



ADA

DOUBLE INLET
CENTRIFUGAL FAN
with Airfoil Wheels

KRUGER

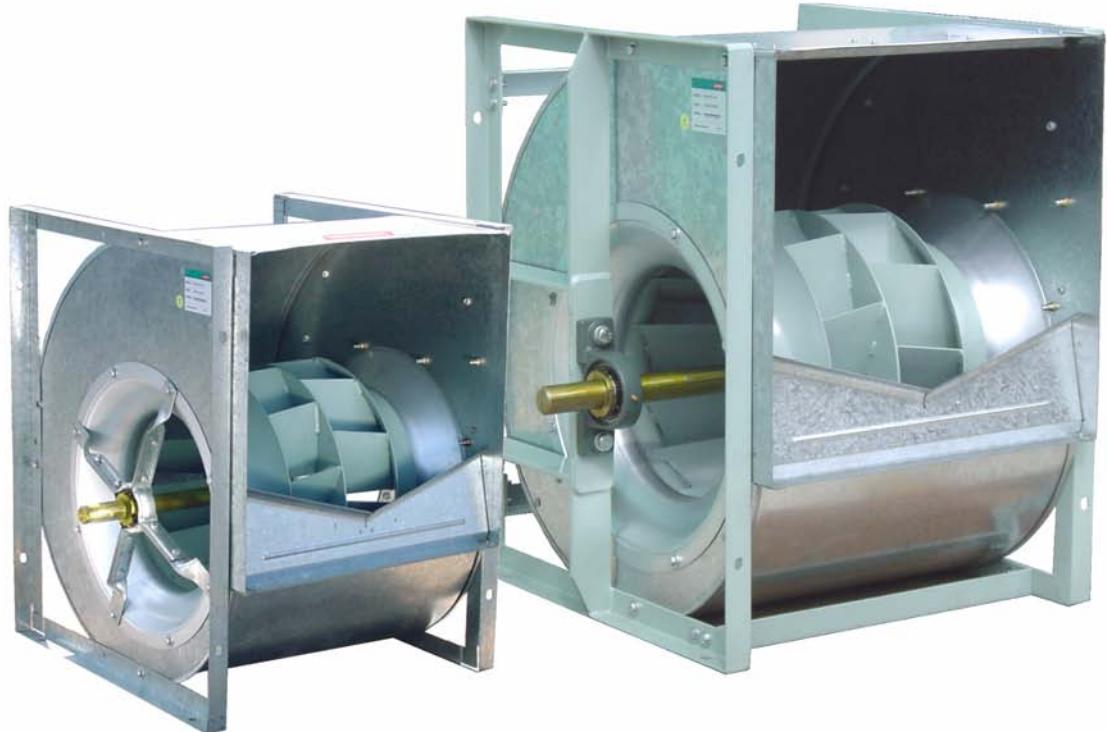
ADA Series

DOUBLE INLET CENTRIFUGAL FAN with Airfoil Wheels



Kruger* certifies that the **ADA series** shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

- *Kruger Ventilation Industries Asia Co. Ltd.
- *Kruger Ventilation Industries (Thailand) Co. Ltd.
- *Kruger M&E Industries Corporation
- *Kruger Ventilation (Taiwan) Co. Ltd.
- *Kruger Ventilation Industries (India) Pvt. Ltd.
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- *Kruvent Industries (M) Sdn. Bhd.
- *P.T. Kruger Ventilation Indonesia



ADA Series

Double Inlet Centrifugal Fans – Airfoil wheels

The ADA series is DIDW centrifugal fans with high efficiency non-overloading airfoil impellers. The fans are suitable for supply or exhaust applications in commercial, process and industrial HVAC systems. Sizes of this series are in accordance with AMCA standard 99.

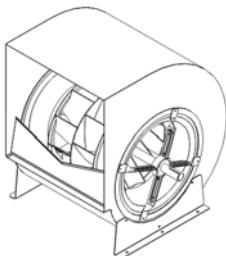
Type / Operating Limit

Each fan type has its maximum operating speed and power due to its mechanical design.

The operating limit of different fan types of ADA series is set according to the requirement of class I, II and III limit as defined in AMCA standard 99.

Model 315 to 710

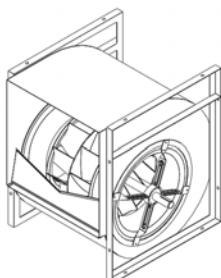
Type S-C	I	Model 800 to 1400
Type T	II	I
Type X	III	II
Type Z		III



Type S

This type is supplied with mounting feet and can be mounted in three different orientations. The construction is mainly for OEM application which only subject to testing and approval.

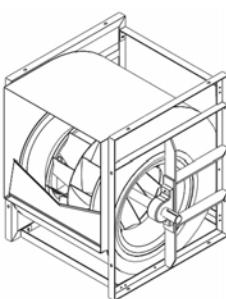
Fan Size : 315 to 710
Volume : 1900 to 50000 m³/h
Total Pressure : up to 2000 Pa



Type C

This type has a frame fitted on both sides of the fan which gives better strength and rigidity. It allows mounting in four different orientations.

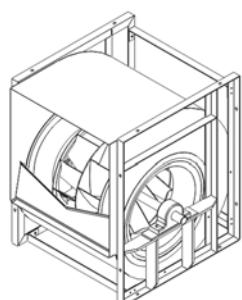
Fan Size : 315 to 710
Volume : 1900 to 50000 m³/h
Total Pressure : up to 2000 Pa



Type T

This type has a welded frame, giving increased stiffness and rigidity required for higher operating performance.

Fan Size : 315 to 1400
Volume : 1900 to 190 000 m³/h
Total Pressure : up to 2500 Pa



Type X/Z

The structure is similar to type T but utilizes enhanced bearings to support higher dynamic load necessary for the increased performance.

Fan Size : 315 to 1400
Volume : 1900 to 260 000 m³/h
Total Pressure : up to 3200 Pa

Type Z is non-standard, for more information, please consult your nearest Kruger Office for details.

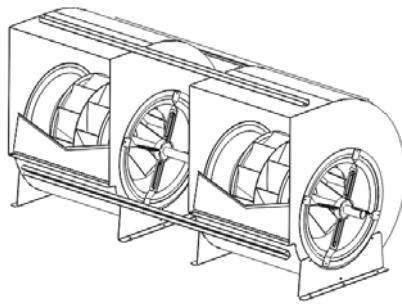
ADA Twin Fan

ADA series are also available in twin fan version, with two double inlet fans mounted on the same shaft.
To select for twin fans, use the curves of single fan with the following factors :-

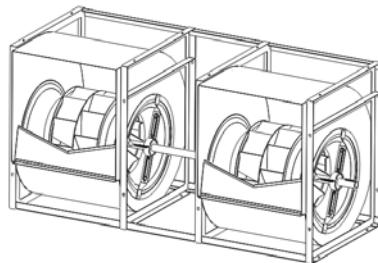
Volume	x 2
Absorbed Power	x 2.15
Speed	x 1.05
Noise	+ 3 dB

This series is available in type S2, C2 or T2.

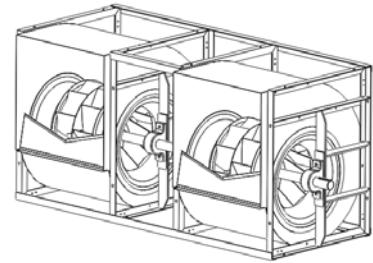
Performances of twin fan are not licensed by AMCA International.



Type S2
Size: 315 to 500
Vol.: 5000 to 50000m³/h



Type C2
Size: 315 to 500
Vol.: 5000 to 50000m³/h

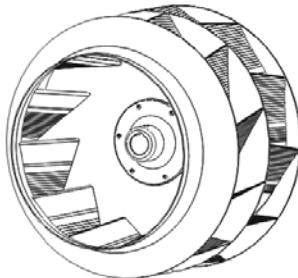


Type T2
Size: 355 to 630
Vol.: 10000 to 80000m³/h

TECHNICAL SPECIFICATION

Wheel

The wheel of ADA series is made of hot rolled sheet steel airfoil profile blades with polyester powder coating finish.



Housing

For all sizes except 1250 and above, the housing is manufactured in galvanized sheet steel with the housing fixed to the side plates in "pittsburg lock" form system.

Housings for 1250 and 1400 are manufactured in mild steel finished with polyester powder coating.

Fully welded steel plate housings with painted finish are available for all sizes upon request.

Frame

The frame is manufactured with galvanized angular bars for type "C". For type "T" and "X", they are manufactured with sections of steel with polyester powder coating finish.

Shaft

Shafts are manufactured from C45 carbon steel using an automatic process for positioning and cutting of the keyways. All dimensional tolerances of the shaft are fully checked to ensure a precision fit. All shafts are then coated with an anti-corrosion varnish after assembly.

Bearings

Bearings used are either deep groove ball bearing type with an adaptor sleeve, or spherical roller bearings type sealed at both sides for different duty application and classified as below:

Mounted in a rubber housing		Mounted on cast iron supports with grease point		
Fan Type	S	C	T	X
Bearing Duty	SL Light Duty 	CL Light Duty 	TL Light Duty 	—
	SM Medium Duty 	CM Medium Duty 	TM Medium Duty 	XM Medium Duty
	eg. Model: ADA 450 C M		TX Extra Heavy Duty 	XX Extra Heavy Duty
	Fan Bearing Duty (L, M, X) Fan Type (S, C, T, X, Z) Fan Size (315, 355, 400...1400)			

Except TX, XX, UX extra heavy duty, all bearings are lubricated for life and maintenance-free. If re-lubrication is necessary, it is recommended to use lithium base grease suitable for all temperatures within the operational limits.

Balancing Quality

All wheels are statically and dynamically balanced to ISO1940 and AMCA 204 – G2.5 standards.

All fans after assembly are trim-balanced to ISO1940 and AMCA 204 - G2.5 standard.

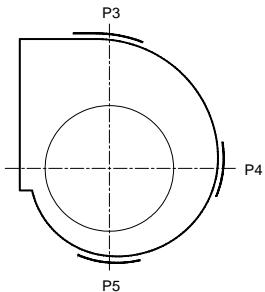
Clean room application fans with balancing grade of G1.0 are available upon request.

ACCESSORIES**Casing Drain**

This option is available when using fans exposed to the atmosphere or operating in high humidity conditions.

Outlet Flanges

Outlet flanges are available upon request.



Inspection Doors

The inspection door can be supplied upon request. It can be supplied in one of the three positions (P3, P4 & P5).

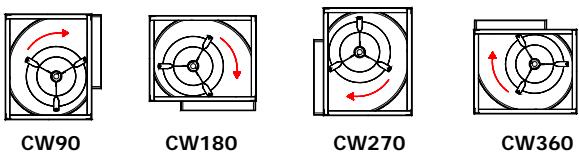
Guards

Inlet guards, discharge guards and non-drive end shaft guards are available on request.

