

TURNING AIR INTO SOLUTIONS.

Fan & Blower

Twin City



PROPELLER WALL FANS (DIRECT & BELT DRIVEN)

WPD | WPB

CATALOG 4820
March 2017

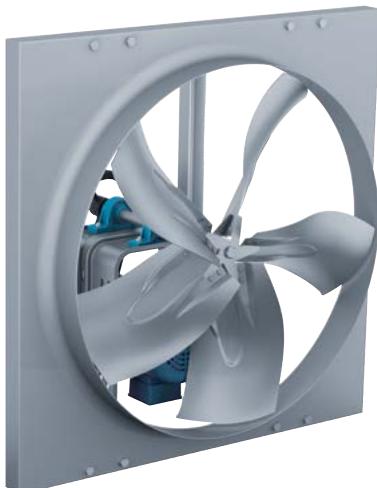
PROPELLER WALL FANS

Overview

WPB | WPD



Model WPD
with "E" Series Propeller



Model WPB
with "L1" Series Propeller

Twin City Fan & Blower Model WPD Medium Duty and Model WPB Light and Medium Duty Propeller Wall Fans are specifically designed for cost effective, general-purpose ventilation. All models are available in either exhaust or supply configurations. The steel panel design is available with cast aluminum or fabricated steel propellers to meet specific application requirements. Regardless of the application, the WPD and WPB Series offers a high quality, cost competitive propeller fan solution.

Typical Applications Include

Warehouse Ventilation, Restroom Exhaust, Elevator Shaft, Stairwell Exhaust, Attic Exhaust, Data Center Ventilation, Gymnasium Ventilation, Filtered Supply, Garage Exhaust, General HVAC, Farm Exhaust, Foundry Ventilation, Factory Ventilation, Greenhouse Ventilation

Configurations

Available in Both Direct and Belt Driven Configurations

Propeller Types

"L1" and "L2" Fabricated Steel Propellers; "B" and "E" Die Cast Aluminum Propellers; "C" Cast Aluminum Propellers; "Z" Fabricated Steel Propellers

Certifications

AMCA Sound/Air and FEG, UL 705 Listed for Electrical



Models WPD and WPB are UL/cUL 705 listed for electrical, File No. E158680.



For complete product performance, drawings, and available accessories, Download Fan Selector at tcf.com.



Twin City Fan & Blower, a Twin City Fan Company certifies that the WPD and WPB Wall Propeller Fans shown herein are licensed to bear the AMCA Seal. The Ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to air and sound performance for Model WPD Sizes 14E4, 14E8, 14B105, 16E4, 16E8, 16B105, 18E4, 18E8 and 18B105 on page 11 and Model WPB Sizes 21L1, 21L2, 21E4, 21E8, 21B105 and 24L1 on pages 14-15.

The AMCA Certified Ratings Seal applies to the Fan Efficiency Grade for Model WPD Sizes 21B105, 21E4, 21E8, 24B105, 24E4, 24E8, 24Z5, 30B105, 30E4, 30E8, 30Z5, 36B206, 36E4, 36E8, 36Z5, 42B304, 42E4, 42E8, 42Z5, 48B304, 48E4, 48E8 and 48Z5 on pages 11-13 and Model WPB Sizes 21L2, 21B105, 21E4, 24L2, 24B105, 24E4, 24E8, 24Z5, 30L1, 30L2, 30B105, 30E4, 30E8, 30Z5, 36L1, 36L2, 36B206, 36E4, 36E8, 36Z5, 42L1, 42L2, 42B304, 42E4, 42E8, 42Z5, 48L1, 48L2, 48B304, 48E4, 48E8, 48Z5, 54L1, 54L2, 54B406, 54C3, 54C6, 54Z5, 60L1, 60L2, 60C3, 60C6 and 60Z5 on pages 15-22.

PROPELLER WALL FANS

Overview

WPB | WPD

Construction Features

- Cast aluminum or fabricated steel propellers.
- Steel panel with deep formed inlet venturi which distributes air velocity uniformly.
- Pre-punched mounting holes for ease of installation.
- Motor supports are constructed of heavy-gauge galvanized steel.
- Fans designed for exhaust and supply service are provided with motor and drive located on the interior side of the building.
- Pre-engineered accessories to accommodate any installation.
- Dynamically balanced propellers for quiet, vibration-free operation.
- Designed for continuous duty.
- Cast iron pillow block bearings selected for L50 average life of 200,000 hours at maximum cataloged operating speeds.

WPB

21" to 60" wheel diameters
Airflow to 62,800 CFM
Static pressure to 1" w.g.

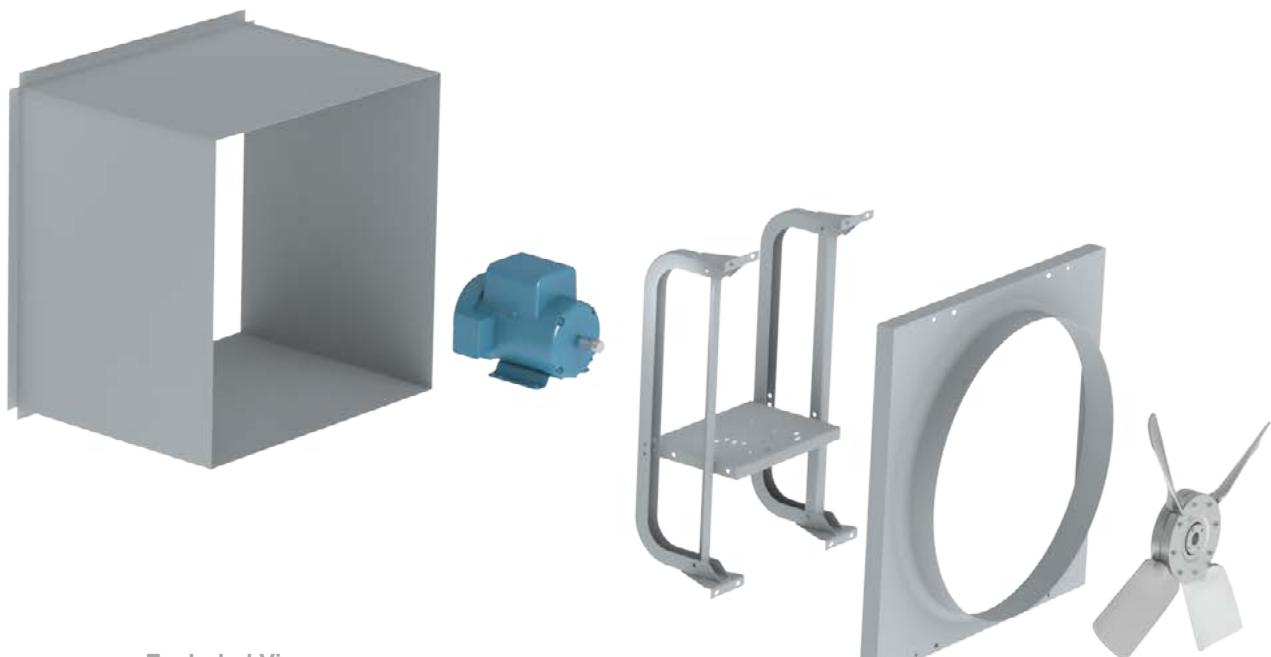


WPD

14" to 48" wheel diameters
Airflow to 35,300 CFM
Static pressure to 1" w.g.



Fan & Blower
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Exploded View
Model WPD, Arr. 4

PROPELLER WALL FANS

Propellers

WPB | WPD

FAN SIZE	DIRECT DRIVE	BELT DRIVEN
14	B, E	—
16	B, E	—
18	B, E	—
21	B, E	L1, L2, B, E
24	B, E, Z	L1, L2, B, E, Z
30	B, E, Z	L1, L2, B, E, Z
36	B, E, Z	L1, L2, B, E, Z
42	B, E, Z	L1, L2, B, E, Z
48	B, E, Z	L1, L2, B, E, Z
54	—	L1, L2, B, C, Z
60	—	L1, L2, C, Z

Propeller Availability



WPB and WPB propeller fans are available with either fixed pitch fabricated steel (sizes 21 through 60) or adjustable pitch cast aluminum propellers (sizes 14 through 60). Each propeller type is designed for a wide variety of commercial market applications with static pressure capabilities from 0" to 1". Regardless of the application requirement, WPB and WPB propellers offer the right choice.

