APPLICATION

The SD60 is an ultra low leakage rated smoke damper used in ducts that penetrate smoke rated barriers. The high strength one-piece airfoil blades insure lowest resistance to airflow with velocities up to 4000 fpm (20.3 m/s) and 8 in. wg (2 kPa). The SD60 may be installed vertically (with blades running horizontal) or horizontally and is rated for airflow and leakage in either direction.

UL555S LEAKAGE RATING

Leakage Class I

OPERATIONAL RATING

Velocity: up to 4000 fpm (20.3 m/s)
Pressure: up to 8 in. wg (2 kPa)
Temperature: 250°F (121°C) or 350°F (177°C)

OPERATION OPTIONS

Fail Position: Closed or Open

STANDARD CONSTRUCTION

FRAME
5" x 16 gage (127 x 1.6) galvanized, single piece, hat-shaped channel, structurally superior to 13 (2.3) gage channel frame.

BLADES
One-piece airfoil, 6" (152) wide and 14 (2.0) gage galvanized steel equivalent thickness. Blades are approximately 6" (152) on center.

BEARINGS
Stainless steel sleeve type, pressed into frame.

JAMB SEALS
Stainless steel, flexible metal compression type.

BLADE SEALS
Silicone edge type, mechanically fastened to the blade edge, for smoke seal to 450°F (232°C).

LINKAGE
Concealed in frame.

DAMPER SIZES

Sizes listed below are for ratings of 2000 fpm (10.2 m/s) and 4 in. wg (1 kPa). See page 3 for extended operational ratings.

MINIMUM SIZE
8"w x 6"h (203 x 152).

MAXIMUM SIZE
Single Section
36"w x 48"h (914 x 1219)
Multiple Section
144"w x 96"h (3658 x 2438), 288"w x 48"h (7315 x 1219) or 72"w x 192"h (1829 x 4877)

OPTIONS

• FM Approvals as Specification Tested Product.
• DSDF/DSDN Smoke Detector (Flow rated or No-Flow)
• SP100 Switch Package to allow remote indication damper of damper blade position.
• Sleeves of various lengths and gages.
• MCP control panels for test purposes or smoke management systems.
• Actuators of various types: electric or pneumatic.

NOTES
1. Dampers furnished approximately 1/4" (6) smaller than given opening dimensions.
2. Dimensions shown in ( ) indicate millimeters.
Ruskin Company certifies that the SD60 shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance for the SD60.

To determine the AMCA Licensed air performance:
Locate the applicable feet per minute face velocity on the bottom of the velocity vs. pressure drop chart below. Move up the chart to the most appropriate size damper line. From the intersection point, move left to determine the pressure drop on the left side of the chart.
For other damper sizes refer to Air Performance Data For All Fire and Smoke Dampers spec sheet.
The UL555S Test Standard requires all smoke dampers to prove their operation (Close to Open and Open to Close) against heated air flow with minimum temperature of 250°F (121°C), minimum velocity of 2,000 feet per minute (10.2 m/s) and minimum static pressure of 4 inches of water (1 kPa). UL555S extended ratings allow the temperature to be increased at 100°F (37.8°C), 2 inches of water (0.5 kPa) and 1000 feet per minute (5.1 m/s) increments. The SD60 smoke damper exceeds the minimum UL555S requirements on selected sizes. See chart for sizes and ratings. Consult Ruskin for the appropriate actuator model and quantities.

### Extends Operational Ratings

#### EXTENDED RATINGS FOR FAIL CLOSE

<table>
<thead>
<tr>
<th>SIZE</th>
<th>STATIC PRESSURE</th>
<th>TEMPERATURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>144&quot; x 96&quot; (3658 x 2438) 288&quot; x 48&quot; (7315 x 1219) 72&quot; x 192&quot; (1829 x 4877)</td>
<td>4&quot; (102) w.g. (1 kPa)</td>
<td>350°F (177°C)</td>
</tr>
<tr>
<td>180&quot; x 64&quot; (4572 x 1625) 360&quot; x 32&quot; (9144 x 813) 90&quot; x 128&quot; (2286 x 3251)</td>
<td>6&quot; (152) w.g. (1.5 kPa)</td>
<td>250°F (121°C)</td>
</tr>
<tr>
<td>48&quot; x 48&quot; (1219 x 1219) 96&quot; x 24&quot; (2438 x 610) 24&quot; x 96&quot; (610 x 2438)</td>
<td>8&quot; (203) w.g. (2 kPa)</td>
<td>250°F (121°C)</td>
</tr>
</tbody>
</table>