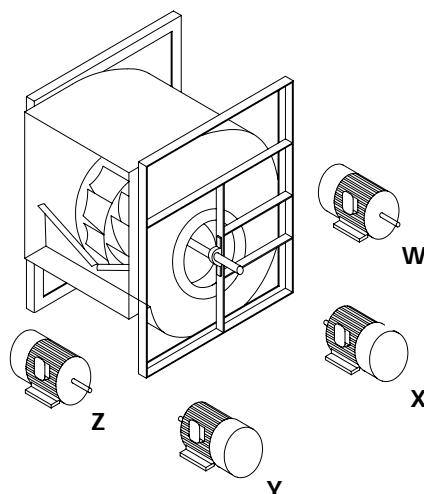
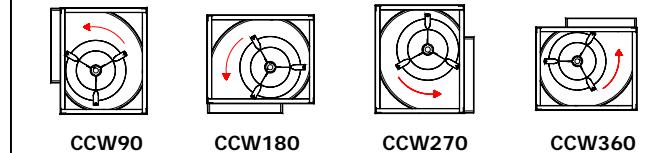
Fan Rotation and Discharge

The rotation and discharge of the fan is in accordance with AMCA standard 99. The direction of rotation is determined from the drive side of the fan :-

CW - clockwise rotation



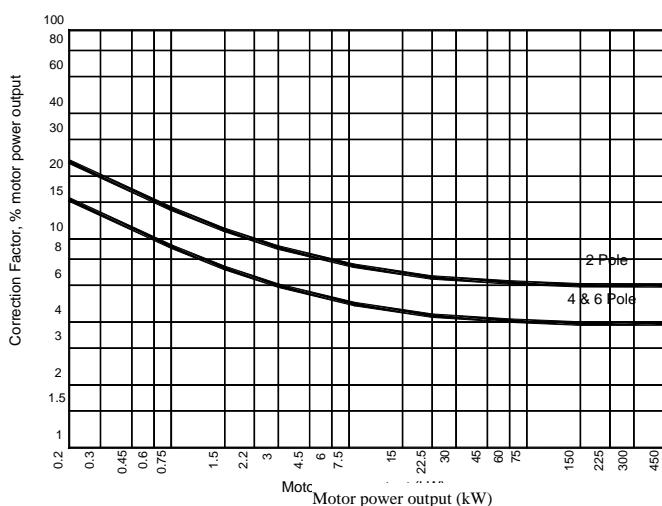
CCW - counter-clockwise rotation



Motor Position

The position of the motor for belt drive centrifugal fan is in accordance with AMCA standard 99.

Location of motor is determined by facing the drive side of fan and designating the positions by letters W, X, Y, or Z.

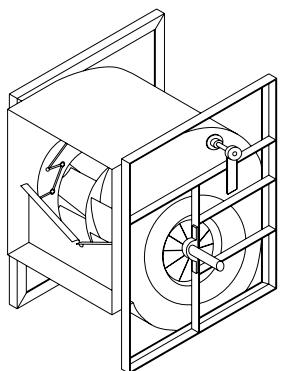


Motor Selection

The power curves shown on each performance graph represent the absorbed power at the shaft of the fan measured in kW.

To determine the power of the motor to be installed, a correction factors should be applied to compensate for transmission losses.

For conversion to horsepower (HP), use multiplying factor 1.34.



Inlet Vane Control

The inlet vane control enable energy saving that varies according to the vane control compared to traditional methods of volume control.

Fig.1 shows the volume reduction corresponding to the vane position.

- with vane fully open (Pos 90°)
the volume will be 3% less than the catalogue performance.
- with vane fully closed (Pos 0°)
the volume will be reduced by 75%.

Performances of inlet vane controls are not licensed by AMCA International.

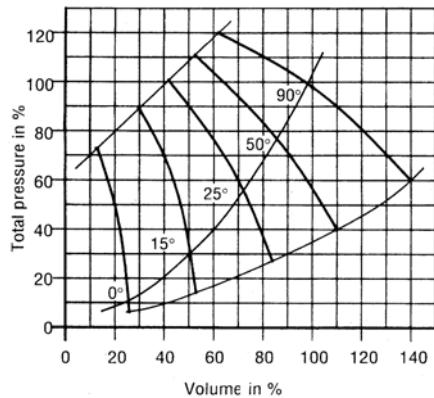


Fig. 1

IVC orientation and accessories

The standard orientation and lever position for the IVC is indicated in Fig.2. When ordering a complete fan with IVC and accessories, please specify as follows:

Fan orientation e.g. CCW270
IVC lever position e.g. Pos. 45°

Example : Fan Model – CCW270/P45

Orientation	90	180	270	360
IVC Lever Position	225°	315°	45°	135°
	315°	45°	135°	225°

Fig.2 - IVC Orientation and Lever Position

Dynamic Pressure

Both dynamic pressure and outlet air velocity shown on each curve are calculated on the full discharge area, i.e. ducted outlet conditions.

With free outlet conditions the velocity pressure is higher. To determine this new value, multiply the velocity pressure of the ducted outlet obtained from the fan curve by the following correction factor "K".

$$\mathbf{K = 1.67}$$

Fan performances calculated with this correction factors are not licensed by AMCA International.

Performance

The performance data shown on each graph is derived from tests conducted in accordance to AMCA Standard 210 – Fig 12 – installation type B (free inlet and ducted outlet condition).

Ratings refer to the standard air density with the total pressure as a function of the air volume, using logarithmic scales.

It is essential that the same installation type and test standards are used at all times when comparing fan performances.

Noise

The noise level shown on each graph refer to the "A-weighted" sound power values and the data on the inlet side has been measured in accordance with AMCA Standard 300 fig. 2, Installation Type "B". The noise levels of the fans are determined as follows :

- Sound power level - ("A" scale): $L_w(A)$ as catalogue
 - Octave band spectrum: $L_w = L_w(A) + L_w \text{ rel. dB}$ [refer to Kruger for more details]
 - Sound pressure level:
 - a) free field

$$L_p(A) = L_w(A) - (20\log_{10}d) - 11$$
 - b) room conditions

$$L_p(A) = L_w(A) - (20\log_{10}d) - 8$$
- where d = distance from fan (m)

Performance

The performance data shown on each diagram is derived from tests conducted in accordance to AMCA Standard 210- Fig 12- Installation type B (free inlet and ducted outlet condition).

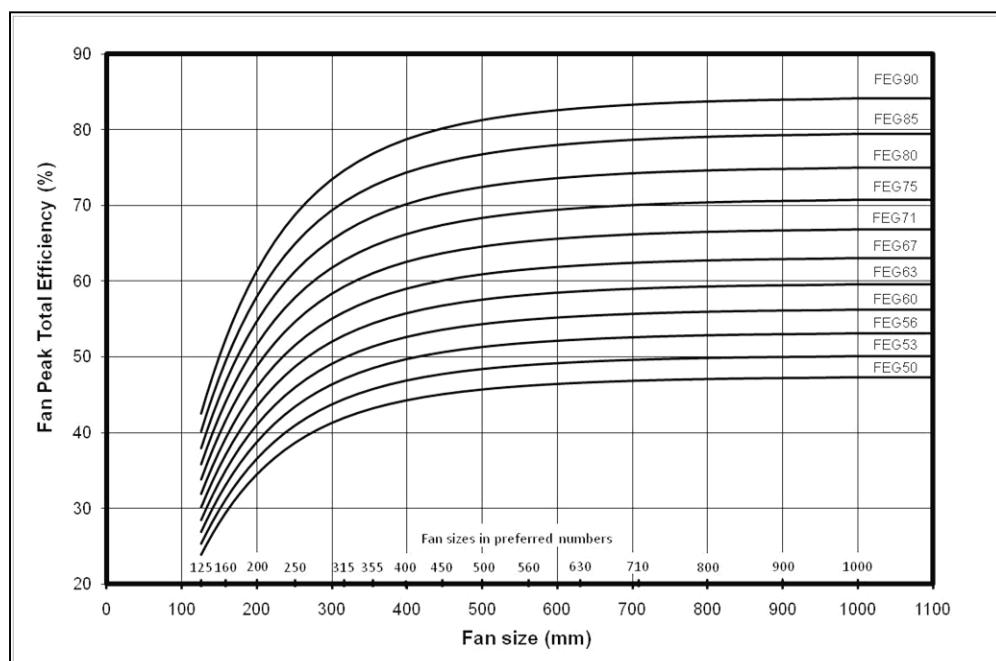
Ratings refer to standard air density with the total pressure as a function of the air volume, using logarithmic scale.

It is essential that the same installation type and test standards are used at all time when comparing fan performance.

According to AMCA 205, ADA series can be classify as FEG 85~90 based on fan peak efficiency. The following is the explanation of FEG classification:

1. Fan size is the impeller diameter in mm.
2. The fan peak efficiency shall be calculated from the fan (total) pressure.
3. If this method is used for a direct driven fan, the fan efficiency is the impeller efficiency.
4. The FEG label for a given fan size is assigned when the fan peak efficiency is equal to or lower than the efficiency at the grade upper limit, and higher than the efficiency at the grade upper limit of the next lower grade for the fan size.
5. For any fan sizes larger than 1016 mm, the values of the grade upper limits are the same as for a size of 1016 mm.
6. No labels are considered for the fans with the fan peak total efficiency below FEG 50.
7. The values of efficiencies are calculated for fan sizes in the preferred R40 Series.
8. Not all available fan sizes are shown.