"L1 & L2" Fabricated Steel Propellers

The "L1" and "L2" series features fixed pitch, fabricated steel, 5-bladed propellers. Galvanized steel propeller blades are riveted to galvanized steel hubs. Available in 8 sizes from 21" to 60" diameters in either standard L1 construction or reinforced L2 construction.

"B" Die Cast Aluminum Propellers

The "B" series features a die cast aluminum propeller available in 4, 5 and 6 blade designs. Blade angles are factory set and mounted in a die cast aluminum hub. "B" propellers are available in 14" through 54" diameters.

"E" Die Cast Aluminum Propellers

The "E" series features a die cast aluminum propeller available in 4 and 8 blade designs. Blade angles are factory set and mounted in a die cast aluminum hub. "E" propellers are available in 14" through 48" diameters.

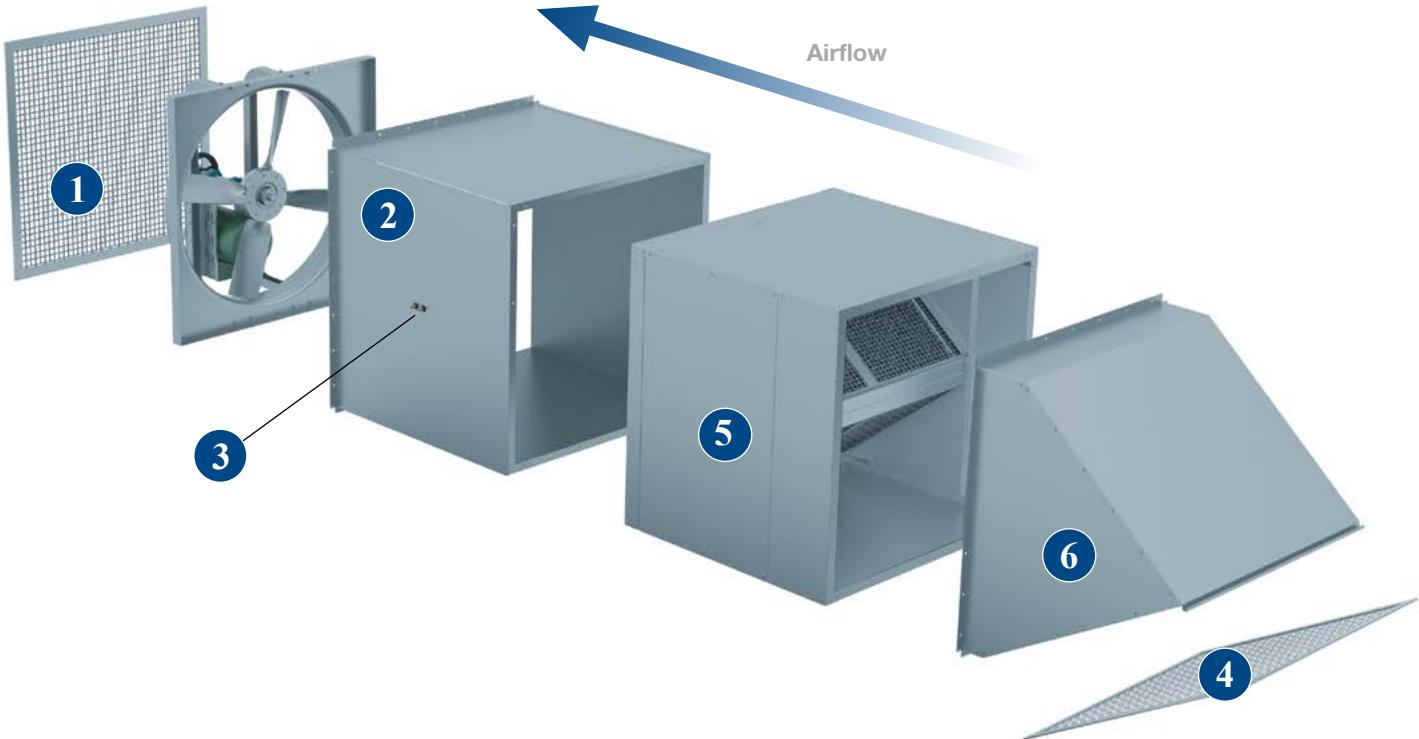
"C" Cast Aluminum Propellers

The "C" series is a cast aluminum propeller available in 4 and 6 blade designs, and is available in 54" and 60" diameters only. Blade angles are factory set and mounted in a cast aluminum hub.

"Z" Fabricated Steel Propeller

The "Z" series features a fixed pitch, fabricated steel, 5-bladed propeller. Steel blades are continuously welded to a heavy gauge hub at the customer's selected blade angle. "Z" propellers are available in 24" through 60" diameters.

OPTIONS/ACCESSORIES



1 Removable Screen Standard component of wall box and motor side guard. Screen is available with bolted removable or hinged construction. Allows for access to motor, bearings and drive components.

2 Wall Box is used to mount the fan and accessories cleanly into a wall, and provides the strongest and safest way to mount wall fans. Wall boxes are constructed of 16-gauge galvanized steel and are provided with heavy-gauge mounting flanges with prepunched mounting holes for ease of installation. Available fully assembled or as a kit (field assembly required) to reduce shipping costs. Wall supports are provided by others.

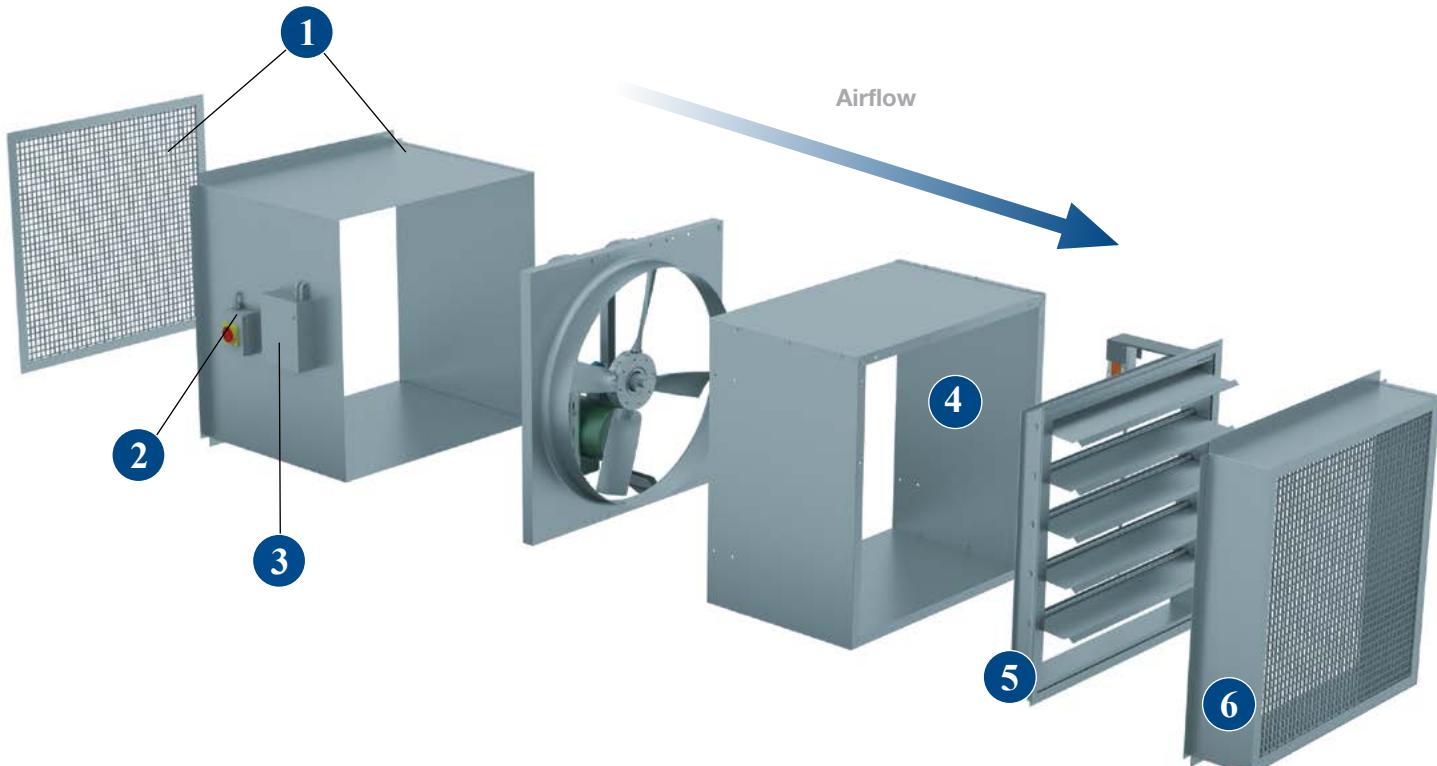
3 Extended Lube Lines with grease fittings are extended to the outside of the fan housing.

