	982	32.90
31948	2800	818	17.33	846	19.82	875	22.42	905	25.13	934	27.89	962	30.71	988	33.59	1014	36.33
34230	3000	859	19.75	887	22.38	913	25.08	940	27.89	969	30.79	996	33.74	1022	36.74	1047	39.80
36512	3200	902	22.44	928	25.21	953	28.04	978	30.93	1004	33.93	1030	37.02	1056	40.16	1080	43.34
38794	3400	944	25.42	970	28.32	994	31.29	1018	34.31	1040	37.38	1065	40.58	1090	43.85	1114	47.17
41076	3600	988	28.69	1012	31.74	1036	34.84	1059	37.99	1081	41.19	1102	44.44	1125	47.83	1149	51.28
43358	3800	1031	32.28	1055	35.47	1078	38.70	1100	41.99	1121	45.33	1142	48.71	1162	52.14	1184	55.70
45640	4000	1075	36.18	1098	39.53	1121	42.91	1142	46.33	1163	49.80	1183	53.32	1202	56.88		
47922	4200	1119	40.27	1142	43.95	1163	47.47	1184	51.03	1204	54.63						
50204	4400	1164	44.70	1186	48.74	1207	52.40										

VOL CFM	OUT VEL	7" SP		8" SP		9" SP		10" SP		11" SP		12" SP		13" SP		14" SP		15" SP		16" SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP		
27384	2400	•1036	•37.29	1095	42.64	1150	48.08														
29666	2600	1055	40.60	•1109	•46.14	1164	51.89														
31948	2800	1086	44.44	1130	50.00	•1179	•55.86														
34230	3000	1117	48.58	1161	54.39	1203	60.32														
36512	3200	1149	53.03	1193	59.12																
38794	3400	1182	57.39																		

\* Approximate Max. Static Efficiency and Quietest Selection. CL. I  CL. II

The standard AMCA class range is shown by the shaded areas. Standard carbon steel fans may be used up to the Maximum Design RPM as listed above for each fan class.

For minimum motor size required see "Fan Starting Requirements," page 7.

Performance certified is for Installation Type B: Free Inlet, Ducted Outlet. Power rating (BHP) does not include transmission losses. Performance ratings do not include the effects of appearances (accessories).

All capacities listed above are based on standard Air Density of 0.075 Lbs./Cu. Ft. at 70°F & 0 Ft. elevation (1.2 kg/m<sup>3</sup> at 21.1°C & 0 m).

# 8100 SERIES

## SIZE 8149

SINGLE WIDTH  
SINGLE INLET

MAXIMUM CLASS OPERATING RPM  
FAN TEMPERATURE

Wheel Diameter	49 inches		1245 mm	
Wheel Circumference	12.8 feet		3.901 m	
Inlet Diameter/Area	58 1/2 inches sq./15.02 sq. ft.		1486 mm <sup>2</sup> /1.295 m <sup>2</sup>	
Outlet Size/Area	51 1/2 x 38 1/2 inches I.D./13.9 sq. ft.		1311 x 986 mm <sup>2</sup> /1.291 m <sup>2</sup>	
Tip Speed	12.8 x RPM ft./minute		3.901 x RPM m/minute	
Maximum BHP	56.78 x (RPM - 1000) <sup>3</sup> BHP		42.34 x (RPM - 1000) <sup>3</sup> kW	

