

Application

The ECD-545 offers exceptional protection against wind-driven rain under the most severe conditions and is ideally suited for high wind areas or applications that are sensitive to wind-driven rain penetration. The ECD-545 incorporates horizontal blades and is available in a wide array of anodized and painted finishes including custom color matching.

Standard Construction

Material: Mill finish 6063-T5 extruded aluminum.

Frame: 5" deep × 0.081" thick (127 × 2) channel.

Blades: 45° × 0.063" (1.6) thick horizontal drainable style.

Screen: $1/_{2}" \times 0.063"$ (12.7 \times 1.6) expanded and flattened aluminum.

Mullion: Visible.

Minimum Size: 4.5" × 5" (114 × 127)

Options

□ Factory finish:

- High Performance Fluoropolymer 100% resin Newlar[®]/ 70% resin Kynar[®]
- Baked Enamel
- Clear or Color Anodized, Class 1
- Prime Coat
- Hidden vertical mullion for continuous blade appearance.
- □ Flange frame:
 - □ 11/2" (38) flange
 - □ Custom-size flange
 - □ Stucco flange
 - □ Glazing frame
- U Welded construction.
- □ Alternate bird or insect screens.
- □ Insulated or non-insulated blank-off panels.
- □ Filter racks.
- □ Hinged frame.
- □ Head and/or sill flashing.
- Installation hardware:
 Clip angles
 Continuous angles
- Burglar bars:
 - □ Shipped loose □ Shipped mounted
- □ Frame closure.
- Florida Building Code Construction. (Refer to FBC Installation Instructions for additional requirements)



Certified Ratings:

All-Lite certifies that the model ECD-545 shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance, water penetration and wind-driven rain ratings.

*Optional - Requires Florida Building Code Construction

Information is subject to change without notice or obligation.

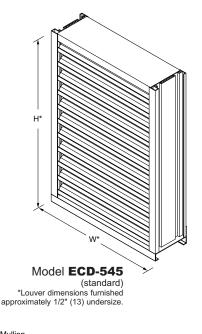
Free Area: [48" \times 48" (1219 \times 1219) unit]: 7.4 ft² (0.69 m²) 46.3%

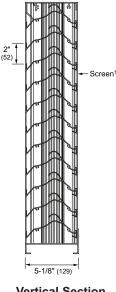
Performance @ BeginningPoint of Water PenetrationFree Area Velocity:Above 1250 fpm (6.35 m/s)Air Volume Delivered:Above 9250 cfm (4.37 m³/s)Pressure Loss:0.24 in.wg. (60 Pa)

Velocity @ 0.15 in.wg. Pressure Loss: 980 fpm (4.98 m/s)

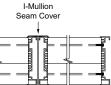
*Florida Building Code Approval (2014-FBC): No. FL16955.1 Design Load: up to 187 psf - refer to FBC Installation Instructions for size and design load rating.

Std. Design Load: 30 psf

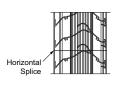




Vertical Section [†]Screen adds approximately 3/16" (5) to louver depth.



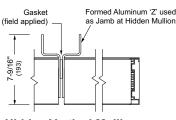
Visible Vertical Mullion (standard)





Horizontal Mullion (standard)



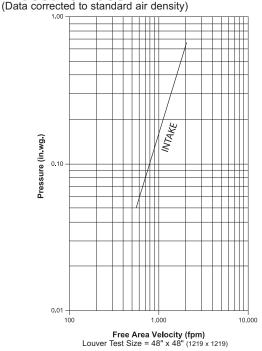


Hidden Vertical Mullion (optional)

Free Area (ft²)

