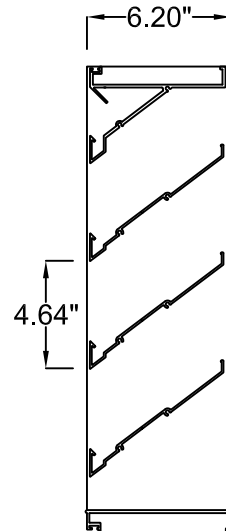


MODEL D-HFA-6

HIGH PERFORMANCE 6" FIXED LOUVER

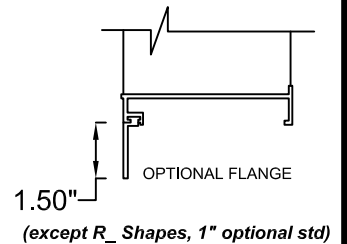
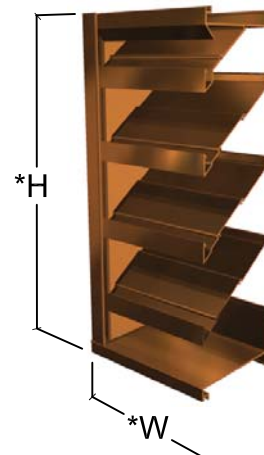
STANDARD CONSTRUCTION:

- Frame:** 0.125" Extruded Aluminum, 6.20" Deep
- Blade:** .081 Extruded Aluminum positioned on a 37° angle on approximately 4.64" centers
- Birdscreen:** 0.75" x .051" Flattened Aluminum in removable frame. Screen is mounted as standard on inside (rear) as looking from exterior of building.
- Finish:** Mill Aluminum (Std.)
- Minimum Size:** 12 x12
- Maximum Single Section:** 84"w x 120"h or 120"w x 84"h
- Note:** 10' Max Width



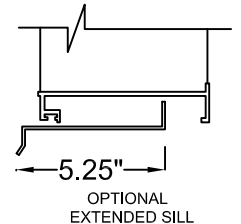
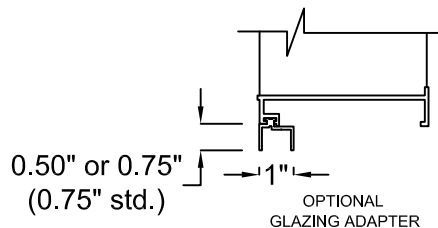
OPTIONS:

- Flanged Frame (1.50" std.), (1" std for shapes R_)
- Custom Flange (1", 2" , or 3"), (1.5", 2", or 3" for shapes R_)
- Glazing Adapter (0.50" or 0.75")
- Extended Sill
- 0.125" Blades
- Insect Screen (Other Screens Available, See Screen Page)
- Filter Racks (no screen)
- Security Bars
- Hinged Sub Frame
- Welded Construction (Wind Load +/- 50 psf)
- Blank-off, Alum., non-insulated, no screen, non-removeable
- Blank-off, Alum., non-insulated, with bird screen or insect screen
- Blank-off, Alum., insulated double wall, with bird screen, removable
- Blank-off, Alum., insulated double wall, no screen, non-removeable



AVAILABLE FINISHES:

- Powder Polyester TGIC** (2 coats) baked on at 410°F, 2.5 to 3.5 mils Meets AAMA-2603 Standards
- Powder Super durable polyester** (2 coats) baked on at 410°F, 2.5 to 3.5 mils Meets AAMA-2604-05 Standards
- Acrylic baked enamel** (ACRA-BOND® ULTRA) by AkzoNobel baked on at 350°F, 0.8 to 1.2 mils dry Meets AAMA-2603 Standards
- Kynar®** (ALUM*A*STAR®) 2 coats by AkzoNobel baked on at 450°F, 1.2 to 1.6 mils dry Meets AAMA-2604-05 Standards
- Kynar 500®** or **HYLAR® 5000 70% TRINAR®** (2 coats) by AkzoNobel baked on at 450°F, 1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards
- Kynar 500®** or **HYLAR® 5000 (70% Tri-Escent II)** (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a clear coat. 14 standard colors - custom colors available. Baked on at 415°F, 1.4 to 1.8 mils dry, meets AAMA 2605-05.
- Clear Anodize 204 R-1 Class II** (AA-C22A31)(0.4 to 0.7 mil)
- Clear Anodize 215 R-1 Class I** (AA-C22A41)(>0.7 mil)
- Integral Color Anodize** (AA-C22A42)(>0.7 mil)
 - Clear coat available for all above finishes.
 - Hylar® 5000 is a registered trademark of Solvay Solexis, Inc.
 - Kynar® 500 is a registered trademark of Arkema.
 - ALUM*A*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel
 - ACRA-BOND® ULTRA is a registered trademark of AkzoNobel



*Width and Height dimensions are approximately 1/4" under listed size.