SIZE 8149	-20° to 150°F	-29° to 66°C
CLASS I	840	
CLASS II	1097	

VOL CFM	OUT VEL	1" SP		1 1/2" SP		2" SP		2 1/2" SP		3" SP		3 1/2" SP		4" SP		4 1/2" SP		5" SP		5 1/2" SP		6" SP		6 1/2" SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP																
8346	600	•198	•0.44	•223	•0.62	•250	•0.82	•281	•1.19	303	1.43	•310	•1.63	•331	•1.91	350	2.18	•356	•2.45	391	3.07				
9737	700	213	0.53	237	0.75	258	0.96	281	1.19	303	1.43	336	2.09	352	2.44	367	2.75	•398	•3.40	430	4.09				
11128	800	229	0.65	252	0.89	273	1.14	291	1.38	310	1.63	331	1.91	350	2.18	381	3.10	407	3.76	•436	•4.49	465	5.24		
12519	900	247	0.79	268	1.05	288	1.33	306	1.60	322	1.87	338	2.15	356	2.45	411	3.87	436	4.66	460	5.43	482	6.22		
13910	1000	266	0.96	284	1.23	303	1.53	321	1.84	337	2.15	352	2.44	367	2.75	426	3.85	451	5.15	474	5.98	496	6.82		
15301	1100	285	1.15	302	1.45	319	1.76	336	2.09	352	2.44	367	2.77	381	3.10	422	4.19	445	4.92	•472	•5.71				
16692	1200	305	1.38	321	1.69	336	2.02	352	2.37	367	2.74	382	3.11	396	3.48	446	4.19	465	4.92						
18083	1300	324	1.63	340	1.97	354	2.32	368	2.69	383	3.07	397	3.46	411	3.87	436	4.66	460	5.43	482	6.22				
19474	1400	344	1.92	359	2.29	373	2.66	386	3.04	399	3.44	413	3.85	426	4.27	451	5.15	474	5.98	496	6.82				
20865	1500	365	2.24	379	2.64	392	3.03	405	3.43	417	3.85	429	4.28	442	4.72	466	5.63	489	6.58	510	7.46				
22256	1600	385	2.59	399	3.03	412	3.45	424	3.87	435	4.30	446	4.75	458	5.20	482	6.16	504	7.14	525	8.14				
23647	1700	406	2.99	419	3.47	431	3.90	443	4.35	454	4.80	465	5.27	475	5.74	498	6.73	520	7.75	540	8.81				
25038	1800	426	3.42	439	3.93	451	4.41	462	4.88	473	5.35	484	5.83	494	6.33	514	7.34	535	8.41	555	9.50				
26429	1900	447	3.91	459	4.44	471	4.96	482	5.45	492	5.95	503	6.45	512	6.96	531	8.01	551	9.11	571	10.25				
27820	2000	468	4.44	480	4.99	491	5.56	502	6.08	512	6.60	522	7.12	531	7.66	550	8.74	568	9.87	587	11.04				
30602	2200	510	5.65	521	6.26	532	6.88	542	7.50	551	8.06	561	8.63	570	9.21	587	10.38	604	11.57	619	12.80				
33384	2400	553	7.09	563	7.74	573	8.41	582	9.09	591	9.77	600	10.38	609	11.00	625	12.25	641	13.53	656	14.83				
36166	2600	596	8.77	605	9.47	614	10.19	623	10.91	632	11.65	640	12.39	648	13.05	664	14.39	679	15.75	694	17.14				
38948	2800	639	10.71	647	11.46	656	12.23	664	13.01	673	13.79	681	14.58	688	15.38	703	16.81	718	18.26	732	19.73				
41730	3000	682	12.93	690	13.74	698	14.55	706	15.38	714	16.21	721	17.05	729	17.90	743	19.54	757	21.07	771	22.63				
44512	3200	725	15.46	733	16.31	740	17.18	748	18.05	755	18.94	763	19.83	770	20.72	784	22.53	797	24.21	810	25.85				
47294	3400	768	18.30	776	19.21	783	20.13	790	21.05	797	21.98	804	22.92	811	23.87	824	25.78	837	27.70	849	29.43				
50076	3600	812	21.49	819	22.45	826	23.42	832	24.40	839	25.38	846	26.36	852	27.36	865	29.36	877	31.40	889	33.37				
52858	3800	855	25.05	862	26.06	869	27.08	875	28.10	881	29.13	888	30.17	894	31.21	906	33.31	918	35.44	929	37.60				

VOL CFM	OUT VEL	7" SP		8" SP		9" SP		10" SP		11" SP		12" SP		13" SP		14" SP		15" SP		16" SP		
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	
33384	2400	•941	•45.47	955	51.97	1045	58.59															
36166	2600	960	49.55	•1008	•56.25	1058	63.25															
38948	2800	988	54.25	1029	61.01	•1072	•68.10															
41730	3000	1017	59.33	1057	66.41	1095	73.62															
44512	3200	1046	64.79	1086	72.20																	
47294	3400	1076	70.08																			

**• Approximate Max. Static Efficiency and Quietest Selection.** CL. I  CL. II

The standard AMCA class range is shown by the shaded areas. Standard carbon steel fans may be used up to the Maximum Design RPM as listed above for each fan class.

For minimum motor size required see "Fan Starting Requirements," page 7.

**Performance certified is for Installation Type B: Free Inlet, Ducted Outlet. Power rating (BHP) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories).**

All capacities listed above are based on standard Air Density of 0.075 Lbs./Cu. Ft. at 70°F & 0 Ft. elevation (1.2 kg/m<sup>3</sup> at 21.1°C & 0 m).

