



# FLORIDA BUILDING CODE & MIAMI-DADE APPROVED STORM CLASS™ LOUVER

# LOUVER TYPE SCC550MD

Florida Product Approval No.: FL30298  
Miami-Dade, FL NOA No.: 19-0430.04, EXP. 08/15/2024  
AMCA 540 and 550 Listed

<b>Louver Type</b> .....	SCC550MD
<b>Material</b> .....	Extruded Aluminum (Alloy 6005-T5)
<b>Front Blade</b> .....	0.081 in. (2.06 mm)
<b>Back Blade</b> .....	0.050 in. (1.27 mm)
<b>Frame</b> .....	0.081 in. (2.06 mm)
<b>Louver Depth</b> .....	5.50 in. (139.7 mm)
<b>Free Area – 4 ft. x 4 ft. Unit</b> .....	8.02 sq. ft. (0.75 m <sup>2</sup> )
<b>Percent Free Area</b> .....	50%
<b>Free Area Velocity at Beginning Point of Water Penetration – 0.01 oz H<sub>2</sub>O/sq. ft. Free Area</b> .....	1,083 fpm (5.50 m/s)
<b>Air Volume Flow Rate at Beginning Point of Water Penetration – 4 ft. x 4 ft. Unit</b> .....	8,686 cfm (4.10 m <sup>3</sup> /s)
<b>Pressure Drop at Beginning Point of Water Penetration</b> .....	0.44 in. H <sub>2</sub> O (0.109 kPa)

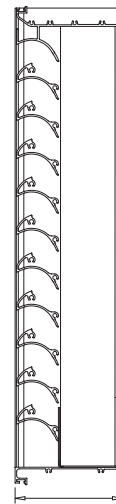
### Wind-Driven Rain Water Penetration Data

Exterior Wind Velocity .....	29 mph (13 m/s)
Rainfall Rate .....	3 in. (75 mm)/hour
Effectiveness .....	100.0%
Core Ventilation Rate .....	980 fpm (5.0 m/s)
Exterior Wind Velocity .....	50 mph (22 m/s)
Rainfall Rate .....	8 in. (200 mm)/hour
Effectiveness .....	99.5%
Core Ventilation Rate .....	980 fpm (5.0 m/s)

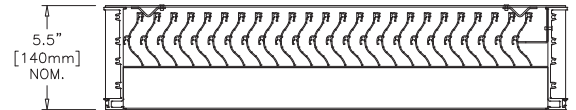
<b>Maximum Qualified Wind Design Load</b> .....	100 PSF (4.8 kPa)
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HIGH VELOCITY RAIN RESISTANT WITH BLADES FULLY OPEN AND IMPACT RESISTANT LOUVER  
*Enhanced Protection Level E*  
\* See www.AMCA.org for all certified or listed products



5.5" [140mm] NOM.



5.5" [140mm] NOM.

Note: AMCA performance above is for visible jambs only. See pages 6 & 7 for complete performance data.

## RECOMMENDED SPECIFICATION

### GENERAL

Furnish and install where indicated on plans or described in schedules Storm Class™ (TM) Louver Type SCC550MD as designed and manufactured by The Airlite Company LLC, Schofield, Wisconsin. Louvers shall be Florida Building Code and Miami-Dade approved for use where the room behind the louver is NOT designed to drain water penetrating into the room or the room will house non-water resistant or water proof equipment, components or supplies. Louvers shall be furnished with bird screen, insect screen, supports, installation hardware and finishes as specified and as required for a complete installation.

### SUBMITTALS

Manufacturer shall submit shop drawings incorporating key plans, elevations, sections and details showing profiles, angles and spacing of louver blades and frames; unit dimensions related to wall openings and construction; and, anchorage details and locations. For each type of product specified, submit free areas, air performance, water penetration and wind driven rain ratings determined in accordance with AMCA Standard 500-L and licensed under the AMCA Certified Ratings Program, as well as tested in accordance with AMCA 540 Test Method for Louvers Impacted by Wind Borne Debris and AMCA 550 Test Method for High Velocity Wind Driven Rain. Include Florida Product Approval or Miami-Dade Notice of Acceptance to demonstrate compliance with applicable building code. Provide samples of manufacturer's finish and color charts showing the full range of colors available.

### PRODUCTS

Louvers shall be Storm Class™ type and rated to resist water penetration under wind-driven rain conditions. Louvers shall be 5.5-inches

(139.7 mm) deep and assembled entirely from extruded aluminum components. Exterior blades and frames shall be 0.081-inch (2 mm) thick extruded aluminum, alloy 6005-T5. Interior blades shall be 0.050-inch (1.27 mm) extruded aluminum, alloy 6005-T5. Exterior blades shall be horizontal and spaced 1.9-inches (48 mm) on center.

### STRUCTURAL DESIGN CRITERIA

Louvers shall be tested in accordance with Florida protocols TAS 201, TAS 202 and TAS 203. Maximum single section size shall be limited to 60-inches (152 cm) W x 96-inches (244 cm) H. Louvers must be installed in accordance with the manufacturer's published installation instructions. Multiwide assemblies do not require any additional reinforcing provided the rough opening height is 96-inches or less. Structural reinforcing members along with any associated installation hardware or anchors is not provided by Airlite unless indicated otherwise by Airlite. Options are not subject to structural analysis unless indicated otherwise by Airlite.