#### EXTENDED RATINGS FOR FAIL OPEN

<table>
<thead>
<tr>
<th>SIZE</th>
<th>STATIC PRESSURE</th>
<th>TEMPERATURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>64&quot; x 72&quot; (1625 x 1829) 128&quot; x 36&quot; (3251 x 914)</td>
<td>4&quot; (102) w.g. (1 kPa)</td>
<td>250°F (121°C)</td>
</tr>
<tr>
<td>64&quot; x 64&quot; (1625 x 1625) 128&quot; x 32&quot; (3251 x 813)</td>
<td>4&quot; (102) w.g. (1 kPa)</td>
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</tr>
</tbody>
</table>

#### Multiple Section with Side Plate

![Multiple Section with Side Plate](image1)

#### Single Section with Side Plate

![Single Section with Side Plate](image2)

#### Typical Internal Mount

![Typical Internal Mount](image3)

### TYPICAL ACTUATOR MOUNTING

**ACTUATOR REQUIREMENTS**

- UL555S requires that all smoke dampers have factory mounted actuators in order to bear the UL label.
- Smoke dampers larger than single section may require multiple actuators. See “Smoke Damper Multiple Section Detail” spec sheet for details.
- Ruskin’s smoke dampers are UL555S labeled with either electric or pneumatic actuators mount internal (in air stream) or external (out of air stream).
- Smoke dampers utilizing multiple actuators must have all actuators field wired to a common point for simultaneous closure. All field wiring shall be in accordance with applicable codes, ordinances and regulations.
Smoke dampers meeting or exceeding the following specifications shall be furnished and installed at locations shown on plans or as described in schedules. AMCA Certified smoke dampers shall meet the requirements of NFPA 80, 90A, 92A and 92B and shall be classified as Smoke Dampers in accordance with the latest version of UL555S. The leakage rating under UL555S shall be Leakage Class 1. Smoke dampers shall be produced in an ISO 9001 certified factory.

Damper frame, where size permits, shall be constructed using the UniFrame Design Concept (UDC) and shall be minimum 16 (1.6) gage galvanized steel formed into a structural hat channel structurally superior to 13 (2.3) gage channel frame. Top and bottom frame members on dampers less than 13” (330) high shall be low profile design to maximize the free area of these smaller dampers. Damper blades shall be single piece airfoil shaped with 14 (2.0) gage equivalent thickness. Airfoil type blades generate low pressure drop and low noise levels. Blade edge seals shall be inflatable silicone mechanically locked into blade edge. Jamb seals shall be stainless steel compression type. Bearings shall be stainless steel, permanently lubricated sleeve type turning in an extruded hole in the frame for maximum life.

Smoke dampers and their actuators shall be qualified in accordance with UL555S to an elevated temperature of 250°F (121°C) or 350°F (177°C) depending upon the actuator. Appropriate electric or pneumatic actuators (specifier select one) shall be installed by the damper manufacturer at time of damper fabrication. Electric actuators, factory installed on dampers, shall have been tested for prolonged periods of holding (minimum 1 year with no evidence of reduced spring return performance). Each damper shall be rated for leakage and airflow in either direction through the damper. In addition to the leakage ratings already specified, the dampers shall be AMCA licensed for Air Performance.

<Optional FM Approvals Specification>
Each fire damper shall be listed in Factory Mutual (FM) Approvals Specification Tested Product and labeled accordingly.

Smoke dampers shall be Ruskin model SD60.
(Consult www.Ruskin.com for electronic version of this “Quick” spec as well as for complete 3-part CSI MasterFormat Specification).

**SUGGESTED SPECIFICATION**

Smoke dampers and their actuators shall be qualified in accordance with UL555S to an elevated temperature of 250°F (121°C) or 350°F (177°C) depending upon the actuator. Appropriate electric or pneumatic actuators (specifier select one) shall be installed by the damper manufacturer at time of damper fabrication. Electric actuators, factory installed on dampers, shall have been tested for prolonged periods of holding (minimum 1 year with no evidence of reduced spring return performance). Each damper shall be rated for leakage and airflow in either direction through the damper. In addition to the leakage ratings already specified, the dampers shall be AMCA licensed for Air Performance.

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