# 8100 SERIES

## MAXIMUM CLASS OPERATING RPM

### FAN TEMPERATURE

## SINGLE WIDTH SINGLE INLET

## SIZE 8154

SIZE 8154	-20° to 150°F   -29° to 66°C
CLASS I	759
CLASS II	991

Wheel Diameter	54 1/4 inches	1378 mm
Wheel Circumference	14.2 feet	4.328 m
Inlet Diameter/Area	65 inches sq./18.49 sq. ft.	1651 mm/1.718 m <sup>2</sup>
Outlet Size/Area	57 1/4 x 42 1/2 inches I.D./16.98 sq. ft.	1454 x 1086 mm/1.577 m <sup>2</sup>
Tip Speed	14.2 x RPM ft./minute	4.328 x RPM m/minute
Maximum BHP	94.51 x (RPM 1000) <sup>3</sup> BHP	70.48 x (RPM 1000) <sup>3</sup> kW

VOL CFM	OUT VEL	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP	
		RPM	BHP												
10188	600	•178	0.53	•201	0.75	•225	1.00	•254	1.45	274	1.75	•298	2.33	316	2.67
11886	700	192	0.65	214	0.91	233	1.17	263	1.68	•280	1.99	305	2.62	•322	2.99
13584	800	207	0.79	227	1.09	246	1.39	291	2.28	317	2.97	344	3.79	357	4.24
15282	900	222	0.96	241	1.28	259	1.62	305	2.62	358	4.22	370	4.71	393	5.68
16980	1000	239	1.17	256	1.50	273	1.87	289	2.25	304	2.62	318	2.98	331	3.35
18678	1100	257	1.40	272	1.76	287	2.15	303	2.55	331	3.38	343	3.78	367	4.59
20376	1200	274	1.67	289	2.06	302	2.46	317	2.89	331	3.34	380	5.11	402	6.01
22074	1300	292	1.98	306	2.40	319	2.83	332	3.27	345	3.74	358	4.22	414	6.62
23772	1400	310	2.34	324	2.78	336	3.23	348	3.70	360	4.18	372	4.69	384	5.21
25470	1500	328	2.72	341	3.21	353	3.69	365	4.18	375	5.21	387	5.75	420	6.40
27168	1600	347	3.15	359	3.68	371	4.19	382	4.71	392	5.24	402	5.78	434	6.97
28866	1700	365	3.63	377	4.21	388	4.74	399	5.29	409	5.84	419	6.41	428	6.98
30564	1800	384	4.16	395	4.78	406	5.36	416	5.93	426	6.51	436	7.10	445	7.70
32262	1900	403	4.74	413	5.39	424	6.03	434	6.63	443	7.23	453	7.85	461	8.47
33960	2000	421	5.38	432	6.06	442	6.76	452	7.39	461	8.02	470	8.66	478	9.31
37356	2200	459	6.85	469	7.59	479	8.35	488	9.11	496	9.79	505	10.49	513	11.19
40752	2400	498	8.59	507	9.40	515	10.21	524	11.04	532	11.86	540	12.61	548	13.36
44148	2600	536	10.63	544	11.49	553	12.37	561	13.25	569	14.15	576	15.04	584	15.85
47544	2800	575	12.98	583	13.90	590	14.84	598	15.78	605	16.74	613	17.71	620	18.68
50940	3000	613	15.67	621	16.66	628	17.65	635	18.66	642	19.68	649	20.70	656	21.74
54336	3200	652	18.73	659	19.78	666	20.84	673	21.90	680	22.98	686	24.06	693	25.16
57732	3400	691	22.18	698	23.29	705	24.41	711	25.54	717	26.67	724	27.82	730	28.97
61128	3600	730	26.04	737	27.21	743	28.39	749	29.58	755	30.78	761	31.99	767	33.20
64524	3800	769	30.34	776	31.58	781	32.82	787	34.07	793	35.33	799	36.60	804	37.87

VOL CFM	OUT VEL	2" SP		3" SP		4" SP		5" SP		6" SP		7" SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
23772	1400	466	9.36	•507	•11.61	547	13.97	590	17.46	631	21.28	669	25.43
25470	1500	478	10.18	513	12.44	553	14.92	596	18.57	636	22.55		
27168	1600	491	11.07	525	13.42	•559	•15.91	602	•19.72	660	33.33		
28866	1700	504	12.02	537	14.47	568	17.00			733	36.61	•758	•40.04
30564	1800	518	12.95	550	15.59	581	18.22	609	20.91	•642	•23.85	675	26.85
32262	1900	532	13.91	564	16.78	593	19.51	621	22.30	648	25.19	•681	•28.31
33960	2000	546	14.92	577	17.95	607	20.88	634	23.77	660	26.73	687	29.81
37356	2200	574	17.15	605	20.38	633	23.71	660	26.95	686	30.11	710	33.33
40752	2400	604	19.67	633	23.09	661	26.62	687	30.25	712	33.84	736	37.26
44148	2600	637	22.57	662	26.11	689	29.84	715	33.67	739	37.58	762	41.57
47544	2800	671	25.81	695	29.53	718	33.39	743	37.42	767	41.53	789	45.73
50940	3000	706	29.43	728	33.35	749	37.36	772	41.53	795	45.84	817	50.23
54336	3200	740	33.44	762	37.56	783	41.77	803	46.06	824	50.53	846	55.13
57732	3400	775	37.88	796	42.20	816	46.61	836	51.10	854	55.67	875	60.43
61128	3600	811	42.76	831	47.29	851	51.90	869	56.59	887	61.36	905	66.20
64524	3800	847	48.12	866	52.86	885	57.67	903	62.56	921	67.53	938	72.56
67920	4000	883	53.93	902	58.92	920	63.94	938	69.04	955	74.20	971	79.43
71316	4200	919	60.02	938	65.51	955	70.74	972	76.04	989	81.40		
74712	4400	956	66.63	974	72.66	991	78.09						