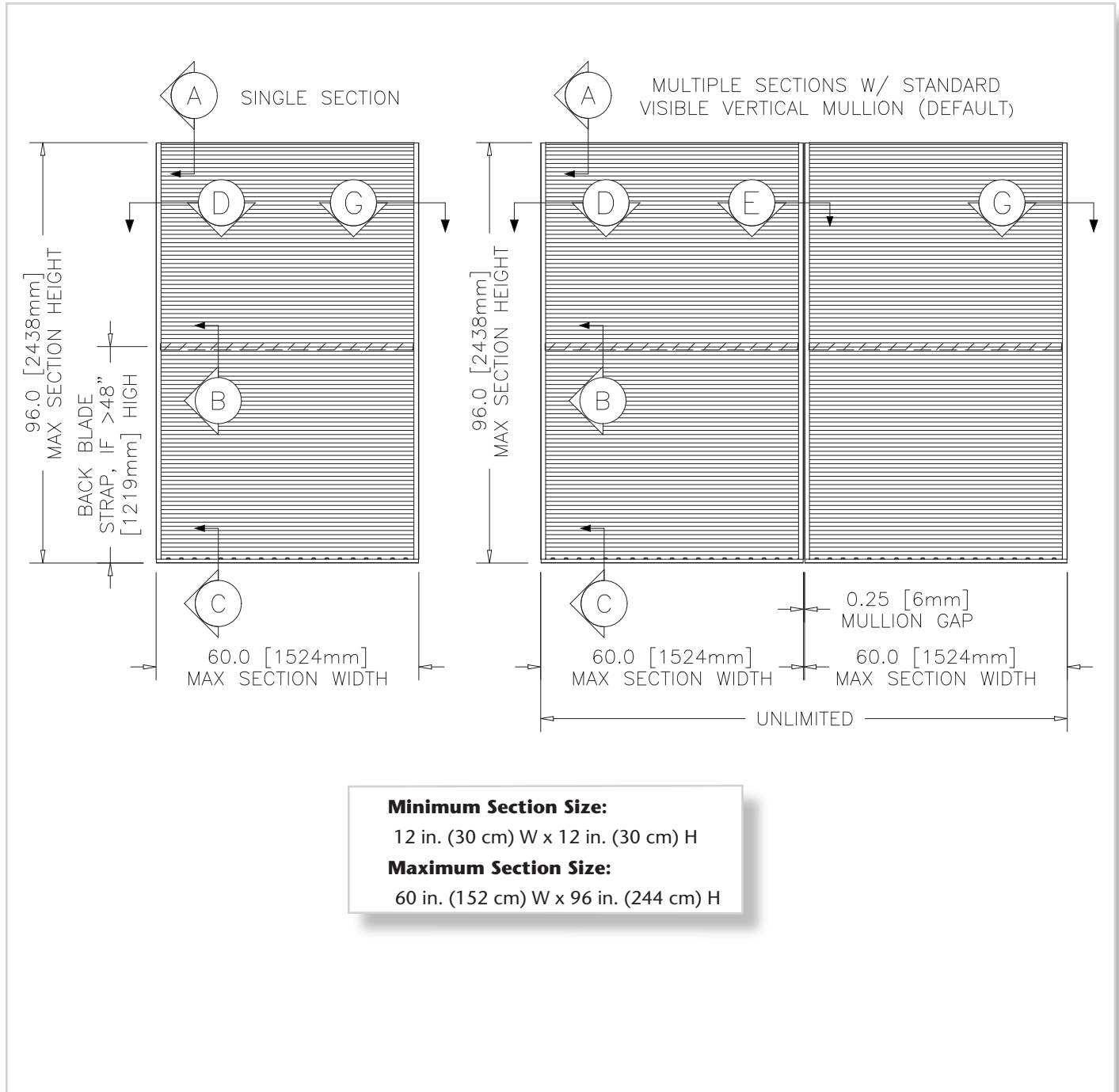
### PERFORMANCE RATINGS

FREE AREA:	8.02 sq. ft. (0.75 m <sup>2</sup> )
MINIMUM FREE AREA VELOCITY at Beginning Point of Water Penetration:	1,083 fpm (5.5 m/s)
MINIMUM AIR VOLUME FLOW RATE at Beginning Point of Water Penetration:	8,686 cfm (4.10 m <sup>3</sup> /s)
MAXIMUM STATIC PRESSURE at Beginning Point of Water Penetration:	0.44 in. H <sub>2</sub> O (0.109 kPa)

See page 6 for complete Wind-driven Rain Performance  
See page 8 for complete finish options

# LOUVER TYPE SCC550MD PRODUCT DESCRIPTION & DETAILS

Airolite Storm Class™ combination louvers are designed and rated to provide high volume intake and exhaust ventilation and the greatest level of protection against water penetration available even under the most severe wind-driven rain conditions. Airolite Storm Class™ Combination louvers incorporate exterior and interior louver blades that afford the designer optimum flexibility in aesthetic, economic and performance considerations. The interior vertical blades are a very efficient profile that yields high ventilation rates and presents a formidable barrier to water penetration. Louver Type SCC550MD is a 5.5-inch (139.7 mm) deep louver rated to be 99.5% effective at a core area velocity of 782 fpm (5.0 m/s) when tested at a wind velocity of 50 mph (22 m/s) and 8-inch per hour rainfall rate. Airolite Storm Class™ Louver Type SCC550MD is a highly effective louver with AMCA Licensed Air Performance, Water Penetration and Wind Driven Rain performance ratings as well as tested in accordance with AMCA 540 Test Method for Louvers Impacted by Wind Borne Debris and AMCA 550 Test Method for High Velocity Wind Driven Rain that enables designers to select and specify this product with confidence. Please contact your local Airolite representative or the factory for assistance with the layout and design of support systems when required.

