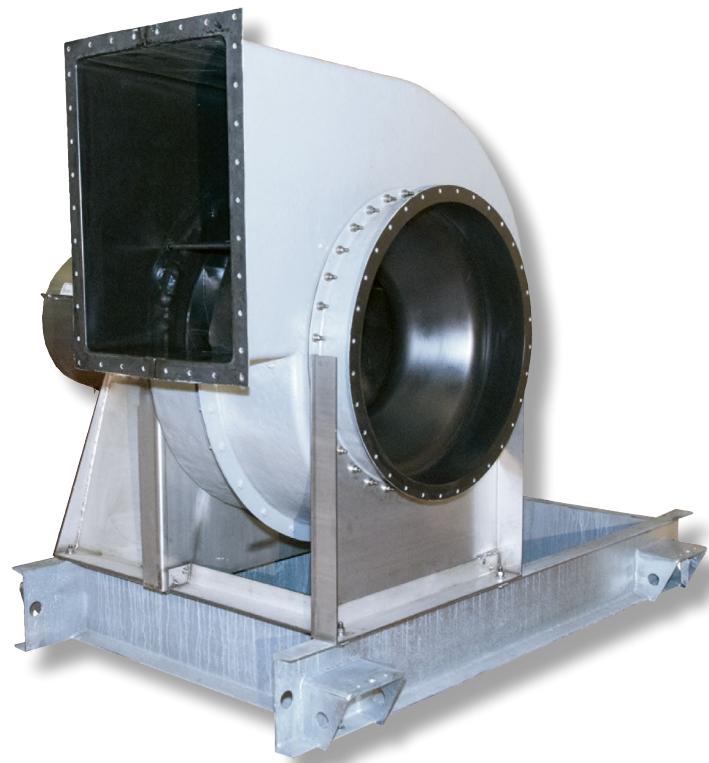




The Industrial Choice.

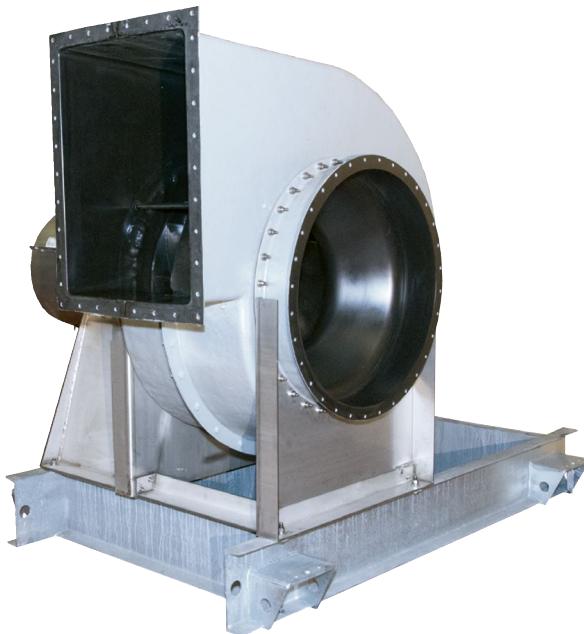
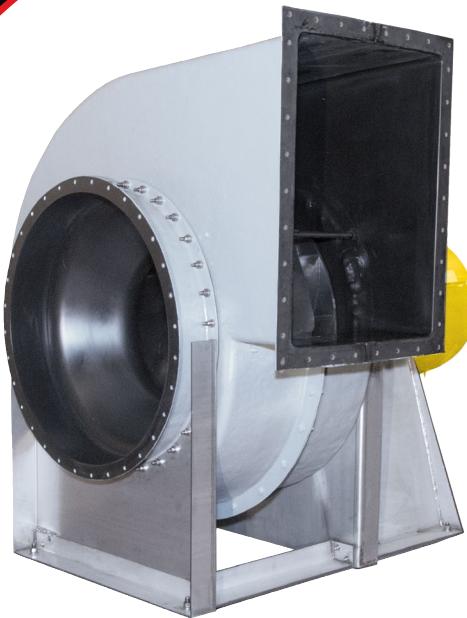


BACKWARD CURVED HIGH PRESSURE COMPOSITE FANS

Model BCF

Composite Fans

Model BCF



Aerovent certifies that the BCF High Pressure Composite Fans shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the AMCA Certified Ratings Program. See Catalog 411 for sound ratings.

The BCF is a backward curved industrial fan designed for handling particulate free, corrosive or caustic air in high pressure applications where conventional steel and stainless steel fans are not suitable.

Model BCF features a wide wheel and housing, producing a high volume of air at a lower velocity, therefore the need for an expansion evasé is eliminated.

Model BCF is designed so all parts exposed to the airstream are constructed of high-quality corrosion resistant materials avoiding material breakdown from most chemicals.

Capabilities

- Fourteen (14) wheel diameters with patent-pending design
- Airstream temperature to 200° F
- Arrangements 1, 8, 9, 9F and 10
- Belt and direct drive configurations

Typical Applications

- Fume control / fume exhausting
- Odor control
- Oil mist emissions
- Pollution / emissions control
- Process control, heating or cooling
- Scrubbers

Typical Industries

- Fertilizer
- Metal and mineral processing
- Pulp and paper
- Petrochemical
- Pharmaceutical
- Water and wastewater treatment

Sizes

16.5" to 60" wheel diameters

Performance

Airflow to 151,000 CFM
Static pressure to 34" w.g.

Drive Configurations

Available in both direct and belt drive configurations.

Construction Features

Wheel

Four wheel designs are available for the BCF product line. Two medium pressure wheels (M1 and M2) and two high pressure wheels (H1 and H2) all feature a non-overloading wheel design suitable for applications requiring large volumes of air at moderate to high pressures. All wheels are available in either fiberglass (Class FG) or carbon fiber (Class CF) construction.

The high efficiency wheel features backward curved blades of single thickness affixed to the rim and backplate through a patent-pending three-way fastening design.

The wheel is constructed of a premium quality, corrosion resistant vinyl ester resin, reinforced with fiberglass or carbon fiber and other proprietary materials for minimal weight and optimum strength.

A conical shroud (rim) makes the BCF less susceptible to performance losses associated with poor inlet conditions.

All steel hubs, shaft and stainless steel fasteners are encapsulated for corrosion resistance.

All BCF wheels and shafts are statically and dynamically balanced as an assembly to grade G6.3 per ANSI S2.19 for smooth operation prior to assembly of the fan, followed by a final balance of the entire fan assembly.

Housing

Fiberglass housings are made of premium quality resin laminated onto a mold that provides a smooth airpath surface.

An outlet flange for a duct-connection as well as lifting lugs are standard. All housings are reinforced with rigid bracing to increase structural integrity. The support angles are mechanically fastened to the encapsulated hardware to prevent bleed-through corrosion. Aerodynamically designed inlet cones provide high efficiency and smooth airflow through the fan. The bearing pedestal and carbon steel parts outside the airstream are primed and receive an epoxy topcoat. The exterior of the housing is coated with a UV resistant coating.

Shaft

Shafts are AISI-1018, 1040 or 1045 hot-rolled steel accurately turned, ground, polished, and ring gauged for accuracy. Shaft areas exposed to the airstream are encapsulated to prevent corrosion. Shafts are generously sized for first critical speed of at least 1.43 times the maximum speed. Stainless steel shafts available.

Fire Retardant Resin

Standard on the BCF, fire retardant resin reduces the resin's tendency to burn, attaining a flame spread rating of 25 or less.



Bearings

Bearings are heavy-duty, grease-lubricated, anti-friction ball or roller, self-aligning, pillow block type and are selected for minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum fan RPM.

Construction

- Medium Pressure (M1 and M2) — for tip speeds to 24,500 FPM
- High Pressure (H1 and H2) — for tip speeds to 26,000 FPM

Mechanical Run Test & Final

Vibration Check

All fans are assembled for a mechanical run test as well as final balance prior to shipment. Vibration readings are taken on both fan bearings in the axial, horizontal, and vertical directions at the specified speed. Fans are balanced to 0.15 in/sec. peak or less.

Rotation and Discharge

Both clockwise and counterclockwise rotations are available in various standard discharge positions. Sizes 165 to 365 are field rotatable.

Temperature Limits

Standard construction designed for air temperatures up to 200°F. Consult Aerovent for higher temperature applications.

Accessories

Access Door

A raised, bolted access door is available for wheel inspection and maintenance. The door is constructed of fiberglass laminate and is positioned opposite of the fan discharge.

Shaft Seals

A variety of shaft seals are available to prevent corrosive contaminants in the airstream from passing through the shaft hole in the fan housing. A PTFE membrane seal is standard.

Flanged Outlet Drilling

Factory drilled for ease of direct connection to ductwork. Undrilled flange is standard. Hardware is not included.

Inlet

Factory mounted inlet collar is standard for ease of connecting to customer's ductwork via customer-supplied flexible connection. A flange inlet is available.

Flanged Inlet Drilling

Factory drilled for ease of direct connection to ductwork. Undrilled flange is standard. Hardware is not included.

Housing Drain

Provided with a FRP drain with a 1" female pipe thread at low point of scroll. A PVC drain plug is standard.

Vibration Isolation Bases

Structural angle, structural channel, inertia bases, and unitary bases are available with or without spring isolators.

Inlet Box

A fiberglass inlet box is designed to minimize pressure drop and is recommended for applications where uniform flow is difficult to obtain due to limited space. Inlet boxes are designed to be bolted to the inlet flange of the fan.

When a fan is furnished with a base, the base must be extended to support the inlet box. The inlet box is not designed to support additional weight from ductwork or elements of the system.

Outlet Damper

Fiberglass and epoxy coated steel outlet dampers are available in either parallel or opposed blade design.

Fan Guards

Shaft, bearing, and belt guards are available in OSHA type designs.

Optional Construction

Spark Resistant Construction

Spark resistant construction for fiberglass fans is recommended when the fan is handling explosive fumes. Although fiberglass and carbon fiber are non-sparking materials, they can build and retain a static charge that can be potentially hazardous. With spark resistant construction, the fan is statically grounded by graphite impregnation to reduce a static charge buildup.

ASTM D4167 Construction

Fans constructed to meet ASTM D4167 when spark resistant construction, surface veil and rotor assembly are balanced as an assembly to balance quality grade G6.3.

Special Materials

Please contact the factory to ensure a suitable material is selected for the specific application.

Vinyl Ester — Provides increased corrosion resistance to stronger acids, chlorine and oxidizing agents. For use in industrial applications such as chemical and water treatment plants, and commercial applications where urban or salt air corrosion exists.

Housing construction of vinyl ester is available as an option. Wheel is constructed of vinyl ester as standard.

Surface Veil — Produces a smooth reinforced final surface with greater corrosion resistance.

Table 3. Bare Fan Weights (lb)

FAN SIZE	M1										M2									
	CLASS FG					CLASS CF					CLASS FG					CLASS CF				
	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10
165	265	354	350	344	280	249	332	334	328	264	266	355	351	345	281	250	334	335	329	265
182	334	446	451	434	361	314	419	431	414	341	335	447	452	435	362	315	420	432	415	342
200	344	459	442	439	365	321	428	419	416	342	346	462	444	441	367	322	430	420	417	343
222	430	574	542	537	437	401	535	513	508	408	432	576	544	539	439	403	538	515	510	410
245	482	643	574	587	477	448	598	540	553	443	485	647	577	590	480	450	600	542	555	445
270	565	754	680	714	541	521	695	636	670	497	569	759	684	718	545	524	699	639	673	500
300	654	872	762	773	632	602	803	710	721	580	659	879	767	778	637	606	808	714	725	584
330	787	1050	940	953	778	722	963	875	888	713	793	1058	946	959	784	727	970	880	893	718
365	1036	1382	1291	1305	881	958	1278	1213	1227	803	1043	1391	1298	1312	888	963	1284	1218	1232	808
402	1596	2128	1958	1921	—	1513	2018	1875	1838	—	1605	2140	1967	1930	—	1520	2027	1882	1845	—
445	2098	2798	2370	2337	—	1987	2650	2259	2226	—	2109	2812	2381	2348	—	1996	2662	2268	2235	—
490	2350	3134	2559	2582	—	2215	2954	2424	2447	—	2364	3152	2573	2596	—	2226	2968	2435	2458	—
542	2875	3834	3004	3084	—	2700	3600	2829	2909	—	2892	3856	3021	3101	—	2713	3618	2842	2922	—
600	3451	4602	3579	3662	—	3239	4319	3367	3450	—	3477	4636	3605	3688	—	3259	4346	3387	3470	—

FAN SIZE	H1										H2									
	CLASS FG					CLASS CF					CLASS FG					CLASS CF				
	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10	ARR. 1	ARR. 8	ARR. 9	ARR. 9F	ARR. 10
165	262	350	347	341	277	247	330	332	326	262	263	351	348	342	278	248	331	333	327	263
182	330	440	447	430	357	311	415	428	411	338	331	442	448	431	358	312	416	429	412	339
200	340	454	438	435	361	319	426	417	414	340	342	456	440	437	363	320	427	418	415	341
222	425	567	537	532	432	397	530	509	504	404	427	570	539	534	434	399	532	511	506	406
245	476	635	568	581	471	444	592	536	549	439	479	639	571	584	474	446	595	538	551	441
270	559	746	674	708	535	516	688	631	665	492	563	751	678	712	539	519	692	634	668	495
300	646	862	754	765	624	595	794	703	714	573	651	868	759	770	629	599	799	707	718	577
330	776	1035	929	942	767	714	952	867	880	705	782	1043	935	948	773	719	959	872	885	710
365	1024	1366	1279	1293	869	949	1266	1204	1218	794	1031	1375	1286	1300	876	954	1272	1209	1223	799
402	1583	2111	1945	1908	—	1503	2004	1865	1828	—	1592	2123	1954	1917	—	1510	2014	1872	1835	—
445	2082	2776	2354	2321	—	1974	2632	2246	2213	—	2093	2791	2365	2332	—	1983	2644	2255	2222	—
490	2330	3107	2539	2562	—	2199	2932	2408	2431	—	2344	3126	2553	2576	—	2210	2947	2419	2442	—
542	2852	3803	2981	3061	—	2682	3576	2811	2891	—	2869	3826	2998	3078	—	2695	3594	2824	2904	—
600	3423	4564	3551	3634	—	3216	4288	3344	3427	—	3449	4599	3577	3660	—	3236	4315	3364	3447	—

CORROSIVE AGENT	STANDARD CONSTRUCTION (°F)	ALL VINYLESTER AIRSTREAM (°F)
Acetaldehyde	120 (Fumes Only)	120 (Fumes Only)
Acetic Acid to 10%	180	210
Acetic Acid to 50%	90	180
Acetic Acid to 100%	Not Recommended	Not Recommended
Acetic Acid, Glacial	Not Recommended	Not Recommended
Acetic Acid: HCl	Recommended	Recommended
Acetic Anhydride	Not Recommended	Not Recommended
Acetic: H ₂ O ₂ (Peracetic Acid)	Recommended	Recommended
Acetone to 10%	Not Recommended	180
Acetyl Chloride	Not Recommended	Recommended
Acrylic Acid to 25%	Consult Factory	100
Acrylonitrile (20%)	Not Recommended	100 ²
Aluminum Chloride	*120	*210
Aluminum Fluoride	No Data	80 (Veil Recommended)
Aluminum Potassium Sulfate	160	210
Aluminum Sulfate	240	210
Ammonia, Dry to 100%	Consult Factory	100
Ammonia, Vapors to 40%	Consult Factory	180
Ammonium Bicarbonate to 50%	140	160
Ammonium Carbonate	120	150
Ammonium Chloride	*200	*210
Ammonium Hydroxide to 5%	90 (Veil Recommended)	180 (Veil Recommended)
Ammonium Hydroxide to 10%	90 (Veil Recommended)	150 (Veil Recommended)
Ammonium Hydroxide to 29%	Consult Factory	100 (Veil Recommended)
Ammonium Nitrate	200	220
Ammonium Persulfate	150	180
Ammonium Phosphate	150	210
Ammonium Sulfate	200	220
Ammonium Sulfite	Consult Factory	150
Amyl Acetate	Consult Factory	Consult Factory
Amyl Alcohol	Consult Factory	120
Aniline to 20%	Consult Factory	100
Aniline Sulfate to 25%	150	210
Antimony Pentachloride	Consult Factory	100
Arsenious Acid	Consult Factory	180
Barium Carbonate	180 (Veil Recommended)	180
Barium Chloride	200	210
Barium Hydroxide to 10%	Consult Factory	150
Barium Sulfide	Consult Factory	180
Benzaldehyde	Not Recommended	Not Recommended
Benzene	Not Recommended	Not Recommended
Benzene Sulfonic Acid to 25%	Consult Factory	150
Benzoic Acid	Consult Factory	210
Benzyl Alcohol	Not Recommended	Not Recommended
Benzyl Chloride	Not Recommended	Not Recommended
Boric Acid	180	210
Bromine, Dry Gas	Recommended	100
Bromine, Moist Gas	Recommended	100
Butyl Alcohol	Consult Factory	120
Butylene Oxide	Not Recommended	Not Recommended
Butyric Acid to 50%	150	210
Butyric Acid up to 50%	Consult Factory	80
Calcium Chlorate	180	220
Calcium Chloride	240	210
Calcium Hydroxide to 15%	No Data, Veil Recommended	180 (Veil Recommended)
Calcium Hypochlorite	Consult Factory	Consult Factory
Calcium Sulfate	*200	*210

No Data = No data has been collected for corrosive agent; Consult factory.