VOL CFM	OUT VEL	7" SP		8" SP		9" SP		10" SP		11" SP		12" SP		13" SP		14" SP		15" SP		16" SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
40752	2400	•850	•55.50	898	63.45	944	71.54														
44148	2600	866	60.44	•910	•68.66	955	77.22														
47544	2800	891	66.16	928	74.42	•967	•83.13														
50940	3000	917	72.32	953	80.98	987	89.79														
54336	3200	943	78.96	979	88.01																
57732	3400	970	85.45																		

\* Approximate Max. Static Efficiency and Quietest Selection. CL. I  CL. II

The standard AMCA class range is shown by the shaded areas. Standard carbon steel fans may be used up to the Maximum Design RPM as listed above for each fan class.

For minimum motor size required see "Fan Starting Requirements," page 7.

Performance certified is for Installation Type B: Free Inlet, Ducted Outlet. Power rating (BHP) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories).

All capacities listed above are based on standard Air Density of 0.075 Lbs./Cu. Ft. at 70°F & 0 Ft. elevation (1.2 kg/m<sup>3</sup> at 21.1°C & 0 m).



















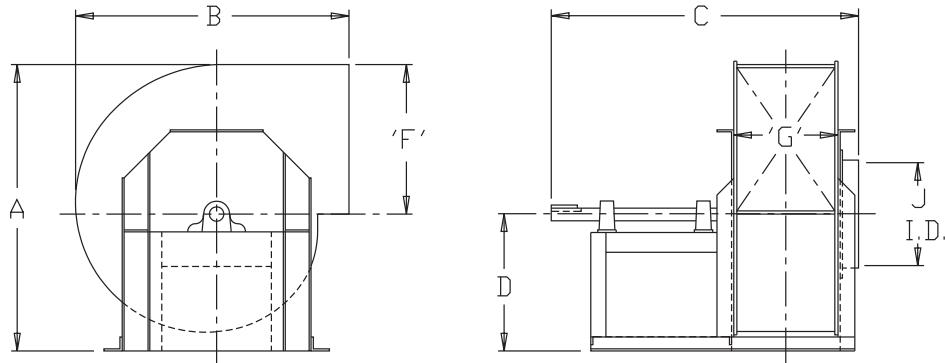






# 8100 SERIES

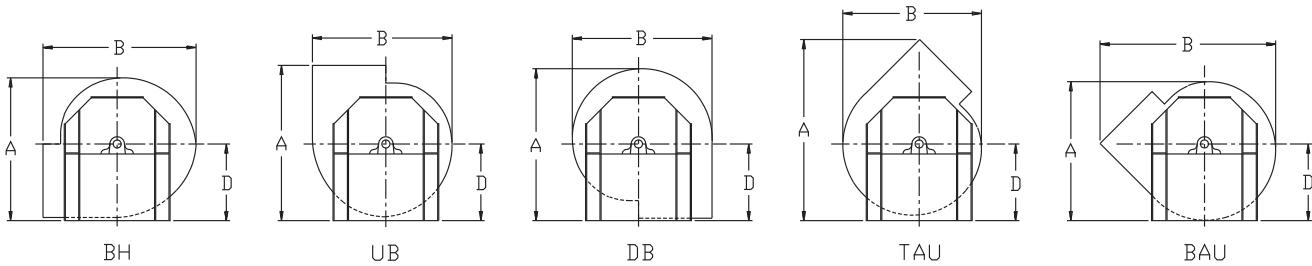
## DIMENSIONAL DATA Sizes 8118-8154 Arrangement 10