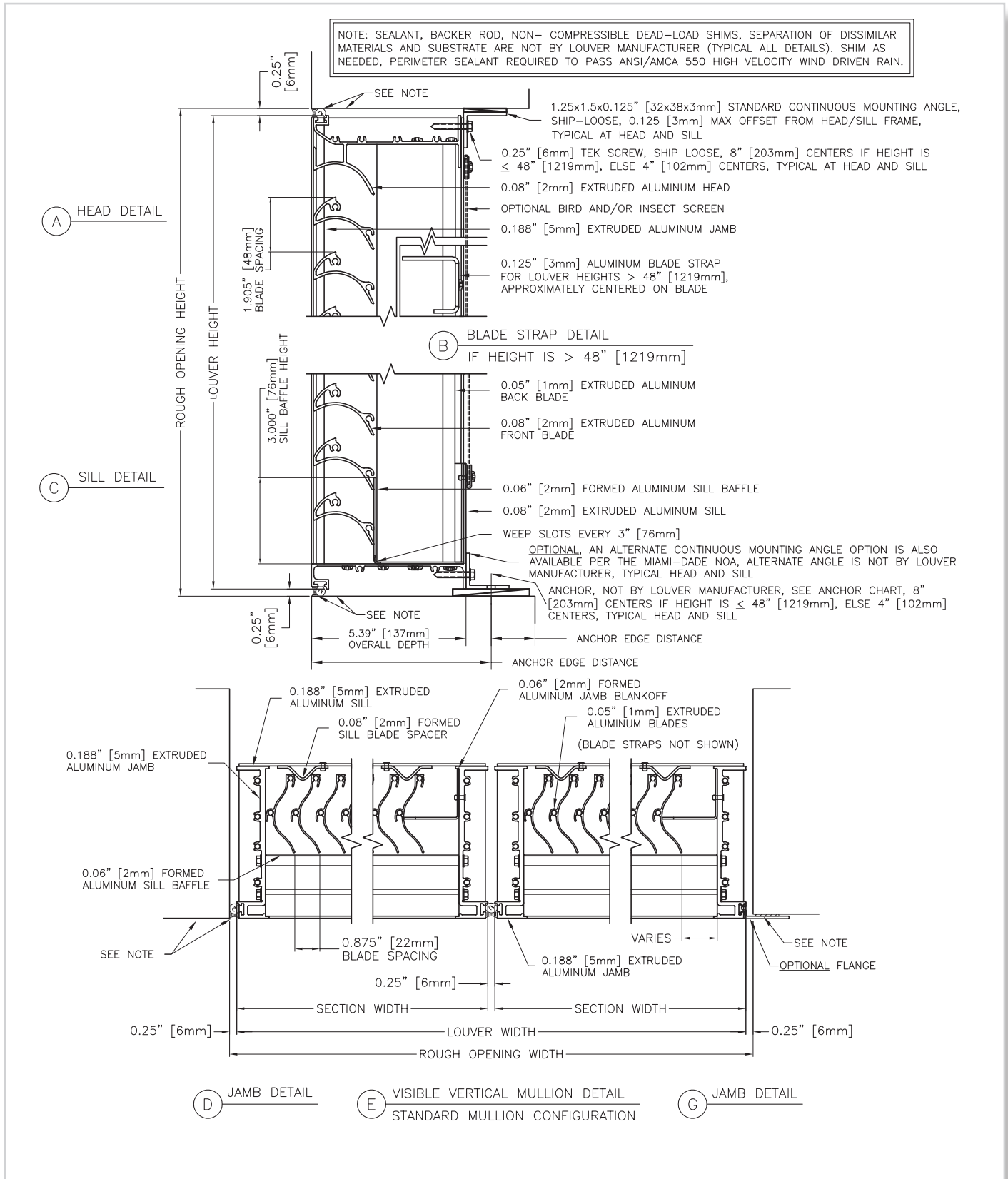


**Minimum Section Size:**  
 12 in. (30 cm) W x 12 in. (30 cm) H

**Maximum Section Size:**  
 60 in. (152 cm) W x 96 in. (244 cm) H

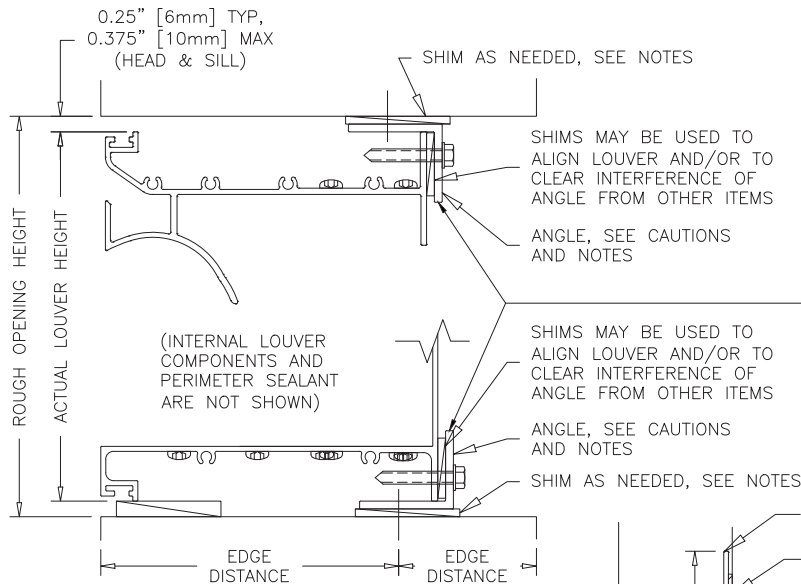
# LOUVER TYPE SCC550MD PRODUCT DETAILS

## VISIBLE JAMB



# LOUVER TYPE SCC550MD PRODUCT DETAILS

## OPTIONAL INVERTED CONTINUOUS MOUNTING ANGLE: SETUPS, CAUTIONS, & NOTES



**NOTES:** INVERTED ANGLE OPTION SHOWN UTILIZING THE THE MANUFACTURER PROVIDED STANDARD CONTINUOUS MOUNTING ANGLE AT THE HEAD/SILL. THE STANDARD ANGLE SHALL NOT EXTEND MORE THAN 0.125" [3mm] PAST THE TOP OF THE HEAD/SILL.

THE STANDARD CONTINUOUS MOUNTING ANGLE CANNOT BE USED IN THE INVERTED POSITION AT BOTH THE HEAD AND SILL LOCATIONS. SEE CAUTION NOTES.

