**STANDARD CONSTRUCTION**

FRAME: 20 GA. galvanized steel flat by 18" long integral sleeve.

BLADES: 16 GA. galvanized steel single thickness, parallel action.

AXLES: Plated solid steel stub.

BEARINGS: Oil impregnated bronze.

LINKAGE: Galvanized steel angle interconnect, with plated steel brackets and pivots located on blade.

STOPS: 18 GA. galvanized steel at head and sill.

BLADE SEALS: Silicone.

JAMB SEALS: Stainless steel.

SLEEVE: Integral 20 GA. galvanized steel by 18" long.

RETAINING ANGLES: ¾" x 1 ¼" x 16 GA. adjustable perimeter mounting angle.

CAULKING: Hardcast Irongrip 601 or UL-listed equivalent.

FINISH: Mill on galvanized steel.

ACTUATOR: Electric or pneumatic. Factory-installed power-open/spring-close (fail close), external left-hand mounted as viewed from jackshaft side of damper.

**OPTIONS**

Integral Dual Position Indication (IDPI) switches

Model SM-501 Flow-rated smoke detector shipped loose

Model SM-501 Flow-rated smoke detector mounted and wired (6" minimum damper height with a 20" sleeve - extra 2" on jackshaft side)

Tab-lock retaining angles

Stainless steel bearings

Copper tubing (for pneumatic actuators)

Optional 19" or 20" sleeve depth - Additional sleeve length is added to the non-jackshaft side unless ordered with mounted smoke detector and/or less than 6"H with B-Pan Transition

Round or oval transitions

Short-width (less than 16") and/or short-height (less than 6") transitions

**NOTES**

1. "A" width and "B" height are opening dimensions. Damper frames are provided approximately ¼" undersized.

2. Dampers available in 1" increment only.

**DAMPER SIZES**

<table>
<thead>
<tr>
<th>Orientation</th>
<th>Horizontal &amp; Vertical</th>
</tr>
</thead>
<tbody>
<tr>
<td>Panels</td>
<td>Minimum Panel</td>
</tr>
<tr>
<td>Rectangular</td>
<td>4&quot;W x 4&quot;H (16&quot;W x 6&quot;H frame)</td>
</tr>
<tr>
<td>Round</td>
<td>4&quot; dia. (16&quot;W x 6&quot;H frame)</td>
</tr>
<tr>
<td>Oval</td>
<td>4&quot;W x 4&quot;H (16&quot;W x 6&quot;H frame)</td>
</tr>
</tbody>
</table>

*Dampers smaller than minimum frame size require a transition. Reference SD-TRFS.

Dampers less than 6"H will have a 20" sleeve with the additional sleeve length on the jackshaft side when a B-Pan type transition is ordered.

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

www.louvers-dampers.com

450 Riverside Drive • Wyalusing PA, 18853 • Phone 570-746-1888 • Fax 570-746-9286
OPERATIONAL RATING
Maximum Differential Pressure: 4 in. wg
Maximum Velocity: 2000 fpm

LEAKAGE RATING
UL Class I
8 cfm per sq. ft. maximum @ 4 in. wg

SOUND RATING
The Noise Criterion data below was tested in accordance with ASTM E477.99 in the center octave band.

<table>
<thead>
<tr>
<th>Damper</th>
<th>Noise Criterion (NC)</th>
<th>Velocity fpm (m/s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td>1000 (5.08)</td>
<td>2000 (10.16)</td>
</tr>
<tr>
<td>12&quot;W x 12&quot;H (305mm x 305mm)</td>
<td>22dB</td>
<td>44dB</td>
</tr>
</tbody>
</table>

PRESSURE DROP RATING
The pressure drop data shown below is based on laboratory conditions. The test setup does not take into account elbows or other duct fittings that are part of every actual duct system. The configuration of the actual duct system immediately upstream and downstream of the damper often contributes more pressure loss than the damper itself.

Louvers & Dampers certifies that the model KR1 damper shown here is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA certified Ratings Program. The AMCA Certified Ratings Seal applies to Air Performance Ratings only.

Data shown is at standard air density.