Steel Control Damper • 5½" Deep • Airfoil Blade • 200°F Max Temperature • Parallel (C517) or Opposed (C518)

Standard Construction and Materials

FRAME: 5½" x ¾" x 16 GA. galvanized steel hat channel.
BLADE: Airfoil shaped, double skin galvanized steel construction, 6½" wide.
LINKAGE: Plated steel tie bar and crank plates with stainless steel pivots contained in jamb.
AXLES: ¼" square plated steel.
BEARINGS: Heavy duty molded nylon.
SEALS: Vinyl on blades and stop angles, and stainless steel at jambs.
FINISH: Mill.
TEMP. LIMIT: -40 to 200°F

Options

Exact Size
Blade Action - Parallel (517) or Opposed (518)
Material - 304 Stainless Steel
Face/Bypass - Vertical, Horizontal or Perpendicular
Sleeve - Transition - Sideplate
Vertical Blades
Flange - Front, Rear or Both
Jackshaft (1/2" or 1" diameter, depending on damper size)
Actuators - 120V, 24V, 230V or Pneumatic
Accessories - manual quadrants, standoffs, extended shafts
Position Indication - PK1200, PK1201 or integral to actuator
Transformer
Explosion Proof Housing
Pilot Positioner (for pneumatic actuators)
Copper Tubing (for pneumatic actuators)
Tab-Lock Retaining Angles - 1 or 2 sets
Bearings - OIL or Stainless Steel
Axle - Stainless Steel
Security Bars
Finishes - Baked Enamel, Baked Epoxy or Prime Coat

Notes

1. Nominal deductions of ¼" made to the opening size (unless specified as exact size).
2. Depending upon damper height, a variable width blade may be required, which could extend to a maximum of 2½" from either face of the damper. Contact the factory if exact dimensions of this variable blade are critical.
3. Dampers less than 14" tall are flat head/sill construction to maximize free area.
4. Shipping weight is approximately 6.5 lbs/sqft

Damper Sizes

<table>
<thead>
<tr>
<th></th>
<th>Min Panel</th>
<th>Max Single Panel</th>
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<tbody>
<tr>
<td>Parallel Blade</td>
<td>8&quot;W x 6&quot;H</td>
<td>48&quot;W x 72&quot;H</td>
</tr>
<tr>
<td>Opposed Blade</td>
<td>8&quot;W x 12&quot;H</td>
<td>48&quot;W x 72&quot;H</td>
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In the interest of product development, Cesco Products reserves the right to make changes without notice.
Steel Control Damper • 5½" Deep • Airfoil Blade • 200°F Max Temperature • Parallel (C517) or Opposed (C518)

Air Leakage Data
Air Leakage is based on operation between 32°F and 120°F. Tested for air leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.4. Data are based on a torque of 7 in-lb/ft² applied to close and seat the damper during the test. All data has been corrected to represent standard air density .075 lb/ft³.

<table>
<thead>
<tr>
<th>Damper Size</th>
<th>1 in. w.g.</th>
<th>4 in. w.g.</th>
<th>6 in. w.g.</th>
<th>8 in. w.g.</th>
<th>12 in. w.g.</th>
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<tbody>
<tr>
<td>12&quot; W x 48&quot; H</td>
<td>1A</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
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<tr>
<td>36&quot; W x 36&quot; H</td>
<td>1A</td>
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<td>1</td>
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<td>1</td>
</tr>
<tr>
<td>48&quot; W x 36&quot; H</td>
<td>1A</td>
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Air Performance Data
Tested for Air Performance in accordance with ANSI/AMCA Standard 500-D, Figure 5.3. Air performance testing was conducted using opposed blade dampers; the same results can be applied to parallel blade dampers. All data has been corrected to represent standard air density .075 lb/ft³.

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<th>12 in. w.g.</th>
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<tbody>
<tr>
<td>12&quot; x 12&quot;</td>
<td>500</td>
<td>0.01</td>
<td>1000</td>
<td>0.05</td>
<td>1500</td>
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<tr>
<td>24&quot; x 24&quot;</td>
<td>500</td>
<td>0.01</td>
<td>1000</td>
<td>0.03</td>
<td>1500</td>
</tr>
<tr>
<td>12&quot; x 48&quot;</td>
<td>500</td>
<td>0.01</td>
<td>1000</td>
<td>0.03</td>
<td>1500</td>
</tr>
<tr>
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<td>500</td>
<td>0.01</td>
<td>1000</td>
<td>0.04</td>
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Cesco Products certifies that the Models C517 and C518 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Air Leakage and Air Performance ratings only.