AN ALTERNATE CONTINUOUS MOUNTING ANGLE MAY BE USED FOR OTHER NEEDED SETUPS. AN ALTERNATE ANGLE CAN EXTEND MORE THAN 0.125" [3mm] PAST THE TOP OF THE HEAD/SILL. REFER TO THE LOUVER'S MIAMI-DADE NOA "ALTERNATE CONTINUOUS MOUNTING ANGLE ALLOWABLE SETUPS" TABLE FOR ALLOWABLE DESIGNS OF THE ALTERNATE ANGLE.

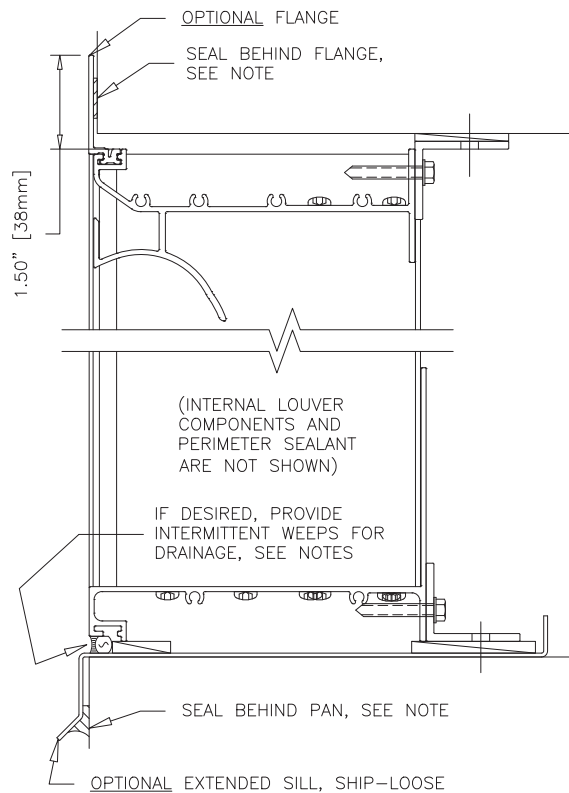
**CAUTION!** THE MANUFACTURER PROVIDED STANDARD CONTINUOUS MOUNTING ANGLES CAN ONLY BE USED IN THE INVERTED POSITION IF ONLY ONE OF THE STANDARD ANGLES IS INVERTED. EITHER AT THE HEAD OR AT THE SILL, NOT BOTH.

**WHY:** DUE TO REQUIRED OFFSETS, USE OF THE FACTORY PUNCHED HOLES IN THE STANDARD CONTINUOUS MOUNTING ANGLE WILL POSITION THE HORIZONTAL LEG OF THE STANDARD ANGLE UP AGAINST THE HEAD/ SILL FRAME MEMBER (AS SHOWN ON THIS PAGE). THEREFORE, IT IS IMPOSSIBLE TO PRE-MOUNT BOTH STANDARD ANGLES TO THE SUBSTRATE IN THE INVERTED POSITION AND STILL HAVE CLEARANCE FOR THE LOUVER HEAD AND/OR SILL FRAME TO SLIDE OVER AND PAST THE ANCHOR HEADS ON THE INVERTED ANGLES.