* = Special Shaft and hardware required; Consult factory.

Agents without a temperature limit assume ambient (70 °F) conditions. If higher temperatures are required, consult factory.

Concentration levels are by weight unless otherwise stated.

CORROSIVE AGENT	STANDARD CONSTRUCTION (°F)	ALL VINYLESTER AIRSTREAM (°F)
Carbon Dioxide	250	250
Carbon Disulfide	Not Recommended	Not Recommended
Carbon Monoxide	200	250
Carbon Tetrachloride	Consult Factory	150
Carbonic Acid	Not Recommended	Not Recommended
Chlorinated Brine, pH>9 (Hypochlorite), Cl ₂ Sat'd	Consult Factory	180 (Double Veil Recommended)
Chlorine Dioxide	Consult Factory	Consult Factory
Chlorine Gas, Dry	Consult Factory	Consult Factory
Chlorine Gas, Wet	Consult Factory	Consult Factory
Chlorine Water	*125	*200
Chloroacetic Acid to 25%	Consult Factory	*120
Chloroacetic Acid 25% to 50%	Consult Factory	*100
Chlorobenzene	Not Recommended	Not Recommended
Chloroform	Not Recommended	Fumes Only
Chlorosulfonic Acid	Not Recommended	Not Recommended
Chlorotoluene	Not Recommended	80° (Fumes Only)
Chrome-Plating Bath	Consult Factory	Recommended
Chromic Acid to 20%	Consult Factory	150
Chromic Acid + Sulfuric	Recommended	Recommended
Citric Acid	Recommended	210
Copper Chloride	*220	*220
Copper Cyanide	Consult Factory	210
Copper Nitrate	Recommended	210
Copper Sulfate	Recommended	210
Cyclohexane	Consult Factory	120
Dichlorobenzene	Not Recommended	Not Recommended
Dichloroethylene	Not Recommended	Not Recommended
Dichlorophenoxyacetic Acid	Consult Factory	120
Dichloropropane	Not Recommended	Not Recommended
Dichlorotoluene	Not Recommended	120
Diesel Fuel	Recommended	180
Diethyl Ether	Not Recommended	Not Recommended
Diethyl Ketone	Not Recommended	Not Recommended
Diethylbenzene	No Data	100
Disobutyl Ketone	Not Recommended	Not Recommended
Disobutylene	No Data	100
Dimethyl Sulfide	Not Recommended	Not Recommended
Dimethyl Sulfoxide to 20%	Consult Factory	100 (Fumes Only)
Dimethylformamide	Not Recommended	Not Recommended
Dipropylene Glycol	Consult Factory	180
Dodecene	Not Recommended	150
Dodecylbenzenesulfonic Acid: H ₂ SO ₄ : H ₂ O: Oil	Consult Factory	200
Esters, Fatty Acid	Recommended	180
Ethyl Acetate	Not Recommended	Consult Factory
Ethyl Acrylate	Not Recommended	Not Recommended
Ethyl Alcohol	Consult Factory	Consult Factory
Ethyl Benzene	Not Recommended	80
Ethyl Chloride	Not Recommended	Not Recommended
Ethyl Ether	Not Recommended	Not Recommended
Ethylene Chlorhydrin	Consult Factory	120
Ethylene Dibromide	Not Recommended	Not Recommended
Ethylene Dichloride	Not Recommended	Not Recommended
Ethylene Glycol	210	210
Ethylene Oxide	Not Recommended	Not Recommended
Ethylenediamine Tetra Acetic Acid	Not Recommended	120
Ferric Chloride	*220	*210
Ferric Nitrate	170	210
Ferric Sulfate	200	210
Ferrous Chloride	Consult Factory	*210

CORROSIVE AGENT	STANDARD CONSTRUCTION (°F)	ALL VINYLESTER AIRSTREAM (°F)
Ferrous Nitrate	160	210
Ferrous Sulfate	Consult Factory	210
Flue Gas, (wet)	Consult Factory	180
Fluoboric Acid	*90 (Double Veil Recommended)	210 (Double Veil Recommended)
Fluorine Gas	Not Recommended	120 (Double Veil Recommended)
Fluosilicic Acid	Veil Recommended	Veil Recommended
Formaldehyde	Consult Factory	120
Formic Acid up to 10%	150	180
Fuel Oil	Consult Factory	180
Furfural to 10%	Consult Factory	100 (Fumes Only)
Gasoline, No Lead, No Methanol	Consult Factory	120
Gasoline, Aviation	Consult Factory	180
Glycerine	200	210
Glycolic Acid	Consult Factory	100
Heptane	120	210
Hexachloroethane	Not Recommended	Not Recommended
Hexamethylenetetramine to 40%	Consult Factory	100
Hexane	Consult Factory	160
Hydrazine	Not Recommended	Not Recommended
Hydrobromic Acid to 25%	*160	*180
Hydrochloric Acid	Consult Factory	Consult Factory
Hydrocyanic Acid to 10%	170	210
Hydrofluoric Acid to 10%	*100 (Double Veil Recommended)	*150 (Double Veil Recommended)
Hydrogen	Recommended	Recommended
Hydrogen Bromide, Dry	Recommended	180
Hydrogen Chloride	Consult Factory	Consult Factory
Hydrogen Fluoride, Vapor	*90 Veil Recommended	*180 (Veil Recommended)
Hydrogen Peroxide to 30%	100	150
Hydrogen Sulfide to 5%	Consult Factory	Consult Factory
Hydroxyacetic Acid	Consult Factory	100
Hypochlorous Acid to 10%	90	100
Iodine Vapor	Consult Factory	150
Isobutyl Alcohol to 20%	No Data	150
Isopropyl Alcohol	No Data	120
Isopropyl Amine	No Data	100
Kerosene	120	180
Lactic Acid	Consult Factory	*210
Lead Acetate	160	210
Linseed Oil	Consult Factory	210
Lithium Carbonate	Not Recommended	180 (Veil Recommended)
Lithium Chloride	Consult Factory	180
Lithium Hydroxide	Not Recommended	180 (Veil Recommended)
Lithium Hypochlorite	Consult Factory	Consult Factory
Magnesium Carbonate	160	180
Magnesium Chloride	Consult Factory	210
Magnesium Hydroxide	Consult Factory	210
Magnesium Sulfate	200	210
Maleic Acid	170	180
Mercapto Acetic Acid	Not Recommended	Not Recommended
Mercuric Chloride	*210	*210
Mercurous Chloride	210	210
Mercury	Consult Factory	210
Methacrylic Acid to 25%	Consult Factory	100
Methyl Alcohol to 5%	Consult Factory	20 (Fumes Only)
Methyl Bromide to 10%	Consult Factory	80 (Fumes Only)
Methyl Chloride	Consult Factory	Consult Factory
Methyl Ethyl Ketone	Not Recommended	Not Recommended
Methylene Chloride	Not Recommended	Not Recommended
Mineral Oil, Aliphatic	Recommended	210

No Data = No data has been collected for corrosive agent; Consult factory.

* = Special Shaft and hardware required; Consult factory.

Agents without a temperature limit assume ambient (70 °F) conditions. If higher temperatures are required, consult factory.

Concentration levels are by weight unless otherwise stated.

CORROSIVE AGENT	STANDARD CONSTRUCTION (°F)	ALL VINYLESTER AIRSTREAM (°F)
Monochloroacetic Acid	Consult Factory	120 (Fumes Only)
Monochlorobenzene	Not Recommended	Not Recommended
Monoethanolamine	Not Recommended	Not Recommended
Naphtha	180	180
Naphthalene	130	210
Nickel Chloride	220	210
Nickel Nitrate	220	210
Nickel Sulfate	220	210
Nitric Acid to 5%	170	150
Nitric Acid 5% to 20%	Consult Factory	120
Nitrobenzene	Not Recommended	Not Recommended
Nitrogen	Recommended	Recommended
Oleic Acid	200	210
Oleum	Not Recommended	Not Recommended
Olive Oil	Recommended	Recommended
Oxalic Acid	Consult Factory	120
Ozone	Consult Factory	Consult Factory
Palmitic Acid	Consult Factory	Consult Factory
Perchloric Acid to 10%	Consult Factory	150 (Fumes Only)
Perchloroethylene	Consult Factory	80
Phenol (Carbolic Acid)	Not Recommended	Not Recommended
Phenol Sulfonic Acid	Not Recommended	Not Recommended
Phosphoric Acid	*210 (Veil Recommended)	*210 (Veil Recommended)
Phosphorous Acid to 70%	Consult Factory	180
Phosphorous Oxychloride	NR	No Data
Phosphorous Trichloride	NR	No Data
Phthalic Acid	Consult Factory	210
Phthalic Anhydride	*150	*210
Picric Acid (Alcoholic)	Not Recommended	Not Recommended
Polyvinyl Acetate Emulsions	Consult Factory	120
Polyvinyl Alcohol	Consult Factory	180
Potassium Bicarbonate to 10%	Consult Factory	150 (Veil Recommended)
Potassium Carbonate to 10%	Consult Factory	150 (Double Veil Recommended)
Potassium Chloride	200	210
Potassium Cyanide	Consult Factory	Consult Factory
Potassium Dichromate	200	210
Potassium Ferricyanide	200	210
Potassium Hydroxide to 25%	Consult Factory	150 (Double Veil Recommended)
Potassium Nitrate	200	210
Potassium Permanganate	150	210
Potassium Persulfate	90	210
Potassium Sulfate	200	210
Propionic Acid to 50%	Consult Factory	180
Propionyl Chloride	Not Recommended	Not Recommended
Propylene Glycol	Recommended	210
Pulp and Paper Mill Blow Down Gases	Consult Factory	Consult Factory
Pyridine	Not Recommended	Not Recommended
Rayon Spin Bath (Fumes)	Consult Factory	140
Selenious Acid	No Data	210
Silver Nitrate	200	210
Sodium Acetate	150	210
Sodium Benzoate	Consult Factory	180
Sodium Bicarbonate to 10%	140 (Veil Recommended)	180 (Veil Recommended)
Sodium Bisulfate	200	210
Sodium Borate	Consult Factory	210
Sodium Bromide	Consult Factory	210
Sodium Carbonate to 35%	Consult Factory	180 (Veil Recommended)
Sodium Chlorate	90	210

CORROSIVE AGENT	STANDARD CONSTRUCTION (°F)	ALL VINYLESTER AIRSTREAM (°F)
Sodium Chloride	200	210
Sodium Chlorite	Consult Factory	Consult Factory
Sodium Cyanide	100	210
Sodium Dichromate	160	210
Sodium Ferricyanide	Consult Factory	210
Sodium Fluoride	Consult Factory	180 (Veil Recommended)
Sodium Hydroxide	Consult Factory	180 (Veil Recommended)
Sodium Hypochlorite pH>11 (active Chlorine) to 18%	Consult Factory	180 (Double Veil Recommended)
Sodium Hypochlorite (active Chlorine) 18% to 21%	Consult Factory	100 (Double Veil Recommended)
Sodium Hypochlorite (active Chlorine) >18%	Not Recommended	Not Recommended
Sodium Nitrate	Consult Factory	210
Sodium Nitrite	Consult Factory	210
Sodium Silicate	Consult Factory	210
Sodium Sulfate	180	210
Sodium Sulfide	90	210
Sodium Sulfite	Consult Factory	210
Sodium Tetraborate	180	180
Sodium Tripolyphosphate	125	210
Sodium Xylenesulfonate	Recommended	Recommended
Sorbitol Solutions	Consult Factory	160
Stannic Chloride	*180	*210
Stannous Chloride	*200	*210
Stannous Fluoride: Hydrofluoric Acid	Not Recommended	120 (Veil Recommended)
Steam Vapor	180	180
Stearic Acid	200	210
Styrene	Not Recommended	Not Recommended
Sulfamic Acid to 25%	150	150
Sulfate Liquors	Consult Factory	200
Sulfonated Detergents	Consult Factory	160
Sulfite Liquors	Consult Factory	200
Sulfur Dioxide, Dry	Consult Factory	210
Sulfur Dioxide, Wet	Consult Factory	180
Sulfur Trioxide, Dry	Consult Factory	210
Sulfur Trioxide, Wet	Consult Factory	210
Sulfur, Wettable, Fungicide	Consult Factory	180
Sulfuric Acid to 25%	Consult Factory	*210
Sulfuric Acid to 50%	Consult Factory	*180

CORROSIVE AGENT	STANDARD CONSTRUCTION (°F)	ALL VINYLESTER AIRSTREAM (°F)
Sulfuric Acid to 70%	Consult Factory	*100
Sulfuric Acid to 80%	Consult Factory	Not Recommended
Sulfuric: Nitric Acids	Consult Factory	150
Sulfuric Acid/Phosphoric Acid to 25%/to 25%	Consult Factory	180
Sulfurous Acid to 10%	90	120
Tannic Acid	200	210
Tartaric Acid	210	210
Tetrachloroethane	No Data	100 (Fumes Only)
Tetrachloroethylene (perchloroethylene)	Consult Factory	80
Tetrachloropyridine	Consult Factory	80
Tetrapotassium Pyrophosphate to 60%	Consult Factory	130
Thionyl Chloride	Not Recommended	Not Recommended
Toluene	Consult Factory	80
Toluene Sulfonic Acid	Consult Factory	200
Trichloroethane	Not Recommended	100
Trichloroethylene	Not Recommended	Not Recommended
Trichloromonofluoromethane (FREON II)	Consult Factory	80
Trichoroacetic Acid to 50%	Consult Factory	*100
Triethanolamine	Consult Factory	120
Trimethylene Chlorobromide	Not Recommended	Not Recommended
Trisodium Phosphate to 50%	Consult Factory	210
Turpentine	Not Recommended	150
Urea to 50%	90	160
Urea-Ammonium-Nitrate	Consult Factory	Consult Factory
Vinegar	Recommended	210
Vinyl Chloride	Not Recommended	Not Recommended
Vinyl/toluene	No Data	Recommended ³
Waste, Organic (H ₂ O-HCl, Cl ₂ Vapors)	Consult Factory	Consult Factory
Water, Deionized	180	180
Water, Demineralized	180	180
Water, Distilled	180	180
Water, Sea	180	180
Water, Steam Condensate	180	180
Xylene	Consult Factory	80
Zinc Chloride	200	*210
Zinc Hydrosulfite	Consult Factory	Consult Factory
Zinc Nitrate	180	210