Fan Efficiency Grades (FEG) for Fans without Drives (SI) – AMCA 205



Example of Selection

Air Volume $Q = 6516 \text{ m}^3/\text{h}$

Outlet Velocity $V = 8.91 \text{ m/s}$

Dynamic Pressure $P_d = 47.0 \text{ Pa}$

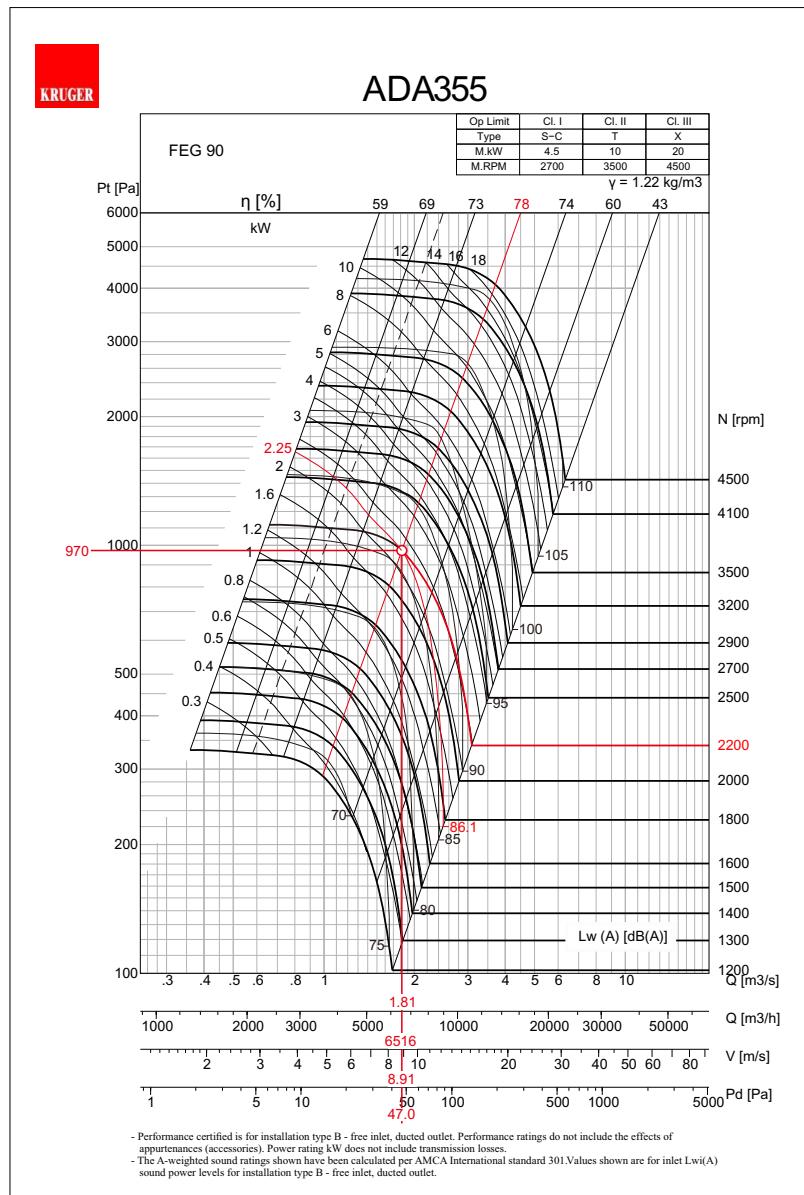
Total Pressure $P_t = 970 \text{ Pa}$

Fan Speed $N = 2200 \text{ rpm}$

Absorbed Power $W = 2.25 \text{ kW}$

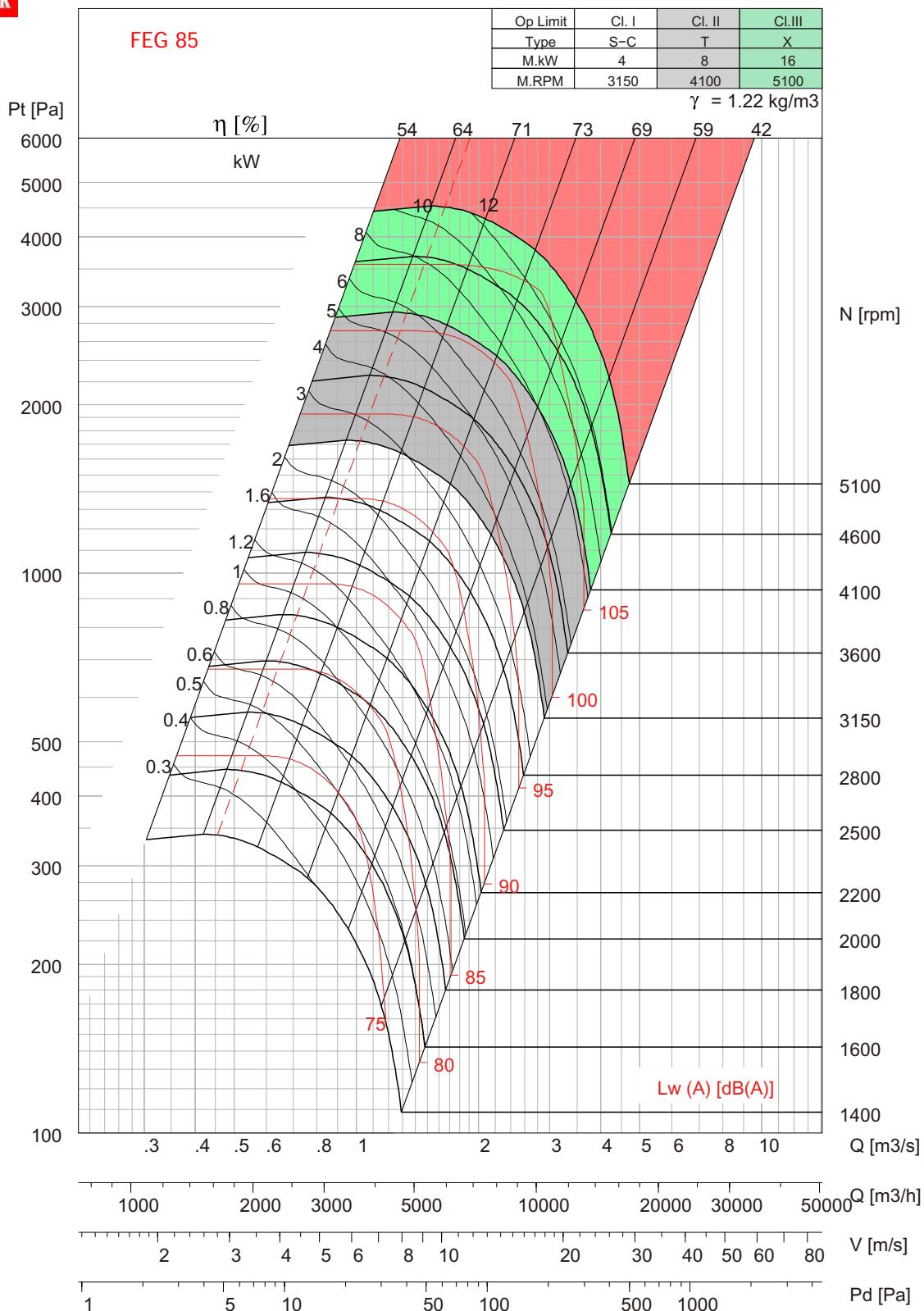
Total Efficiency $\eta = 78 \%$

Sound Power Level $L_w(A) = 86.1 \text{ dB(A)}$



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ADA 315

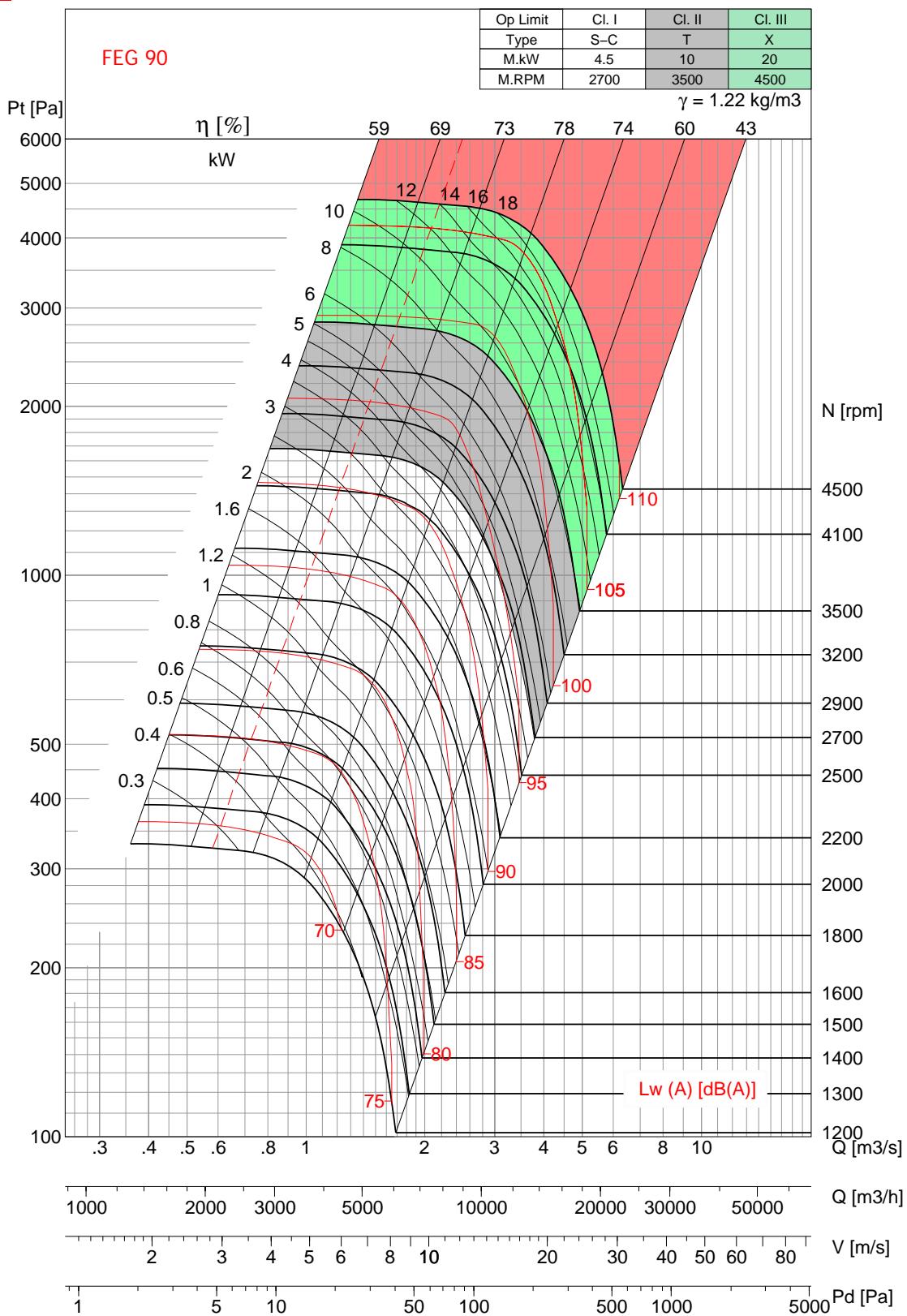


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi}(A)$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 355