**SOLUTION:** TO OVERCOME THE ABOVE ISSUE, AN ALTERNATE CONTINUOUS MOUNTING ANGLE (NOT BY MANUFACTURER) MUST BE USED AT EITHER THE HEAD AND/OR SILL. THE ALTERNATE ANGLE CAN SPAN A LARGER GAP BETWEEN THE LOUVER FRAME AND THE SUBSTRATE, WHICH ALLOWS FOR MORE CLEARANCE BETWEEN THE LOUVER FRAME AND THE ANCHOR. REFER TO THE "ALTERNATE CONTINUOUS MOUNTING ANGLE ALLOWABLE SETUPS" TABLE FOR DESIGN INFORMATION. NOTE THAT THE STANDARD CONTINUOUS MOUNTING ANGLE CAN HAVE ITS FRAME FASTENER HOLES DRILLED IN A NEW LOCATION OF UP TO 0.75" [19mm] AWAY FROM THE OUTSIDE CORNER OF THE STANDARD ANGLE (SEE NOTES 1 & 2 ON THE LOUVER'S MIAMI-DADE NOA "ALTERNATE CONTINUOUS MOUNTING ANGLE ALLOWABLE SETUPS" TABLE).

**CAUTION!** NO MATTER WHAT TYPE OF CONTINUOUS MOUNTING ANGLE IS USED IN AN INVERTED SETUP, A LARGER THAN TYPICAL HEAD/SILL SUBSTRATE GAP CLEARANCE SHOULD BE CONSIDERED WHEN SIZING THE LOUVER IN ORDER TO MAKE SURE THE HEAD/SILL FRAME CAN SLIDE OVER AND PAST THE ANCHOR HEADS ON THE INVERTED MOUNTING ANGLE(S).

**ANGLE PROVIDER:** THE MANUFACTURER PROVIDES STANDARD CONTINUOUS MOUNTING ANGLES ONLY. ANY NEEDED ALTERNATE CONTINUOUS MOUNTING ANGLE IS BY OTHERS.



**NOTE:** SEALANT, BACKER ROD, NON-COMPRESSIBLE DEAD-LOA SHIMS, SEPARATION OF DISSIMILAR MATERIALS AND SUBSTRATE ARE NOT BY LOUVER MANUFACTURER, SHIM AS NEEDED, PERIMETER SEALANT REQUIRED TO PASS ANSI/AMCA 550 HIGH-VELOCITY WIND DRIVEN RAIN.

# LOUVER TYPE SCC550MD FASTENER CHART

SUBSTRATE ANCHOR SPACING		
ACTUAL HEIGHT	< 48 IN.	> 48 IN.
ANCHOR SPACING	8 IN.	4 IN.

		SUBSTRATE MINIMUMS		ANCHOR MINIMUMS				
SUBSTRATE	THICKNESS	PROPERTY	ANCHOR TYPE	OVERALL	THREADED	EMBEDMENT	EDGE	Fy, Fu
TYPE	(IN.)			LENGTH (IN.)	LENGTH (IN.)	(IN.)	(IN.)	(KSI)
WOOD	3	SG 0.42	1/4 IN. LAG SCREW, COATED STEEL	3	2 1/2	2 1/2	1 1/2	70, 105
			1/4 IN. LAG SCREW, 300 SERIES STAINLESS (1)					65, 100
			1/4 IN. SPAX POWERLAG, HEX OR T-STAR WASHER HEAD, COATED STEEL					-
			6 MM SPAX TIMBER SCREW, WASHER HEAD, 300 SERIES STAINLESS	80 MM	61 MM	-		
STEEL	16 GA	Fy 33 KSI	1/4-14 SCREW, COATED STEEL (6)	VARIES (2)	VARIES (2)	FULL	1/2	65, -
			1/4-14 SCREW, 300 SERIES STAINLESS (1)					
			1/4-20 BOLT, 300 SERIES STAINLESS (1)			BOLTED		
ALUMINUM	1/8	Fy 25 KSI	1/4-20 SCREW, COATED STEEL (6)	VARIES (2)	VARIES (2)	FULL	1/2	65, -
			1/4-20 SCREW OR THRU BOLT, 300 SERIES STAINLESS (1)			FULL/BOLTED		
CONCRETE (3)	3	Fc 2.5 KSI	1/4 IN. DEWALT SCREW-BOLT+, COATED STEEL	VARIES (2)	VARIES (2)	2 1/2 NOM.	2	-
	4		3/8 IN. HILTI KWIK BOLT TZ EXPANSION, 304 OR 316 STAINLESS (5)			2 5/16 NOM.	3	
CRACKED CONCRETE (3)	4	Fc 2.5 KSI	3/8 IN. HILTI KWIK BOLT TZ EXPANSION, 304 OR 316 STAINLESS (5)	VARIES (2)	VARIES (2)	2 5/16 NOM.	3	-
GROUT FILLED CMU (4)	4x4x16	Fm 1.5 KSI	3/8 IN. DEWALT SCREW-BOLT+, COATED STEEL (5)	VARIES (2)	VARIES (2)	3 1/4 NOM.	1 1/2	-
			1/2 IN. THREADED ROD W/ HIT-HY 270 ADHESIVE, 300 SERIES STAINLESS (5)			4 1/2 EFF.	1 3/4	65, -

1) ANCHOR MANUFACTURING PROCESS IS COLD-WORKED.

2) AS NEEDED TO COMPLY WITH THE EMBEDMENT WHILE ACCOUNTING FOR THE THICKNESS OF THE MOUNTING ANGLE, SHIM(S), ETC.

3) NORMAL WEIGHT CONCRETE, INCLUDING PRE-CAST.