4 Birdscreen protects the fan's internal components from entry of birds.

5 Filter Box For applications requiring filtered air, filter boxes are available with wall box or wall collar and fan in supply configuration. Filter box contains 2" thick aluminum washable filters and access panels as standard. Disposable filters and 1" options are also available upon request. Contact factory for more information.

6 Weatherhood keeps snow and rain from entering the building and to prevent wind from altering the performance of the fan and backdraft damper. The weatherhood is designed to fit over the backdraft damper and can be installed to a wall collar via the mounting flanges and prepunched mounting holes. Weatherhoods are constructed of G90 galvanized steel and are standard with a removable galvanized steel, wire mesh, bird screen. Available fully assembled or as a kit (field assembly required) to reduce shipping costs. Weatherhoods are not weather tight when used with supply fans.

OPTIONS/ACCESSORIES



1 OSHA Motor Side Guard with Removable Screen

Screen meets OSHA standards by completely enclosing the motor and drive components. Motor side guards are constructed of galvanized steel side sheets and a removable wire mesh screen. Pre-punched mounting holes allow for easy installation to the fan. Can be used with or without a wall collar.

2 NEMA 4 Disconnect Switch

provides positive electrical shutoff when fan cleaning or maintenance of fan and is water and dust tight. Switch is available shipped loose for field mounting and wiring or factory mounted and wired. See page 8 for other available disconnect switches.

3 Single Point Wiring

Available with factory assembled motor side guard or wall box, wired disconnect switch and motorized backdraft damper. Single point wiring option provides a single location for making connections to the damper actuator and disconnect switch.

4 Wall Collars

are an economical alternative to the wall box. Wall collars are constructed of 16-gauge galvanized steel. Heavy-gauge mounting flanges with pre-punched mounting holes are provided for ease of installation. Available fully assembled or as a kit (field assembly required) to reduce shipping costs. If motor side of fan is to be enclosed, add OSHA motor side guard. Wall supports by others.

5 Backdraft Dampers are used to keep the elements and unwanted air out of the building when the fan is not in use. They are constructed to easily fasten to the wall box or wall collar so that the weatherhood or damper guard can easily fit over it. The standard damper frame is constructed of .062 extruded aluminum and the blades are constructed of 26-gauge mill finished aluminum. The leading edge of each damper blade is flanged with a vinyl seal for effective weather protection and quiet closing. Heavy duty/high velocity dampers are provided when the fan is selected at higher air volumes (see velocity table on page 10). Frame and blades are .080 extruded aluminum. The blades freely pivot open or close on stainless steel pivot pins on both types. Motorized options are available. See page 10 for additional information on backdraft damper limits.

6 Damper Guard protects the backdraft damper when a weatherhood is not used. It is constructed of 18-gauge G90 galvanized steel side sheets and a galvanized steel screen. The screening complies with OSHA standards and will keep birds out of the fan and building. Mounting flanges and pre-punched mounting holes are provided for ease of installation.

DISCONNECT SWITCHES



NEMA 1 Disconnect Switch

Disconnect switches provide positive electrical shutoff during fan cleaning or maintenance.

NEMA 1 Disconnect Switch (Standard)

A NEMA 1 disconnect switch is available shipped loose for field mounting and wiring or factory mounted and wired with ODP or TEFC motors.



NEMA 3R Disconnect Switch

NEMA 3R Disconnect Switch

A NEMA 3R, rain proof, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

NEMA 4 Disconnect Switch

A NEMA 4, water and dust tight, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

NEMA 7/9 Disconnect Switch

A NEMA 7/9 disconnect switch is recommended on fans with explosion proof motors. The NEMA 7/9 switch is designed for use with fans operating in hazardous environments. Available shipped loose for field mounting and wiring. (Not shown.)



NEMA 4 Disconnect Switch

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MODEL NOMENCLATURE

WPB - E - 24 - B - 1 - 05 - 25

Model _____
 WPD = Wall Propeller Fan, Direct Drive
 WPB = Wall Propeller Fan, Belt Driven

E = Exhaust, S = Supply _____

Fan Size _____

Propeller Type

L1 & L2 = Level 1 & Level 2, Fabricated Steel, Fixed Pitch (5-Bladed)
 B = Cast Aluminum, Adjustable Pitch (4, 5, and 6-Bladed)
 E = Cast Aluminum, Adjustable Pitch (4 and 8-Bladed)
 C = Cast Aluminum, Adjustable Pitch (4 and 6-Bladed)
 Z = Fabricated Steel, Fixed Pitch (5-Bladed)

Hub Designation (B Propellers Only) _____

No. of Blades _____

Propeller Blade Angle (B, C, E, and Z Propellers Only) _____

TCF Model Comparison

Twin City Fan & Blower offers a full line of propeller fans available in both direct drive and belt driven. Each model and propeller type has been designed for a wide variety of commercial market applications. No matter what the requirements are, Twin City Fan & Blower has the propeller fan to suit the application.

Direct Drive

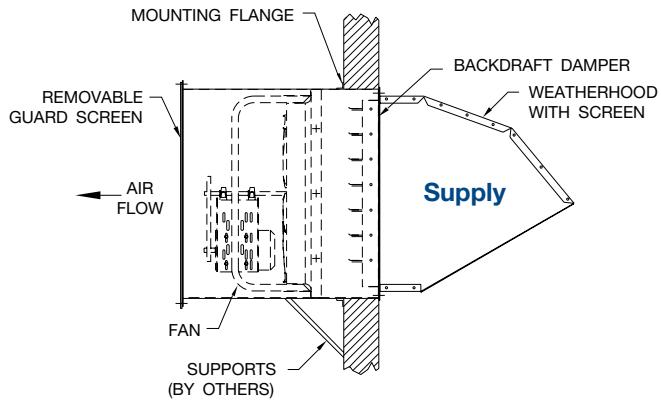
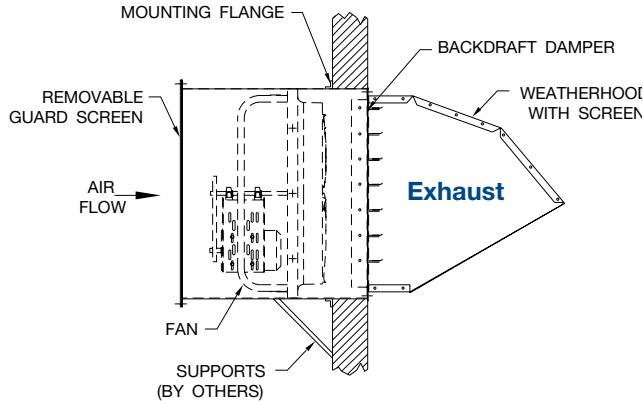
LEVEL	PROPELLER CONSTRUCTION	MODEL	SIZE RANGE	PERFORMANCE RANGE CFM	STATIC PRESSURE CAPABILITY	PERFORMANCE DATA LOCATION
1	Fabricated Aluminum Blades Riveted to Steel Hubs	TCPE	8-24	131 to 7,320	Up to 0.625 in. w.g.	Catalog 4800
3	Cast Aluminum Blades and Hubs	WPD	14-48	883 to 35,350	Up to 1.00 in. w.g.	Pages 11-13
	Steel Blades and Hubs		24-48	3,100 to 32,200		
4	Cast Aluminum Blades and Hubs	TCWP	12-48	686 to 39,980	Up to 1.50 in. w.g.	Catalog AX500
		TCWPX	24-60	1,640 to 72,000		