SIZE	A						B				C	D				F	G	J	EST. WGT.
	TH	BH	UB	DB	TAU	BAU	TH BH	UB DB	TAU	BAU		TH	BH BAU	UB TAU	DB				
8118	42	38	38	41	47	37	35	35	34	42	45	22	22	22	22	19 1/4	14 1/2	20	275
8120	48	43	43	47	53	42	38	39	37	46	47	26 1/4	26 1/4	26 1/4	26 1/4	21 1/8	16	21 1/4	330
8122	50	45	45	49	56	44	41	43	41	51	49	26 1/4	26 1/4	26 1/4	26 1/4	23 1/2	17 5/8	24	380
8124	58	52	52	56	64	51	45	47	45	55	54	31 1/4	31 1/4	31 1/4	31 1/4	25 1/8	19 1/2	27	520
8127	60	54	53	59	67	53	50	52	50	61	56	31 1/4	31 1/4	31 1/4	31 1/4	28 1/2	21 1/2	29 1/2	580
8130	68	62	60	66	75	59	55	58	55	67	60	35 5/8	35 5/8	35 5/8	35 5/8	31 5/8	23 5/8	32 1/2	775
8133	78	70	69	76	86	69	60	63	61	74	66	42 1/4	42 1/4	42 1/4	42 1/4	34 1/8	26 1/4	35 1/2	950
8137	81	73	71	79	90	71	66	70	67	81	68	42 1/4	42 1/4	42 1/4	42 1/4	38 1/2	28 1/8	39	1050
8140	80	80	76	73	109	78	73	77	74	105	72	37	46	43 3/4	32	42 5/8	32	43 3/4	1350
8145	88	88	83	80	118	86	80	85	82	111	75	40 1/2	50 1/2	48	35	47 1/8	35 1/4	48	1530
8149	97	97	91	88	128	94	88	94	90	121	79	44 1/4	55 1/4	52 1/2	38 1/4	51 1/8	39	52 1/2	1875
8154	107	107	100	97	140	104	97	104	100	133	84	48 3/4	61	57 1/2	42	57 1/8	43	58 1/2	2220

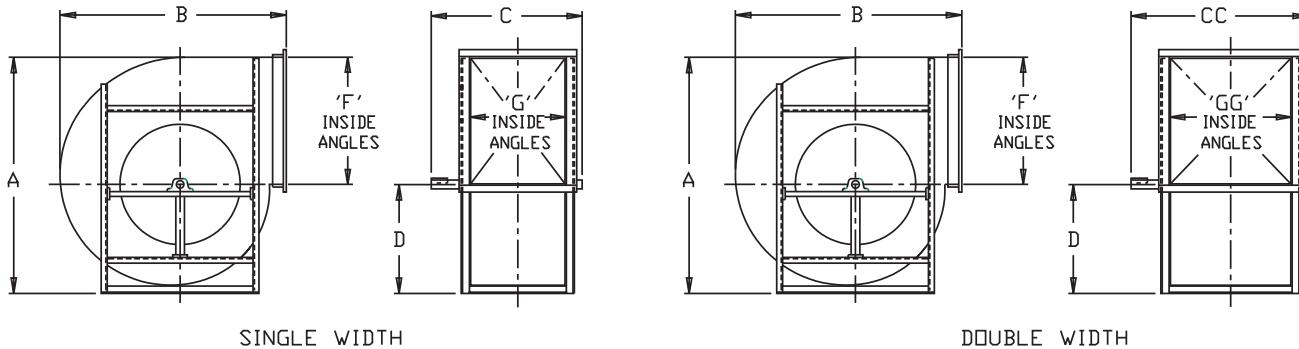
Data shown on these pages is for general information only and should not be used for exact installation dimensions. Columns A, B and C have been rounded up to the nearest 1". All other columns are rounded to the nearest 1/8". For detailed dimensional data refer to the appropriate submittal drawing. All dimensional drawings represent clockwise rotation. Counterclockwise would be a mirror image and would not affect dimensions. Rotation is determined from the drive side of the unit.