4) LIGHT/MEDIUM/NORMAL-WEIGHT CMU CONFORMING TO ASTM C90, TYPE II, GROUT FILLED CONFORMING TO C476.

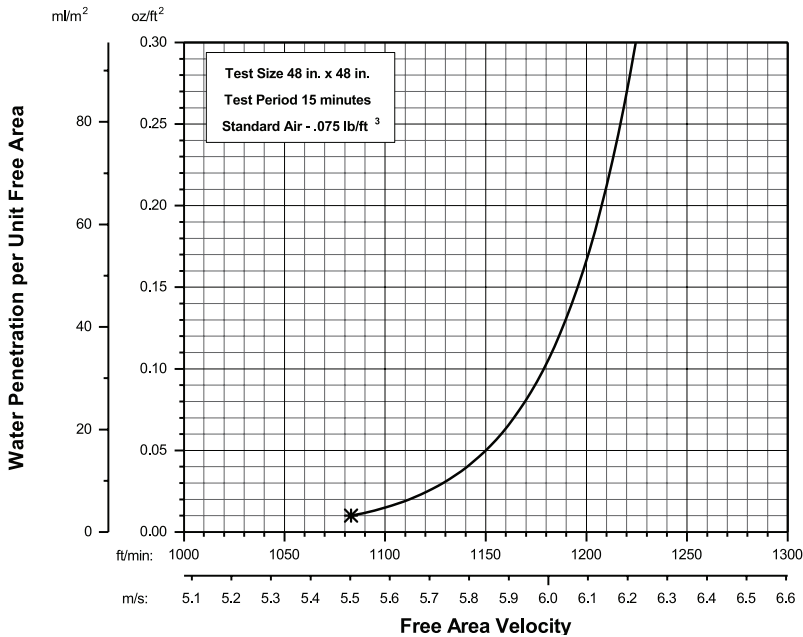
5) THE 1/4 IN. DIA. ANCHOR CLEARANCE HOLES IN THE MANUFACTURER PROVIDED STANDARD CONTINUOUS MOUNTING ANGLE WILL NEED TO BE FIELD ENLARGED TO ACCEPT THE ANCHOR.

6) SCREWS WITH THREADS AS NOTED MAY BE EITHER ELCO'S DRIL-FLEX WITH STALGARD, OR BRYNOLF'S GR-5 WITH PROCORR.

# LOUVER TYPE SCC550MD PERFORMANCE RATINGS

## WATER PENETRATION

(Standard Air - .075 lb./ft.<sup>3</sup>; Test Size - 48 in. x 48 in.; Test Duration - 15 min.)



The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through 0.01 oz. of water (penetration) per sq. ft. of louver free area. These performance ratings do not guarantee a louver to be weather-proof or stormproof and should be used in combination with other factors including good engineering judgement in selecting louvers. **\*The beginning point of water penetration for Model SCC550MD is 1083 fpm (5.50 m/s) free area velocity.**

## WIND-DRIVEN RAIN PERFORMANCE

75mm/h (3 in/hr) Rainfall & 13 m/s (29 mph) Wind Velocity				200mm/h (8 in/hr) Rainfall & 22 m/s (50 mph) Wind Velocity			
Ventilation Air Core Velocity m/s (fpm)	Ventilation Air Free Area Velocity m/s (fpm)	Water Penetration Effectiveness %	Water Penetration Classification	Ventilation Air Core Velocity m/s (fpm)	Ventilation Air Free Area Velocity m/s (fpm)	Water Penetration Effectiveness %	Water Penetration Classification
0.0 (0)	0.0 (0)		A	0.0 (0)	0.0 (0)		A
0.5 (98)	0.9 (177)		A	0.5 (98)	0.9 (177)		A
1.0 (197)	1.8 (356)		A	1.0 (197)	1.8 (356)		A
1.5 (295)	2.7 (533)		A	1.5 (295)	2.7 (533)		A
2.0 (394)	3.6 (712)		A	2.0 (394)	3.6 (712)		A
2.5 (492)	4.5 (889)		A	2.5 (492)	4.5 (889)		A
3.0 (591)	5.4 (1068)		A	3.0 (591)	5.4 (1068)		A
3.5 (689)	6.3 (1245)		A	3.5 (689)	6.3 (1245)		A
4.0 (787)	7.2 (1422)		A	4.0 (782)	7.2 (1413)	99.7	A
4.5 (886)	8.1 (1600)		A	4.5 (883)	8.1 (1595)	99.6	A
5.0 (980)	9.0 (1770)	100.0	A	5.0 (980)	9.0 (1770)	99.5	A

Discharge Loss Coefficient Class (Intake) = 3

Weather louvers shall be classified by their ability to reject simulated rain. The table to the right shows different classifications based on the maximum simulated rain penetration per square meter (square feet) of louver. Water penetration rating at a given louver face velocity is determined by the water penetration while the louver is subjected to a selected simulated rainfall rate and wind velocity.

Discharge Loss Coefficient Classifications	
Class	Discharge Loss Coefficient
1	0.4 and Above
2	0.3 to 0.399
3	0.2 to 0.299
4	0.199 and Below

Wind-driven Rain Penetration Classes	
Class	Effectiveness
A	1 to 0.99
B	0.989 to 0.95
C	0.949 to 0.80
D	Below 0.80

The Airolite Company, LLC certifies that Louver Type SCC550MD shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Water Penetration, Air Performance and Wind-driven Rain.