Belt Driven

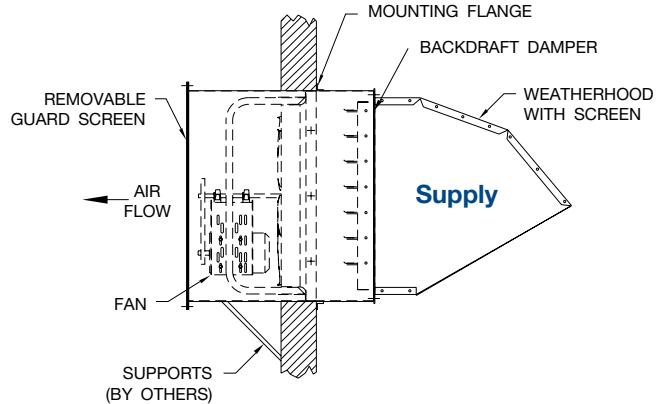
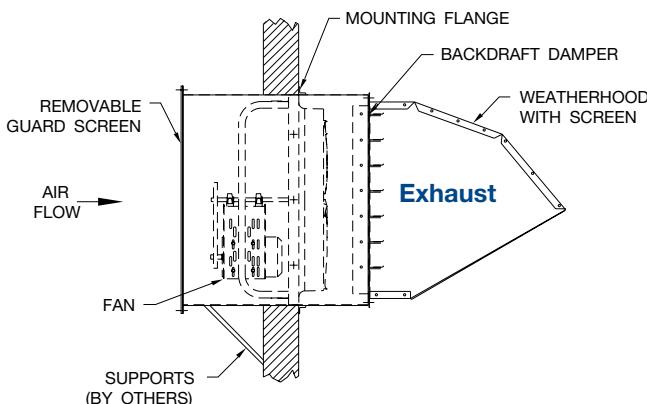
LEVEL	PROPELLER CONSTRUCTION	MODEL	SIZE RANGE	PERFORMANCE RANGE CFM	STATIC PRESSURE CAPABILITY	PERFORMANCE DATA LOCATION
1	Galvanized Steel Blades Riveted to Galvanized Hubs	WPB L1	21-60	2,970 to 35,100	Up to 0.375 in. w.g.	Pages 14-22
2	Reinforced Galvanized Steel Blades Riveted to Galvanized Hubs	WPB L2	21-60	3,450 to 47,600	Up to 0.75 in. w.g.	Pages 14-22
3	Cast Aluminum Blades and Hubs	WPB L3	21-60	2,200 to 56,700	Up to 1.00 in. w.g.	Pages 14-22
	Steel Blades and Hubs		24-60	3,300 to 62,800		
4	Cast Aluminum Blades and Hubs	TCWP	24-48	3,600 to 38,000	Up to 1.50 in. w.g.	Catalog AX500
		TCWPX	24-72	4,000 to 75,000		

MOUNTING ARRANGEMENTS

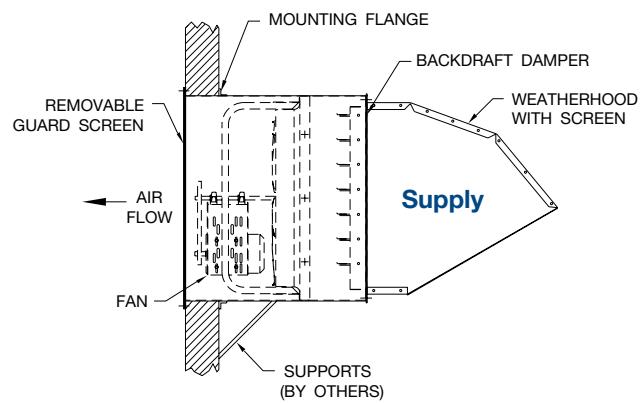
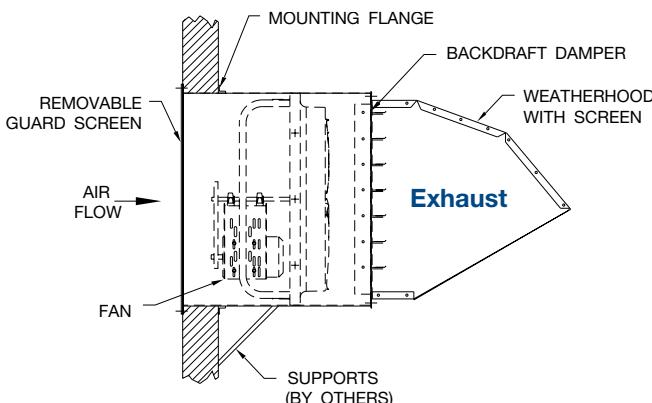
Flush with Outside Wall



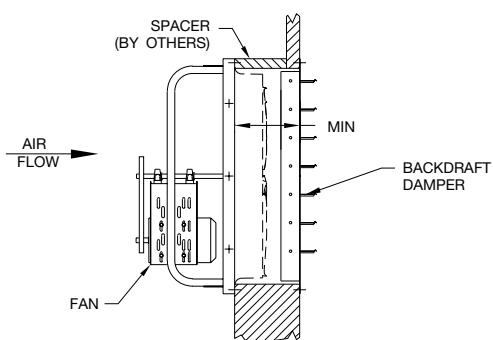
Middle of Wall



Flush with Interior Wall



Mounting without Accessories



SIZE	MIN.
14	16
16	16
18	16
21	16
24	16
30	16
36	16
42	16
48	16
54	19
60	19

Dimensions are in inches.

TO ACHIEVE THE MINIMUM DIMENSION, THIS INSTALLATION REQUIRES A SPACER (BY OTHERS) BETWEEN THE FAN AND THE WALL.

IF THE WALL IS EQUAL TO OR GREATER THAN THE MINIMUM DIMENSION, THE FAN CAN BE MOUNTED DIRECTLY TO THE WALL.

Approx. Shipping Weight (LB.)