Due to continuing research, United Enertech reserves the right to change specifications without notice.

	3005 South Hickory Street Chattanooga, Tennessee 37407 Tel: (423) 698-7715 Fax: (423) 698-6629 www.unitedenertech.com		
	<p>MODEL D-HFA-6 (Drainable Blade w/ Jamb Gutters and Downspouts)</p>		

DRAWN BY: CLJ	DATE: December 2015	REV. DATE:	REV. NO.	APPROVED BY: MD	DWG. NO.: A-3a
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SUGGESTED SPECIFICATION

Furnish and install louvers as hereinafter specified where shown on plans or as described in schedules. Louvers shall be stationary drainable type with drain gutters in each blade and downspouts in jambs and mullions. Stationary drainable blades shall be contained within a 6.20" frame. Louver components (heads, jambs, sills, blades, and mullions) shall be factory assembled by the louver manufacturer. Louver sizes too large for shipping shall be built up by the contractor from factory assembled louver sections to provide overall sizes required. Louver design shall incorporate structural supports required to withstand a wind load of 30 lbs. Per sq. ft. (equivalent of a 110 mph wind), United Enertech Model D-HFA-6

*50 PSF Rating available.



United Enertech certifies that the D-HFA-6 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA certified rating seal applies to air performance ratings and water penetration ratings.

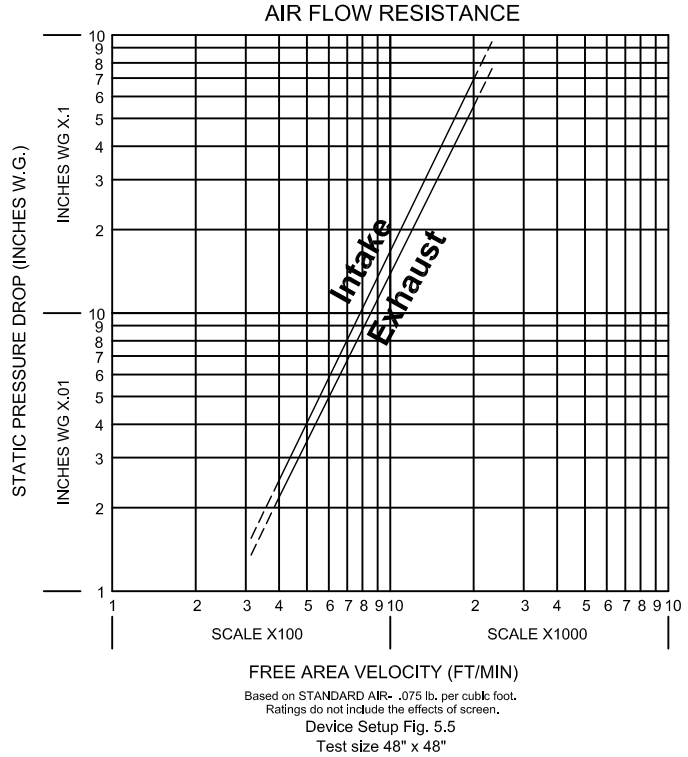
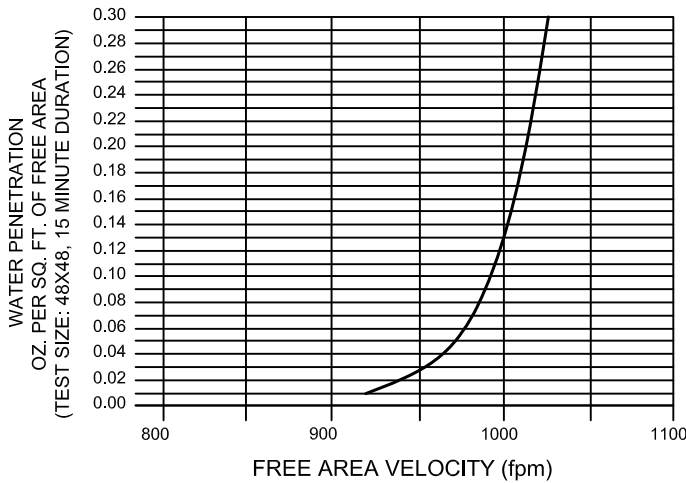
PERFORMANCE DATA