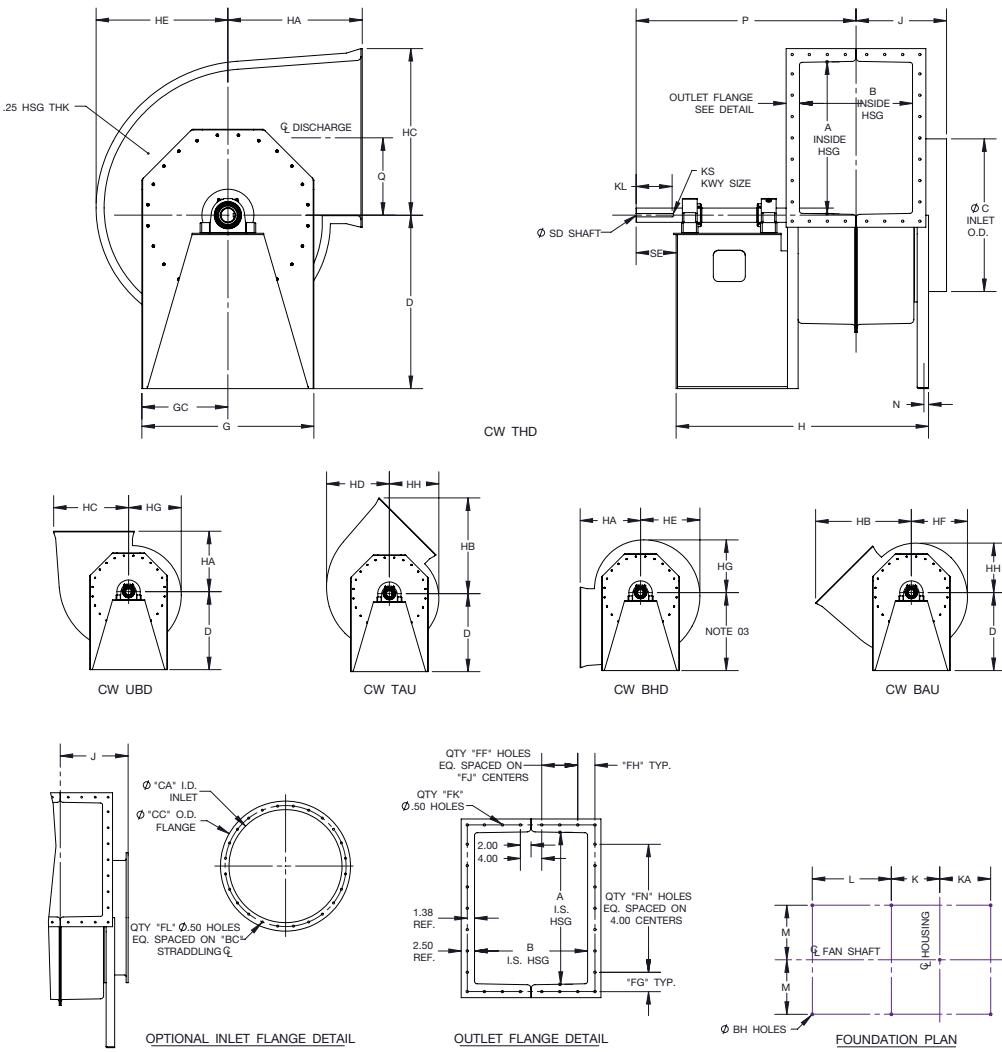
No Data = No data has been collected for corrosive agent; Consult factory.

* = Special Shaft and hardware required; Consult factory.

Agents without a temperature limit assume ambient (70 °F) conditions. If higher temperatures are required, consult factory.

Concentration levels are by weight unless otherwise stated.

Arr. 1 M1/M2 Sizes 165 - 365 Rotatable



Notes:

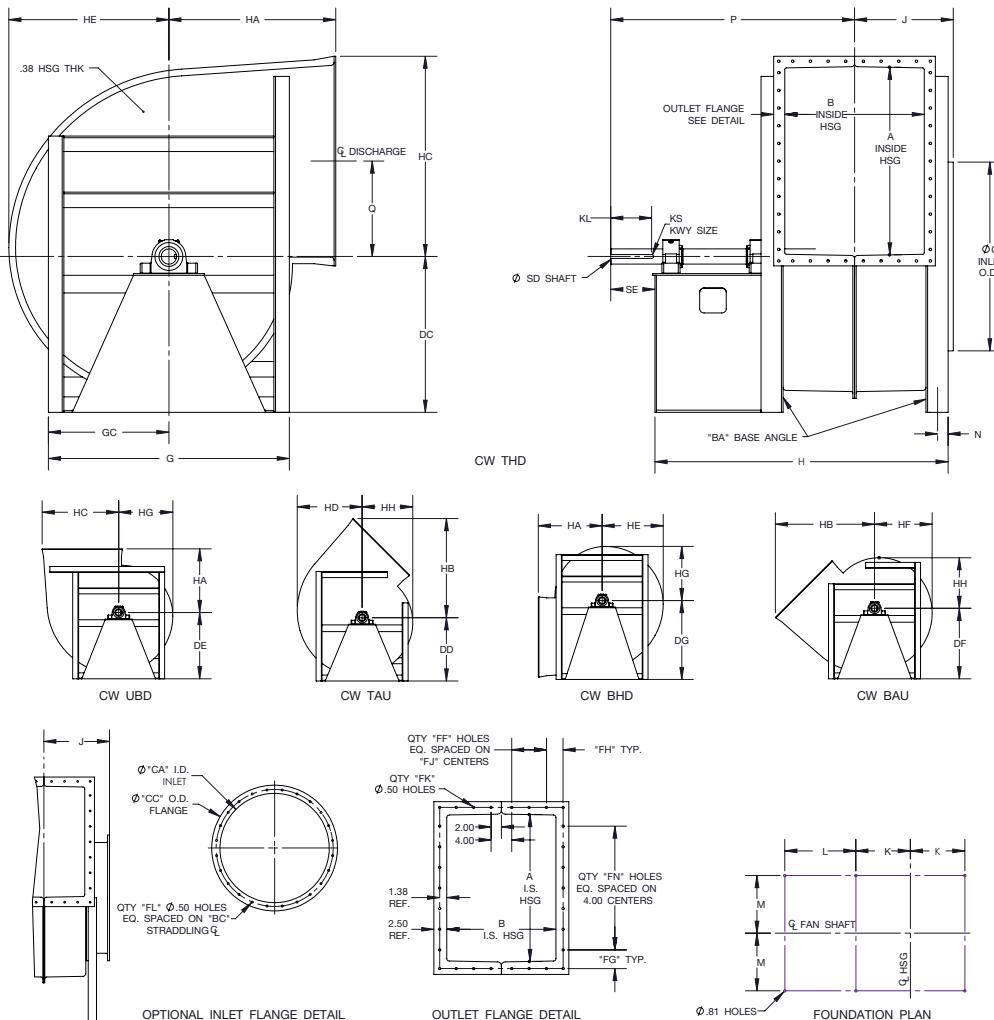
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	G	GC	H	HA
165	17.31	13.06	19.50	0.44	17.88	17.50	20.75	21.00	-	2	4.03	2.91	3.00	20	16	4	21.25	10.63	35.75	15.13
182	19.25	14.44	21.25	0.56	19.63	19.25	22.50	23.00	-	2	3.00	3.34	3.25	22	16	5	23.50	11.75	37.38	19.50
200	21.06	15.81	23.38	0.56	21.50	21.13	24.38	25.00	-	2	3.91	3.78	3.50	22	16	5	25.00	12.50	40.50	20.56
222	23.44	17.50	25.50	0.56	23.88	23.50	27.75	27.50	-	2	3.09	4.13	4.00	24	24	6	27.38	13.69	42.63	21.94
245	25.81	19.25	27.75	0.56	26.19	25.81	30.06	30.00	-	3	4.28	3.00	3.00	28	24	6	29.63	14.81	45.19	23.50
270	28.50	21.19	30.25	0.56	28.63	28.25	32.50	32.50	-	3	3.63	3.21	3.38	30	24	7	32.25	16.13	47.38	25.19
300	31.63	23.56	37.25	0.81	31.75	31.38	35.63	31.00	36.00	3	3.19	3.66	3.75	32	24	8	35.50	17.75	50.56	29.06
330	34.94	25.81	40.75	0.81	34.88	34.50	38.75	34.00	39.00	3	2.84	4.28	4.00	34	32	9	39.25	19.63	54.81	31.00
365	38.50	28.63	44.63	0.81	38.63	38.25	42.50	37.00	43.00	4	2.63	3.56	3.38	40	32	10	42.75	21.38	59.13	33.50

FAN SIZE	HB	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	N	P	Q	SD	SE
165	24.88	20.06	16.44	15.63	14.75	14.00	13.13	12.94	8.06	8.69	5.00	.50 x .25	16.25	8.50	0.88	31.69	8.94	1.94	5.50
182	29.38	22.00	18.13	17.19	16.19	15.31	14.31	13.63	8.75	9.38	5.75	.50 x .25	16.50	9.13	0.88	33.63	9.88	2.19	6.50
200	31.38	23.81	19.88	18.81	17.69	16.69	15.56	14.31	9.44	10.06	5.75	.50 x .25	18.25	10.13	0.88	36.06	10.81	2.19	6.50
222	34.06	26.19	21.69	20.56	19.38	18.31	17.13	15.13	10.25	10.88	6.75	.63 x .31	18.75	11.25	0.88	38.38	12.00	2.44	7.50
245	36.81	28.56	23.75	22.50	21.25	20.00	18.69	16.00	11.13	11.75	6.75	.63 x .31	19.50	12.38	0.88	40.00	13.19	2.44	7.50
270	39.50	31.25	26.13	24.69	23.25	21.94	20.50	17.00	12.13	12.75	6.75	.63 x .31	19.75	13.63	0.88	41.31	14.50	2.69	7.50
300	44.88	34.38	28.75	27.19	25.63	24.19	22.63	18.19	13.38	14.00	6.75	.63 x .31	20.50	15.13	0.88	43.25	16.06	2.69	7.50
330	48.56	37.69	31.56	29.81	28.06	26.44	24.69	19.31	14.50	15.13	8.25	.75 x .38	22.50	16.63	0.88	47.88	17.75	2.94	9.00
365	52.88	41.25	34.88	32.94	31.00	29.19	27.25	20.69	15.88	16.50	9.25	.88 x .44	24.00	18.63	0.88	51.75	19.50	3.44	10.00

R-1004870-A

Arr. 1 M1/M2 Sizes 402 - 600 Non-Rotatable



Notes:

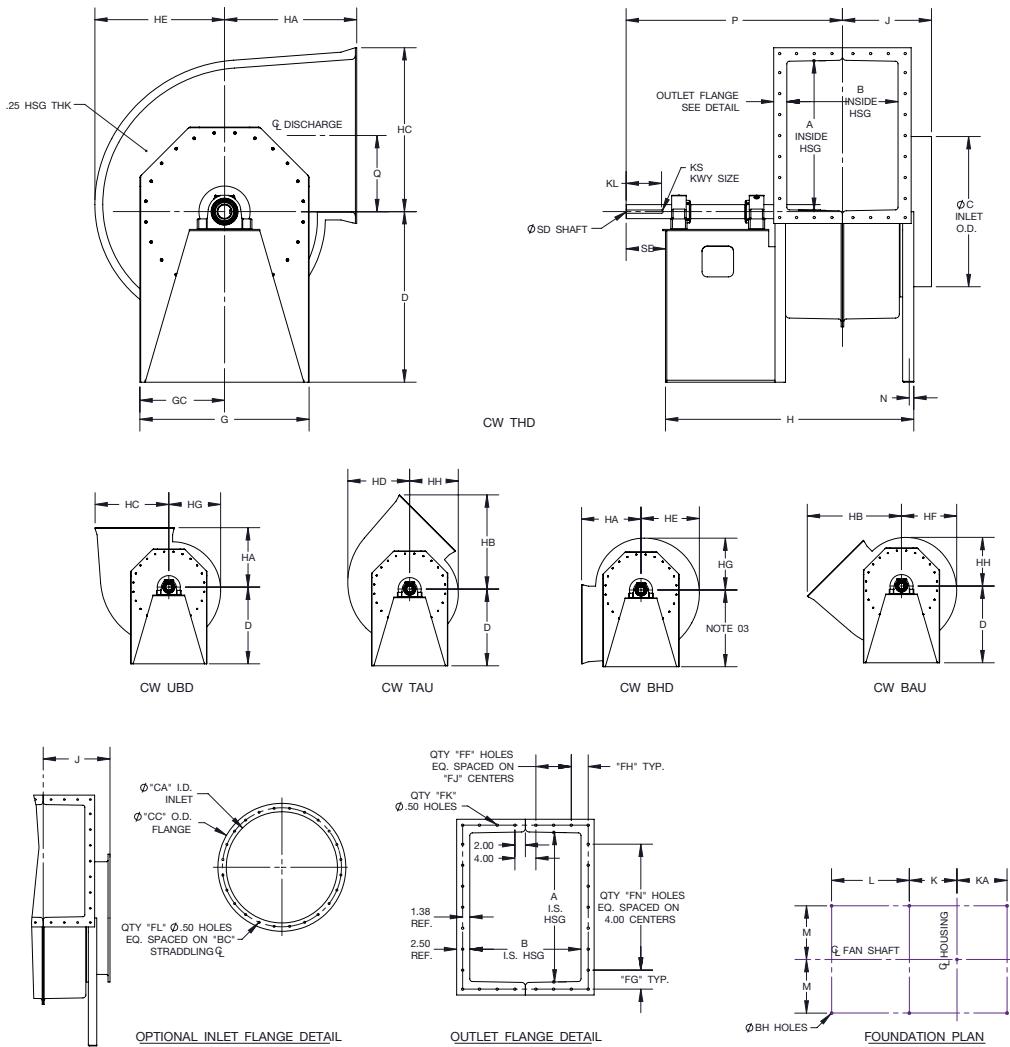
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.

FAN SIZE	A	B	BA	BC	C	CA	CC	DC	DD	DE	DF	DG	FF	FG	FH	FJ	FK	FL	FN	G	GC
402	42.44	31.56	3.5 x 5.0	44.63	42.69	42.19	46.44	35.25	37.50	39.25	41.75	46.75	4	2.59	3.16	4.00	42.00	32.00	11	54.50	27.25
445	46.94	34.94	4.0 x 6.0	49.00	47.13	46.63	51.88	37.75	40.75	41.75	45.25	51.25	5	2.84	2.84	3.50	48.00	40.00	12	61.00	30.50
490	51.75	38.38	4.0 x 6.0	53.75	51.88	51.38	56.63	41.25	44.50	46.25	49.75	56.50	5	3.25	3.56	3.75	50.00	40.00	13	65.75	32.88
542	57.19	42.63	4.0 x 6.0	59.25	57.38	56.88	62.13	45.75	48.75	51.25	55.00	61.50	6	3.97	3.19	3.50	56.00	48.00	14	71.25	35.63
600	63.31	47.06	4.0 x 6.0	65.25	63.38	62.88	68.13	50.25	53.50	56.25	59.75	67.50	6	3.03	3.53	3.88	60.00	48.00	16	77.25	38.63

FAN SIZE	H	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KL	KS	L	M	N	P	Q	SD	SE
402	66.31	37.75	58.80	45.31	38.44	36.25	34.19	32.13	30.06	22.38	18.81	9.25	.88 x .44	24.50	19.88	2.38	55.19	21.63	3.44	10.00
445	74.69	42.63	65.13	49.81	42.25	39.81	37.56	35.31	33.06	24.06	21.00	9.25	1.00 x .50	28.00	21.38	2.88	60.88	23.88	3.94	10.00
490	80.13	45.50	70.56	54.63	46.44	43.75	41.25	38.75	36.25	25.75	22.69	9.25	1.00 x .50	30.00	23.88	2.88	64.56	26.25	3.94	10.00
542	87.38	49.06	76.91	60.06	51.25	48.25	45.50	42.75	40.00	27.88	25.19	9.25	1.00 x .50	32.68	26.63	2.88	69.69	29.00	4.44	10.00
600	92.81	52.94	84.00	66.19	56.63	53.31	50.25	47.19	44.13	30.13	27.06	9.25	1.25 x .63	34.00	29.63	2.88	72.91	32.06	4.94	10.00

R-1004871

Arr. 1 H1/H2 Sizes 165 - 365 Rotatable


Notes:

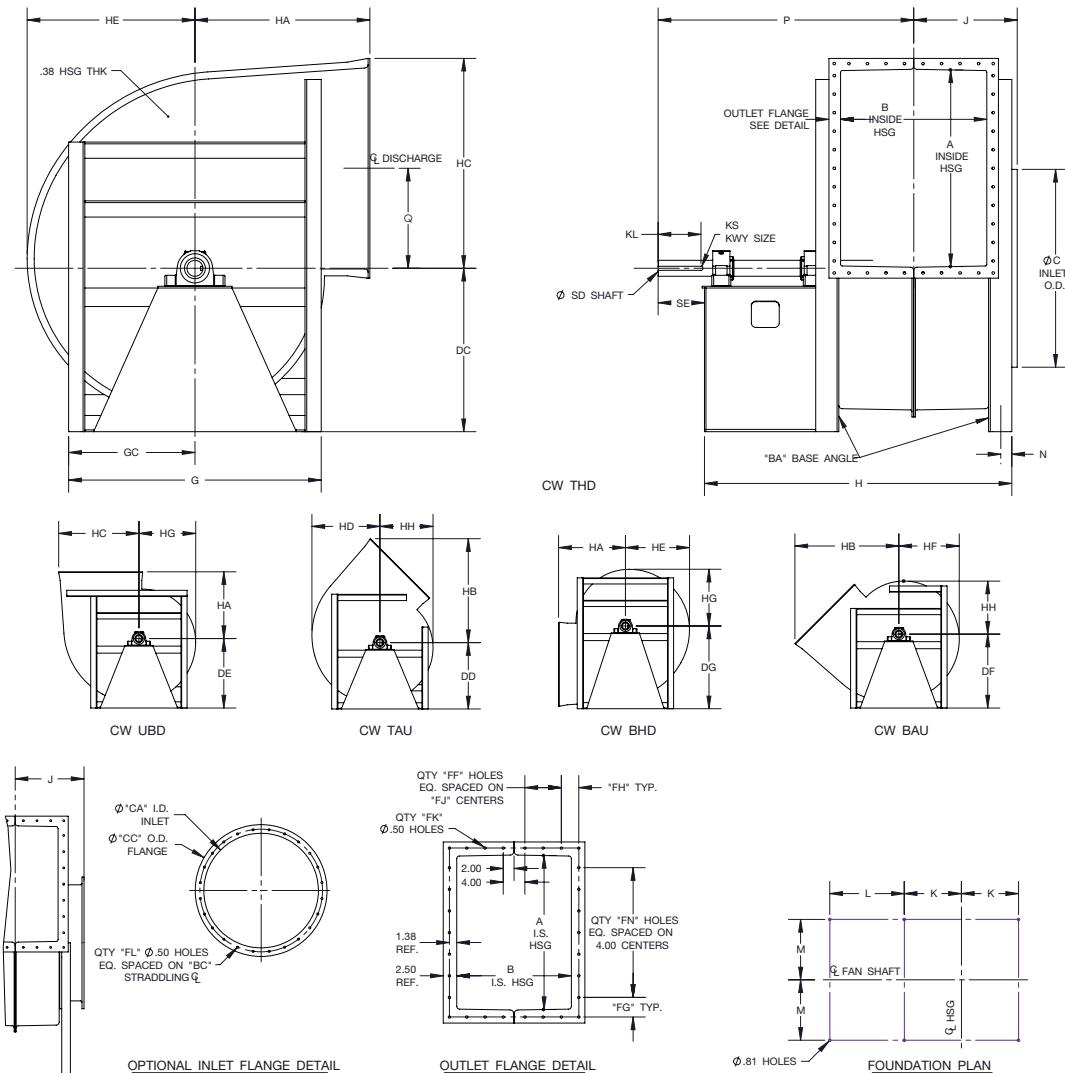
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	G	GC	H	HA
165	17.31	11.75	19.50	0.44	17.88	17.50	20.75	21.00	-	2	4.03	2.91	3.00	20	16	4	21.25	10.63	34.44	15.13
182	19.25	13.00	21.25	0.56	19.63	19.25	22.50	23.00	-	2	3.00	3.34	3.25	22	16	5	23.50	11.75	36.38	19.50
200	21.06	14.19	23.38	0.56	21.50	21.13	24.38	25.00	-	2	3.91	3.78	3.50	22	16	5	25.00	12.50	38.88	20.56
222	23.44	15.75	25.50	0.56	23.88	23.50	27.75	27.50	-	2	3.09	4.13	4.00	24	24	6	27.38	13.69	40.88	21.94
245	25.81	17.31	27.75	0.56	26.19	25.81	30.06	30.00	-	3	4.28	3.00	3.00	28	24	6	29.63	14.81	43.25	23.50
270	28.50	19.06	30.25	0.56	28.63	28.25	32.50	32.50	-	3	3.63	3.21	3.38	30	24	7	32.25	16.13	45.25	25.19
300	31.63	21.19	37.25	0.81	31.75	31.38	35.63	31.00	36.00	3	3.19	3.66	3.75	32	24	8	35.50	17.75	48.19	29.06
330	34.94	23.19	40.75	0.81	34.88	34.50	38.75	34.00	39.00	3	2.84	4.28	4.00	34	32	9	39.25	19.63	52.19	31.00
365	38.50	25.75	44.63	0.81	38.63	38.25	42.50	37.00	43.00	4	2.63	3.56	3.38	40	32	10	42.75	21.38	56.25	33.50

FAN SIZE	HB	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	N	P	Q	SD	SE
165	24.88	20.06	16.44	15.63	14.75	14.00	13.13	12.31	7.38	8.06	5.00	.50 x .25	16.25	8.50	0.88	31.06	8.94	1.94	5.50
182	29.38	22.00	18.13	17.19	16.19	15.31	14.31	12.94	8.06	8.63	5.75	.50 x .25	16.50	9.13	0.88	32.94	9.88	2.19	6.50
200	31.38	23.81	19.88	18.81	17.69	16.69	15.56	13.50	8.63	9.25	5.75	.50 x .25	18.25	10.13	0.88	35.25	10.81	2.19	6.50
222	34.06	26.19	21.69	20.56	19.38	18.31	17.13	14.25	9.38	10.06	6.75	.63 x .31	18.75	11.25	0.88	37.50	12.00	2.44	7.50
245	36.81	28.56	23.75	22.50	21.25	20.00	18.69	15.06	10.19	10.81	6.75	.63 x .31	19.50	12.38	0.88	39.06	13.19	2.44	7.50
270	39.50	31.25	26.13	24.69	23.25	21.94	20.50	15.94	11.06	11.69	6.75	.63 x .31	19.75	13.63	0.88	40.25	14.50	2.69	7.50
300	44.88	34.38	28.75	27.19	25.63	24.19	22.63	17.00	12.19	12.81	6.75	.63 x .31	20.50	15.13	0.88	42.06	16.06	2.69	7.50
330	48.56	37.69	31.56	29.81	28.06	26.44	24.69	18.00	13.19	13.81	8.25	.75 x .38	22.50	16.63	0.88	46.56	17.75	2.94	9.00
365	52.88	41.25	34.88	32.94	31.00	29.19	27.25	19.25	14.11	15.06	9.25	.88 x .44	24.00	18.63	0.88	49.69	19.50	3.44	10.00

R-1004877-A

Arr. 1 H1/H2 Sizes 402 - 600 Non-Rotatable


Notes:

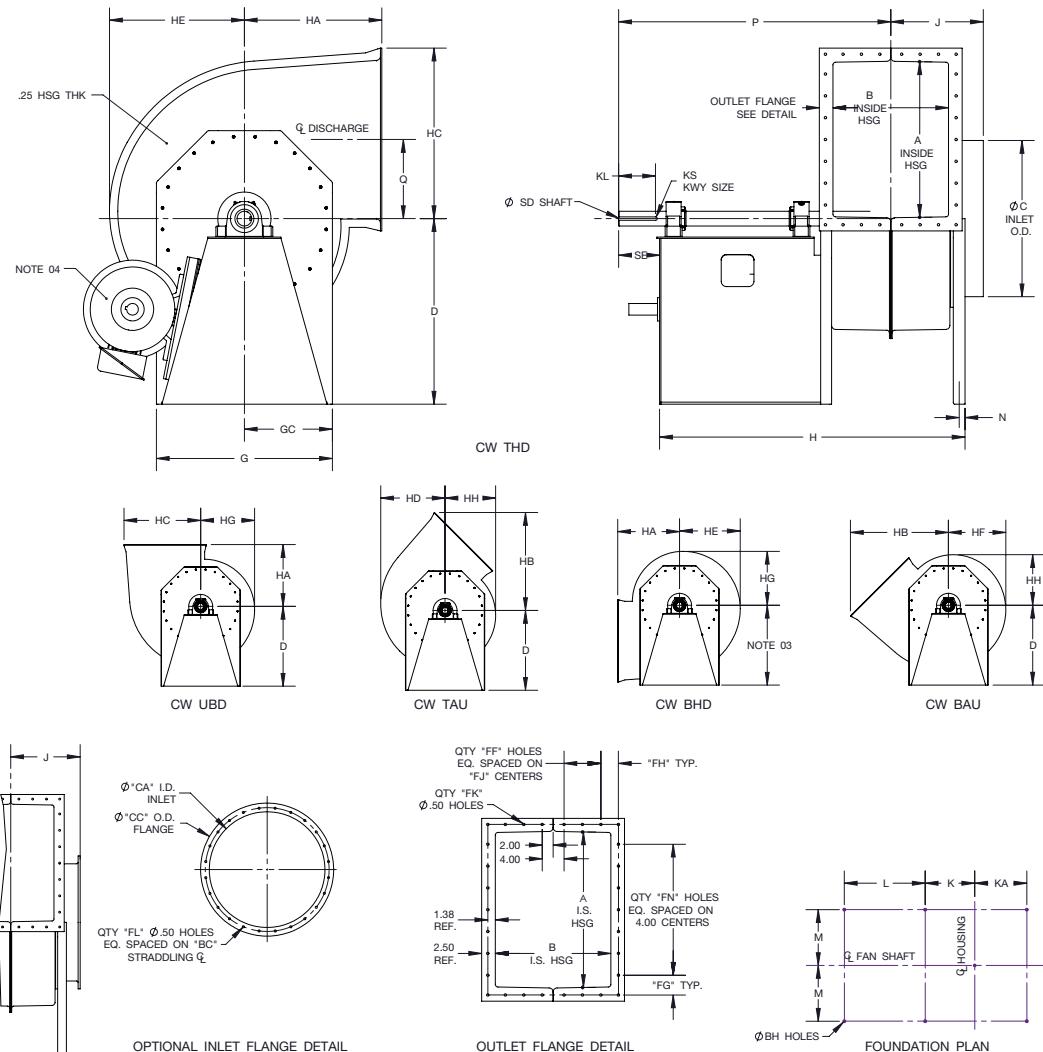
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.

FAN SIZE	A	B	BA	BC	C	CA	CC	DC	DD	DE	DF	DG	FF	FG	FH	FJ	FK	FL	FN	G	GC
402	42.44	28.38	3.5 x 5.0	44.63	42.69	42.19	46.44	35.25	37.50	39.25	41.75	46.75	4	2.59	3.16	4.00	42	32	11	54.50	27.25
445	46.94	31.44	4.0 x 6.0	49.00	47.13	46.63	51.88	37.75	40.75	41.75	45.25	51.25	5	2.84	2.84	3.50	48	40	12	61.00	30.50
490	51.75	34.50	4.0 x 6.0	53.75	51.88	51.38	56.63	41.25	44.50	46.25	49.75	56.50	5	3.25	3.56	3.75	50	40	13	65.75	32.88
542	57.19	38.25	4.0 x 6.0	59.25	57.38	56.88	62.13	45.75	48.75	51.25	55.00	61.50	6	3.97	3.19	3.50	56	48	14	71.25	35.63
600	63.31	42.31	4.0 x 6.0	65.25	63.38	62.88	68.13	50.25	53.50	56.25	59.75	67.50	6	3.03	3.53	3.88	60	48	16	77.25	38.63

FAN SIZE	H	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KL	KS	L	M	N	P	Q	SD	SE
402	63.13	37.75	58.80	45.31	38.44	36.25	34.19	32.13	30.06	20.81	17.19	9.25	.88 x .44	24.50	19.88	2.38	53.63	21.63	3.44	10.00
445	71.19	42.63	65.13	49.81	42.25	39.81	37.56	35.31	33.06	22.31	19.25	9.25	1.00 x .50	28.00	21.38	2.88	59.13	23.88	3.94	10.00
490	76.25	45.50	70.56	54.63	46.44	43.75	41.25	38.75	36.25	23.81	20.75	9.25	1.00 x .50	30.00	23.88	2.88	63.63	26.25	3.94	10.00
542	83.00	49.06	76.91	60.06	51.25	48.25	45.50	42.75	40.00	25.69	22.63	9.25	1.00 x .50	32.69	26.63	2.88	67.50	29.00	4.44	10.00
600	88.06	52.94	84.00	66.19	56.63	53.31	50.25	47.19	44.13	27.75	24.69	9.25	1.25 x .63	34.00	29.63	2.88	70.56	32.06	4.94	10.00

R-1004878

Arr. 9 M1/M2 Sizes 165 - 365 Rotatable



Notes:

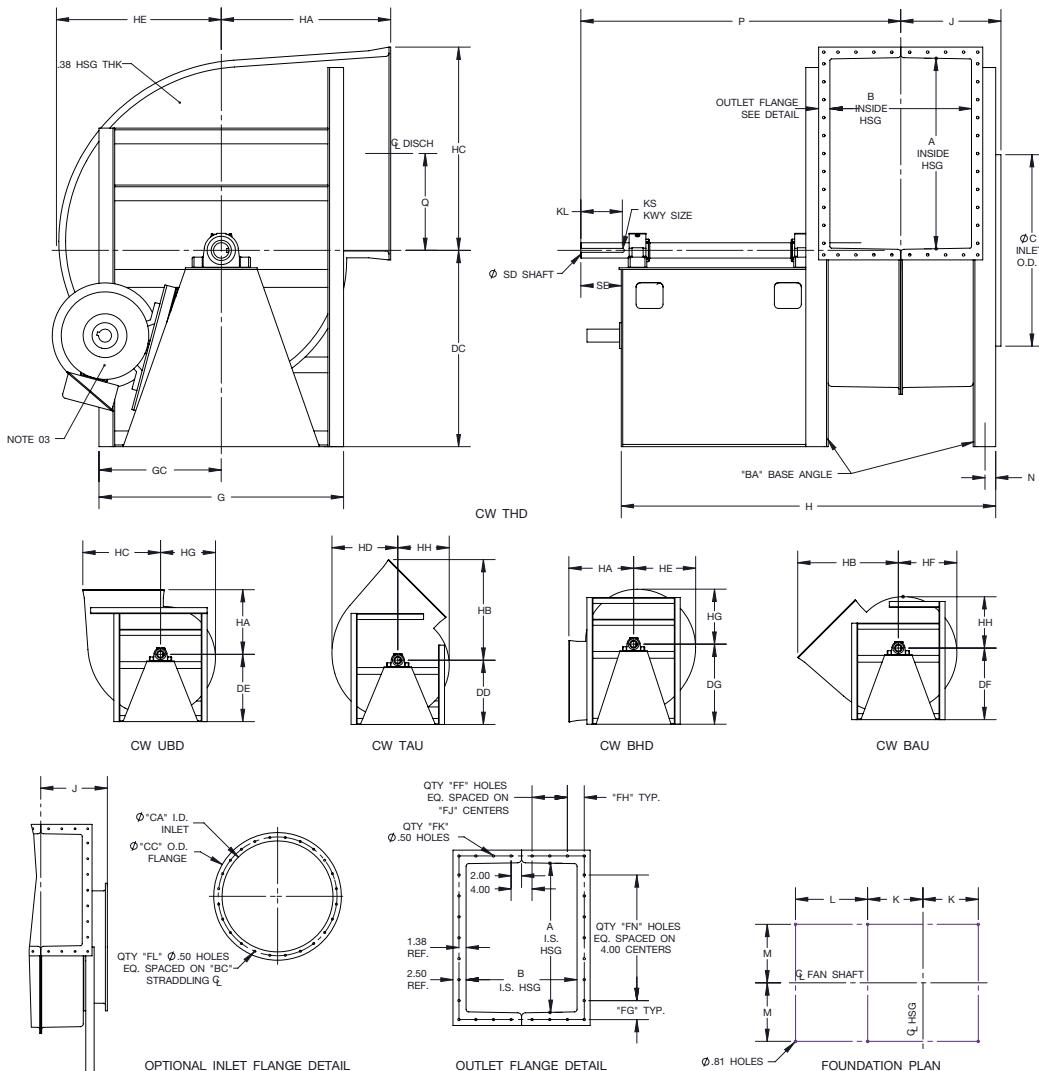
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.
4. Standard Arr. 9 motor location is on the left for CW rotation and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H
165	17.31	13.06	19.50	0.44	17.88	17.50	20.75	27.00	-	2	4.03	2.91	3.00	20	16	4	286T	21.25	10.63	46.13
182	19.25	14.44	21.25	0.56	19.63	19.25	22.50	30.50	-	2	3.00	3.34	3.25	22	16	5	326T	23.50	11.75	49.75
200	21.06	15.81	23.38	0.56	21.50	21.13	24.38	31.00	-	2	3.91	3.78	3.50	22	16	5	326T	25.00	12.50	51.13
222	23.44	17.50	25.50	0.56	23.88	23.50	27.75	33.75	-	2	3.09	4.13	4.00	24	24	6	365T	27.38	13.69	53.94
245	25.81	19.25	27.75	0.56	26.19	25.81	30.06	34.00	-	3	4.28	3.00	3.00	28	24	6	365T	29.63	14.81	55.38
270	28.50	21.19	30.25	0.56	28.63	28.25	32.50	34.00	-	3	3.63	3.21	3.38	30	24	7	365T	32.25	16.13	57.38
300	31.63	23.56	37.25	0.81	31.75	31.38	35.63	34.75	36.00	3	3.19	3.66	3.75	32	24	8	365T	35.50	17.75	60.81
330	34.94	25.81	40.75	0.81	34.88	34.50	38.75	37.75	39.00	3	2.84	4.28	4.00	34	32	9	405T	39.25	19.63	69.69
365	38.50	28.63	44.63	0.81	38.63	38.25	42.50	41.00	43.00	4	2.63	3.56	3.38	40	32	10	405T	42.75	21.38	78.81