FAN SIZE	WPD				WPB							
	B	E4	E8	Z5	L1	L2	B	E4	E8	C3	C6	Z5
14	41	41	45	—	—	—	—	—	—	—	—	—
16	47	47	49	—	—	—	—	—	—	—	—	—
18	50	50	52	—	—	—	—	—	—	—	—	—
21	58	58	69	—	61	69	72	72	75	—	—	—
24	74	74	77	78	69	74	80	80	86	—	—	90
30	99	99	105	111	90	100	103	103	118	—	—	124
36	127	127	154	175	115	127	139	139	146	—	—	161
42	195	195	210	229	147	167	197	197	212	—	—	267
48	208	208	224	247	160	248	273	273	289	—	—	324
54	—	—	—	—	184	276	345	—	—	345	369	440
60	—	—	—	—	261	368	—	—	—	423	438	470

Material Specification

FAN SIZE	GAUGE OF MATERIAL												SHAFT SIZE (IN.)			
	FAN PANEL			DRIVE FRAME			PROPELLERS				HUBS		WPB			
	WPD	WPB		WPD	WPB		L1/L2	B	E	C	Z	L1/L2	Z	L1	L2	B/E/C/Z
		L1/L2	B/E/C/Z		L1/L2	B/E/C/Z										
14	18	—	—	14	—	—	—	DIE CAST ALUM.	DIE CAST ALUM.	—	—	—	—	—	—	—
16	18	—	—	14	—	—	—			—	—	14	—	3/4	3/4	1
18	18	—	—	14	—	—	—			—	—	14	12	3/4	3/4	1
21	18	18	18	14	14	14	16			—	—	14	—	1	1	1
24	16	18	16	12	14	14	16			—	14	14	12	1	1	1
30	16	18	16	12	12	12	16			—	14	14	12	3/4	1	1
36	16	18	16	12	12	12	16	—	CAST ALUM.	—	12	14	12	3/4	1	1
42	14	16	14	10	12	12	14			—	10	12	10	1	13/16	13/16
48	14	16	14	10	12	12	14			—	10	12	10	1	13/16	17/16
54	—	16	14	—	12	10	14	—	CAST ALUM.	10	12	7	1	13/16	17/16	17/16
60	—	14	14	—	12	10	12			10	3/16	7	1	11/2	11/2	11/2

Outlet Velocities

FAN SIZE	STANDARD DAMPER		HEAVY DUTY DAMPER	
	OUTLET VELOCITY			
	MAX. FPM	MIN. FPM		
14	2673	2674		
16	2540	2541		
18	2863	2864		
21	2980	2981		
24	2619	2620		
30	2999	3000		
36	3122	3123		
42	2828	2829		
48	2937	2938		
54	2818	2819		
60	2907	2908		

Backdraft Damper Limits

FAN SIZE	STANDARD DAMPER		HEAVY DUTY DAMPER	
	CFM MAX.	VELOCITY MAX. (FPM)	CFM MAX.	VELOCITY MAX. (FPM)
14	2960	2673		
16	3658	2540		Not Required
18	5200	2863		
21	7340	2980	7644	3104
24	8400	2619	10932	3408
30	15090	2999	16785	3336
36	22530	3122	25355	3513
42	27700	2828	30777	3143
48	37493	2937	42636	3340
54	45450	2818	53989	3348
60	57800	2907	62829	3160



PERFORMANCE DATA

DIRECT DRIVE

WPD – Sizes 42-48

MODEL INFO			MOTOR	FAN	MAX	SONES	CFM / STATIC PRESSURE (IN. W.G.)										FAN EFF. GRADE		
SIZE	PROPELLER	BLADE ANGLE	HP	RPM	BHP	@ 0" SP	0.000	0.100	0.125	0.150	0.200	0.250	0.300	0.375	0.500	0.625	0.750	1.000	
Max RPM B304 = 860 E4 = 860 E8 = 860 Z5 = 860 Max Motor Frame Size = 254T Outlet Area (ft ²) = 9.79																			
42	B304 Cast Aluminum	10	1	860	0.77	30	12608	11535	11257	10976	10386	9724	8998	7816	5417	2918		FEG71	
		15	1 1/2	860	1.22	32	16381	15289	14990	14680	14029	13348	12625	11508	9509				
		20	2	860	1.75	33	19663	18535	18222	17894	17200	16472	15726	14553	12558				
		25	3	860	2.37	36	22455	21271	20940	20594	19865	19098	18312	17071	14832				
		30		860	3.08	39	24765	23494	23140	22775	22011	21208	20373	19037	16279				
	E4 Cast Aluminum	12	1 1/2	860	1.32	27	13985	13003	12747	12488	11959	11408	10826	9873				FEG67	
		16	2	860	1.77	28	17074	16069	15814	15558	15045	14534	14008	13149					
		24	3	860	3.03	31	23132	22197	21953	21705	21196	20667	20111	19229	17656	15814	13085		
		28	5	860	3.80	37	26159	25203	24954	24701	24182	23642	23079	22184	20539	18632	16081		
		32		860	4.57	41	28752	27691	27418	27140	26574	25991	25391	24461	22750	20684	18163		
	E8 Cast Aluminum	12	2	860	2.22	24	13769	13218	13074	12928	12626	12311	11983	11458	10403			FEG67	
		16	3	860	2.88	27	17111	16617	16488	16356	16084	15801	15503	15021	14097	13034			
		20		860	3.89	31	20894	20304	20154	20003	19698	19388	19074	18597	17804	16931	15701	12575	
		24		860	4.94	30	23995	23492	23362	23231	22961	22684	22396	21946	21132	20214	19115	15785	
	Z5 Fabricated Steel	30	3	860	3.15	35	21994	21428	21278	21125	20807	20471	20112	19515	18229	16809	15127		FEG71
		35	5	860	4.30	38	27263	25785	25480	25192	24657	24183	23773	23203	22221	20821	18852		
Max RPM B304 = 860 E4 = 860 E8 = 860 Z5 = 860 Max Motor Frame Size = 254T Outlet Area (ft ²) = 12.76																			
48	B304 Cast Aluminum	10	1 1/2	860	1.12	34	17361	16045	15702	15356	14652	13892	13005	11573	8992	5264	2119	FEG80	
		15	2	860	1.78	38	22801	21497	21149	20791	20039	19224	18366	16995	14740				
		20	3	860	2.62	40	27584	26239	25882	25515	24747	23914	23015	21613	19151	16696			
		25		860	3.61	43	31707	30277	29900	29514	28714	27864	26952	25497	22870	19908			
		30		860	4.89	47	35174	33602	33193	32777	31922	31035	30115	28642	25814	21527			
	E4 Cast Aluminum	12	2	860	1.79	42	17582	16303	15979	15655	15010	14348	13637	12468				FEG71	
		16		860	2.37	41	21818	20625	20319	20008	19378	18740	18080	17009	14925	12354			
		20	3	860	3.20	47	26780	25717	25437	25150	24555	23927	23252	22149	20122	17773	14943		
		24	5	860	4.18	46	31044	29924	29631	29332	28717	28075	27396	26291	24331	22278	19685		
	E8 Cast Aluminum	12	3	860	3.14	45	17833	16994	16784	16574	16155	15742	15343	14728				FEG67	
		16	5	860	4.21	51	22788	22175	22014	21850	21510	21155	20780	20168	18942	17620	16204		
		20	5	860	5.56	51	28093	27444	27277	27108	26763	26408	26044	25476	24467	23356	22064		
	Z5 Fabricated Steel	30	5	860	4.83	47	32263	30838	30504	30178	29548	28944	28386	27605	26290	24703	22762		FEG75

NOTES:

1. Performance certified is for installation type A: Free inlet, free outlet.
2. Performance ratings do not include the effects of appurtenances (accessories).
3. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5m) in a hemispherical free field calculated per AMCA Standard 301.
- Values are for installation Type A: Free inlet hemispherical sone levels.
4. The AMCA Certified Ratings Seal applies to sone ratings only.