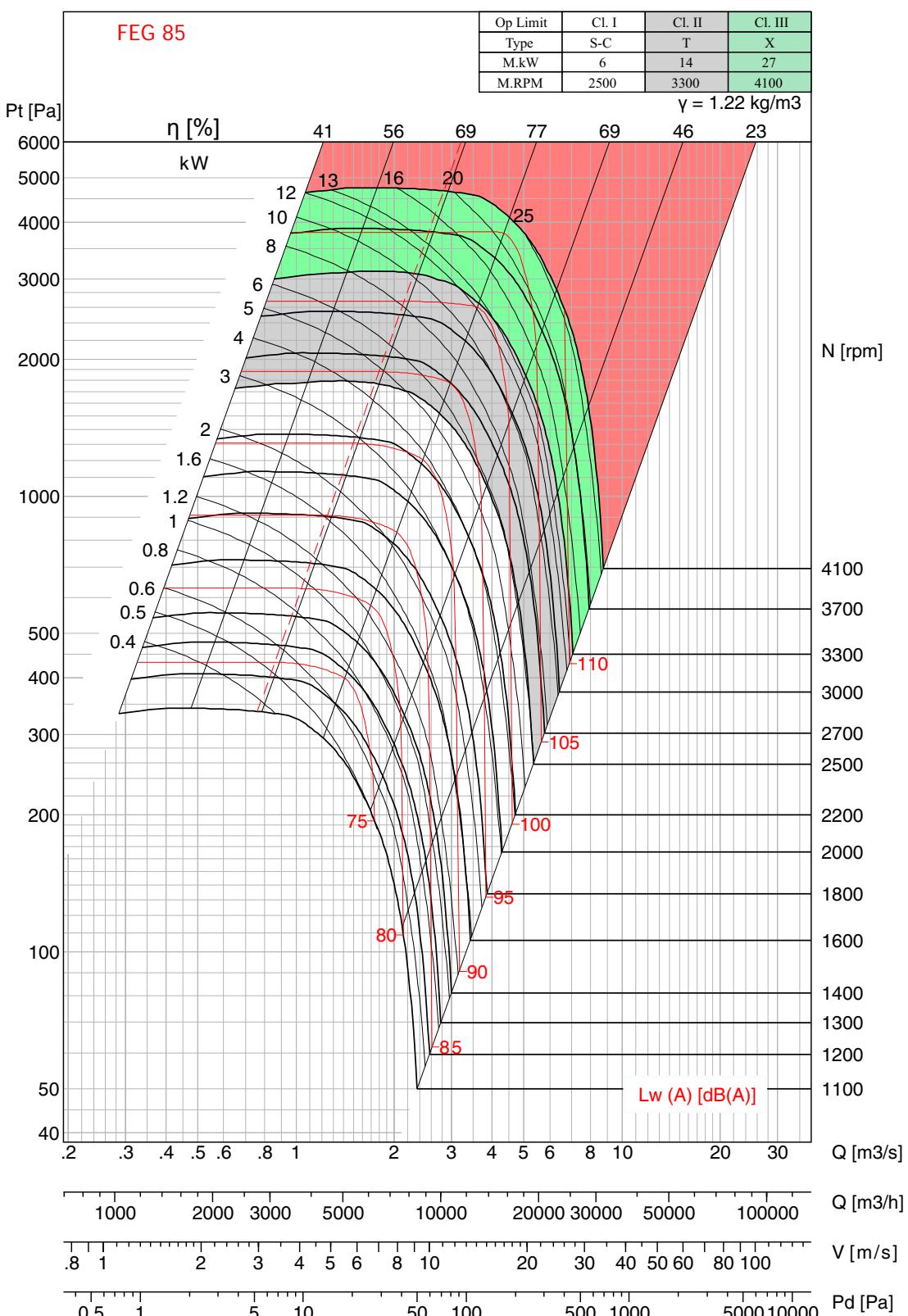


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

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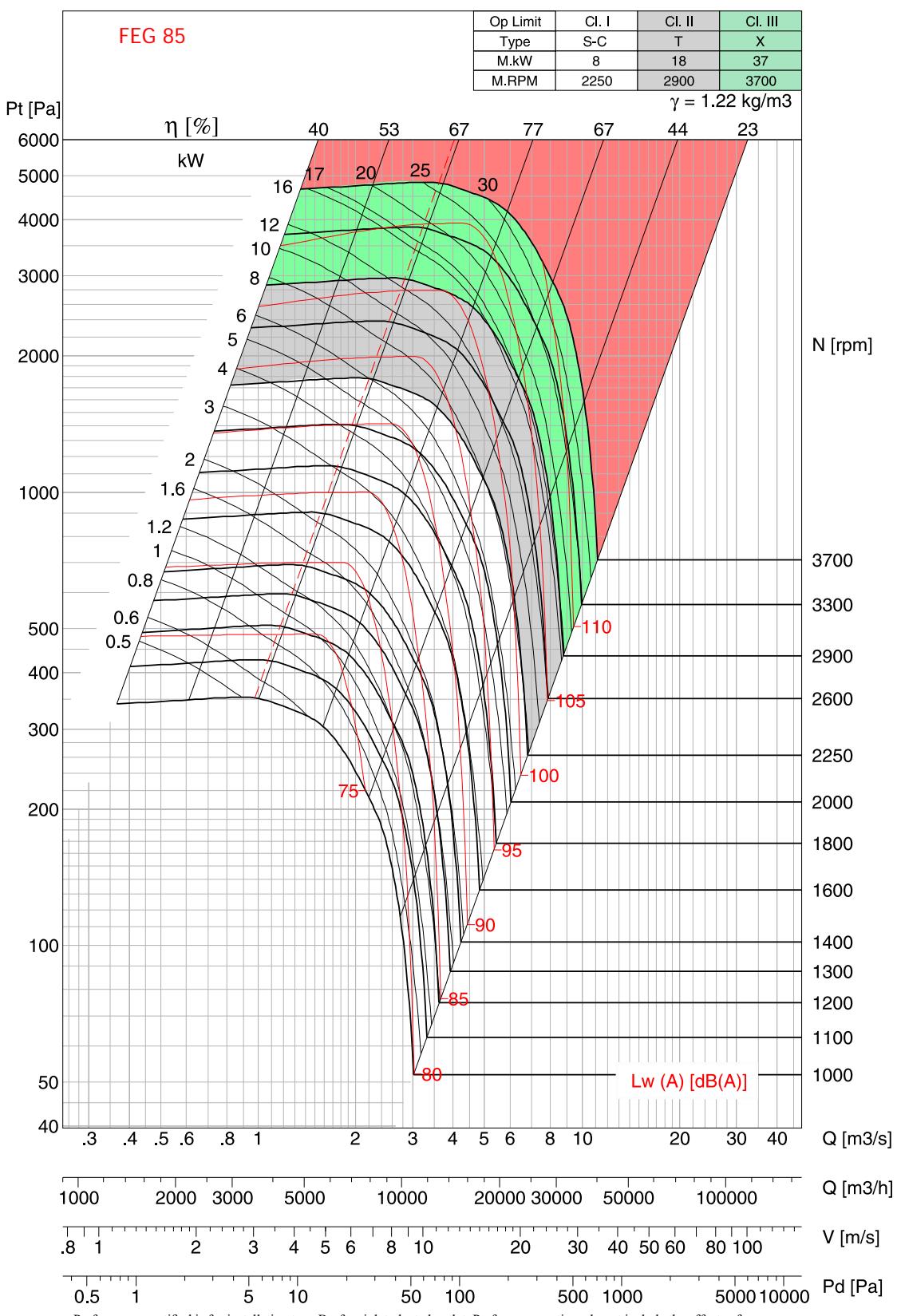
ADA 400



- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet L_w(A) sound power levels for installation type B - free inlet, ducted outlet.

ADA 450

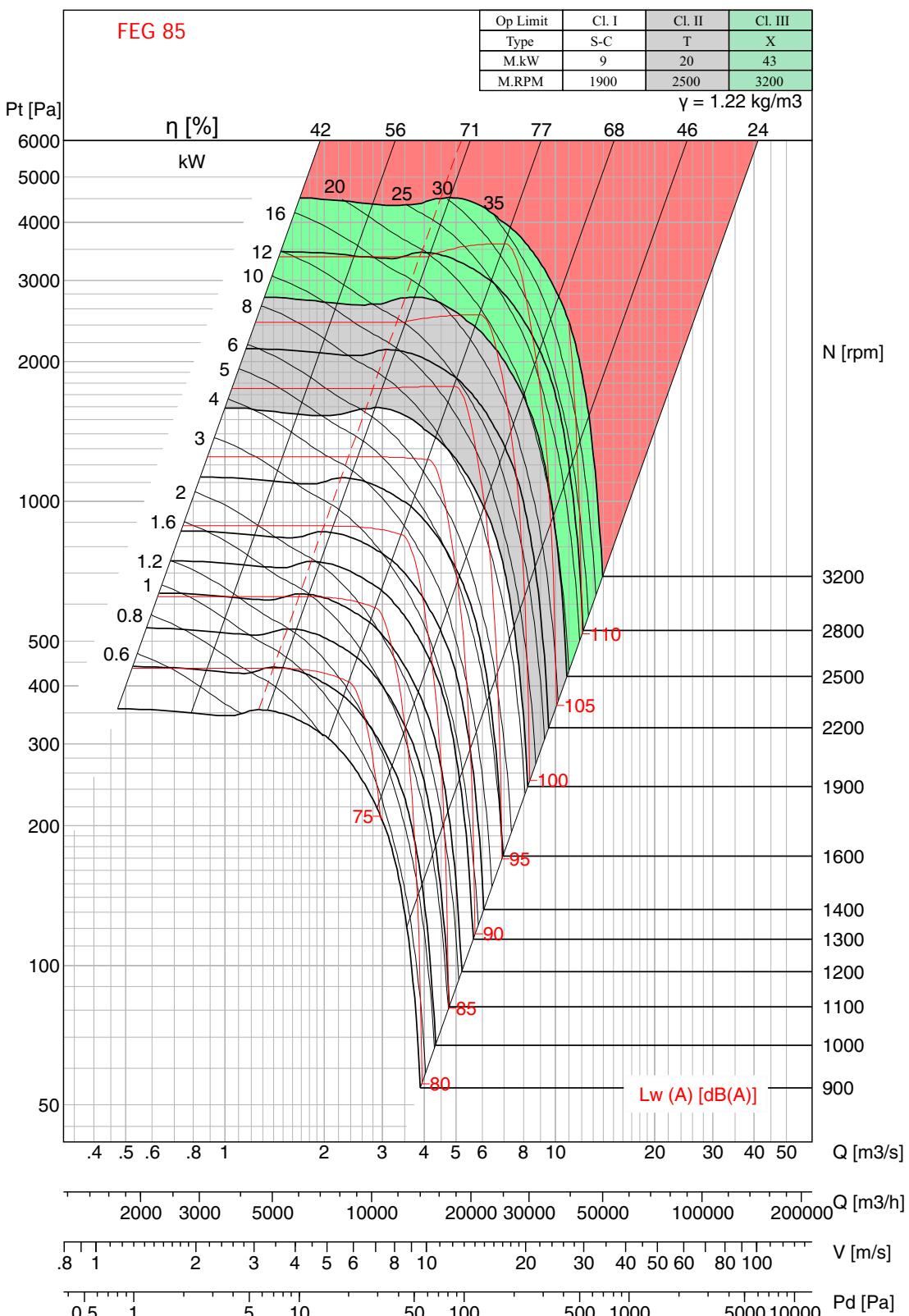


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi}(A)$ sound power levels for installation type B - free inlet, ducted outlet.

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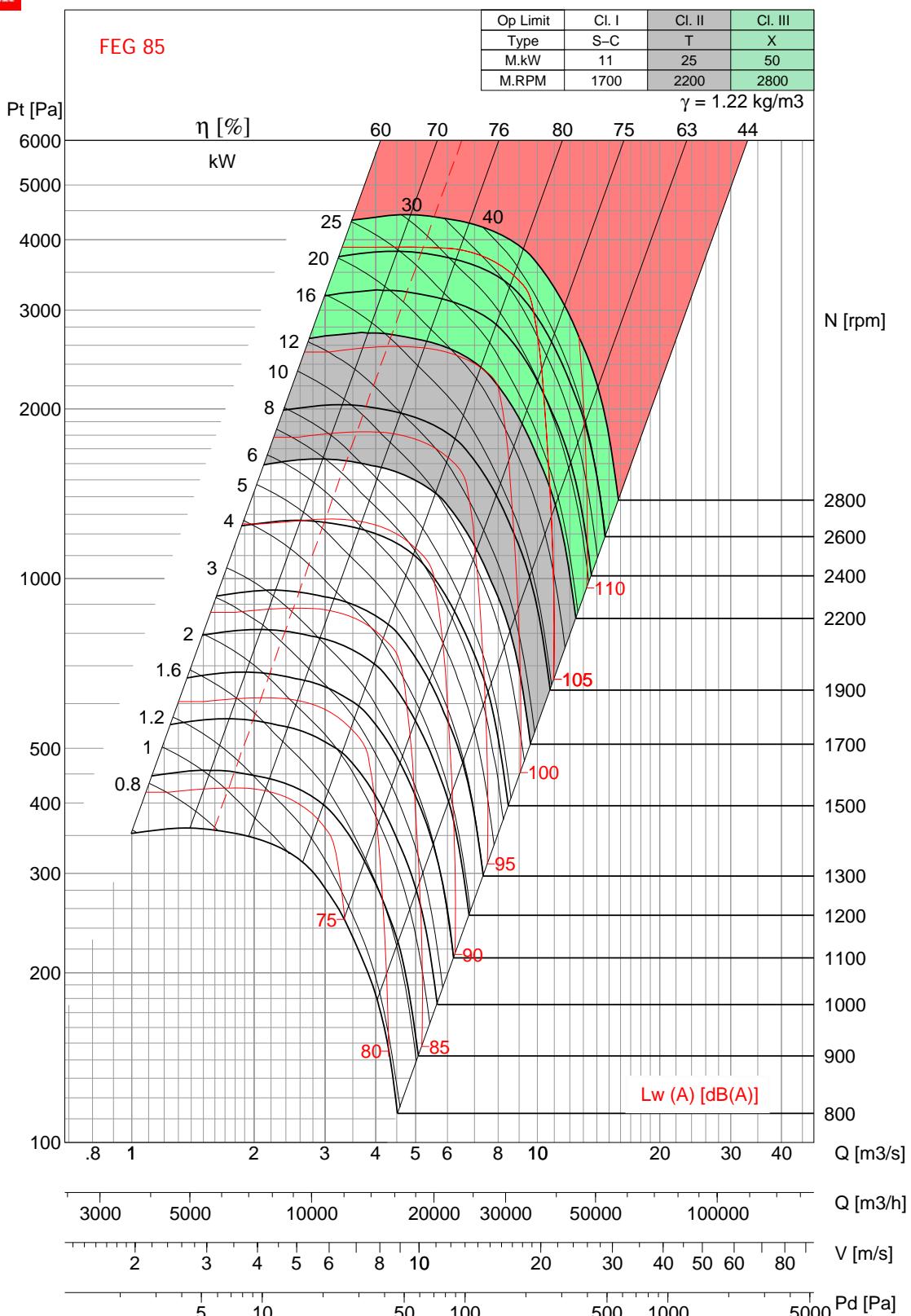
ADA 500



- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi(A)}$ sound power levels for installation type B - free inlet, ducted outlet.

