**STANDARD MATERIALS AND CONSTRUCTION**

**FRAME:** .125" thick (nominal) extruded aluminum, 6063-T52/T6 alloy.  
Welded construction.

**BLADE:** .081" thick (nominal) extruded aluminum, 6063-T52/T6 alloy,  
mechanical fastening construction.

**LOUVER FACE:** Full width sill with head and blades contained within jambs.

**SCREEN:** (When indicated, in a removable frame.)  
- ½" flattened aluminum (.051" thick),  
- ½" sq. mesh, intermediate double-crimped aluminum wire, .063" dia.,  
- ¾" mesh, .011" dia. aluminum wire, insect screen.

**FINISH:** Mill

**TEST METHODS**

Miami-Dade County Florida Test Protocols:  
- TAS (PA) 201  
- TAS (PA) 202  
- TAS (PA) 203

**OPTIONS**

Finish - Baked Enamel, Kynar, Anodize  
Extended Sill Flashing - available with Mill, Painted, or Anodized finishes.

**NOTES**

1. Nominal deductions will be made to the opening size given.  
2. Panels over 48" wide will have a 2" x 2" x ½" vertical interior blade support angle at approximate center of panels.  
3. Approximate shipping weight is 6.0 lbs./sq.ft.

**LOUVER SIZES**

<table>
<thead>
<tr>
<th>Min Panel</th>
<th>Max Single Panel</th>
</tr>
</thead>
<tbody>
<tr>
<td>12&quot;W x 12&quot;H</td>
<td>96&quot;W x 96&quot;H</td>
</tr>
</tbody>
</table>

Windload requirements may limit panel sizes.

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In the interest of product development, Air Balance reserves the right to make changes without notice.  
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AB-09-01-04
**PERFORMANCE DATA**

Pressure Drop: 0.14 in. w.g. at 1000 fps (intake)
Free Area: 9.24 sq.ft. = 58% for 48"W x 48"H sample tested in accordance with AMCA Standard 500-L.
Beginning Point of Water Penetration: Above 1250 fps (11,550 cfm)

Ratings do not include effects of a screen.

* AMCA Standard 500 limits testing of Water Penetration to either a maximum velocity of 1250 FPM or 2.5 ounces of water per square foot of louver Free Area.

### Water Penetration

* The Beginning Point of Water Penetration is above 1250 FPM through the Face Free Area of the louver.

### Free Area (sq.ft.)

<table>
<thead>
<tr>
<th>Height in. (mm)</th>
<th>Width in. (mm)</th>
<th>12&quot; (305)</th>
<th>24&quot; (610)</th>
<th>36&quot; (914)</th>
<th>48&quot; (1219)</th>
<th>60&quot; (1524)</th>
<th>72&quot; (1923)</th>
<th>84&quot; (2134)</th>
<th>96&quot; (2438)</th>
</tr>
</thead>
<tbody>
<tr>
<td>12&quot; (305)</td>
<td></td>
<td>0.16</td>
<td>0.43</td>
<td>0.69</td>
<td>0.94</td>
<td>1.16</td>
<td>1.42</td>
<td>1.67</td>
<td>1.93</td>
</tr>
<tr>
<td>24&quot; (610)</td>
<td></td>
<td>0.064</td>
<td>0.157</td>
<td>0.250</td>
<td>0.344</td>
<td>0.426</td>
<td>0.519</td>
<td>0.613</td>
<td>0.706</td>
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<tr>
<td>36&quot; (914)</td>
<td></td>
<td>0.21</td>
<td>0.29</td>
<td>0.438</td>
<td>0.601</td>
<td>0.67</td>
<td>0.77</td>
<td>0.86</td>
<td>0.96</td>
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<tr>
<td>48&quot; (1219)</td>
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<td>0.72</td>
<td>0.392</td>
<td>0.625</td>
<td>0.658</td>
<td>0.68</td>
<td>0.73</td>
<td>0.81</td>
<td>0.85</td>
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<tr>
<td>60&quot; (1524)</td>
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<td>0.246</td>
<td>1.011</td>
<td>1.114</td>
<td>1.379</td>
<td>1.582</td>
<td>1.694</td>
<td>1.871</td>
<td>2.028</td>
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<tr>
<td>72&quot; (1923)</td>
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<td>2.75</td>
<td>6.76</td>
<td>10.72</td>
<td>14.77</td>
<td>18.27</td>
<td>22.28</td>
<td>26.29</td>
<td>30.29</td>
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<tr>
<td>84&quot; (2134)</td>
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<td>3.72</td>
<td>8.02</td>
<td>12.78</td>
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<td>21.69</td>
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<tr>
<td>96&quot; (2438)</td>
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<td>3.78</td>
<td>9.29</td>
<td>14.79</td>
<td>20.35</td>
<td>25.12</td>
<td>30.62</td>
<td>36.13</td>
<td>41.63</td>
</tr>
</tbody>
</table>

Air Balance certifies that the Model A320 shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Water Penetration and Air Performance Ratings only.

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Air Balance certifies that the Model A320 shown herein is approved to bear the AMCA Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA Publications and comply with the requirements of the AMCA Listing Label Program.

The AMCA Listing Label applies to Wind Borne Debris Impact Resistant Louvers.
STANDARD BOXED FRAME MODEL A320

INSTALLATION INSTRUCTIONS

NOTES
1. Mounting clip angles and mullion support angles can be installed with “legs in” or “legs out” for any approved substrate.

2. “Legs out” is the standard construction, “legs in” is optional.

3. Use shims to obtain uniform clearance between the louver and the louver opening on all sides. Shims are by others.

4. Shims under sill pans must allow enough space to insert “leg in” option into the opening.

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FLANGED SLEEVE MODEL A320

INSTALLATION INSTRUCTIONS

NOTES
1. Mounting clip angles and mullion support angles can be installed with "legs in" or "legs out" for any approved substrate.

2. "Legs out" is the standard construction, "legs in" is optional.

3. The flanged sleeve can be used with any approved substrate.

4. Use shims to obtain uniform clearance between the louver and the louver opening on all sides. Shims are by others.

5. Sealant/caulk between flanged angle sleeve and substrate (typ. 4 sides) by installer.

6. Two mounting angles run the full height and length of louver.
TAS-100 APPROVED FLANGED SLEEVE MODEL A320 WITH DAMPER

INSTALLATION INSTRUCTIONS

NOTES
1. Mounting clip angles and mullion support angles can be installed with "legs in" or "legs out" for any approved substrate.

2. The flanged sleeve can be used with any approved substrate.

3. Use shims to obtain uniform clearance between the louver and the louver opening on all sides. Shims are by others.

4. Sealant/caulk between flanged angle sleeve and substrate (typ. 4 sides) by installer.

5. Two mounting angles run the full height and length of louver.

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