Fan & Blower
Twin City

WPB – Size 30

MODEL INFO		MOTOR HP	FAN RPM	MAX BHP	SONES @ 0° SP	CFM / STATIC PRESSURE (IN. W.G.)										FAN EFF. GRADE	
PROPELLER	BLADE ANGLE					0.000	0.100	0.125	0.150	0.200	0.250	0.300	0.375	0.500	0.625	0.750	1.000
Level 1 Performance		Max RPM L1 = 696				Max Motor Frame Size = 145T									Outlet Area (ft ²) = 5.03		
L1 Fabricated Steel	—	1/4	402 420 433	0.22 0.25 0.28	7.9 8.4 8.9	6752 7054 5780	5014 5466 5154	4765									FEG67
	—	1/3	448 462 477	0.30 0.33 0.37	9.4 9.7 10.0	7525 7760 8012	6138 6471 6817	5568 5925 6292	4833 5276 5723								
	—	1/2	504 529 546	0.43 0.50 0.55	11.3 12.2 13.0	8465 8885 9171	7406 7524 8252	6937 7048 7905	6438 5959 7453	6468							
	—	3/4	577 605 625	0.65 0.75 0.83	14.3 15.4 16.4	9691 10162 10498	8846 9371 9741	8560 9120 9507	8185 9120 9232	7309 8809 8475	6186 7998 7645						
	—	1	646 666 696	0.91 1.00 1.20	17.4 18.6 20	10850 11186 11690	10126 10490 11032	9907 10283 10840	9659 10054 10631	8977 10054 10116	8194 9445 9409	7242 8690 8677					
	Level 2 Performance		Max RPM L2 = 950			Max Motor Frame Size = 184T									Outlet Area (ft ²) = 5.03		
L2 Fabricated Steel	—	3/4	577 605 625	0.65 0.75 0.83	14.3 15.4 16.4	9691 10162 10498	8846 9371 9741	8560 9120 9507	8185 8809 9232	7309 7998 8475	6186 7066 7645					FEG67	
	—	1	646 666 696	0.91 1.00 1.20	17.4 18.6 20	10850 11186 11690	10126 10490 11032	9907 10283 10840	9659 10054 10631	8977 10054 10116	8194 9445 9409	7242 8690 8677					
	—	1 1/2	727 762 787	1.30 1.50 1.65	22 23 24	12211 12799 13218	11587 12209 12651	11408 12043 12493	11216 11866 12325	10770 11471 11956	10149 10954 11500	9457 10297 10895	8239 9268 9929				
	—	2	814 839 866	1.83 2.00 2.20	25 27 28	13672 14092 14545	13127 13421 14038	12976 13270 13899	12817 12942 13755	12472 12570 13445	12065 12095 13100	11529 12095 12681	10602 11205 11849	8666 9500 10307			
	Level 3 Performance		Max RPM L3 = 1150			Max Motor Frame Size = 220T									Outlet Area (ft ²) = 5.03		
	—	3	914 954 984	2.20 2.40 2.60	28 30 32	15821 16321 16821	14587 15209 15651	14408 15043 15493	14216 14866 15325	13770 14471 14956	13149 13954 14500	12547 13297 13895	11839 12668 13445	11202 11905 12681	10602 11205 11849	8666 9500 10307	

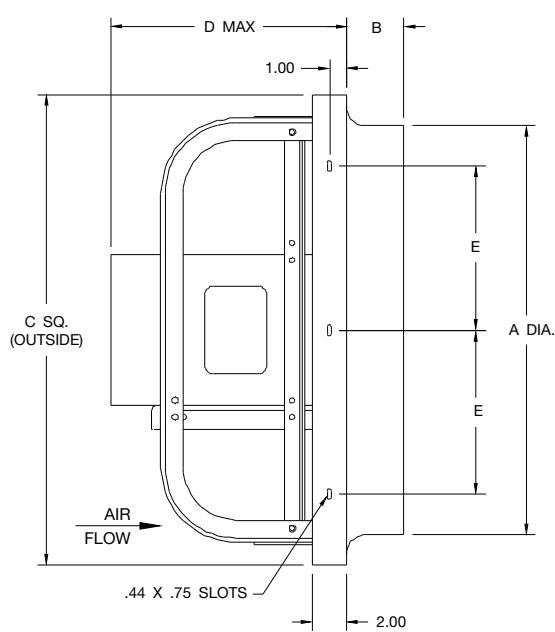
NOTES:

1. Performance certified is for installation type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5m) in a hemispherical free field calculated per AMCA Standard 301. Values are for installation Type A: Free inlet hemispherical sone levels.
5. The AMCA Certified Ratings Seal applies to sone ratings only.

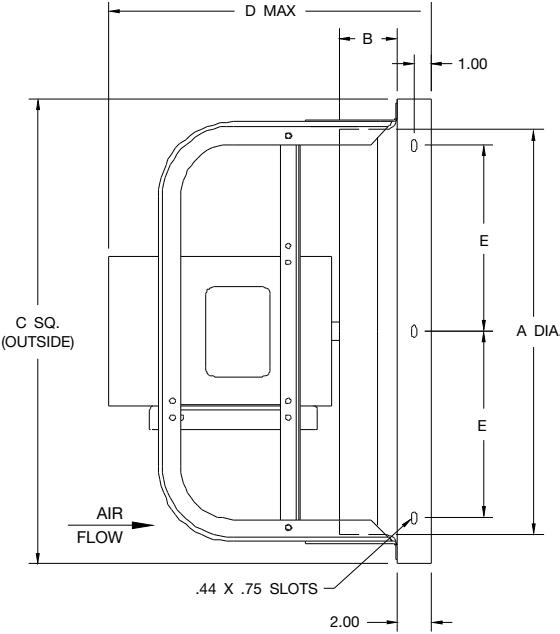


DIMENSIONAL DATA

Direct Drive - WPD



Exhaust Airflow



Supply Airflow

SIZE	A	B	C SQ.	D MAX		DAMPER SIZE	MAX MOTOR FRAME
				EXHAUST	SUPPLY		
14	14.25	2.75	17.00	11.18	14.88	14 x 14	56
16	16.25	3.00	20.00	11.18	14.88	17 x 17	56
18	18.25	3.00	22.00	11.18	14.88	19 x 19	56
21	21.25	3.50	25.00	14.41	17.36	22 x 22	145T
24	24.25	3.50	28.00	14.55	17.36	25 x 25	184T
30	30.38	4.00	36.00	14.74	19.05	33 x 33	184T
36	36.38	5.00	42.00	15.67	19.93	39 x 39	215T
42	42.38	5.50	48.00	23.59	30.00	45 x 45	254T
48	48.38	6.00	54.00	23.59	30.00	51 x 51	254T

