APPLICATION

The SD60-BAL is a three-position ultra low leakage rated smoke damper. It is equipped with “true” airfoil blades and designed to balance the airflow in ducts while simultaneously providing smoke damper protection in ducts that penetrate smoke rated barriers. The high strength one-piece airfoil blades insure lowest resistance to airflow with velocities up to 2000 fpm (10.2 m/s) and 4 in. wg (1 kPa). The SD60-BAL may be installed vertically (with blades running horizontal) or horizontally and is rated for airflow and leakage in either direction.

SD60-BAL is equipped with a 24VAC/VDC actuator with a built in potentiometer that allows the damper to open to any position for normal balancing operation and still drive full open for smoke control operation.

UL555S LEAKAGE RATING

Leakage Class 1

OPERATIONAL RATING

Velocity: up to 2000 fpm (10.2 m/s)
Pressure: up to 4 in. wg (1 kPa)
Temperature: 250°F (121°C)

OPERATION OPTIONS

Fail Position: Closed

STANDARD CONSTRUCTION

FRAME
5” x 16 gage (127 x 1.6) galvanized, single piece, hat-shaped channel, structurally superior to 13 (2.3) gage channel frame.

BLADES
One-piece airfoil, 6” (152) wide and 14 (2.0) gage galvanized steel equivalent thickness. Blades are approximately 6” (152) on center.

BEARINGS
Stainless steel sleeve type, pressed into frame.

JAMB SEALS
Stainless steel, flexible metal compression type.

BLADE SEALS
Silicone edge type, mechanically fastened to the blade edge, for smoke seal to 450°F (232°C).

LINKAGE
Concealed in frame.

DAMPER SIZES

MINIMUM SIZE
8”w x 6”h (203 x 152).

MAXIMUM SIZE
Single Section 36”w x 48”h (914 x 1219)

OPTIONS

- FM Approvals as Specification Tested Product.
- DSDF/DSDN Duct Smoke Detector (Flow rated or No-Flow).
- SP100 Switch Package to remotely indicate damper blade position.
- Sleeves of various lengths and gages.
- MCP Control Panels for test purposes or smoke management systems.
- Actuators of various types: electric or pneumatic.

NOTES

1. Dampers furnished approximately ¼” (6) smaller than given opening dimensions.
2. Dimensions shown in ( ) indicate millimeters.
Ruskin Company certifies that the SD60-BAL shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance for the SD60-BAL.

To determine the AMCA Licensed air performance:
Locate the applicable feet per minute face velocity on the bottom of the velocity vs. pressure drop chart below. Move up the chart to the most appropriate size damper line. From the intersection point, move left to determine the pressure drop on the left side of the chart.
For other damper sizes refer to Air Performance Data For All Fire and Smoke Dampers spec sheet.
**ACTUATOR REQUIREMENTS**

- UL555S requires that all smoke dampers have factory mounted actuators in order to bear the UL label.
- Ruskin’s smoke dampers are UL555S labeled with either electric or pneumatic actuators mount internal (in air stream) or external (out of air stream).

**SLEEVE TRANSITION DIMENSIONAL INFORMATION**

**DUCT TRANSITION CONNECTIONS**
SD60 dampers may be supplied with Round, Oval and Rectangular duct connections.

<table>
<thead>
<tr>
<th>Style</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CR</td>
<td>Round Sealed (Medium Pressure)</td>
</tr>
<tr>
<td>WR</td>
<td>Round Welded (High Pressure)</td>
</tr>
<tr>
<td>C</td>
<td>Rectangular Sealed (Low and Medium Pressure)</td>
</tr>
<tr>
<td>WC</td>
<td>Rectangular Welded (High Pressure)</td>
</tr>
<tr>
<td>CO</td>
<td>Oval Sealed (Medium Pressure)</td>
</tr>
<tr>
<td>WO</td>
<td>Oval Welded (High Pressure)</td>
</tr>
</tbody>
</table>

The square damper size will be 2" (51) larger in width and height than the round, oval or rectangular duct size ordered.

**MINIMUM and MAXIMUM SIZES**

**Round Transitions**
- Minimum 4" (102) diameter
- Maximum – 34" (864) diameter

**Rectangular and Oval Transitions**
- Minimum 6"w x 4"h (152 x 102)
- Maximum – 34" x 48" (864 x 1219)

Consult Ruskin for other available styles and sizes.

**SUGGESTED SPECIFICATION**

Smoke dampers meeting or exceeding the following specifications shall be furnished and installed at locations shown on plans or as described in schedules. AMCA Certified smoke dampers shall meet the requirements of NFPA80, 90A, 92A and 92B and shall be classified as Smoke Dampers in accordance with the latest version of UL555S. The leakage rating under UL555S shall be Leakage Class 1. Smoke dampers shall be produced in an ISO 9001 certified factory.

Damper frame, where size permits, shall be constructed using the UniFrame Design Concept (UDC) and shall be minimum 16 (1.6) gage galvanized steel formed into a structural hat channel structurally superior to 13 (2.3) gage channel frame. Top and bottom frame members on dampers less than 13" (330) high shall be low profile design to maximize the free area of these smaller dampers. Damper blades shall be single piece airfoil shaped with 14 (2.0) gage equivalent thickness. Airfoil type blades generate low pressure drop and low noise levels. Blade edge seals shall be inflatable silicone mechanically locked into blade edge. Jamb seals shall be stainless steel compression type. Bearings shall be stainless steel, permanently lubricated sleeve type turning in an extruded hole in the frame for maximum life.

Smoke dampers and their actuators shall be qualified in accordance with UL555S to an elevated temperature of 250°F (121°C) or 350°F (177°C) depending upon the actuator. Appropriate electric suitable for volume control shall be installed by the damper manufacturer at the time of damper fabrication. Only certain damper and actuator combination have been evaluated by UL and found suitable for volume control use. As such, only dampers marked “Suitable for Use as Volume Control Damper” should be considered suitable for volume control applications. Electric actuators, factory installed on dampers, shall have been tested for prolonged periods of holding (minimum 1 year with no evidence of reduced spring return performance). Each damper shall be rated for leakage and airflow in either direction through the damper. In addition to the leakage ratings already specified, the dampers shall be AMCA licensed for Air Performance.

*Optional FM Approvals Specification*

Each fire damper shall be listed in Factory Mutual (FM) Approvals Specification Tested Product and labeled accordingly. Smoke dampers shall be Ruskin model SD60-BAL.

(Consult www.Ruskin.com for electronic version of this “Quick” spec as well as for complete 3-part CSI MasterFormat Specification).