### Angular Discharge Dimensions



# 8100 SERIES

## DIMENSIONAL DATA Sizes 8118-8154 Arrangement 3

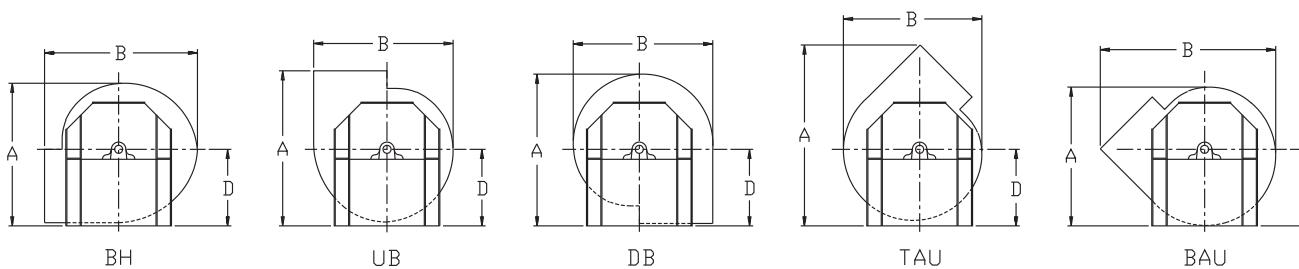


SIZE	A						B						C	CC	D				F	G	GG	J	EST. WGT. *	
	TH	BH	UB	DB	TAU	BAU	TH	BH	UB	DB	TAU	BAU			TH	BH	BAU	UB	TAU	DB			SW	DW
8118	42	38	38	41	47	37	35	35	34	42	25	37	22	22	22	22	19 1/4	14 1/2	25 1/8	20	235	260		
8120	48	43	43	47	53	42	38	39	37	46	28	40	26 1/4	26 1/4	26 1/4	26 1/4	21 1/8	16	28 1/8	21 1/4	300	320		
8122	50	45	45	49	56	44	41	43	41	51	29	43	26 1/4	26 1/4	26 1/4	26 1/4	23 1/2	17 5/8	31 1/2	24	350	400		
8124	58	52	52	56	64	51	45	47	45	55	31	46	31 1/4	31 1/4	31 1/4	31 1/4	25 7/8	19 1/2	35	27	435	515		
8127	60	54	53	59	67	53	50	52	50	61	34	52	31 1/4	31 1/4	31 1/4	31 1/4	28 1/2	21 1/2	38 1/8	29 1/2	500	560		
8130	68	62	60	66	75	59	55	58	55	67	37	56	35 1/8	35 1/8	35 1/8	35 1/8	31 1/8	23 1/8	42 1/2	32 1/2	675	750		
8133	78	70	69	76	86	69	60	63	61	74	40	60	42 1/4	42 1/4	42 1/4	42 1/4	34 1/8	26 1/4	47	35 1/2	815	900		
8137	81	73	71	79	90	71	66	70	67	81	43	65	42 1/4	42 1/4	42 1/4	42 1/4	38 1/2	28 1/8	51 1/4	39	940	1055		
8140	80	80	76	73	109	78	73	77	74	105	52	78	37	46	43 1/4	32	42 5/8	32	57 1/8	43 1/4	1195	1615		
8145	88	88	83	80	118	86	80	85	82	111	57	84	40 1/2	50 1/2	48	35	47 1/8	35 1/4	63 1/4	48	1380	1925		
8149	97	97	91	88	128	94	88	94	90	121	60	92	44 1/4	55 1/4	52 1/2	38 1/4	51 1/8	39	70	52 1/2	1785	2510		
8154	107	107	100	97	140	104	98	104	100	133	64	99	48 1/4	61	57 1/2	42	57 1/2	43	77 1/8	58 1/2	2125	3055		

\* Class 2 weights (LBS.).

Data shown on these pages is for general information only and should not be used for exact installation dimensions. Columns A, B and C have been rounded up to the nearest 1". All other columns are rounded to the nearest 1/8". For detailed dimensional data refer to the appropriate submittal drawing. All dimensional drawings represent clockwise rotation. Counterclockwise would be a mirror image and would not affect dimensions. Rotation is determined from the drive side of the unit.

### Angular Discharge Dimensions



**ACCEPTANCE** All orders and sales are subject to written approval and acceptance by an executive officer of Acme Engineering & Manufacturing Corporation at Muskogee, Oklahoma, (the "Company") and are not binding on the Company until so approved.

**DELIVERY** All shipping and delivery dates are estimated only. No delays in delivery will subject the Company to any costs, damages or fees for late delivery. Delivery of the products herein specified shall be made F.O.B. point of shipment, unless otherwise stated. The Company shall not be liable for delay due to causes beyond its reasonable control, such as Acts of God, acts of the purchaser, acts of civil or military authorities, priorities, fires, strikes, floods, epidemics, war, riots, delays in transportation, car shortages, and inability, due to reasons beyond its reasonable control, to obtain necessary labor, material, or manufacturing facilities. In the event of such a delay, the date of delivery shall be extended for a period equal to the time lost by reason of the delay.

**TERMS OF PAYMENT** If, in the judgment of the Company, the financial condition of the purchaser at any time does not justify continuation of manufacture or shipment on the terms of payment specified, the Company may require full or partial payment in advance.

Pro rata payments shall become due as shipments are made. Each shipment or delivery shall constitute a separate sale, and the default of any shipment or delivery shall constitute a separate sale, and the default of any shipment or delivery shall not vitiate the contract as to other shipments or deliveries.