ADA 560

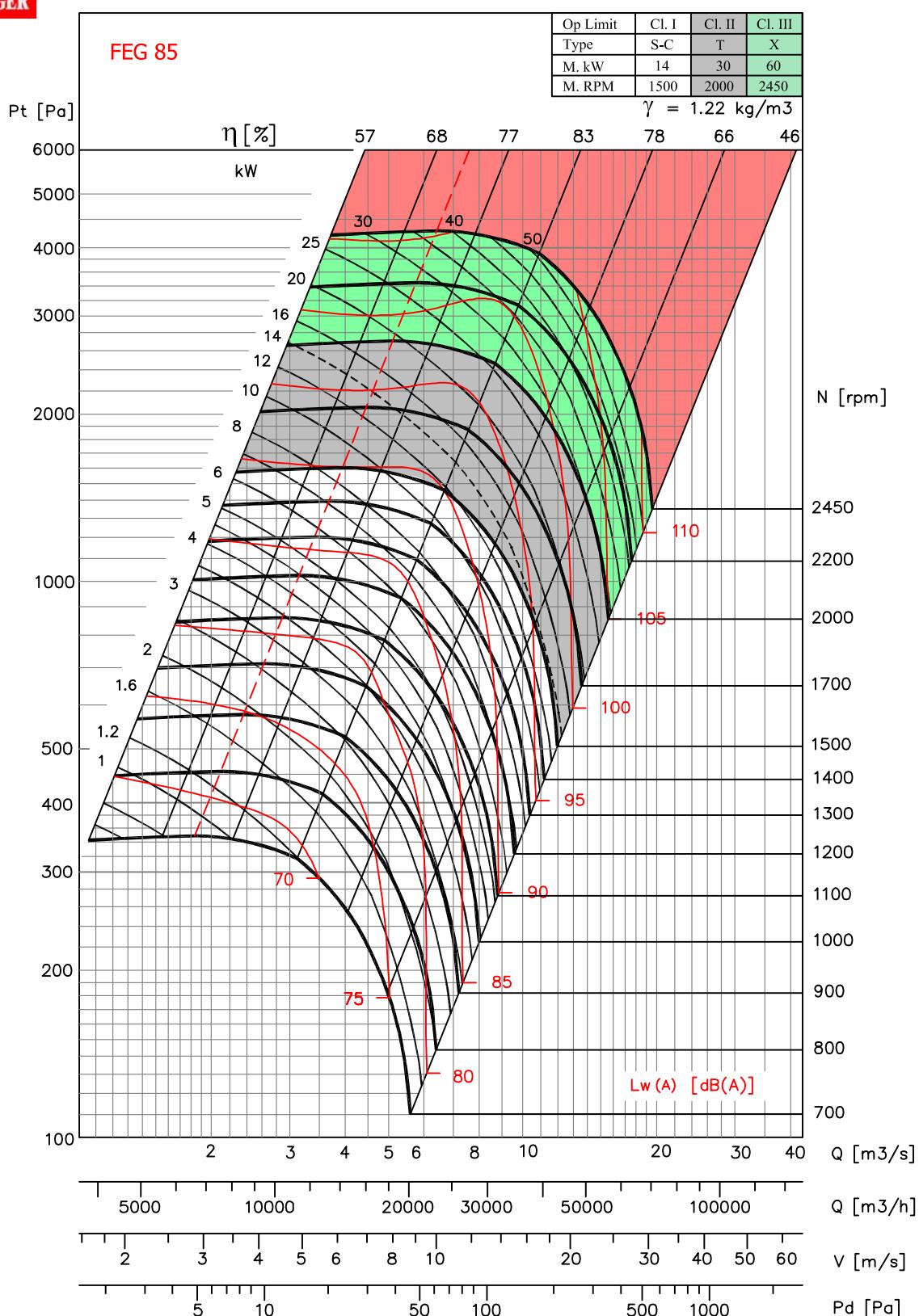


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi}(A)$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 630

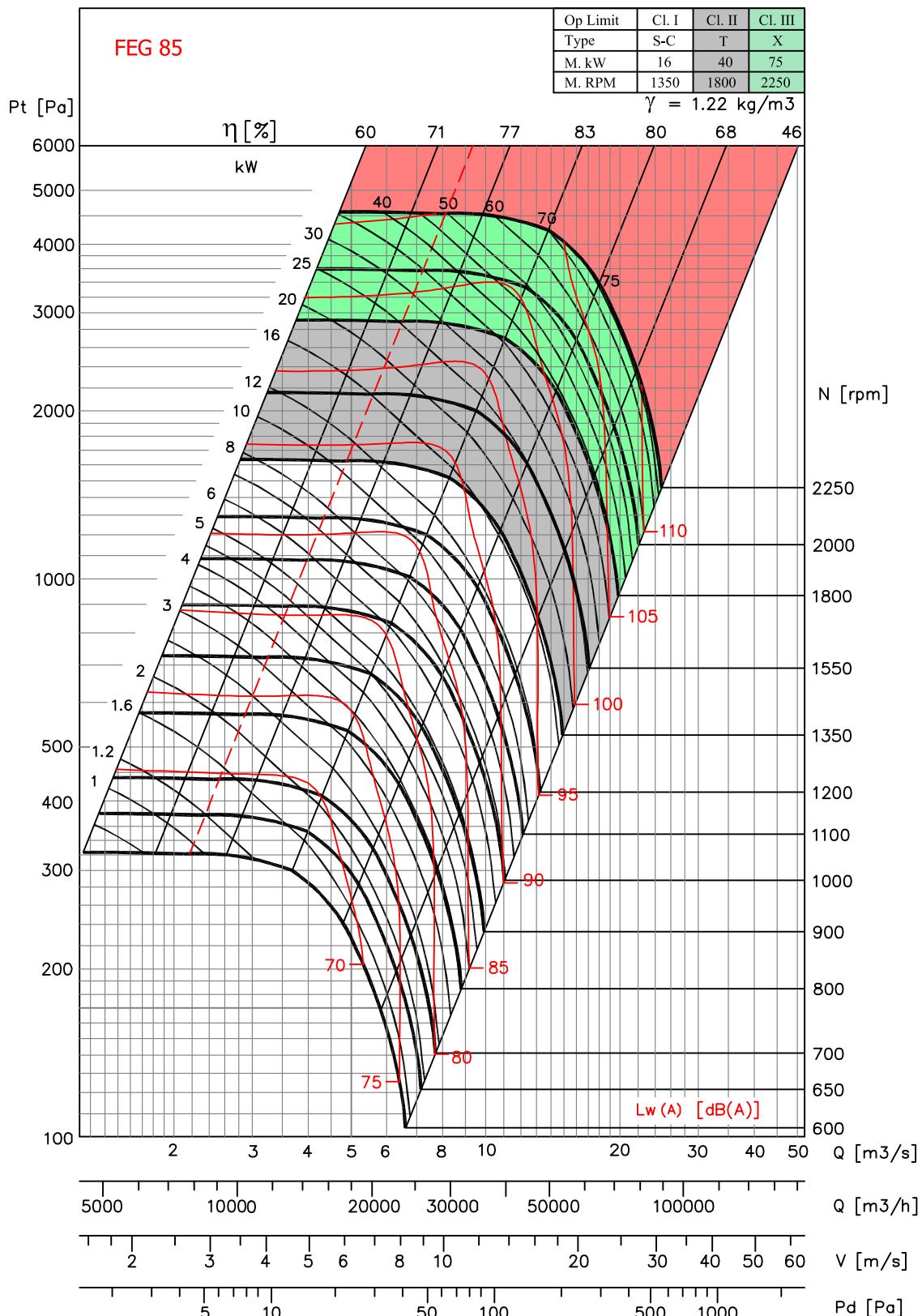


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_w(\text{A})$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 710

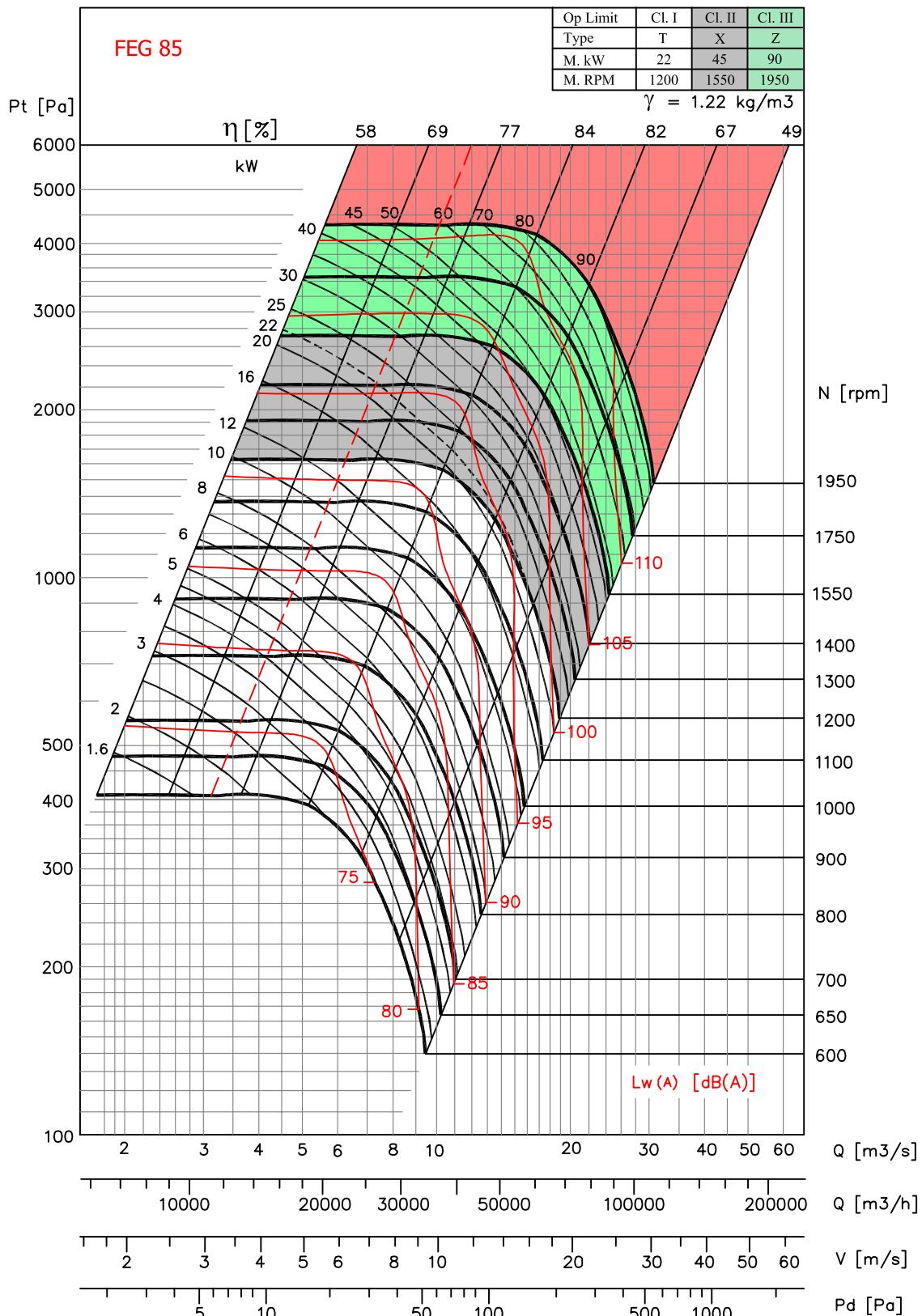


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi(A)}$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 800