FAN SIZE	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	N	P	Q	SD	SE
165	15.13	24.88	20.06	16.44	15.63	14.75	14.00	13.13	12.94	8.06	8.69	5.00	.50 x .25	25.25	8.50	0.88	40.69	8.94	1.94	5.50
182	19.50	29.38	22.00	18.13	17.19	16.19	15.31	14.31	13.63	8.75	9.38	5.75	.50 x .25	27.50	9.13	0.88	44.63	9.88	2.19	6.50
200	20.56	31.38	23.81	19.88	18.81	17.69	16.69	15.56	14.31	9.44	10.06	5.75	.50 x .25	27.50	10.13	0.88	45.31	10.81	2.19	6.50
222	21.94	34.06	26.19	21.69	20.56	19.38	18.31	17.13	15.13	10.25	10.88	6.75	.63 x .31	28.63	11.25	0.88	48.25	12.00	2.44	7.50
245	23.50	36.81	28.56	23.75	22.50	21.25	20.00	18.69	16.00	11.13	11.75	6.75	.63 x .31	28.38	12.38	0.88	48.88	13.19	2.44	7.50
270	25.19	39.50	31.25	26.13	24.69	23.25	21.94	20.50	17.00	12.13	12.75	6.75	.63 x .31	28.38	13.63	0.88	49.88	14.50	2.69	7.50
300	29.06	44.88	34.38	28.75	27.19	25.63	24.19	22.63	18.19	13.38	14.00	6.75	.63 x .31	29.38	15.13	0.88	52.13	16.06	2.69	7.50
330	31.00	48.56	37.69	31.56	29.81	28.06	26.44	24.69	19.31	14.50	15.13	8.25	.75 x .38	36.00	16.63	0.88	61.38	17.75	2.94	9.00
365	33.50	52.88	41.25	34.88	32.94	31.00	29.19	27.25	20.69	15.88	16.50	9.25	.88 x .44	42.13	18.63	0.88	68.88	19.50	3.44	10.00

R-1004875-A

Arr. 9 M1/M2 Sizes 402 - 600 Non-Rotatable


Notes:

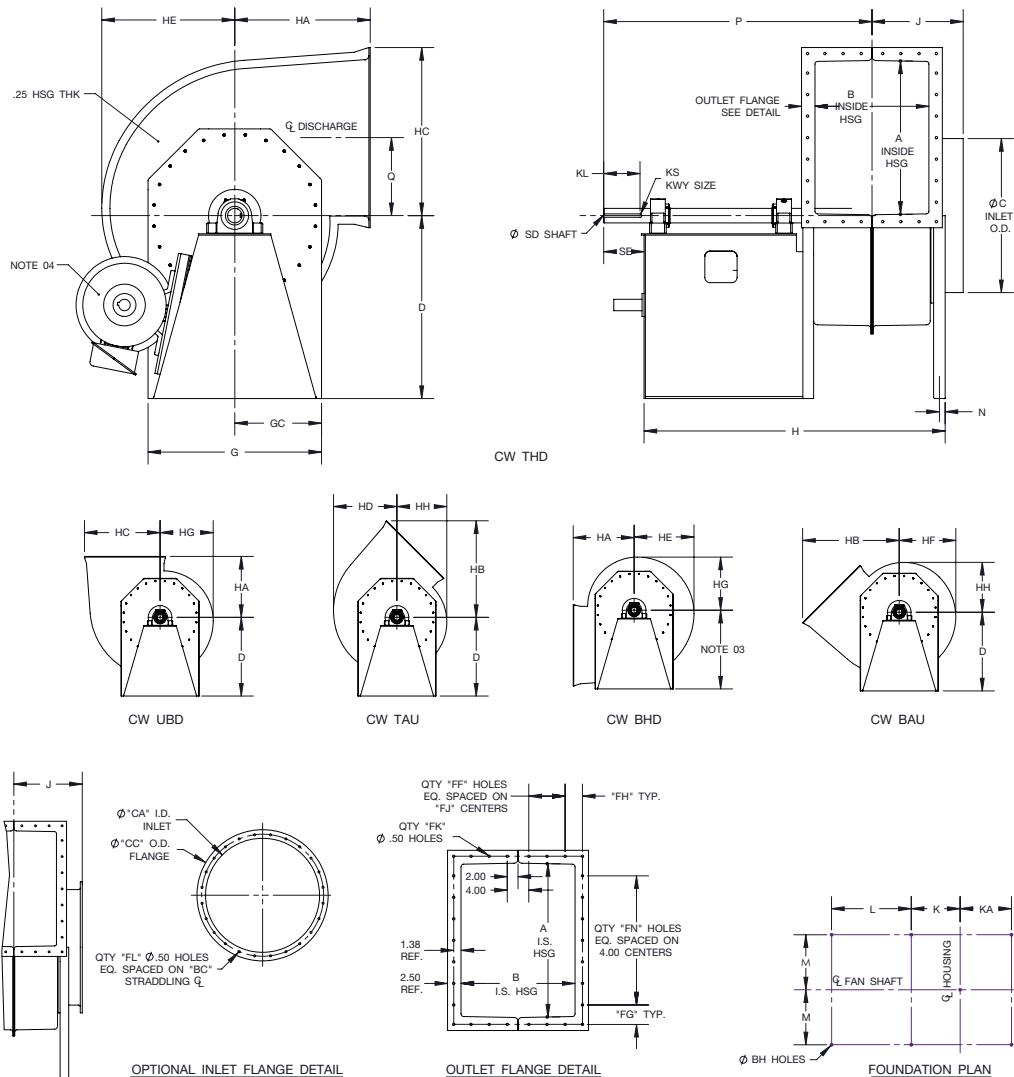
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. Standard Arr. 9 motor location is on the left for CW rotation and on the right for CCW rotation. Dimension FR is maximum motor frame.

FAN SIZE	A	B	BA	BC	C	CA	CC	DC	DD	DE	DF	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G
402	42.44	31.56	3.5 x 5.0	44.63	42.69	42.19	46.44	43.75	43.75	43.75	43.75	46.75	4	2.59	3.16	4.00	42	32	11	405T	54.50
445	46.94	34.94	4.0 x 6.0	49.00	47.13	46.63	51.88	44.75	44.75	44.75	45.25	50.75	5	2.84	2.84	3.50	48	40	12	405T	61.00
490	51.75	38.38	4.0 x 6.0	53.75	51.88	51.38	56.63	44.75	44.75	46.25	49.75	55.50	5	3.25	3.56	3.75	50	40	13	405T	65.75
542	57.19	42.63	4.0 x 6.0	59.25	57.38	56.88	62.13	45.75	48.75	51.25	55.00	61.00	6	3.97	3.19	3.50	56	48	14	405T	71.25
600	63.31	47.06	4.0 x 6.0	65.25	63.38	62.88	68.13	50.25	53.50	56.25	59.75	66.50	6	3.03	3.53	3.88	60	48	16	405T	77.25

FAN SIZE	GC	H	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KL	KS	L	M	N	P	Q	SD	SE
402	27.25	85.00	37.75	58.80	45.31	38.44	36.25	34.19	32.13	30.06	22.38	18.81	9.25	.88 x .44	41.63	19.88	2.38	72.31	21.63	3.44	10.00
445	30.50	90.00	42.63	65.13	49.81	42.25	39.81	37.56	35.31	33.06	24.06	21.00	9.25	1.00 x .50	41.75	21.38	2.88	74.63	23.88	3.94	10.00
490	32.88	93.44	45.50	70.56	54.63	46.44	43.75	41.25	38.75	36.25	25.75	22.69	9.25	1.00 x .50	41.75	23.88	2.88	76.31	26.25	3.94	10.00
542	35.63	97.69	49.06	76.91	60.06	51.25	48.25	45.50	42.75	40.00	27.88	25.19	9.25	1.00 x .50	41.75	26.63	2.88	78.44	29.00	4.44	10.00
600	38.63	102.13	52.94	84.00	66.19	56.63	53.31	50.25	47.19	44.13	30.13	27.06	9.25	1.25 x .63	41.75	29.63	2.88	80.69	32.06	4.94	10.00

R-1004876

Arr. 9 H1/H2 Sizes 165 - 365 Rotatable



Notes:

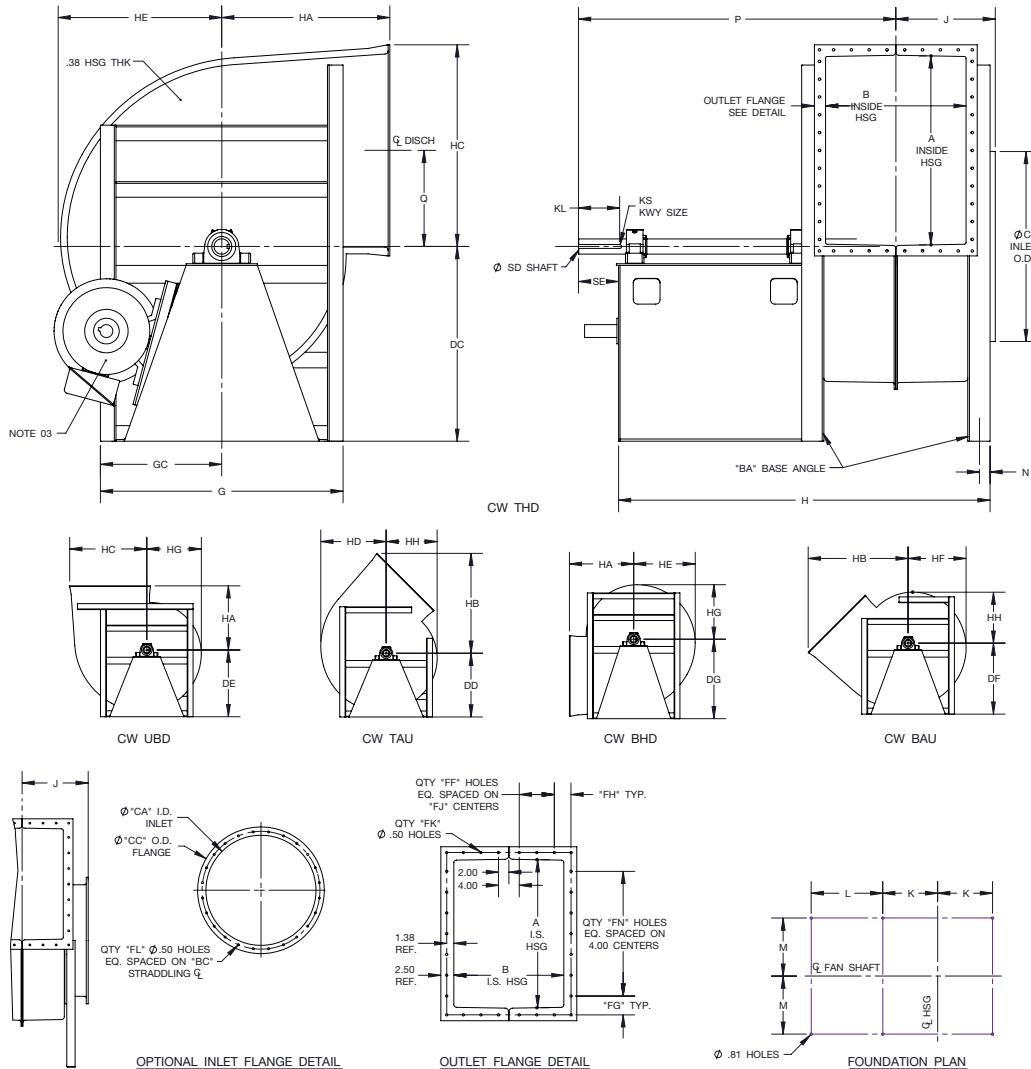
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.
4. Standard Arr. 9 motor location is on the left for CW rotation and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H
165	17.31	11.75	19.50	0.44	17.88	17.50	20.75	27.00	-	2	4.03	2.91	3.00	20	16	4	286T	21.25	10.63	44.81
182	19.25	13.00	21.25	0.56	19.63	19.25	22.50	30.50	-	2	3.00	3.34	3.25	22	16	5	326T	23.50	11.75	48.31
200	21.06	14.19	23.38	0.56	21.50	21.13	24.38	31.00	-	2	3.91	3.78	3.50	22	16	5	326T	25.00	12.50	49.50
222	23.44	15.75	25.50	0.56	23.88	23.50	27.75	33.75	-	2	3.09	4.13	4.00	24	24	6	365T	27.38	13.69	52.19
245	25.81	17.31	27.75	0.56	26.19	25.81	30.06	34.00	-	3	4.28	3.00	3.00	28	24	6	365T	29.63	14.81	53.44
270	28.50	19.06	30.25	0.56	28.63	28.25	32.50	34.00	-	3	3.63	3.21	3.38	30	24	7	365T	32.25	16.13	55.25
300	31.63	21.19	37.25	0.81	31.75	31.38	35.63	34.75	36.00	3	3.19	3.66	3.75	32	24	8	365T	35.50	17.75	58.44
330	34.94	23.19	40.75	0.81	34.88	34.50	38.75	37.75	39.00	3	2.84	4.28	4.00	34	32	9	405T	39.25	19.63	67.06
365	38.50	25.75	44.63	0.81	38.63	38.25	42.50	41.00	43.00	4	2.63	3.56	3.38	40	32	10	405T	42.75	21.38	75.94

FAN SIZE	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	N	P	Q	SD	SE
165	15.13	24.88	20.06	16.44	15.63	14.75	14.00	13.13	12.31	7.38	8.06	5.00	.50 x .25	25.25	8.50	0.88	40.06	8.94	1.94	5.50
182	19.50	29.38	22.00	18.13	17.19	16.19	15.31	14.31	12.94	8.06	8.63	5.75	.50 x .25	27.50	9.13	0.88	43.94	9.88	2.19	6.50
200	20.56	31.38	23.81	19.88	18.81	17.69	16.69	15.56	13.50	8.63	9.25	5.75	.50 x .25	27.50	10.13	0.88	44.50	10.81	2.19	6.50
222	21.94	34.06	26.19	21.69	20.56	19.38	18.31	17.13	14.25	9.38	10.06	6.75	.63 x .31	28.63	11.25	0.88	47.38	12.00	2.44	7.50
245	23.50	36.81	28.56	23.75	22.50	21.25	20.00	18.69	15.06	10.19	10.81	6.75	.63 x .31	28.38	12.38	0.88	47.94	13.19	2.44	7.50
270	25.19	39.50	31.25	26.13	24.69	23.25	21.94	20.50	15.94	11.06	11.69	6.75	.63 x .31	28.38	13.63	0.88	48.81	14.50	2.69	7.50
300	29.06	44.88	34.38	28.75	27.19	25.63	24.19	22.63	17.00	12.19	12.81	6.75	.63 x .31	29.38	15.13	0.88	50.94	16.06	2.69	7.50
330	31.00	48.56	37.69	31.56	29.81	28.06	26.44	24.69	18.00	13.19	13.81	8.25	.75 x .38	36.00	16.63	0.88	60.06	17.75	2.94	9.00
365	33.50	52.88	41.25	34.88	32.94	31.00	29.19	27.25	19.25	14.44	15.06	9.25	.88 x .44	42.13	18.63	0.88	67.44	19.50	3.44	10.00