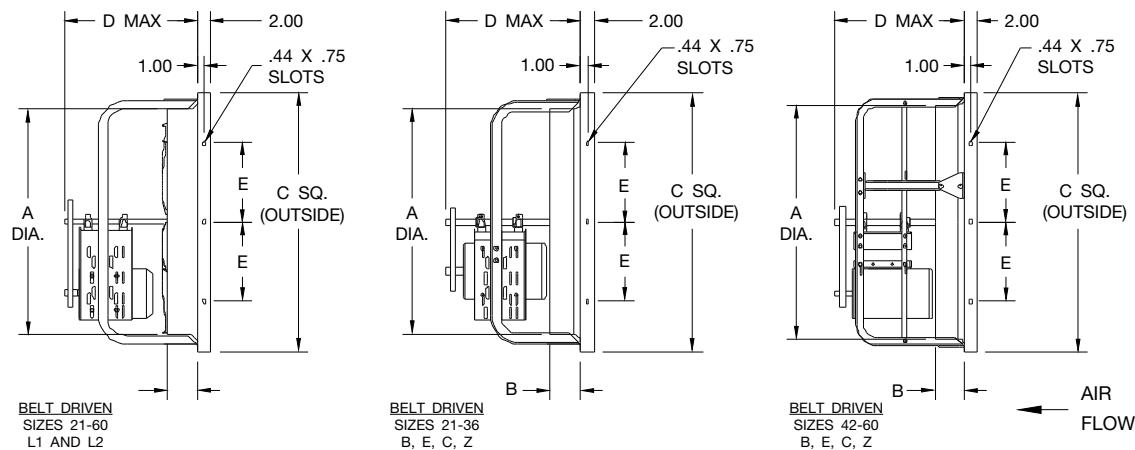
D4810-12A
D4810-13A



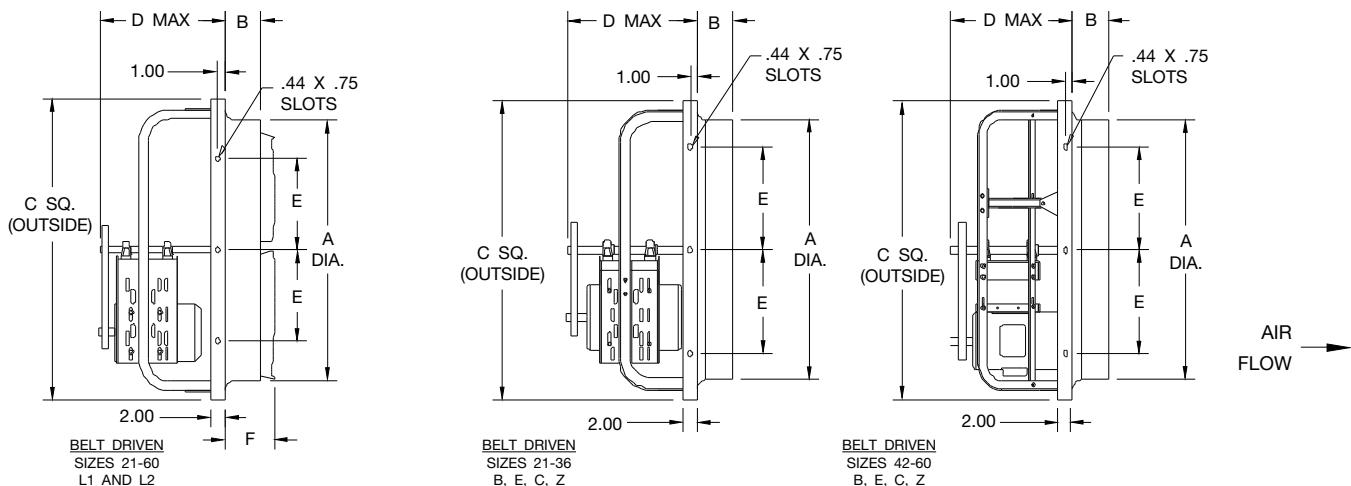
DIMENSIONAL DATA

Belt Driven - WPB

Supply Airflow



Exhaust Airflow



WPB
Levels 1 & 2



WPB
Level 3
Sizes 21-36



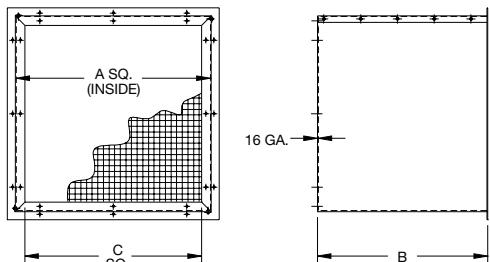
WPB
Level 3
Sizes 42-60

SIZE	A	B	C	D MAX						E	F (EXHAUST ONLY)	SHAFT SIZE			MAX MOTOR FRAME			DAMPER SIZE		
				EXHAUST			SUPPLY					L1, L2		L1	L2	B, E, C, Z	L1	L2		
				L1	L2	B, E, C, Z	L1	L2	B, E, C, Z			L1, L2	L1	L2	B, E, C, Z	L1	L2			
21	21.25	3.50	25.00	14.19	14.19	17.25	20.00	20.00	20.50	6.75	5.19	.75	.75	1.00	56	145T	145T	22 x 22		
24	24.25	3.50	28.00	14.38	14.38	17.25	20.78	20.78	20.50	9.25	5.73	.75	.75	1.00	56	145T	145T	25 x 25		
30	30.38	4.00	36.00	15.68	17.06	18.31	22.63	24.25	20.93	11.25	6.87	.75	1.00	1.00	145T	184T	184T	33 x 33		
36	36.38	5.00	42.00	16.25	17.44	18.31	22.75	24.32	21.93	13.25	6.57	.75	1.00	1.00	145T	184T	184T	39 x 39		
42	42.38	5.50	48.00	16.44	17.94	20.44	23.57	25.00	26.75	15.19	7.44	1.00	1.19	1.19	145T	184T	215T	45 x 45		
48	48.38	6.00	54.00	17.06	18.44	20.44	24.75	26.32	26.75	20.58	8.33	1.00	1.19	1.44	145T	184T	215T	51 x 51		
54	54.38	6.50	60.00	17.13	18.44	26.13	25.44	26.94	32.30	23.06	9.21	1.00	1.19	1.44	145T	184T	254T	57 x 57		
60	60.38	7.25	66.00	17.44	22.68	26.13	26.44	31.82	32.30	25.06	10.11	1.19	1.50	1.69	145T	215T	256T	63 x 63		

D4820-12A
D4820-13A

DIMENSIONAL DATA

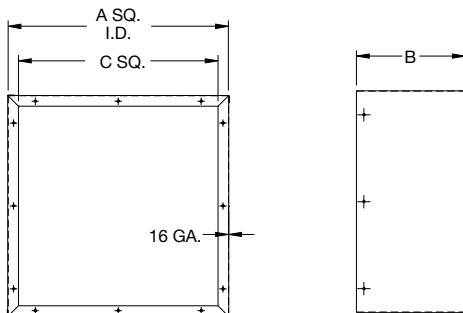
Wall Box with Removable Screen



SIZE	A SQ.	B	C SQ.	MINIMUM WALL OPENING
14	17.25	33.50	14.63	18
16	20.25	34.00	17.63	21
18	22.25	34.00	19.63	23
21	25.25	36.00	22.63	26
24	28.25	37.00	25.63	29
30	36.25	40.00	33.63	37
36	42.25	40.00	39.63	43
42	48.25	43.00	45.63	49
48	54.25	43.00	51.63	55
54	60.25	49.00	57.63	61
60	66.25	50.00	63.63	67

D4820-6B

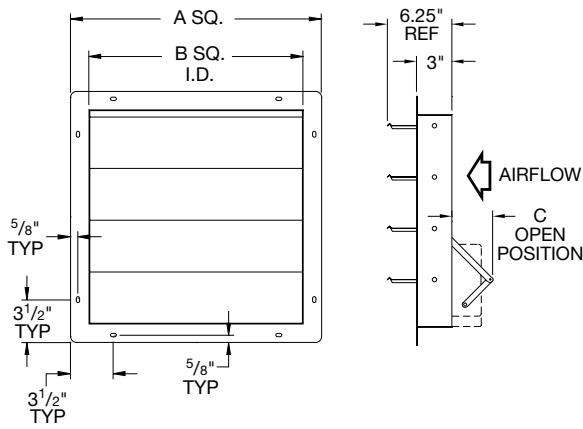
Wall Collar



SIZE	A SQ.	B	C SQ.	MINIMUM WALL OPENING
14	17.25	20.00	14.63	18
16	20.25	20.00	17.63	21
18	22.25	20.00	19.63	23
21	25.25	21.00	22.63	26
24	28.25	22.00	25.63	29
30	36.25	23.00	33.63	37
36	42.25	23.00	39.63	43
42	48.25	24.00	45.63	49
48	54.25	25.00	51.63	55
54	60.25	26.00	57.63	61
60	66.25	26.00	63.63	67

D4820-7B

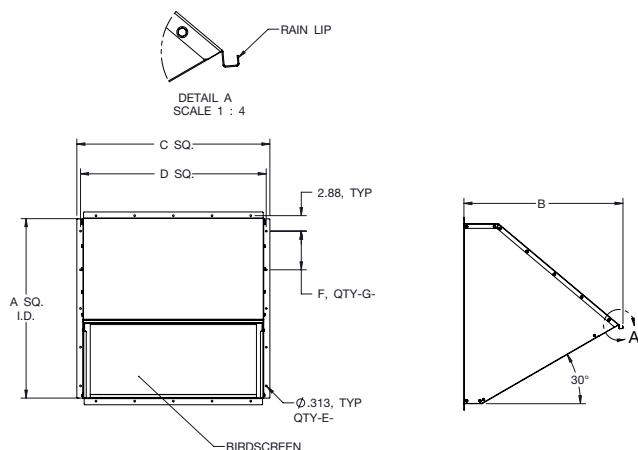
Backdraft Damper



SIZE	A SQ. FLANGE	B SQ.	C	NO. OF PANELS
14	17.00	14	3.50	1
16	20.00	17	3.50	1
18	22.00	19	3.50	1
21	25.00	22	3.50	1
24	28.00	25	3.50	1
30	36.00	33	3.50	1
36	42.00	39	4.50	2
42	48.00	45	4.50	2
48	54.00	51	4.50	2
54	60.00	57	4.50	2
60	66.00	63	4.50	2

Exhaust Damper shown (with front flange).
Supply damper has rear flange.