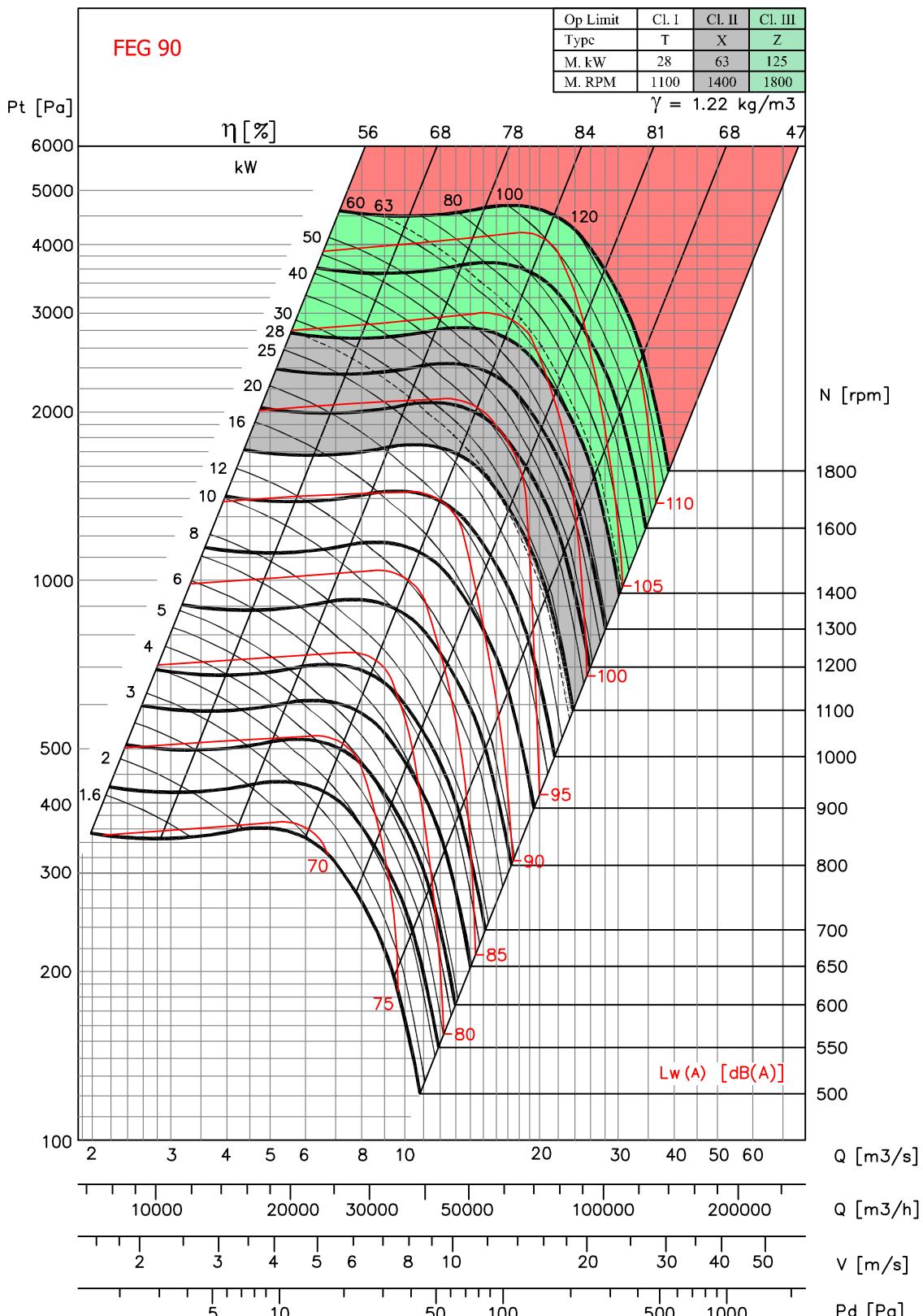


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_w(A)$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 900

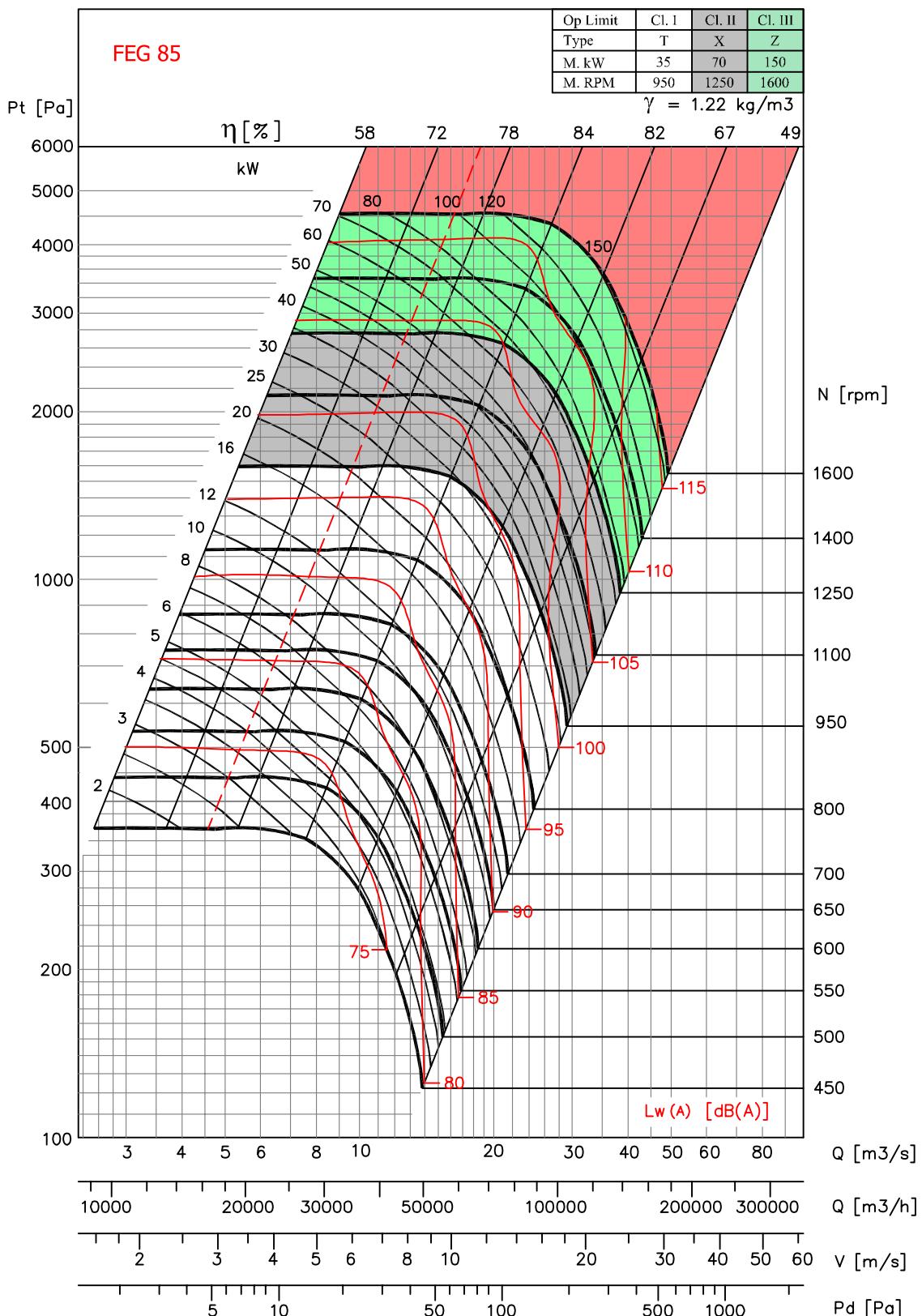


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi}(A)$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 1000

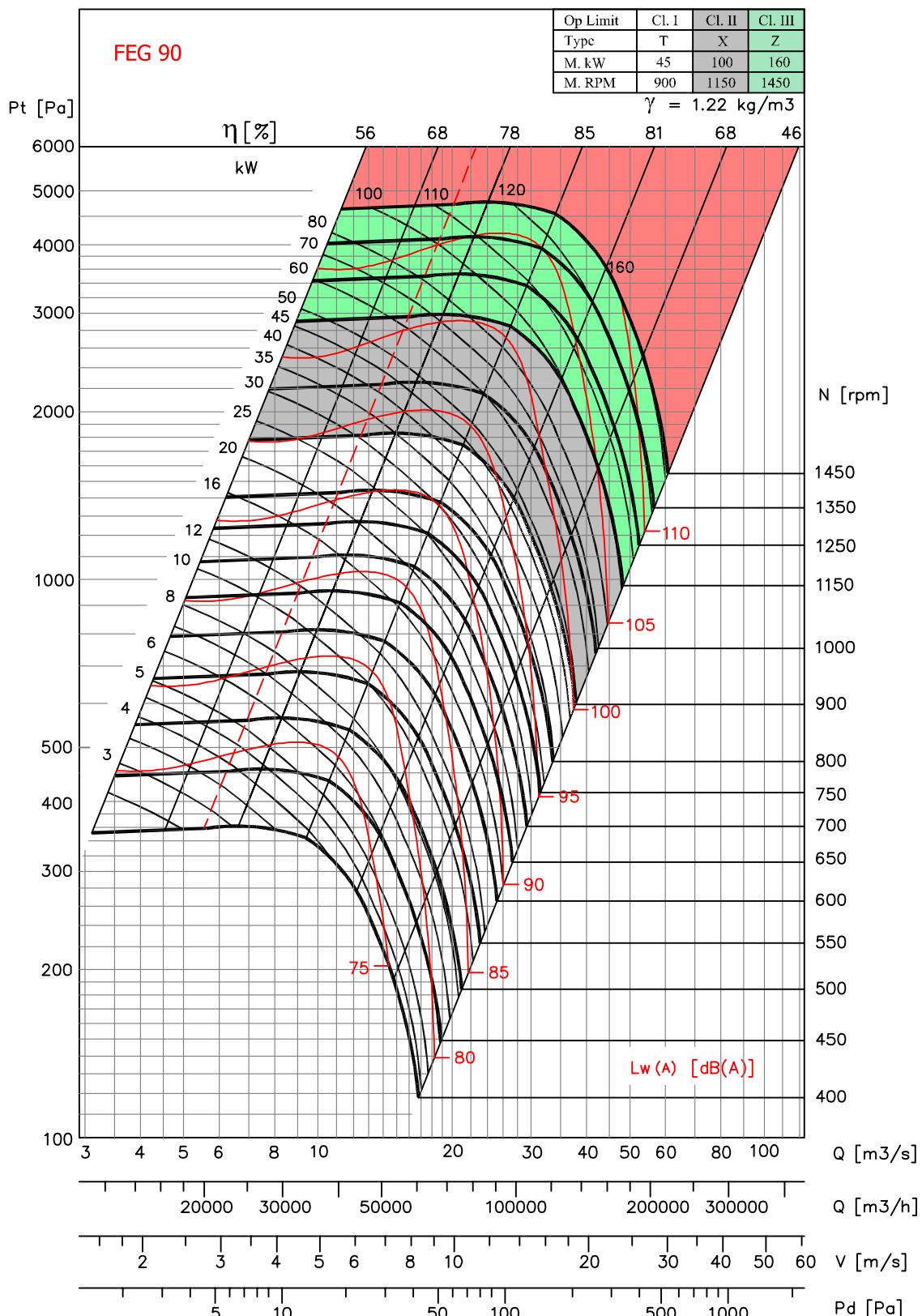


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi(A)}$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 1120