R-1004882

Arr. 9 H1/H2 Sizes 402 - 600 Non-Rotatable


Notes:

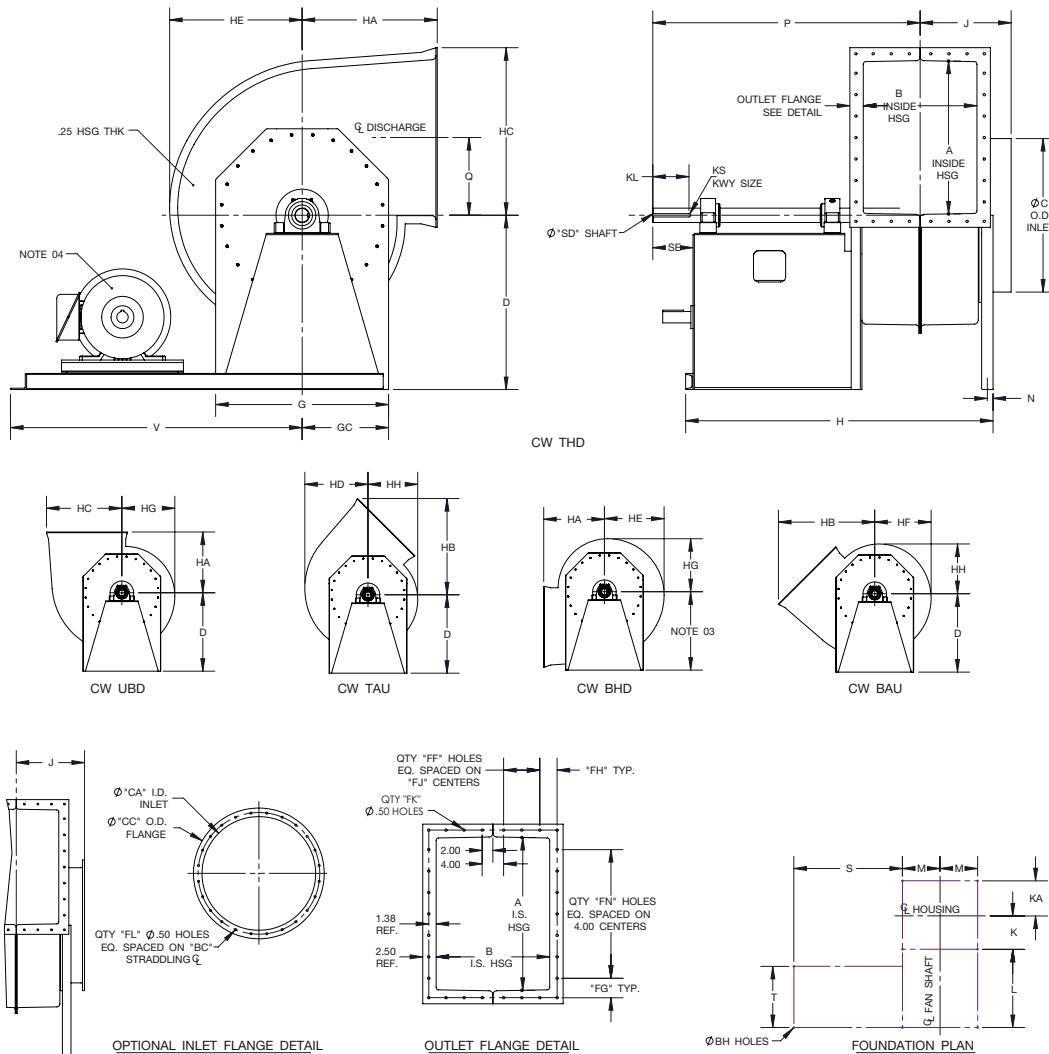
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. Standard Arr. 9 motor location is on the left for CW rotation and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BA	BC	C	CA	CC	DC	DD	DE	DF	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G
402	42.44	28.38	3.5 x 5.0	44.63	42.69	42.19	46.44	43.75	43.75	43.75	43.75	46.75	4	2.59	3.16	4.00	42	32	11	405T	54.50
445	46.94	31.44	4.0 x 6.0	49.00	47.13	46.63	51.88	44.75	44.75	44.75	45.25	50.75	5	2.84	2.84	3.50	48	40	12	405T	61.00
490	51.75	34.50	4.0 x 6.0	53.75	51.88	51.38	56.63	44.75	44.75	46.25	49.75	55.50	5	3.25	3.56	3.75	50	40	13	405T	65.75
542	57.19	38.25	4.0 x 6.0	59.25	57.38	56.88	62.13	45.75	48.75	51.25	55.00	61.00	6	3.97	3.19	3.50	56	48	14	405T	71.25
600	63.31	42.31	4.0 x 6.0	65.25	63.38	62.88	68.13	50.25	53.50	56.25	59.75	66.50	6	3.03	3.53	3.88	60	48	16	405T	77.25

FAN SIZE	GC	H	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KL	KS	L	M	N	P	Q	SD	SE
402	27.25	81.81	37.75	58.80	45.31	38.44	36.25	34.19	32.13	30.06	20.81	17.19	9.25	.88 x .44	41.63	19.88	2.38	70.75	21.63	3.44	10.00
445	30.50	86.50	42.63	65.13	49.81	42.25	39.81	37.56	35.31	33.06	22.31	19.25	9.25	1.00 x .50	41.75	21.38	2.88	72.88	23.88	3.94	10.00
490	32.88	89.56	45.50	70.56	54.63	46.44	43.75	41.25	38.75	36.25	23.81	20.75	9.25	1.00 x .50	41.75	23.88	2.88	74.38	26.25	3.94	10.00
542	35.63	93.31	49.06	76.91	60.06	51.25	48.25	45.50	42.75	40.00	25.69	22.63	9.25	1.00 x .50	41.75	26.63	2.88	76.25	29.00	4.44	10.00
600	38.63	97.38	52.94	84.00	66.19	56.63	53.31	50.25	47.19	44.13	27.75	24.69	9.25	1.25 x .63	41.75	29.63	2.88	78.31	32.06	4.94	10.00

R-1004883

Arr. 9F M1/M2 Sizes 165 - 365 Rotatable



Notes:

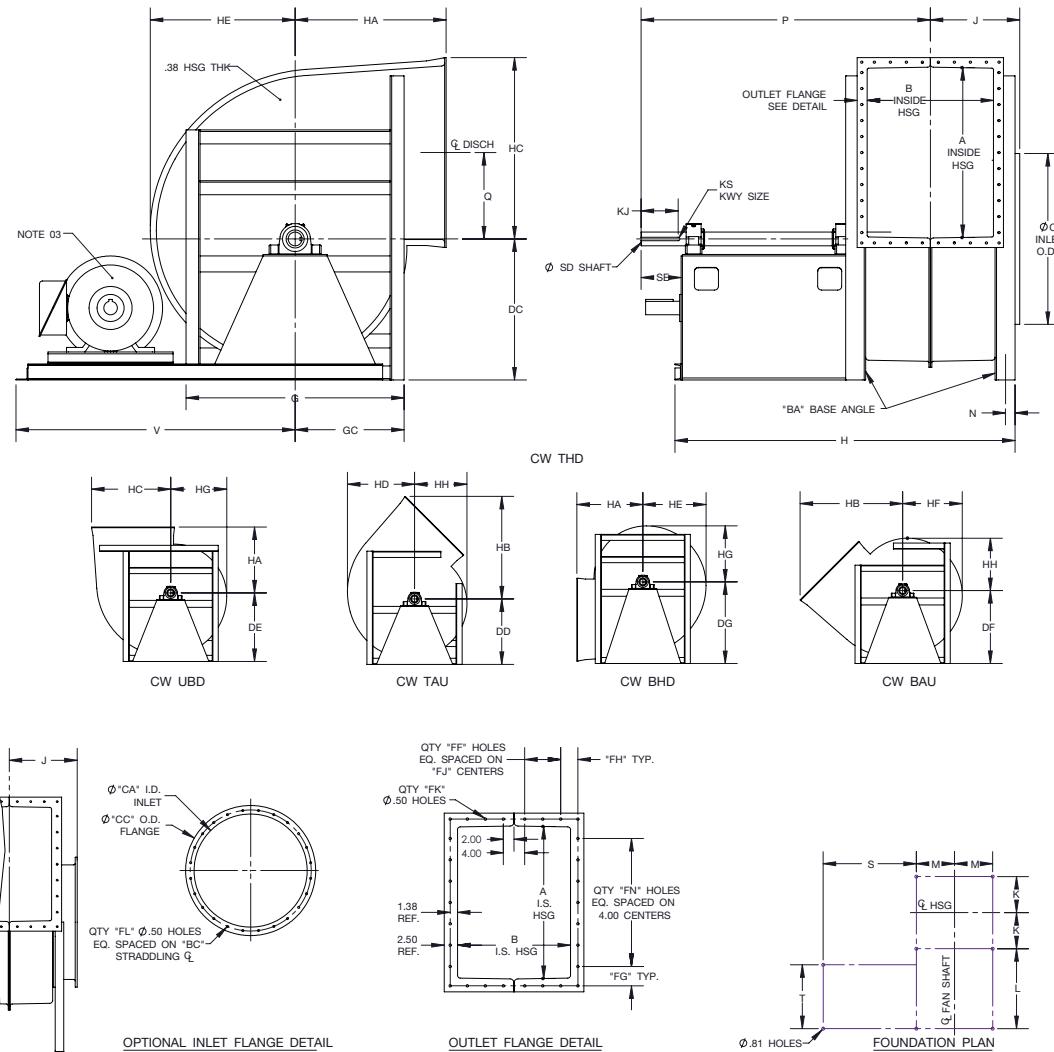
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height dimension D, except sizes 300-365. Use dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.
4. Standard Arr. 9F motor location is on the left for CW rotation and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H	HA	HB
165	17.31	13.06	19.50	0.44	17.88	17.50	20.75	21.00	-	2	4.03	2.91	3.00	20.00	16	4	286T	21.25	10.63	46.13	15.13	24.88
182	19.25	14.44	21.25	0.56	19.63	19.25	22.50	23.00	-	2	3.00	3.34	3.25	22.00	16	5	326T	23.50	11.75	49.75	19.50	29.38
200	21.06	15.81	23.38	0.56	21.50	21.13	24.38	25.00	-	2	3.91	3.78	3.50	22.00	16	5	326T	25.00	12.50	51.13	20.56	31.38
222	23.44	17.50	25.50	0.56	23.88	23.50	27.75	27.50	-	2	3.09	4.13	4.00	24.00	24	6	365T	27.38	13.69	53.94	21.94	34.06
245	25.81	19.25	27.75	0.56	26.19	25.81	30.06	30.00	-	3	4.28	3.00	3.00	28.00	24	6	365T	29.63	14.81	55.38	23.50	36.81
270	28.50	21.19	30.25	0.56	28.63	28.25	32.50	32.50	-	3	3.63	3.21	3.38	30.00	24	7	365T	32.25	16.13	57.38	25.19	39.50
300	31.63	23.56	37.25	0.81	31.75	31.38	35.63	31.00	36.00	3	3.19	3.66	3.75	32.00	24	8	365T	35.50	17.75	60.81	29.06	44.88
330	34.94	25.81	40.75	0.81	34.88	34.50	38.75	34.00	39.00	3	2.84	4.28	4.00	34.00	32	9	405T	39.25	19.63	69.69	31.00	48.56
365	38.50	28.63	44.63	0.81	38.63	38.25	42.50	37.00	43.00	4	2.63	3.56	3.38	40.00	32	10	405T	42.75	21.38	75.81	33.50	52.88

FAN SIZE	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	N	P	Q	S	SD	SE	T	V
165	20.06	16.44	15.63	14.75	14.00	13.13	12.94	8.06	8.69	5.00	.50 x .25	25.25	8.50	0.88	40.69	8.94	30.50	1.94	5.50	18.56	40.38
182	22.00	18.13	17.19	16.19	15.31	14.31	13.63	8.75	9.38	5.75	.50 x .25	27.50	9.13	0.88	44.63	9.88	35.25	2.19	6.50	20.81	45.75
200	23.81	19.88	18.81	17.69	16.69	15.56	14.31	9.44	10.06	5.75	.50 x .25	27.50	10.13	0.88	45.31	10.81	35.25	2.19	6.50	22.31	46.75
222	26.19	21.69	20.56	19.38	18.31	17.13	15.13	10.25	10.88	6.75	.63 x .31	28.63	11.25	0.88	48.25	12.00	39.38	2.44	7.50	22.81	52.00
245	28.56	23.75	22.50	21.25	20.00	18.69	16.00	11.13	11.75	6.75	.63 x .31	28.38	12.38	0.88	48.88	13.19	39.38	2.44	7.50	22.81	53.13
270	31.25	26.13	24.69	23.25	21.94	20.50	17.00	12.13	12.75	6.75	.63 x .31	28.38	13.63	0.88	49.88	14.50	39.38	2.69	7.50	22.19	54.38
300	34.38	28.75	27.19	25.63	24.19	22.63	18.19	13.38	14.00	6.75	.63 x .31	29.38	15.13	0.88	52.13	16.06	39.88	2.69	7.50	23.44	56.38
330	37.69	31.56	29.81	28.06	26.44	24.69	19.31	14.50	15.13	8.25	.75 x .38	36.00	16.63	0.88	61.38	17.75	45.00	2.94	9.00	30.00	63.00
365	41.25	34.88	32.94	31.00	29.19	27.25	20.69	15.88	16.50	9.25	.88 x .44	42.13	18.63	0.88	68.88	19.50	48.50	3.44	10.00	33.25	68.50

R-1004872-A

Arr. 9F M1/M2 Sizes 402 - 600 Non-Rotatable


Notes:

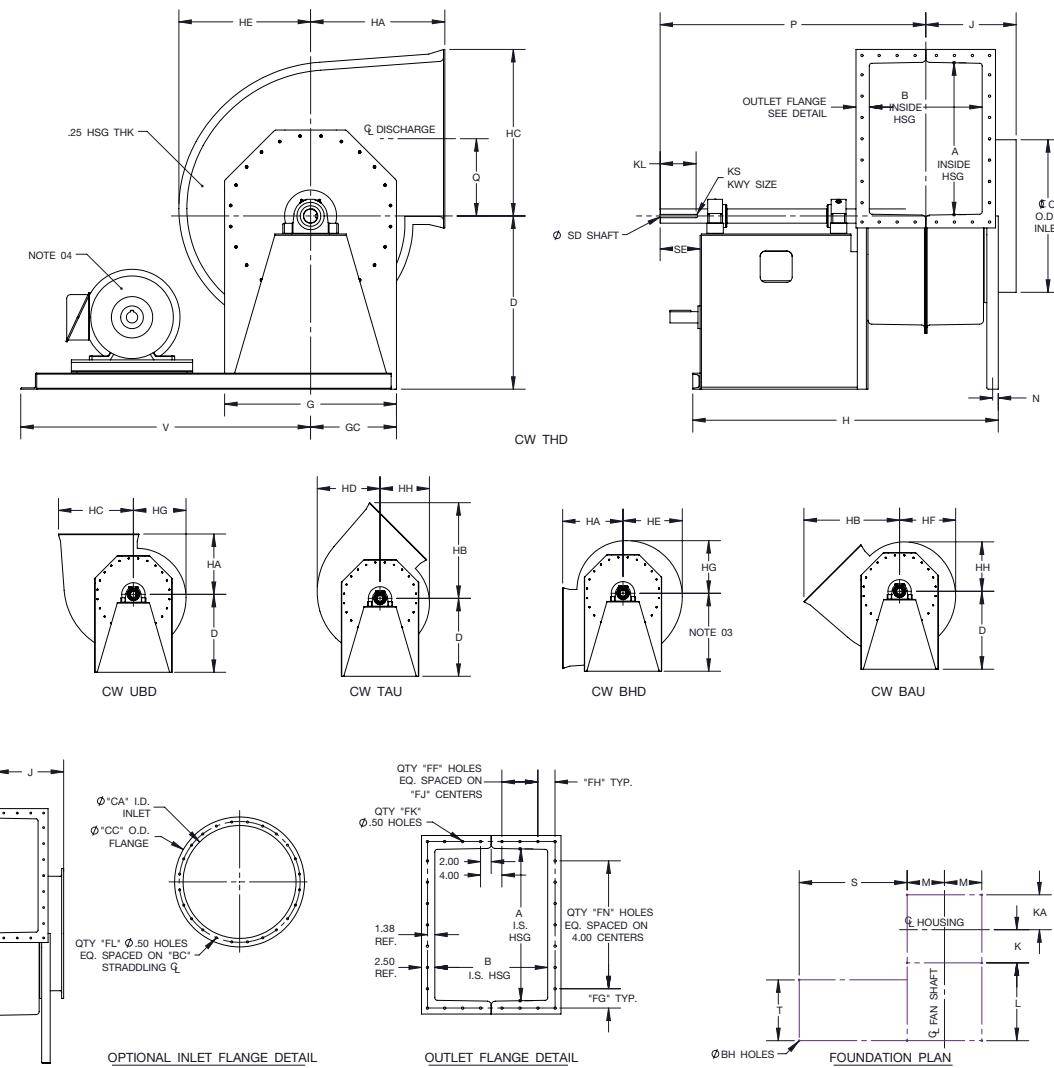
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. Standard Arr. 9F motor location is on the left for CW rotation units and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BA	BC	C	CA	CC	DC	DD	DE	DF	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H
402	42.44	31.56	3.5 x 5.0	44.63	42.69	42.19	46.44	35.25	37.5	39.25	41.75	46.75	4	2.59	3.16	4.00	42	32	11	445T	54.50	27.25	85.00
445	46.94	34.94	4.0 x 6.0	49.00	47.13	46.63	51.88	37.75	40.75	41.75	45.25	51.25	5	2.84	2.84	3.50	48	40	12	445T	61.00	30.50	90.00
490	51.75	38.38	4.0 x 6.0	53.75	51.88	51.38	56.63	41.25	44.50	46.25	49.75	56.50	5	3.25	3.56	3.75	50	40	13	445T	65.75	32.88	93.44
542	57.19	42.63	4.0 x 6.0	59.25	57.38	56.88	62.13	45.75	48.75	51.25	55.00	61.50	6	3.97	3.19	3.50	56	48	14	445T	71.25	35.63	97.69
600	63.31	47.06	4.0 x 6.0	65.25	63.38	62.88	68.13	50.25	53.50	56.25	59.75	67.50	6	3.03	3.53	3.88	60	48	16	445T	77.25	38.63	102.13

FAN SIZE	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KL	KS	L	M	N	P	Q	S	SD	SE	T	V
402	37.75	58.80	45.31	38.44	36.25	34.19	32.13	30.06	22.38	18.81	9.25	.88 x .44	41.63	19.88	2.38	72.31	21.63	48.50	3.438	10	33.25	69.75
445	42.63	65.13	49.81	42.25	39.81	37.56	35.31	33.06	24.06	21.00	9.25	1.00 x .50	41.75	21.38	2.88	74.63	23.88	48.50	3.938	10	33.25	71.25
490	45.5	70.56	54.63	46.44	43.75	41.25	38.75	36.25	25.75	22.69	9.25	1.00 x .50	41.75	23.88	2.88	76.31	26.25	48.50	3.938	10	33.25	73.75
542	49.06	76.91	60.06	51.25	48.25	45.50	42.75	40.00	27.88	25.19	9.25	1.00 x .50	41.75	26.63	2.88	78.44	29.00	48.50	4.438	10	33.25	76.50
600	52.94	84.00	66.19	56.63	53.31	50.25	47.19	44.13	30.13	27.06	9.25	1.25 x .63	41.75	29.63	2.88	80.69	32.06	48.50	4.938	10	33.25	79.50

R-1004873

Arr. 9F H1/H2 Sizes 165 - 365 Rotatable



Notes:

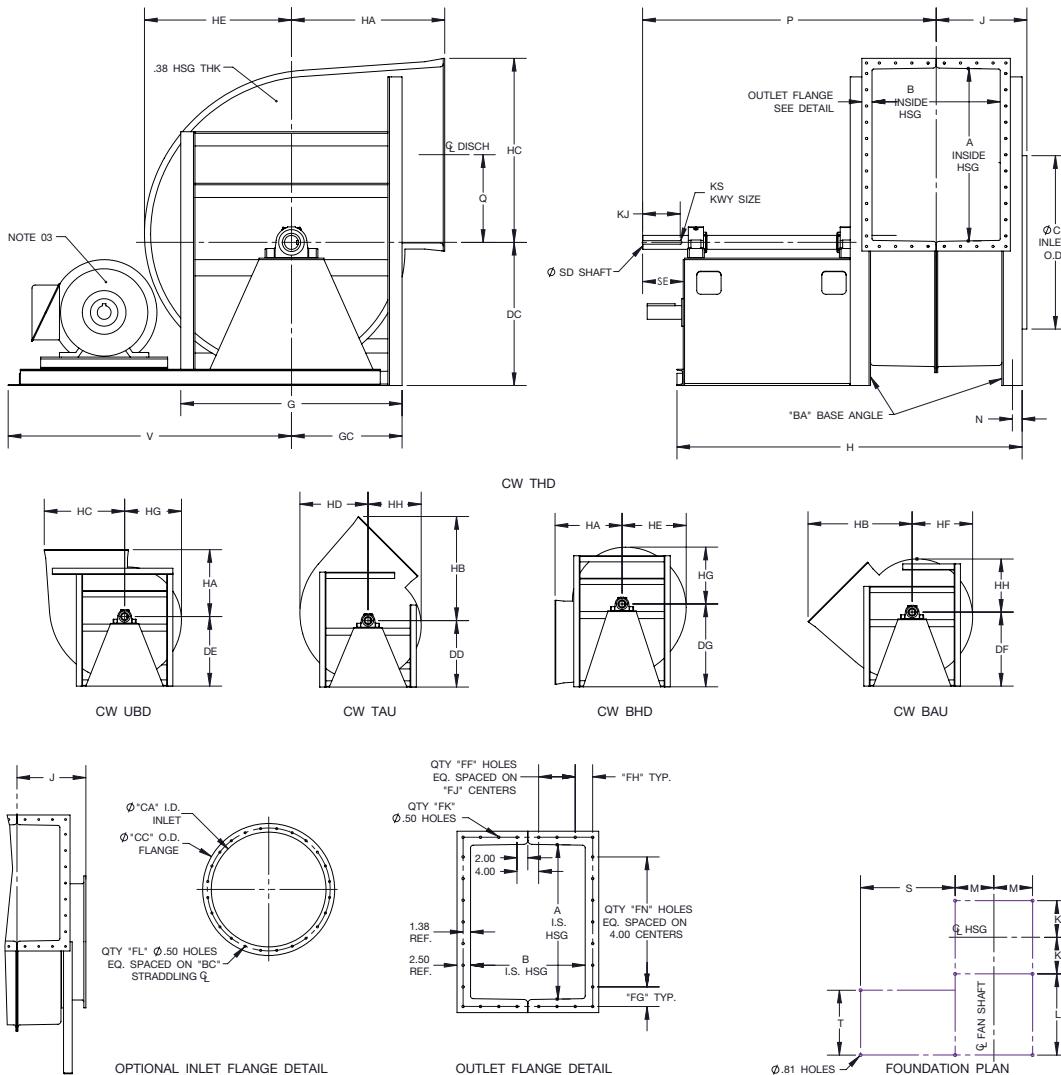
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.
4. Standard Arr. 9F motor location is on the left for CW rotation and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H	HA	HB
165	17.31	11.75	19.50	0.44	17.88	17.50	20.75	21.00	-	2	4.03	2.91	3.00	20	16	4	286T	21.25	10.63	44.81	15.13	24.88
182	19.25	13.00	21.25	0.56	19.63	19.25	22.50	23.00	-	2	3.00	3.34	3.25	22	16	5	326T	23.50	11.75	48.31	19.50	29.38
200	21.06	14.19	23.38	0.56	21.50	21.13	24.38	25.00	-	2	3.91	3.78	3.50	22	16	5	326T	25.00	12.50	49.50	20.56	31.38
222	23.44	15.75	25.50	0.56	23.88	23.50	27.75	27.50	-	2	3.09	4.13	4.00	24	24	6	365T	27.38	13.69	52.19	21.94	34.06
245	25.81	17.31	27.75	0.56	26.19	25.81	30.06	30.00	-	3	4.28	3.00	3.00	28	24	6	365T	29.63	14.81	53.44	23.50	36.81
270	28.50	19.06	30.25	0.56	28.63	28.25	32.50	32.50	-	3	3.63	3.21	3.38	30	24	7	365T	32.25	16.13	55.25	25.19	39.50
300	31.63	21.19	37.25	0.81	31.75	31.38	35.63	31.00	36.00	3	3.19	3.66	3.75	32	24	8	365T	35.50	17.75	58.44	29.06	44.88
330	34.94	23.19	40.75	0.81	34.88	34.50	38.75	34.00	39.00	3	2.84	4.28	4.00	34	32	9	405T	39.25	19.63	67.06	31.00	48.56
365	38.50	25.75	44.63	0.81	38.63	38.25	42.50	37.00	43.00	4	2.63	3.56	3.38	40	32	10	405T	42.75	21.38	72.94	33.50	52.88

FAN SIZE	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	N	P	Q	S	SD	SE	T	V
165	20.06	16.44	15.63	14.75	14.00	13.13	12.31	7.38	8.06	5.00	.50 x .25	25.25	8.50	0.88	40.06	8.94	30.50	1.94	5.50	18.56	40.38
182	22.00	18.13	17.19	16.19	15.31	14.31	12.94	8.06	8.63	5.75	.50 x .25	27.50	9.13	0.88	43.94	9.88	35.25	2.19	6.50	20.81	45.75
200	23.81	19.88	18.81	17.69	16.69	15.56	13.50	8.63	9.25	5.75	.50 x .25	27.50	10.13	0.88	44.50	10.81	35.25	2.19	6.50	22.31	46.75
222	26.19	21.69	20.56	19.38	18.31	17.13	14.25	9.38	10.06	6.75	.63 x .31	28.63	11.25	0.88	47.38	12.00	39.38	2.44	7.50	22.81	52.00
245	28.56	23.75	22.50	21.25	20.00	18.69	15.06	10.19	10.81	6.75	.63 x .31	28.38	12.38	0.88	47.94	13.19	39.38	2.44	7.50	22.81	53.13
270	31.25	26.13	24.69	23.25	21.94	20.50	15.94	11.06	11.69	6.75	.63 x .31	28.38	13.63	0.88	48.81	14.50	39.38	2.69	7.50	22.19	54.38
300	34.38	28.75	27.19	25.63	24.19	22.63	17.00	12.19	12.81	6.75	.63 x .31	29.38	15.13	0.88	50.94	16.06	39.88	2.69	7.50	23.44	56.38
330	37.69	31.56	29.81	28.06	26.44	24.69	18.00	13.19	13.81	8.25	.75 x .38	36.00	16.63	0.88	60.06	17.75	45.00	2.94	9.00	30.00	63.00
365	41.25	34.88	32.94	31.00	29.19	27.25	19.25	14.44	15.06	9.25	.88 x .44	42.13	18.63	0.88	67.44	19.50	48.50	3.44	10.00	33.25	68.50

R-1004879-A

Arr. 9F H1/H2 Sizes 402 - 600 Non-Rotatable


Notes:

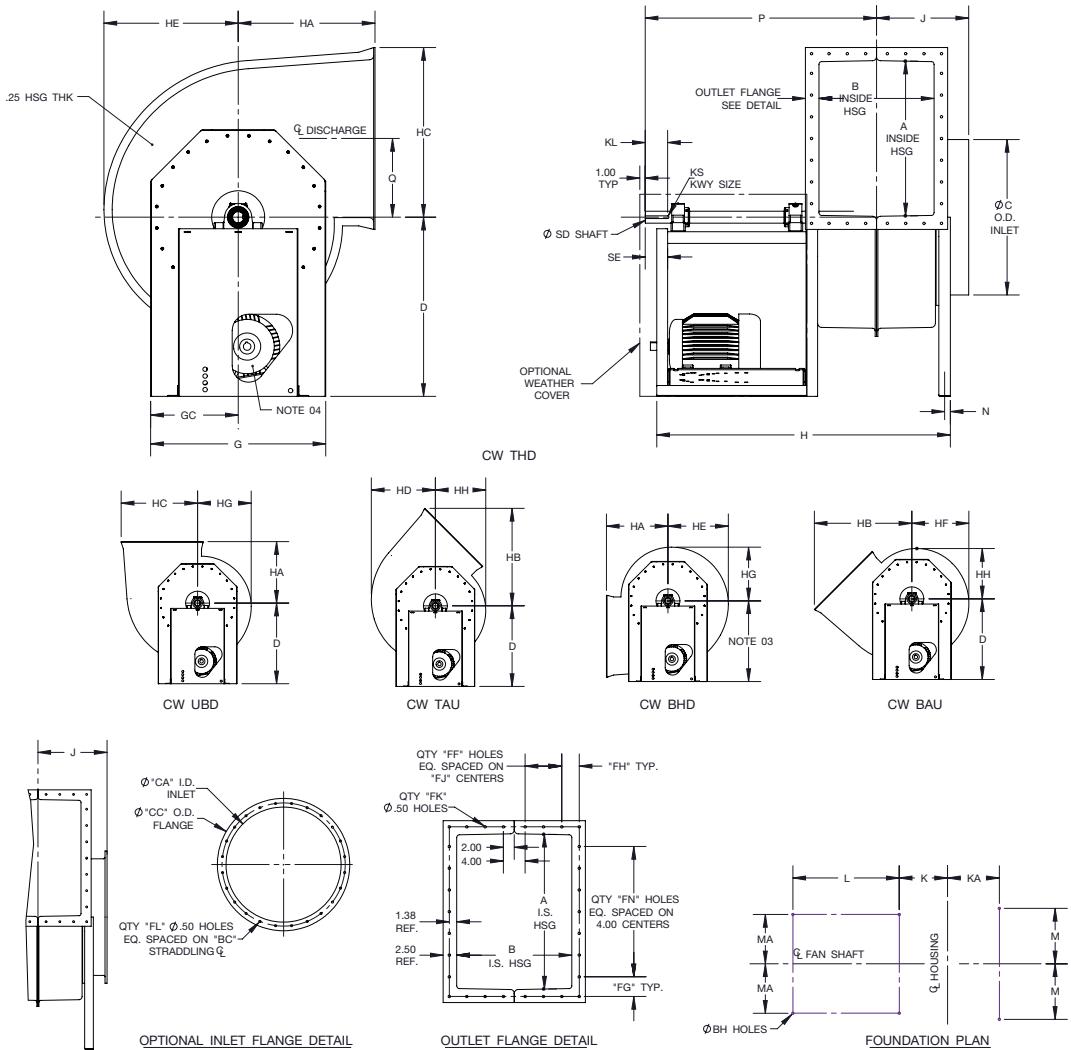
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. Standard Arr. 9F motor location is on the left for CW rotation and on the right for CCW rotation (unless otherwise specified). Dimension FR is maximum motor frame.