**SALES AND SIMILAR TAXES** The Company's prices do not include sales, use, excise, or similar taxes. Consequently, in addition to the price specified herein, the amount of any present or future sales, use, excise, or other similar tax applicable to the sale of the product herein shall be paid by the Purchaser, or in lieu thereof

## TERMS AND CONDITIONS OF SALE

the Purchaser shall provide the Company with a tax exemption certificate acceptable to the taxing authorities.

**CANCELLATION** Any contract resulting from the Purchaser's order may be canceled by the Purchaser only by negotiations and upon payments of reasonable cancellation charges which will take into account expenses already incurred and commitments made by the Company.

**DESIGN CHANGES** The Company reserves the right to make changes in design, improvements and additions in and to its products any time without imposing any liability or obligations to itself to apply or install the same in any product manufactured by it.

**TITLE** The title and right of possession of the products sold herein shall remain with the Company and such products shall remain personal property until all payments herein (including deferred payments whether evidenced by notes or otherwise) shall have been made in full in cash and the Purchaser agrees to do all acts necessary to perfect and maintain such right and title in the Company.

**PRICE ADJUSTMENTS** Prices are subject to change upon notice by the Company. Prices on existing orders are subject to surcharges in the event of cost increases of metals and transportation. All complete component accessory material manufactured by others and furnished with the Company's products such as motors, drives, vibration equipment, controls or other completely assembled component structures, are subject to adjustment to the price at time of shipment regardless of the date of original order entry.

**SAFETY ACCESSORIES** The Company manufactures products designed to serve multiple applications and offers a wide range of safety equipment, including guards and other devices, as may be required to meet

customer specifications. Without exception, the Company recommends that all orders include applicable safety devices. Products ordered without applicable safety devices is clearly the responsibility of the Purchaser. Further, the Purchaser warrants that it has determined and acquired any and all safety devices required for products sold by the Company. Weather covers and guards for motor and V-belt drives, couplings, shafts and bearings, along with inlet and outlet screens, are optional accessories noted in the price list.

**GOVERNING LAW** The rights, obligations and remedies of Purchaser and the Company, the interpretation of these terms and conditions and the sale of products by the Company shall be governed by Oklahoma law, without regard to any principles of conflict of laws.

**ARBITRATION** Any dispute arising under or in connection with these terms and conditions or the sale of products shall be settled by binding arbitration administered by the American Arbitration Association under its Commercial Arbitration Rules, and judgment on the award rendered by the arbitrator may be entered in any court having jurisdiction thereof. The dispute shall be resolved by one neutral arbitrator who shall have no affiliation with either Purchaser or the Company and shall be selected by the American Arbitration Association office in Dallas, Texas. The arbitration proceedings shall be held in Muskogee, Oklahoma.

**APPLICABLE DOCUMENTS** The agreement between the Company and the Purchaser relating to the products includes these terms and conditions of sale, any applicable installation and maintenance instructions provided by the Company and any terms appearing on the Company's quotation, sales order acknowledgment and invoice.

**WARNING** Acme products are designed and manufactured to provide reliable performance but they are not guaranteed to be 100% free of defects. Even reliable products will experience occasional failures and this possibility should be recognized by the Purchaser and all End Users. If these products are used in a life support ventilation system where failure could result in loss or injury, the Purchaser and all End Users should provide adequate back-up ventilation, supplementary natural ventilation or failure alarm system, or acknowledge willingness to accept the risk of such loss or injury.

**WARNING DO NOT use in HAZARDOUS ENVIRONMENTS** where fan's electrical system could provide ignition to combustible or flammable materials unless unit is specifically built for hazardous environments. Comply with all local and national safety codes including the National Electrical Code (NEC) and National Fire Protection Act (NFPA).

**CAUTION** Guards must be installed when fan is within reach of personnel or within eight (8) feet (2.5 m) of working level or when deemed advisable for safety.

**DISCLAIMER** The Company has made a diligent effort to illustrate and describe the products accurately in all Company literature; however such illustrations and descriptions are for the sole purpose of identification and do not express or imply any warranty.

## LIMITED WARRANTY

**WARRANTY AND DISCLAIMER:** the Company extends this limited warranty to the original purchaser and warrants that products supplied by the Company, shall be free from original defects in workmanship and materials for two years from date of shipment (except for the warranty periods noted for products listed below), provided same have been properly handled, stored, installed, serviced, maintained and operated. This warranty shall not apply to products which have been altered or repaired without the Company's express authorization, or altered or repaired in any way so as, in the Company's judgment, to affect its performance or reliability, nor which have been improperly installed or subjected to misuse, negligence, or accident, or incorrectly used in combination with other substances. The Purchaser assumes all risks and liability for results of use of all products.