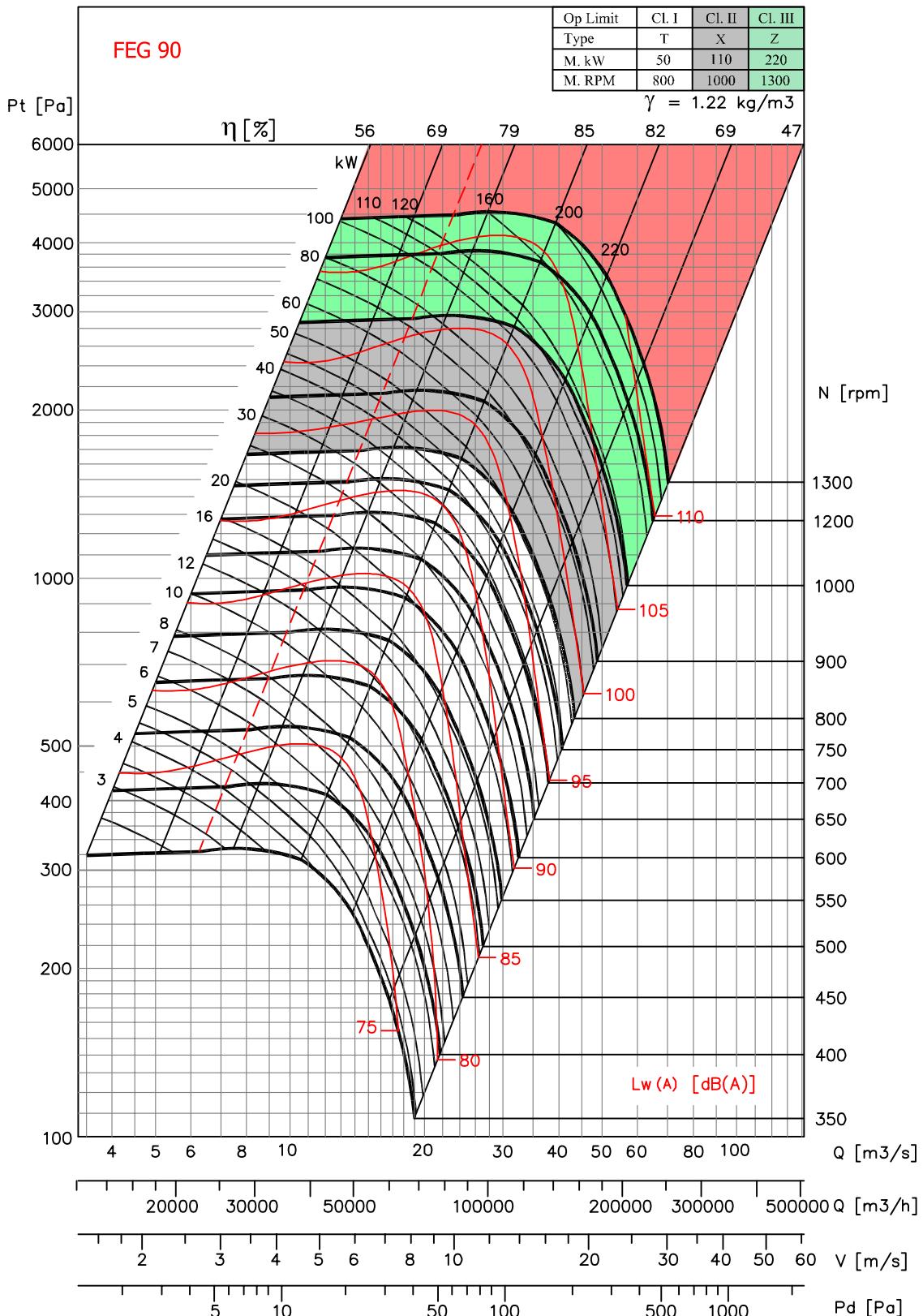


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi}(A)$ sound power levels for installation type B - free inlet, ducted outlet.

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ADA 1250

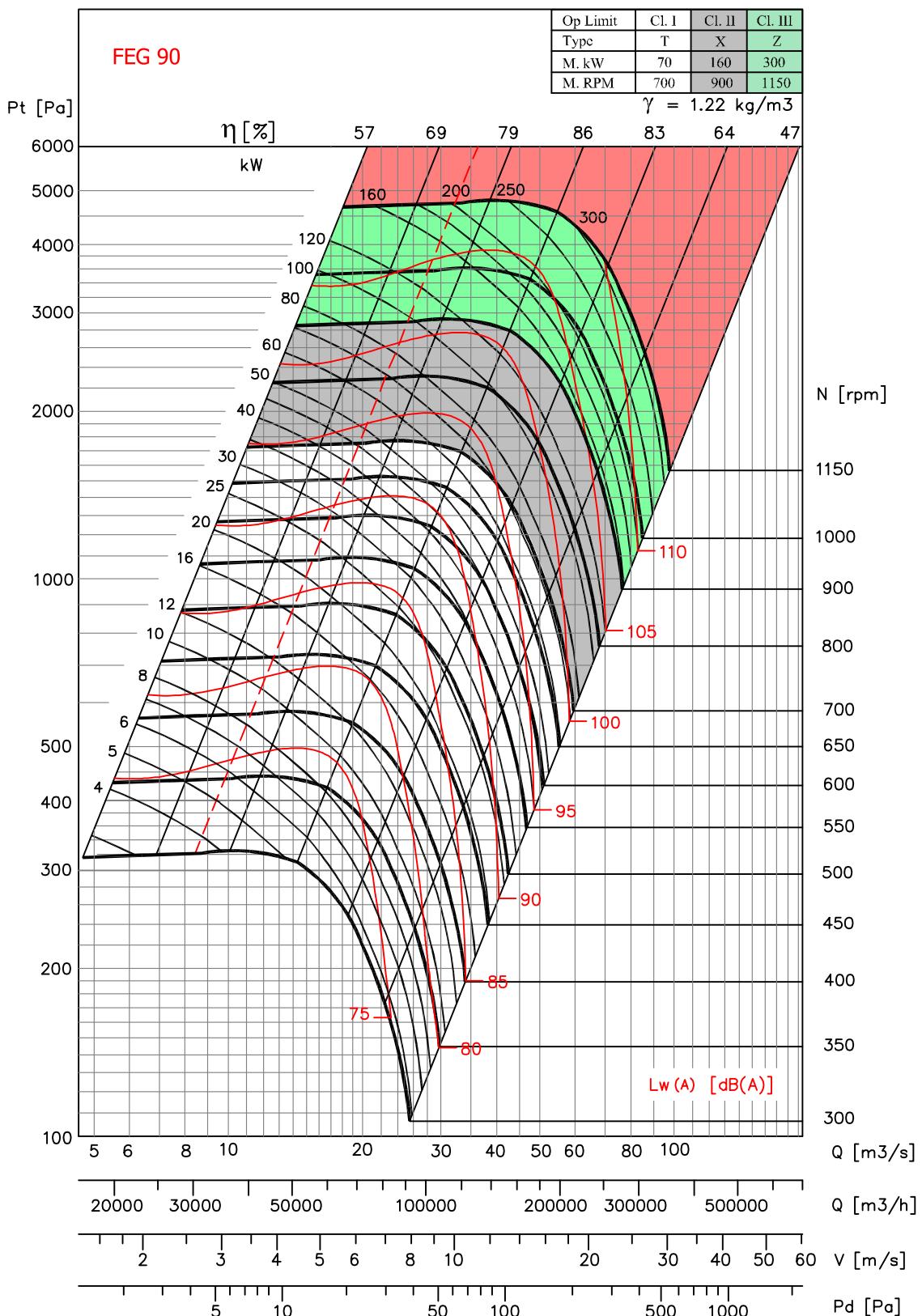


- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_w(\text{A})$ sound power levels for installation type B - free inlet, ducted outlet.

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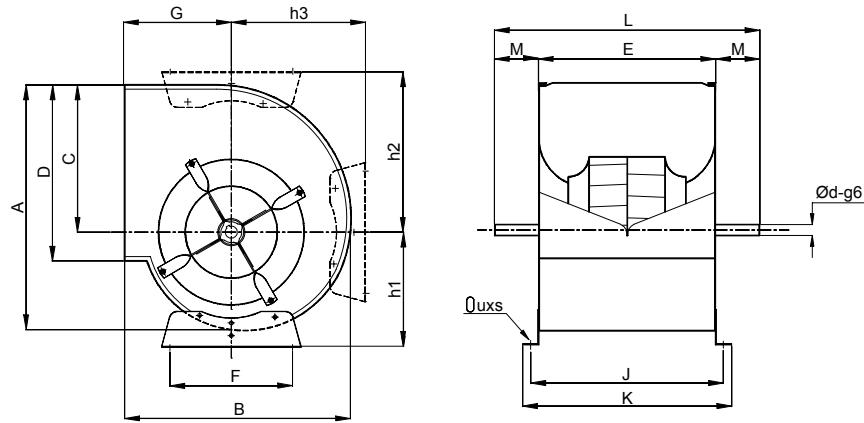
ADA 1400



- Performance certified is for installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating kW does not include transmission losses.

- The A-weighted sound ratings shown have been calculated per AMCA International standard 301. Values shown are for inlet $L_{wi}(A)$ sound power levels for installation type B - free inlet, ducted outlet.

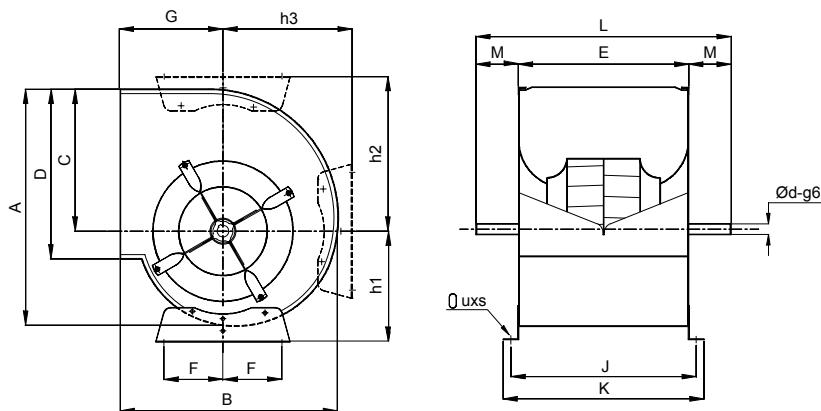
ADA 315-400 'S'



Model	A	B	C	D	E	F	G	J	K	L	M	h1	h2	h3	$\varnothing d$		uxs
															SL	SM	
315	572	516	340	404	404	280	236	434	464	600	98	261	370	283	25	25	11x16
355	644	576	383	452	452	315	260	492	532	672	110	274	411	320	30	30	11x16
400	724	644	432	506	506	355	290	546	586	726	110	302	462	359	30	30	11x16

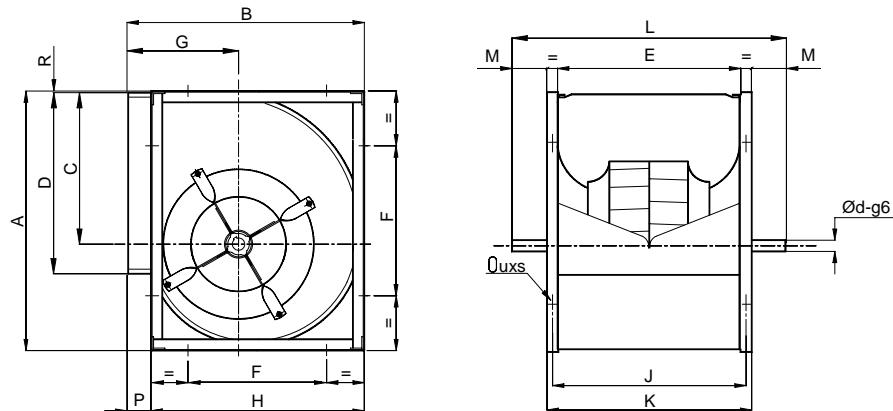
All Dimensions in mm.