_										Width	(Inches)											
[4.5	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	amca
	7	0.02	0.1	0.1	0.1	0.2	0.2	0.3	0.3	0.3	0.4	0.4	0.4	0.5	0.5	0.6	0.6	0.6	0.7	0.7	0.7	CERTIFIED
	12	0.1	0.3	0.5	0.7	0.8	1.0	1.2	1.4	1.6	1.8	1.9	2.1	2.3	2.5	2.7	2.8	3.0	3.2	3.4	3.6	RATINGS
	18	0.1	0.5	0.8	1.1	1.5	1.8	2.1	2.4	2.7	3.0	3.3	3.6	3.9	4.2	4.6	4.9	5.2	5.5	5.8	6.1	WATER PENETARTION AIR PERFORMANCE WIND DAVEMENT AND CONTROL ASSOCIATION INTERMETIONAL, INC. ®
	24	0.2	0.7	1.2	1.6	2.1	2.5	2.9	3.4	3.8	4.3	4.7	5.1	5.6	6.0	6.5	6.9	7.3	7.8	8.2	8.7	
	30	0.2	0.9	1.5	2.1	2.7	3.2	3.8	4.4	4.9	5.5	6.1	6.6	7.2	7.8	8.4	8.9	9.5	10.1	10.6	11.2	
	36	0.3	1.2	1.9	2.6	3.3	4.0	4.7	5.4	6.1	6.8	7.5	8.2	8.9	9.6	10.3	10.9	11.6	12.3	13.0	13.7	
eight (Inches)	42	0.3	1.4	2.2	3.0	3.9	4.7	5.5	6.4	7.2	8.0	8.8	9.7	10.5	11.3	12.1	13.0	13.8	14.6	15.5	16.3	
	48	0.4	1.6	2.6	3.5	4.5	5.4	6.4	7.4	8.3	9.3	10.2	11.2	12.1	13.1	14.0	15.0	16.0	16.9	17.9	18.8	
	54	0.5	1.8	2.9	4.0	5.1	6.2	7.2	8.3	9.4	10.5	11.6	12.7	13.8	14.9	15.9	17.0	18.1	19.2	20.3	21.4	
	60	0.5	2.0	3.2	4.5	5.7	6.9	8.1	9.3	10.5	11.8	13.0	14.2	15.4	16.6	17.8	19.1	20.3	21.5	22.7	23.9	
, lei	66	0.6	2.2	3.6	4.9	6.3	7.6	9.0	10.3	11.7	13.0	14.4	15.7	17.0	18.4	19.7	21.1	22.4	23.8	25.1	26.5	
_	72	0.6	2.5	3.9	5.4	6.9	8.4	9.8	11.3	12.8	14.3	15.7	17.2	18.7	20.2	21.6	23.1	24.6	26.1	27.5	29.0	All-Lite certifies that the model
	78	0.7	2.7	4.3	5.9	7.5	9.1	10.7	12.3	13.9	15.5	17.1	18.7	20.3	21.9	23.5	25.1	26.7	28.3	30.0	31.6	ECD-545 shown herein is licensed to bear the AMCA
	84	0.7	2.9	4.6	6.4	8.1	9.8	11.6	13.3	15.0	16.8	18.5	20.2	22.0	23.7	25.4	27.2	28.9	30.6	32.4	34.1	seal. The ratings shown are
-	90	0.8	3.1	5.0	6.8	8.7	10.6	12.4	14.3	16.1	18.0	19.9	21.7	23.6	25.5	27.3	29.2	31.1	32.9	34.8	36.6	based on test and procedures performed in accordance with
	96	0.8	3.3	5.3	7.3	9.3	11.3	13.3	15.3	17.3	19.3	21.3	23.2	25.2	27.2	29.2	31.2	33.2	35.2	37.2	39.2	AMCA Publication 511 and
	102	0.9	3.5	5.7	7.8	9.9	12.0	14.1	16.3	18.4	20.5	22.6	24.8	26.9	29.0	31.1	33.2	35.4	37.5	39.6	41.7	comply with the requirements
	108	0.9	3.8	6.0	8.3	10.5	12.8	15.0	17.3	19.5	21.8	24.0	26.3	28.5	30.8	33.0	35.3	37.5	39.8	42.0	44.3	of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance, water penetration
	114	1.0	4.0	6.3	8.7	11.1	13.5	15.9	18.3	20.6	23.0	25.4	27.8	30.2	32.5	34.9	37.3	39.7	42.1	44.4	46.8	
	120	1.0	4.2	6.7	9.2	11.7	14.2	16.7	19.2	21.8	24.3	26.8	29.3	31.8	34.3	36.8	39.3	41.8	44.3	46.9	49.4	and wind-driven rain ratings.

Pressure Loss



Pressure loss tested in accordance with Figure 5.5 of AMCA Standard 500-L.

Water Penetration

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area and is measured through a 48" × 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. All-Lite recommends that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

Selection Criteria

Follow the steps listed below to calculate the louver size needed to satisfy the required air volume while minimizing the adverse effects of water penetration and pressure loss.

- Determine the Free Area Velocity (FAV) at the maximum allowable pressure loss using the *Pressure Loss* chart to the left. While job conditions vary, typically, the maximum allowable pressure loss should not exceed 0.15 in.wg., and the FAV for 0.15 in.wg. pressure loss is listed on the front page of this sheet.
- 2. <u>Intake Applications</u> If the FAV at the Beginning Point of Water Penetration (shown below) is less than the FAV from step 1, then use the FAV at the Beginning Point of Water Penetration in step 3, otherwise use the FAV from step 1.

Exhaust Applications Use the FAV from step 1 in step 3.

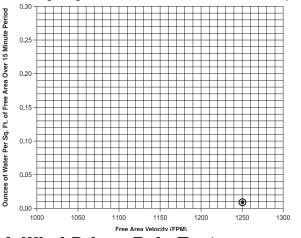
3. Calculate the total louver square footage required using the following equation.

	cfm ÷		fpm =	ft ²
Required		FAV	Required	Louver (Free-Area)
Air Volume				Size in ft ²

4. Using the *Free Area* chart above, select a louver width and height that yields a free area ft² greater than or equal to the required louver size calculated in step 3.

Water Penetration

Beginning Point of Water Penetration = Above 1250 fpm



Wind Driven Rain Performance — AMCA 500-L Wind Driven Rain Test Test louver Core Area, is 39 % × 39 %.

Wind Driven Rain Discharge Loss₃ Discharge Wind Core Effectiveness Wind <u>Class</u> Effectiveness **Coefficient** Α 1.000 to 0.99 0.4 to 1.000 **Class**₃ Velocity Rainfall <u>Airflow</u> **Velocity** Ratio Class₂ В 0.989 to 0.95 0.3 to 0.399 29 mph 3 in/hr 9276 cfm 862 fpm 99.4% A 2 С 0.949 to 0.80 0.2 to 0.299 D 0.799 to 0.00 0.0 to 0.199 975 fpm 95.3% R 2 50 mph 8 in/hr 10,502 cfm

NOTES

1. Core Area is the open area of the louver face (face area less louver frame). 2. Wind Driven Rain Penetration Classes. 3. Discharge Loss Coefficient is calculated by dividing the louvers' actual airflow rate by the theoretical airflow rate for an unobstructed opening. The higher the coefficient the lower the resistance to air flow. Information is correct at time of printing. However, we reserve the right to make changes without notice.

Extruded Aluminum Louvers AECD545 (2/2) June 2016