FAN SIZE	A	B	BA	BC	C	CA	CC	DC	DD	DE	DF	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H
402	42.44	28.38	3.5 x 5.0	44.63	42.69	42.19	46.44	35.25	37.50	39.25	41.75	46.75	4	2.59	3.16	4.00	42	32	11	445T	54.50	27.25	81.81
445	46.94	31.44	4.0 x 6.0	49.00	47.13	46.63	51.88	37.75	40.75	41.75	45.25	51.25	5	2.84	2.84	3.50	48	40	12	445T	61.00	30.50	86.50
490	51.75	34.50	4.0 x 6.0	53.75	51.88	51.38	56.63	41.25	44.50	46.25	49.75	56.50	5	3.25	3.56	3.75	50	40	13	445T	65.75	32.88	89.56
542	57.19	38.25	4.0 x 6.0	59.25	57.38	56.88	62.13	45.75	48.75	51.25	55.00	61.50	6	3.97	3.19	3.50	56	48	14	445T	71.25	35.63	93.31
600	63.31	42.31	4.0 x 6.0	65.25	63.38	62.88	68.13	50.25	53.50	56.25	59.75	67.50	6	3.03	3.53	3.88	60	48	16	445T	77.25	38.63	97.38

FAN SIZE	HA	HB	HC	HD	HE	HF	HG	HH	J	K	KL	KS	L	M	N	P	Q	S	SD	SE	T	V
402	37.75	58.80	45.31	38.44	36.25	34.19	32.13	30.06	20.81	17.19	9.25	.88 x .44	41.63	19.88	2.38	70.75	21.63	48.50	3.44	10.00	33.25	69.75
445	42.63	65.13	49.81	42.25	39.81	37.56	35.31	33.06	22.31	19.25	9.25	1.00 x .50	41.75	21.38	2.88	72.88	23.88	48.50	3.94	10.00	33.25	71.25
490	45.50	70.56	54.63	46.44	43.75	41.25	38.75	36.25	23.81	20.75	9.25	1.00 x .50	41.75	23.88	2.88	74.38	26.25	48.50	3.94	10.00	33.25	73.75
542	49.06	76.91	60.06	51.25	48.25	45.50	42.75	40.00	25.69	22.63	9.25	1.00 x .50	41.75	26.63	2.88	76.25	29.00	48.50	4.44	10.00	33.25	76.50
600	52.94	84.00	66.19	56.63	53.31	50.25	47.19	44.13	27.75	24.69	9.25	1.25 x .63	41.75	29.63	2.88	78.31	32.06	48.50	4.94	10.00	33.25	79.50

R-1004880

Arr. 10 M1/M2 Sizes 165 - 365 Rotatable


Notes:

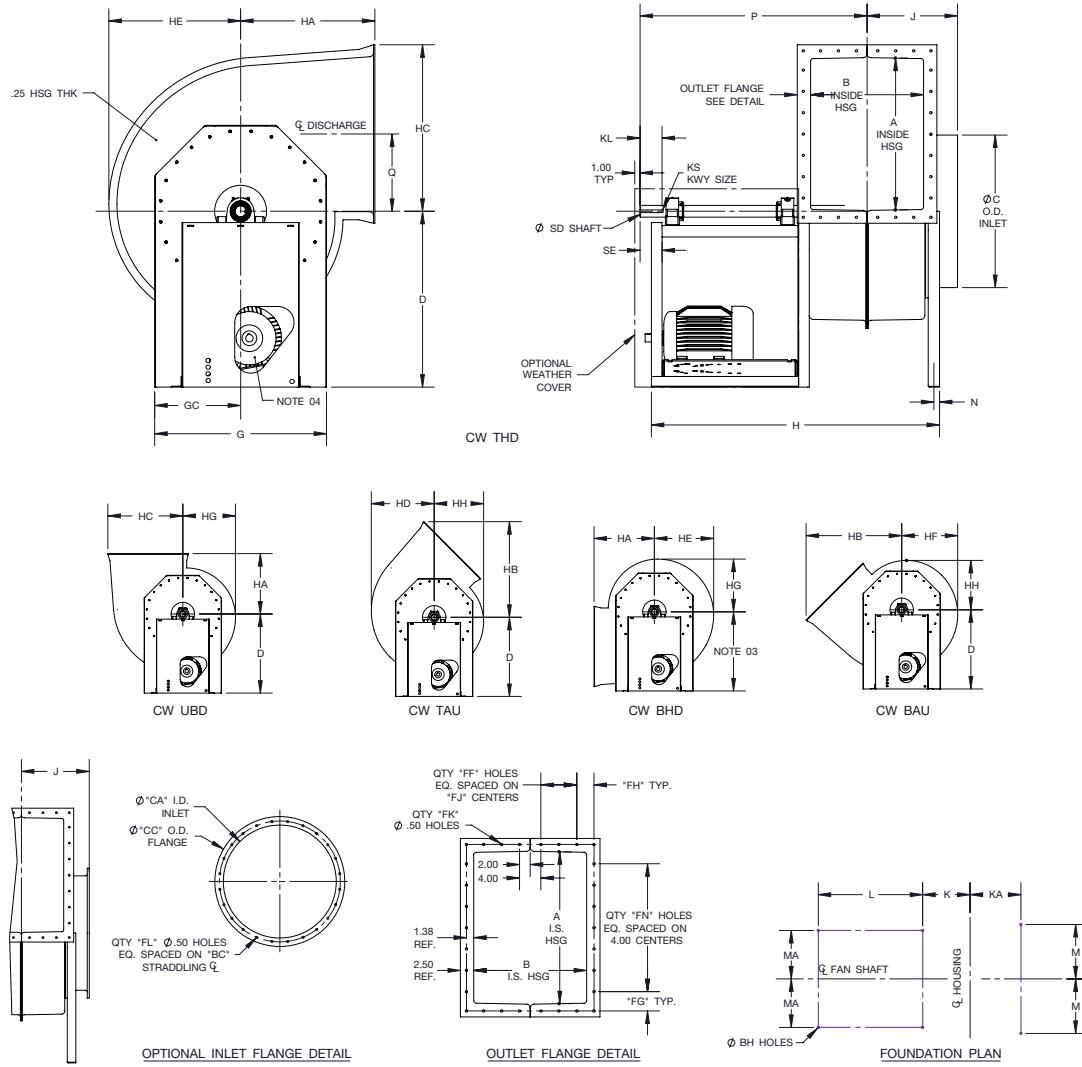
1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.
4. Dimension FR is maximum motor frame.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H	HA
165	17.31	13.06	19.50	0.44	17.88	17.50	20.75	22.00	-	2	4.03	2.91	3.00	20.00	16	4	215T	21.25	10.63	39.00	15.13
182	19.25	14.44	21.25	0.56	19.63	19.25	22.50	24.00	-	2	3.00	3.34	3.25	22.00	16	5	256T	23.50	11.75	45.13	19.50
200	21.06	15.81	23.38	0.56	21.50	21.13	24.38	25.50	-	2	3.91	3.78	3.50	22.00	16	5	256T	25.00	12.50	46.50	20.56
222	23.44	17.50	25.50	0.56	23.88	23.50	27.75	28.00	-	2	3.09	4.13	4.00	24.00	24	6	256T	27.38	13.69	48.19	21.94
245	25.81	19.25	27.75	0.56	26.19	25.81	30.06	30.50	-	3	4.28	3.00	3.00	28.00	24	6	256T	29.63	14.81	49.94	23.50
270	28.50	21.19	30.25	0.56	28.63	28.25	32.50	33.00	-	3	3.63	3.21	3.38	30.00	24	7	286T	32.25	16.13	54.13	25.19
300	31.63	23.56	37.25	0.81	31.75	31.38	35.63	31.00	37.00	3	3.19	3.66	3.75	32.00	24	8	286T	35.50	17.75	56.56	29.06
330	34.94	25.81	40.75	0.81	34.88	34.50	38.75	34.00	40.00	3	2.84	4.28	4.00	34.00	32	9	326T	39.25	19.63	62.31	31.00
365	38.50	28.63	44.63	0.81	38.63	38.25	42.50	37.00	43.50	4	2.63	3.56	3.38	40.00	32	10	326T	42.75	21.38	65.13	33.50

FAN SIZE	HB	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	MA	N	P	Q	SD	SE
165	24.88	20.06	16.44	15.63	14.75	14.00	13.13	12.94	7.56	8.69	.50 x .25	20.00	8.50	9.25	0.88	30.81	8.94	1.69	3.38	
182	29.38	22.00	18.13	17.19	16.19	15.31	14.31	13.63	8.25	9.38	3.50	.50 x .25	24.75	9.13	10.88	0.88	36.38	9.98	1.94	4.00
200	31.38	23.81	19.88	18.81	17.69	16.69	15.56	14.31	8.94	10.06	3.50	.50 x .25	24.63	10.13	10.88	0.88	37.06	10.81	1.94	4.00
222	34.06	26.19	21.69	20.56	19.38	18.31	17.13	15.13	10.00	10.88	3.50	.63 x .31	23.88	11.25	11.13	0.88	37.88	12.00	2.19	4.00
245	36.81	28.56	23.75	22.50	21.25	20.00	18.69	16.00	10.88	11.75	3.50	.63 x .31	23.88	12.38	11.63	0.88	38.75	13.19	2.19	4.00
270	39.50	31.25	26.13	24.69	23.25	21.94	20.50	17.00	11.88	12.75	4.13	.63 x .31	26.13	13.63	12.13	0.88	42.63	14.50	2.19	4.63
300	44.88	34.38	28.75	27.19	25.63	24.19	22.63	18.19	13.38	14.00	4.13	.63 x .31	25.38	15.13	12.38	0.88	43.88	16.06	2.19	4.63
330	48.56	37.69	31.56	29.81	28.06	26.44	24.69	19.31	14.50	15.13	4.50	.75 x .38	28.88	16.63	14.13	0.88	48.88	17.75	2.44	5.25
365	52.88	41.25	34.88	32.94	31.00	29.19	27.25	20.69	15.88	16.50	4.50	.88 x .44	28.88	18.63	14.13	0.88	50.25	19.50	2.44	5.25

R-1004874-A

Arr. 10 H1/H2 Sizes 165 - 365 Rotatable


Notes:

1. Outlet flanges are included on all discharges. Drilling is optional.
2. CW rotation is shown, CCW rotation is similar but opposite.
3. All units are rotatable to all positions shown using centerline height Dimension D, except sizes 300-365. Use Dimension DG for 300-365 when BHD discharge is required, otherwise Dimension D will be supplied.
4. Dimension FR is maximum motor frame.

FAN SIZE	A	B	BC	BH	C	CA	CC	D	DG	FF	FG	FH	FJ	FK	FL	FN	FR	G	GC	H	HA
165	17.31	11.75	19.50	0.44	17.88	17.50	20.75	22.00	-	2	4.03	2.91	3.00	20	16	4	215T	21.25	10.63	37.69	15.13
182	19.25	13.00	21.25	0.56	19.63	19.25	22.50	24.00	-	2	3.00	3.34	3.25	22	16	5	256T	23.50	11.75	43.69	19.50
200	21.06	14.19	23.38	0.56	21.50	21.13	24.38	25.50	-	2	3.91	3.78	3.50	22	16	5	256T	25.00	12.50	44.88	20.56
222	23.44	15.75	25.50	0.56	23.88	23.50	27.75	28.00	-	2	3.09	4.13	4.00	24	24	6	256T	27.38	13.69	46.44	21.94
245	25.81	17.31	27.75	0.56	26.19	25.81	30.06	30.50	-	3	4.28	3.00	3.00	28	24	6	256T	29.63	14.81	48.00	23.50
270	28.50	19.06	30.25	0.56	28.63	28.25	32.50	33.00	-	3	3.63	3.21	3.38	30	24	7	286T	32.25	16.13	52.00	25.19
300	31.63	21.19	37.25	0.81	31.75	31.38	35.63	31.00	37.00	3	3.19	3.66	3.75	32	24	8	286T	35.50	17.75	54.19	29.06
330	34.94	23.19	40.75	0.81	34.88	34.50	38.75	34.00	40.00	3	2.84	4.28	4.00	34	32	9	326T	39.25	19.63	59.69	31.00
365	38.50	25.75	44.63	0.81	38.63	38.25	42.50	37.00	43.50	4	2.63	3.56	3.38	40	32	10	326T	42.75	21.38	62.25	33.50

FAN SIZE	HB	HC	HD	HE	HF	HG	HH	J	K	KA	KL	KS	L	M	MA	N	P	Q	SD	SE
165	24.88	20.06	16.44	15.63	14.75	14.00	13.13	12.31	7.38	8.06	2.88	.50 x .25	20.00	8.50	9.25	0.88	30.19	8.94	1.69	3.38
182	29.38	22.00	18.13	17.19	16.19	15.31	14.31	12.94	8.06	8.63	3.50	.50 x .25	24.75	9.13	10.88	0.88	35.69	9.88	1.94	4.00
200	31.38	23.81	19.88	18.81	17.69	16.69	15.56	13.50	8.63	9.25	3.50	.50 x .25	24.63	10.13	10.88	0.88	36.25	10.81	1.94	4.00
222	34.06	26.19	21.69	20.56	19.38	18.31	17.13	14.25	9.38	10.06	3.50	.63 x .31	23.88	11.25	11.13	0.88	37.00	12.00	2.19	4.00
245	36.81	28.56	23.75	22.50	21.25	20.00	18.69	15.06	10.19	10.81	3.50	.63 x .31	23.88	12.38	11.63	0.88	37.81	13.19	2.19	4.00
270	39.50	31.25	26.13	24.69	23.25	21.94	20.50	15.94	11.06	11.69	4.13	.63 x .31	26.13	13.63	12.13	0.88	41.56	14.50	2.19	4.63
300	44.88	34.38	28.75	27.19	25.63	24.19	22.63	17.00	12.19	12.81	4.13	.63 x .31	25.38	15.13	12.38	0.88	42.69	16.06	2.19	4.63
330	48.56	37.69	31.56	29.81	28.06	26.44	24.69	18.00	13.19	13.81	4.50	.75 x .38	28.88	16.63	14.13	0.88	47.56	17.75	2.44	5.25
365	52.88	41.25	34.88	32.94	31.00	29.19	27.25	19.25	14.44	15.06	4.50	.88 x .44	28.88	18.63	14.13	0.88	48.81	19.50	2.44	5.25

R-1004881-A

Model BCF | Backward Curved

Fans shall be Model BCF, Backward Curved High Pressure Composite Blowers, as manufactured by Aerovent, Minneapolis, Minnesota.

PERFORMANCE — Performance ratings shall conform to AMCA Standard 205 (fan efficiency grade), 211 (air performance) and 311 (sound performance). Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory. Fans shall be licensed to bear the AMCA certified ratings seal for both air and sound, and fan efficiency grade (FEG).

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with selflimiting horsepower characteristics and shall reach a peak in the normal selection area.

CONSTRUCTION — Fan housing shall be constructed of a general-purpose fire-retardant polyester resin with ASTME-84 Class 1 flame spread of <25. Housing may be constructed with a fire-retardant vinyl ester resin if required by the application. Airstream surfaces shall be free from imperfections and irregularities to minimize airflow resistance and to prevent contamination build-up. Discharge flanges shall be provided for rigidity and duct connection. Housings shall be suitably braced to prevent distortion and vibration. Shaft hole openings sealed to minimize leakage. Inlet of housing shall be adequately sized to allow for wheel removal. All units are furnished with lifting lugs.

WHEEL — BCF backward curved wheels shall be single thickness, designed for maximum efficiency and quiet operation. Wheel shall be fabricated of a fire-retardant vinyl ester resin. Blades shall be continuously bonded to the rim and backplate. Wheel hub shall be completely encapsulated to insure corrosion protection. All wheels shall be statically and dynamically balanced.

SHAFT — Shafts shall be AISI 1018, 1040 or 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for accuracy. Shafts shall be encased in a sleeve securely fixed and bonded to the wheel backplate. The sleeve shall extend out through the housing shaft hole for corrosion protection. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed.

BEARINGS — Bearings shall be heavy duty, grease lubricated, anti-friction ball or roller, self-aligning, pillow block type and selected for a minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum fan RPM.

DRIVE — Motor sheaves shall be cast iron, variable pitch on applications 20 HP and smaller, and fixed pitch on 25 HP and larger. Drives and belts shall be located external to the fan casing and rated for 150% of the required motor HP.

FINISH AND COATING — Exposed steel components excluding the shaft, shall be thoroughly degreased and deburred before application of a rust-preventative primer. After the steel structure is completely assembled, a finish coat of epoxy shall be applied to the entire assembly. The exposed portion of the fan shaft shall be coated with a petroleum-based rust protectant. The housing shall be coated with a suitable coating.

ACCESSORIES — When specified, accessories such as shaft seals, access doors, drains, inlet flanges, belt guards, shaft and bearing guards, outlet dampers, inlet boxes shall be provided by Aerovent to maintain one-source responsibility.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at the specified operating speed or maximum RPM allowed. Each wheel shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.



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INDUSTRIAL AIR HANDLERS | AIR MAKE-UP | FIBERGLASS FANS | CUSTOM FANS**



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