Application and Design

ESD-635DE is a Florida Product Approved and Miami-Dade Approved stationary drainable blade extruded aluminum louver designed to protect air intake and exhaust openings in building exterior walls. ESD-635DE is tested in accordance with AMCA 500-L Air Performance and Water Penetration. ESD-635DE is tested in accordance with AMCA 540 Test Method for Louvers Impacted by Wind Borne Debris (Basic Protection, Missile Level D). When combined with the optional factory attached VCD-40 damper in the fully closed position, the ESD-635DE satisfies all requirements of the AMCA 550 High Velocity Wind Driven Rain Test. ESD-635DE is licensed to bear the AMCA seal allowing design professionals to select and apply with confidence. ESD-635DE is tested and approved per the following Florida test protocols: TAS 201 (Large Missile Impact), TAS 202 (Uniform Static Air Pressure) and TAS 203 (Cyclic Wind Loading). Building codes may allow ESD-635DE (when combined with the optional factory attached VCD-40 damper in the fully closed position) to be installed in locations where the space behind the louver is not designed to accept water penetration and houses non-water resistant/water proof equipment, components or supplies.

Standard Construction

Frame . . . . . . . . Heavy gauge extruded 6063T5 aluminum, 6 in. x 0.081 in. nominal wall thickness
Blades . . . . . . . . Drainable design, heavy gauge extruded aluminum, 0.081 in. nominal wall thickness positioned at 37º angles on approximately 4 in. centers
Construction . . . . Mechanically fastened
Birdscreen . . . . . 3/4 in. x 0.051 flattened expanded aluminum in removable frame, inside mount (rear), mill finish only
Finish . . . . . . . . Mill

Minimum Rough Opening Size . . . 12 in. W x 12 in. H
Maximum Rough Opening Size
Channel Frame . . . 48.75 in. W x 48.50 in. H
Flange/Sleeve . . . 48.50 in. W x 48.50 in. H

Options (at additional cost)

- Factory attached VCD-40 control damper
- A variety of bird and insect screens
- Flange Frame (Channel Frame Installation)
- Mounting sleeve
- Blank off panel
- Filter rack
- Security bars
- A variety of architectural finishes including:
  - Clear anodize
  - Integral color anodize
  - Baked enamel
  - Kynar

Channel Frame Installation (default)

Flange/Sleeve Installation (optional)
Free Area Chart

<table>
<thead>
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<th>Louver Height</th>
<th>Louver Width in inches</th>
<th>12</th>
<th>18</th>
<th>24</th>
<th>30</th>
<th>36</th>
<th>42</th>
<th>48</th>
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</table>

Airflow Resistance (Standard Air - .075 lb/ft³)

Water Penetration (Standard Air - .075 lb/ft³)

The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through .01 oz. of water (penetration) per sq. ft. of louver free area. The beginning point of water penetration for Model ESD-635DE is above 1250 fpm free area velocity. These performance ratings do not guarantee a louver to be weatherproof or stormproof and should be used in combination with other factors including good engineering judgement in selecting louvers.
Florida Product Approval No: FL19675
Miami-Dade NOA No.: 19-0516.08, EXP. 2/4/2021
AMCA 540 and 550 Listed
Maximum Wind-load: +/- 150 PSF

Flange/Sleeve Installation (optional)
- Min. Structure Depth
  - 6.0 in.
- Max. Structure Depth
  - 10.5 in. (12 in. sleeve)
  - 14.5 in. (16 in. sleeve)

Channel Frame Installation (default)
- Min. Structure Depth
  - 6.0 in. (wood substrate)
  - 5.9 in. (steel substrate)
  - 5.8 in. (aluminum substrate)
  - 6.3 in. (concrete substrate)
  - 7.3 in. (CMU substrate)
- Max. Structure Depth
  - unlimited
**Flange/Sleeve Installation (optional)**
- Min. Structure Depth
  - 6.0 in.
- Max. Structure Depth
  - 10.5 in. (12 in. sleeve)
  - 14.5 in. (16 in. sleeve)

**Flange/Sleeve Installation**
- Any substrate acceptable that is capable of withstanding imposed loads.

**Building Condition/Substrate Limitations**

**Channel Installation**
- All steel substrate should be min. 16 Ga. FY= 33 KSI
- All concrete substrate shall be min. 2000 PSI
- All concrete masonry shall be ASTM C90, Type II, grout-filled
- All wood substrate shall be G= 0.42 density or better
- All aluminum substrate shall be min 0.125 in. thick FY=16 KSI

**Flange/Sleeve Installation**
- Any substrate acceptable that is capable of withstanding imposed loads.

*For additional information reference the Installation, Operation and Maintenance (IOM) manuals.*