Weatherhood with Bird Screen

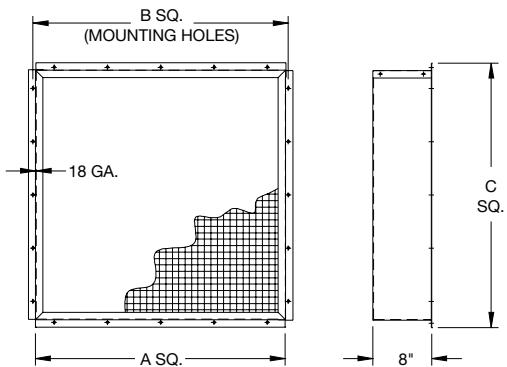


SIZE	A SQ.	B	C		D		GA.
			STD.	EXT.	STD.	EXT.	
14	14.63	16.43	17.13	21.13	15.75	19.75	20
16	17.63	18.43	20.13	24.13	18.75	22.75	20
18	19.63	19.80	22.13	26.13	20.75	24.75	20
21	22.63	22.55	25.13	29.13	23.75	27.75	18
24	25.63	25.68	28.13	32.13	26.75	30.75	18
30	33.63	33.30	36.13	40.13	34.75	38.75	18
36	39.63	40.80	42.13	46.13	40.75	44.75	18
42	45.63	45.93	48.13	52.13	46.75	50.75	18
48	51.63	51.98	54.13	58.13	52.75	56.75	18
54	57.63	56.98	60.13	64.13	58.75	62.75	16
60	63.63	62.98	66.13	70.13	64.75	68.75	16

Standard flange weatherhood shown.

D4820-9C

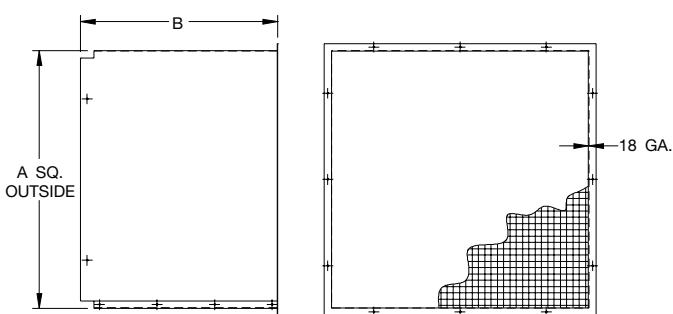
Damper Guard



SIZE	A SQ.	B SQ.	C SQ.
14	15	15.75	17
16	18	18.75	20
18	20	20.75	22
21	23	23.75	25
24	26	26.75	28
30	34	34.75	36
36	40	40.75	42
42	46	46.75	48
48	52	52.75	54
54	58	58.75	60
60	64	64.75	66

D4820-5A

OSHA Motor Side Guard



SIZE	A SQ.	B
14	16.84	15.25
16	19.84	15.50
18	21.84	15.50
21	24.84	24.00
24	27.81	24.50
30	35.81	28.00
36	41.81	28.00
42	47.81	31.50
48	53.81	31.50
54	59.81	36.00
60	65.81	36.00

D4820-10B

TYPICAL SPECIFICATIONS



Model
WPD

Wall propeller fans shall be Model WPD direct drive as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE - Fans shall be tested in accordance with AMCA 210 and AMCA 300 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air.

CONSTRUCTION - Fan panels and motor mount assemblies shall be constructed of heavy gauge steel for durability and appearance. Panels shall have a deep formed inlet venturi and pre-punched holes for easy mounting.

PROPELLERS - Propellers shall be constructed of fabricated steel or cast aluminum blades and hubs. Propellers on direct drive units shall be mounted directly on the motor shaft with a taperlock bushing. Propellers on belt driven units shall be welded to the fan shaft or secured with a taperlock bushing.

MOTORS - All motors shall be split phase and capacitor start single phase or three phase induction, permanently lubricated, heavy-duty, ball bearing type, closely matched to the fan load and provided at the voltage, phase, hertz, and enclosure as provided on the fan schedule.

FINISH AND COATING - Fans shall have galvanized steel or painted steel orifice panels and motor supports.

ACCESSORIES - When specified, accessories such as wall boxes, wall collars, OSHA motor side guards, weatherhoods, backdraft dampers, damper guards, and disconnect switches shall be provided by Twin City Fan to maintain one source responsibility.

FACTORY RUN TEST - All fans prior to shipment shall be completely assembled and test run as a unit at operating speed or maximum RPM allowed for the particular construction type. Each propeller shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE - The manufacturer shall guarantee the workmanship and materials for its WPD wall propeller fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

Fan & Blower

Twin City

TYPICAL SPECIFICATIONS

Model

WPB



Wall propeller fans shall be Model WPB belt driven as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE - Fans shall be tested in accordance with AMCA 210 and AMCA 300 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air.

CONSTRUCTION - Fan panels and motor mount assemblies shall be constructed of heavy gauge steel for durability and appearance. Panels shall have a deep formed inlet venturi and pre-punched holes for easy mounting.

PROPELLERS - Propellers shall be constructed of fabricated steel or cast aluminum blades and hubs. Propellers on direct drive units shall be mounted directly on the motor shaft with a taperlock bushing. Propellers on belt driven units shall be welded to the fan shaft or secured with a taperlock bushing.

SHAFTS - Shafts shall be AISI 1045 cold rolled steel, accurately turned, ground, polished, and ring gauged for accuracy. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed.

BEARINGS - Bearings are to be pillow block, heavy-duty, anti-friction, self-aligning, grease lubricated, ball type. Each fan's bearings are sized with a minimum average life, per AFBMA, in excess of 200,000 hours when operating at the maximum RPM of the class.

DRIVES - Motor sheaves shall be cast iron, and supplied as variable pitch standard. Drives and belts shall be rated for a minimum of 150% of the required motor HP.

MOTORS - All motors shall be split phase and capacitor start single phase or three phase induction, permanently lubricated, heavy-duty, ball bearing type, closely matched to the fan load and provided at the voltage, phase, hertz, and enclosure as provided on the fan schedule.

FINISH AND COATING - Fans shall have galvanized steel or painted steel orifice panels and motor supports.

ACCESSORIES - When specified, accessories such as wall boxes, wall collars, OSHA motor side guards, weatherhoods, backdraft dampers, damper guards, and disconnect switches shall be provided by Twin City Fan to maintain one source responsibility.

FACTORY RUN TEST - All fans prior to shipment shall be completely assembled and test run as a unit at operating speed or maximum RPM allowed for the particular construction type. Each propeller shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE - The manufacturer shall guarantee the workmanship and materials for its WPB wall propeller fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

INDUSTRIAL & COMMERCIAL FANS

Centrifugal Fans | Utility Sets | Plenum & Plug Fans | Inline Centrifugal Fans

Mixed Flow Fans | Tubeaxial & Vaneaxial Fans | Propeller Wall Fans | Propeller Roof Ventilators

Centrifugal Roof & Wall Exhausters | Ceiling Ventilators | Gravity Ventilators | Duct Blowers

Radial Bladed Fans | Radial Tip Fans | High Efficiency Industrial Fans | Pressure Blowers

Laboratory Exhaust Fans | Filtered Supply Fans | Mancoolers | Fiberglass Fans | Custom Fans



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