Beginning point of WATER PENETRATION

is

915 fpm

free area velocity at .01 oz. of water penetration



D-HFA-6 FREE AREA IN SQ. FT.

Louver Height Inches	Width - Inches																Louver Height Inches			
	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102		108	114	120
12	0.33	0.54	0.75	0.95	1.16	1.36	1.57	1.77	1.98	2.19	2.39	2.60	2.80	3.01	3.21	3.42	3.63	3.83	4.04	12
18	0.56	0.91	1.26	1.61	1.96	2.30	2.65	3.00	3.35	3.69	4.04	4.39	4.74	5.08	5.43	5.78	6.13	6.47	6.82	18
24	0.86	1.39	1.93	2.46	2.99	3.52	4.05	4.58	5.11	5.64	6.18	6.71	7.24	7.77	8.30	8.83	9.36	9.89	10.43	24
30	1.18	1.90	2.62	3.35	4.07	4.80	5.52	6.24	6.97	7.69	8.42	9.14	9.86	10.59	11.31	12.04	12.76	13.48	14.21	30
36	1.41	2.27	3.14	4.00	4.87	5.74	6.60	7.47	8.33	9.20	10.07	10.93	11.80	12.66	13.53	14.39	15.26	16.13	16.99	36
42	1.71	2.75	3.80	4.85	5.90	6.95	8.00	9.05	10.10	11.15	12.20	13.25	14.30	15.35	16.40	17.45	18.50	19.55	20.60	42
48	2.03	3.29	4.54	5.79	7.04	8.30	9.55	10.80	12.05	13.30	14.56	15.81	17.06	18.31	19.56	20.82	22.07	23.32	24.57	48
54	2.27	3.66	5.05	6.45	7.84	9.24	10.63	12.02	13.42	14.81	16.21	17.60	18.99	20.39	21.78	23.18	24.57	25.96	27.36	54
60	2.56	4.14	5.72	7.30	8.87	10.45	12.03	13.61	15.18	16.76	18.34	19.92	21.49	23.07	24.65	26.23	27.80	29.38	30.96	60
66	2.88	4.65	6.42	8.19	9.96	11.73	13.50	15.27	17.04	18.81	20.58	22.35	24.12	25.89	27.66	29.43	31.20	32.97	34.74	66
72	3.11	5.02	6.93	8.84	10.76	12.67	14.58	16.49	18.41	20.32	22.23	24.14	26.05	27.97	29.88	31.79	33.70	35.61	37.53	72
78	3.41	5.50	7.60	9.69	11.79	13.88	15.98	18.08	20.17	22.27	24.36	26.46	28.56	30.65	32.75	34.84	36.94	39.03	41.13	78
84	3.72	6.01	8.30	10.58	12.87	15.16	17.45	19.74	22.03	24.32	26.60	28.89	31.18	33.47	35.76	38.05	40.33	42.62	44.91	84
90	3.95	6.38	8.81	11.24	13.67	16.10	18.53	20.96	23.39	25.82	28.25	30.68	33.11							
96	4.25	6.86	9.48	12.09	14.70	17.32	19.93	22.55	25.16	27.77	30.39	33.00	35.62							
102	4.56	7.37	10.17	12.98	15.79	18.59	21.40	24.21	27.01	29.82	32.63	35.43	38.24							
108	4.79	7.74	10.69	13.64	16.59	19.53	22.48	25.43	28.38	31.33	34.28	37.23	40.18							
114	5.09	8.22	11.35	14.49	17.62	20.75	23.88	27.02	30.15	33.28	36.41	39.54	42.68							
120	5.40	8.73	12.05	15.38	18.70	22.03	25.35	28.68	32.00	35.33	38.65	41.98	45.30							