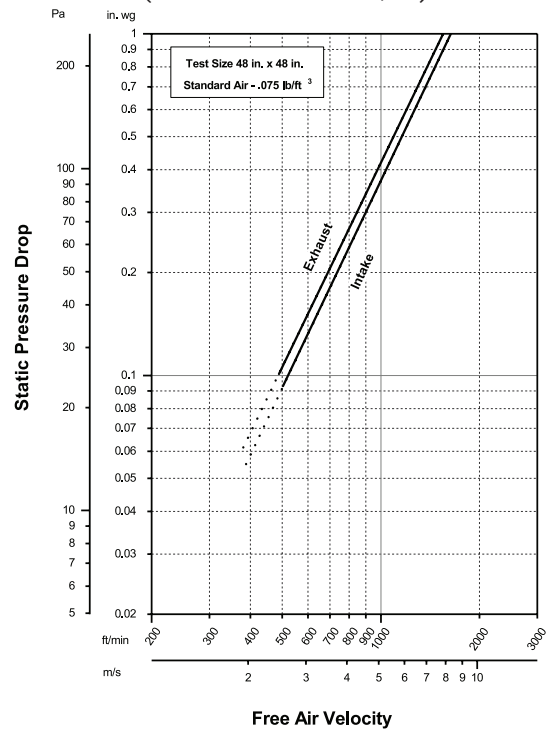
**HIGH VELOCITY RAIN RESISTANT WITH BLADES FULLY OPEN AND IMPACT RESISTANT LOUVER**  
Enhanced Protection Level E  
See www.AMCA.org for all certified or listed products

The Airolite Company, LLC certifies that Louver Type SCC550MD shown herein is approved to bear the AMCA Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA Publications and comply with the requirements of the AMCA Listing Label Program. The AMCA Listing Label applies to Wind Borne Debris Impact Resistant Louvers and High Velocity Rain Resistant Louvers.

This label does not signify AMCA performance certification.

## AIRFLOW RESISTANCE

(Standard Air - .075 lb./ft.<sup>3</sup>)



Louver Type SCC550MD resistance to airflow varies depending on louver application (air intake or air exhaust). Free area velocities (shown) are higher than the average velocity through the overall louver size. (Test Figure 5.5-6.5)