Evaporative cooling pads are warranted to be free of defects in materials and workmanship for a period of two years from date of shipment provided same have been properly handled, stored, installed, serviced, maintained and operated; and further, not subjected to excessive heat, corrosive agents or chemicals, or mechanical abuse that may cause tearing, crushing or undue deterioration, nor used on a system or in a manner other than that for which it was designed as explained in the product literature.

The following products are warranted to be free of defects in materials and workmanship for the periods shown from date of shipment: Acme's exclusive duplex split pillow block bearings and shaft five years, belts one year, Polyethylene tubing 90 days, AIR40 Heater warranty one year, AIR40 Emitter warranty three years and DDP fan lifetime warranty on its propeller, cone, and housing.

**LIMITATION OF REMEDY AND DAMAGES:** All claims under this warranty must be made in writing and delivered to P. O. Box 978, Muskogee, Oklahoma, 74402, within 15 days after discovery of the defect and prior to the expiration of two years from the date of shipment by the Company of the product claimed defective, and Purchaser shall be barred from any

remedy if Purchaser fails to make such claim within such period.

Within 30 days after receipt of a timely claim, the Company shall have the option either to inspect the product while in Purchaser's possession or to request Purchaser to return the product to the Company at Purchaser's expense for inspection by the Company. The Company shall replace, or at its option repair, free of charge, any product it determines to be defective, and it shall ship the repaired or replacement product to Purchaser F.O.B. point of shipment; provided, however, if circumstances are such as in the Company's judgment to prohibit repair or replacement to remedy the warranted defects, the Purchaser's sole and exclusive remedy shall be a refund to the Purchaser of any part of the invoice price, paid to the Company, for the defective product or part.

The Company is not responsible for the cost of removal of the defective product or part, damages due to removal, or any expenses incurred in shipping the product or part to or from the Company's plant, or the installation of the repaired or replaced product or part.

The warranties set forth above do not apply to any components, accessories, parts or attachments manufactured by other manufacturers; such being subject to the manufacturer's warranty, if any. To the extent not prohibited by the manufacturer's warranty, the Company shall pass through to Purchaser such manufacturer's warranty.

**THE COMPANY'S WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, ARISING BY LAW OR OTHERWISE, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE HEREBY EXPRESSLY DISCLAIMED AND WAIVED. THIS WARRANTY CONSTITUTES THE COMPANY'S SOLE AND EXCLUSIVE WARRANTY FOR DEFECTIVE GOODS AND PURCHASER'S SOLE AND EXCLUSIVE REMEDY FOR DEFECTIVE PRODUCTS.**

No employee, agent, dealer, or other person is authorized to give any warranties on behalf of the Company or to assume for the Company any other liability in connection with any of its products except in writing and signed by an officer of the Company.

**REPLACEMENT PARTS** If replacement parts are ordered, purchaser warrants that the original components in which these replacement parts will be placed are in satisfactory working condition, and

when said replacement parts are installed, the resultant installation will operate in a safe manner, at speeds and temperatures for which the original product was purchased.

**TECHNICAL ADVICE AND RECOMMENDATIONS, DISCLAIMER:** Notwithstanding any past practice or dealings or any custom of the trade, sales shall not include the furnishing of technical advice or assistance or system design. Any such assistance shall be at the Company's sole option and may be subject to additional charge.

The Company assumes no obligation or liability on account of any recommendations, opinions or advice as to the choice, installation or use of products. Any such recommendations, opinions or advice are given and shall be accepted at Purchaser's and End User's risk and shall not constitute any warranty or guarantee of such products or their performance.

**LIMITATION OF LIABILITY** The cumulative liability of the Company to the Purchaser and any other persons for all claims in any way relating to or arising out of the products, including, but not limited to, any cause of action sounding in contract, tort, or strict liability, shall not exceed the total amount of the purchase price paid for those products which are the subject of any such claim. This limitation of liability is intended to apply without regard to whether other provisions of this agreement have been breached or have proven ineffective even if the Company has been advised of the possibility of such claims or demands. In no event shall the Company be liable to the Purchaser or any other person for any loss of profits or any incidental, special, exemplary, or consequential damages for any claims or demands brought by the Purchaser or such other persons.

**INDEMNITY** The Company's maximum liability to Purchaser and to any end user is as set forth above. The Company makes no warranty to anyone for any products not manufactured by the Company and shall have no liability for any use or installation of any products (whether manufactured by the Company or other manufacturers) not specifically authorized by this sale. Purchaser acknowledges various warnings by the Company regarding the products and its installation and use. If the Company incurs any claims, lawsuits, settlements, or expenses (including attorney fees) for any loss, injury, death or property damage including, but not limited to, claims arising out of the Purchaser's or any end user's installation or use of the products, the Purchaser shall indemnify and hold the Company harmless.



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