# LOUVER TYPE SCC550MD PERFORMANCE RATINGS

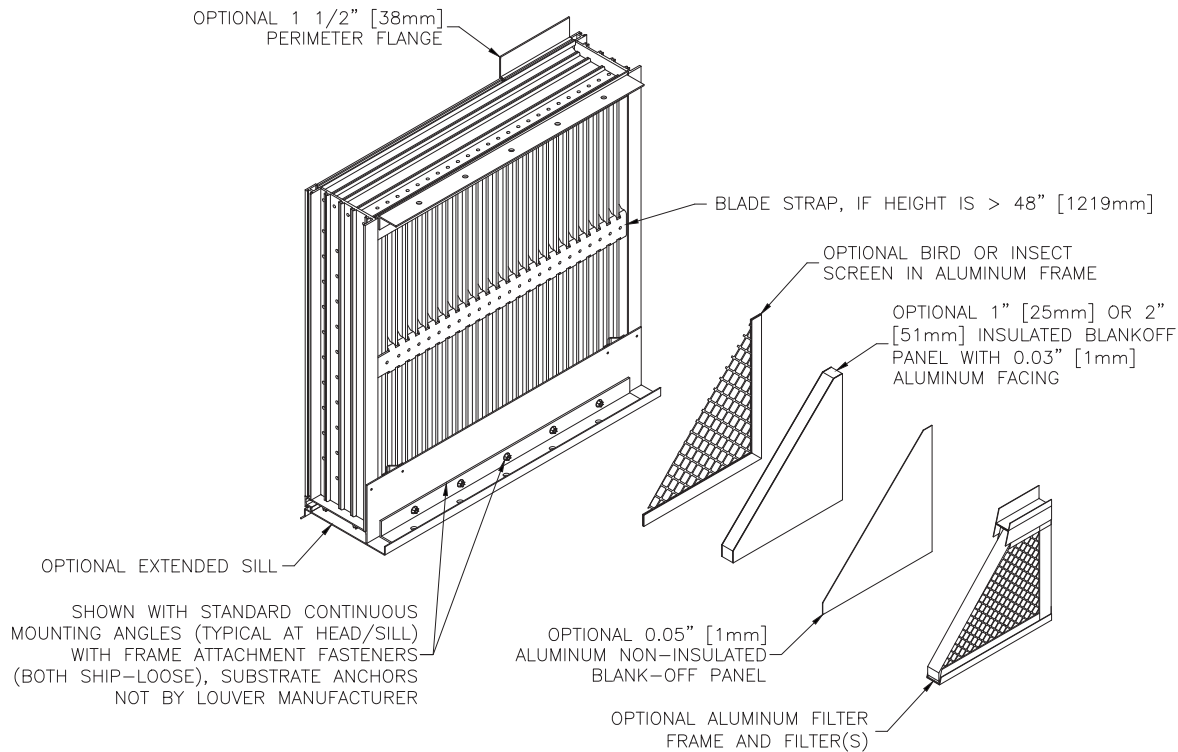
## FREE AREA CHART - in square feet

Louver Height Inches	Louver Width in Inches								
	12	18	24	30	36	42	<b>48</b>	54	60
12	0.23	0.38	0.52	0.66	0.81	0.95	1.09	1.24	1.38
18	0.47	0.75	1.04	1.33	1.61	1.90	2.19	2.47	2.76
24	0.72	1.16	1.60	2.04	2.48	2.92	3.36	3.80	4.24
30	0.97	1.56	2.16	2.75	3.35	3.94	4.54	5.13	5.73
36	1.22	1.97	2.72	3.47	4.22	4.97	5.72	6.47	7.22
42	1.47	2.38	3.28	4.19	5.10	6.00	6.91	7.81	8.72
<b>48</b>	1.71	2.76	3.81	4.86	5.92	6.97	<b>8.02</b>	9.07	10.12
54	1.94	3.14	4.33	5.53	6.72	7.92	9.11	10.31	11.50
60	2.18	3.52	4.86	6.20	7.54	8.88	10.22	11.56	12.90
66	2.43	3.93	5.42	6.92	8.41	9.91	11.40	12.90	14.39
72	2.68	4.33	5.98	7.63	9.29	10.94	12.59	14.24	15.89
78	2.93	4.74	6.55	8.35	10.16	11.97	13.77	15.58	17.38
84	3.19	5.15	7.11	9.07	11.03	12.99	14.95	16.91	18.87
90	3.42	5.52	7.63	9.73	11.83	13.94	16.04	18.14	20.25
96	3.65	5.90	8.14	10.39	12.64	14.89	17.13	19.38	21.63

## CORE AREA CHART - in square feet

Louver Height Inches	Louver Width in Inches								
	12	18	24	30	36	42	48	54	60
12	0.62	1.01	1.39	1.78	2.16	2.55	2.93	3.32	3.70
18	1.03	1.67	2.30	2.93	3.57	4.20	4.84	5.47	6.11
24	1.44	2.32	3.21	4.09	4.97	5.86	6.74	7.63	8.51
30	1.84	2.98	4.11	5.25	6.38	7.52	8.65	9.78	10.92
36	2.25	3.63	5.02	6.40	7.79	9.17	10.56	11.94	13.32
42	2.66	4.29	5.92	7.56	9.19	10.83	12.46	14.10	15.73
48	3.06	4.95	6.83	8.72	10.60	12.48	14.37	16.25	18.14
54	3.47	5.60	7.74	9.87	12.01	14.14	16.27	18.41	20.54
60	3.87	6.26	8.64	11.03	13.41	15.80	18.18	20.57	22.95
66	4.28	6.92	9.55	12.18	14.82	17.45	20.09	22.72	25.36
72	4.69	7.57	10.46	13.34	16.22	19.11	21.99	24.88	27.76
78	5.09	8.23	11.36	14.50	17.63	20.77	23.90	27.03	30.17
84	5.50	8.88	12.27	15.65	19.04	22.42	25.81	29.19	32.57
90	5.91	9.54	13.17	16.81	20.44	24.08	27.71	31.35	34.98
96	6.31	10.20	14.08	17.97	21.85	25.73	29.62	33.50	37.39

# LOUVER TYPE SCC550MD METHOD OF INSTALLATION & ACCESSORY OPTIONS



## FINISHES

Finish Type	Description/Application	Color Selection	Standard Warranty (Aluminum)
<b>AAMA 2605</b> 100% Fluoropolymer (FEVE) 2-Coat 70% Kynar® (PVDF) 3-Coat 70% Kynar® (PVDF) 4-Coat 70% Kynar® (PVDF)	"Best." The premier finish for extruded aluminum. Tough, long-lasting coating has superior color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	<b>Standard Colors:</b> Any of the 27 standard colors shown can be furnished in 70% or 50% Kynar®, 100% Fluoropolymer or Baked Enamel. <b>Mica Colors:</b> Airlite offers 6 standard Mica colors for 70% Kynar® or 100% Fluoropolymer. <b>Custom Colors:</b> Custom color matching is available. Consult your Airlite representative for cost and/or lead-time implications if a custom color is required.	10 Years (20 Years Optional)
<b>AAMA 2603</b> Baked Enamel	"Good." Provides good adhesion and resistance to weathering, corrosion and chemical stain.		1 Year
<b>AA-M10C22A42</b> Integral Color Anodize	"Two-step" anodizing is produced by following the normal anodizing step with a second, colorfast process.	Light, Medium, Dark or Extra Dark Bronze; Champagne; Black	5 years
<b>AA-M10C22A41</b> Clear Anodize 215 R-1	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	5 years
<b>AA-M10C22A31</b> Clear Anodize 204	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	1 Year
<b>Prime Coat</b>	Louvers or architectural products shall be cleaned, pre-treated and receive a prime coat finish suitable for field painting. Airlite does not recommend prime coat or field painting of materials.		n/a
<b>Mill</b>	Materials may be supplied in natural aluminum or galvanized steel finish when normal weathering is acceptable and there is no concern for color or color change.		n/a

Finishes meet or exceed AAMA 2605, AAMA 2604, and AAMA 2603 requirements. Please consult [www.airlite.com](http://www.airlite.com) for complete information on standard and extended paint warranties. Paint finish warranties are not applicable to steel products.



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