ADA 450-710 'S'



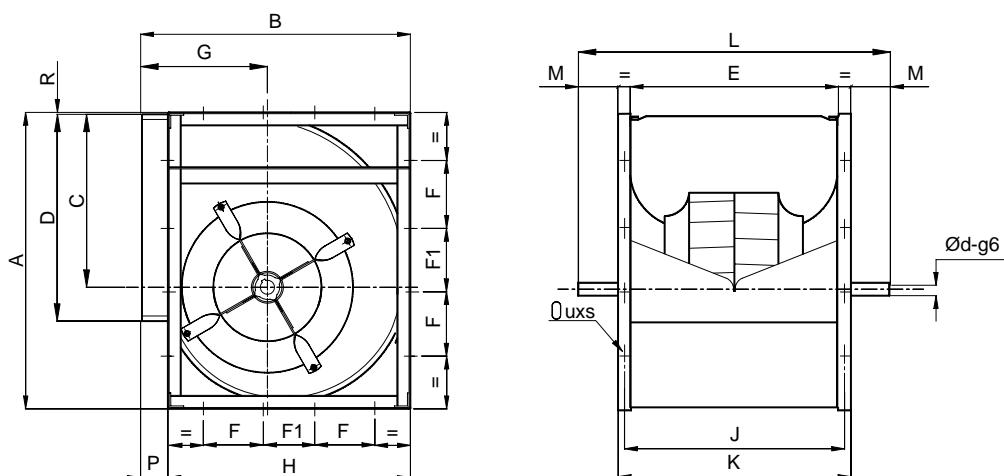
Model	A	B	C	D	E	F	G	J	K	L	M	h1	h2	h3	$\varnothing d$		uxs
															SL	SM	
450	816	722	486	568	568	200	322	608	648	814	123	336	518	407	35	35	13x18
500	906	794	538	638	638	225	352	678	718	924	143	375	568	448	35	35	13x18
560	1016	886	603	714	714	250	390	764	814	1000	143	416	634	502	40	40	13x18
630	1142	992	679	800	800	280	434	850	900	1092	146	468	707	571	40	45	13x18
710	1286	1114	765	898	898	315	484	948	998	1234	168	531	797	636	50	50	13x18

All Dimensions in mm.

ADA 315-400 'C'

Model	A	B	C	D	E	F	G	H	J	K	L	M	P	R	$\varnothing d$		uxs
															CL	CM	
315	578	518	340	404	404	330	236	480	434	464	600	68	38	3	25	25	13x18
355	654	578	383	452	452	368	260	548	492	532	672	70	30	6	30	30	13x18
400	736	650	432	506	506	402	290	612	546	586	726	70	38	5	30	30	13x18

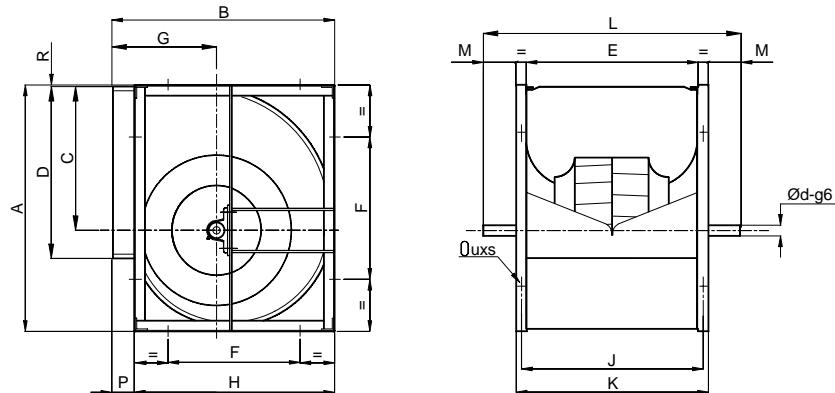
All Dimensions in mm.

ADA 450-710 'C'

Model	A	B	C	D	E	F	F1	G	H	J	K	L	M	P	R	$\varnothing d$		uxs
																CL	CM	
450	827	726	486	568	568	200	111	322	681	608	648	814	83	45	5	35	35	13x18
500	918	800	538	638	638	245	120	352	750	678	718	924	103	50	5	35	35	13x18
560	1030	892	603	714	714	280	125	390	844	764	814	1000	93	48	7	40	40	13x18
630	1157	998	679	800	800	328	110	434	945	850	900	1092	96	53	6	40	45	13x18
710	1302	1120	765	898	898	360	150	484	1057	948	998	1234	118	63	7	50	50	17x22

All Dimensions in mm.

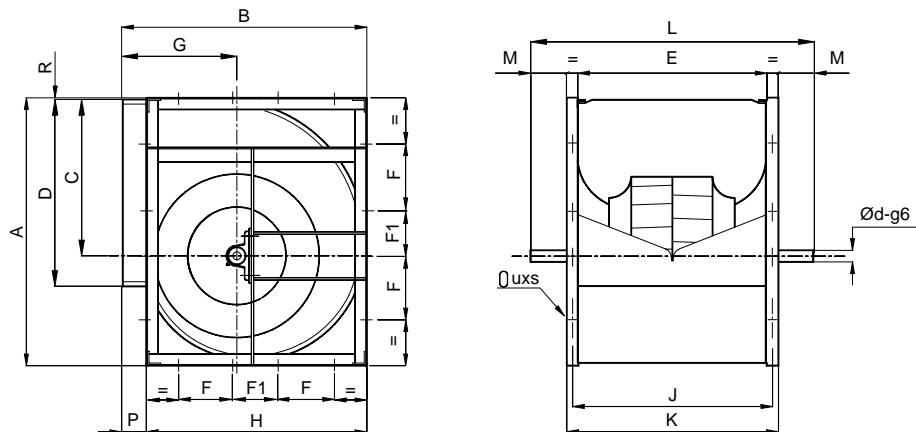
ADA 315-400 'T'



Model	A	B	C	D	E	F	G	H	J	K	L	M	P	R	$\varnothing d$		uxs
															TL	TM	
315	578	518	340	404	404	330	236	480	434	464	632	84	38	3	30	30	13x18
355	654	578	383	452	452	368	260	548	492	532	718	93	30	6	35	35	13x18
400	736	650	432	506	506	402	290	612	546	586	772	93	38	5	35	35	13x18

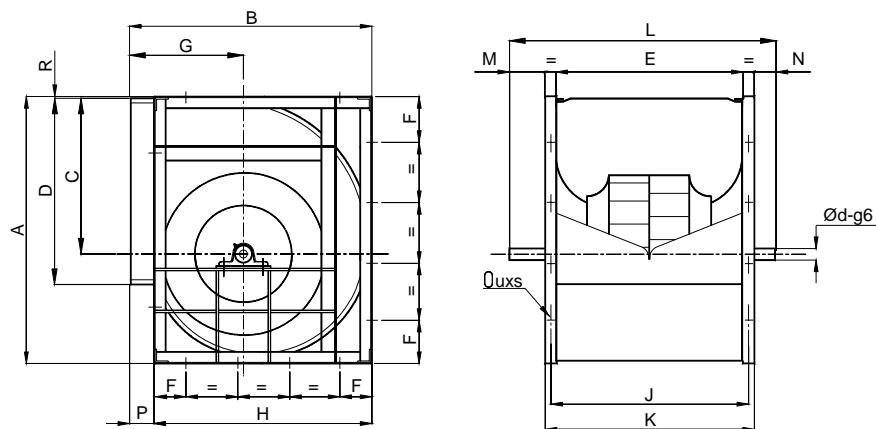
All Dimensions in mm.

ADA 450-1000 'T'



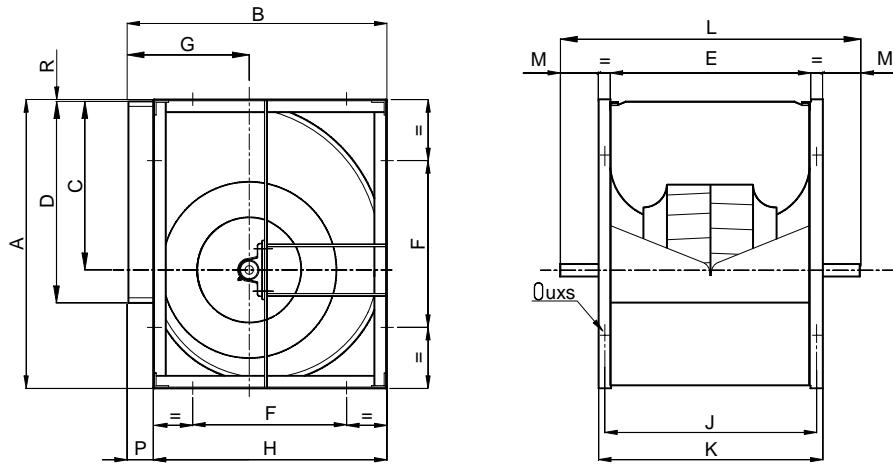
Model	A	B	C	D	E	F	F1	G	H	J	K	L	M	P	R	$\varnothing d$		uxs
																TL	TM	
450	827	726	486	568	568	200	111	322	681	608	648	878	115	45	5	40	40	13x18
500	918	800	538	638	638	245	120	352	750	678	718	956	119	50	5	40	45	13x18
560	1030	892	603	714	714	280	125	390	844	764	814	1080	133	48	7	45	45	13x18
630	1157	998	679	800	800	328	110	434	945	850	900	1166	133	53	6	50	50	13x18
710	1302	1120	765	898	898	360	150	484	1057	948	998	1280	141	63	7	50	55	17x22
800	1468	1254	862	1006	1006	405	171	540	1180	1056	1106	1388	141	74	7	55	55	17x22
900	1648	1408	971	1130	1130	455	189	604	1319	1180	1230	1566	168	89	7	60	60	17x22
1000	1810	1540	1066	1266	1266	500	200	656	1450	1316	1366	1724	179	90	9	60	70	17x22

All Dimensions in mm.

ADA 1120-1400 'T'

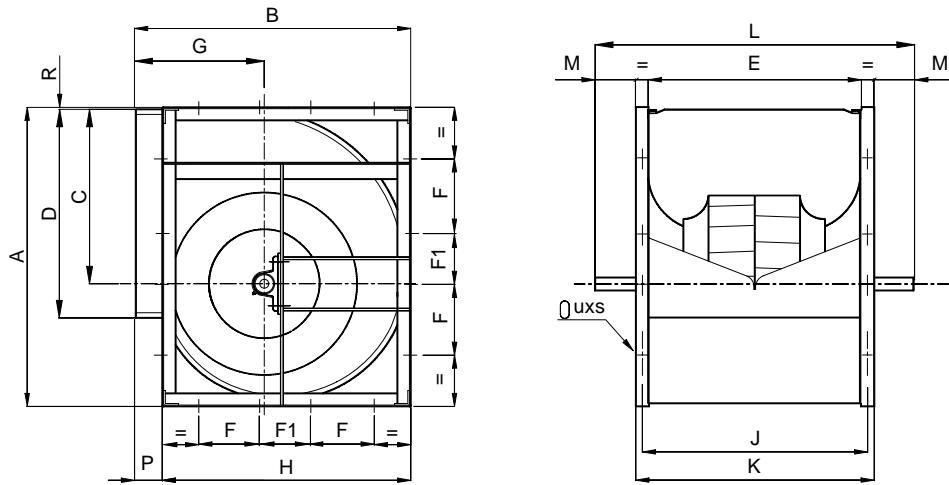
Model	A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	$\varnothing d$		uxs
	TL	TM																
1120	2033	1725	1200	1422	1422	290	748	1630	1482	1548	1800	193	59	95	9	-	75	17x22
1250	2285	1930	1353	1524	1524	300	830	1831	1599	1674	1975	220	81	99	9	-	80	17x22
1400	2568	2170	1515	1794	1794	310	963	2057	1869	1944	2260	227	89	113	13	-	80	17x22

All Dimensions in mm.

ADA 315-400 'XM'

Model	A	B	C	D	E	F	G	H	J	K	L	M	P	R	$\emptyset d$	uxs
315	578	518	340	404	404	330	236	480	434	464	732	134	38	3	35	13x18
355	654	578	383	452	452	368	260	548	492	532	822	145	30	6	40	13x18
400	736	650	432	506	506	402	290	612	546	586	876	145	38	5	40	13x18

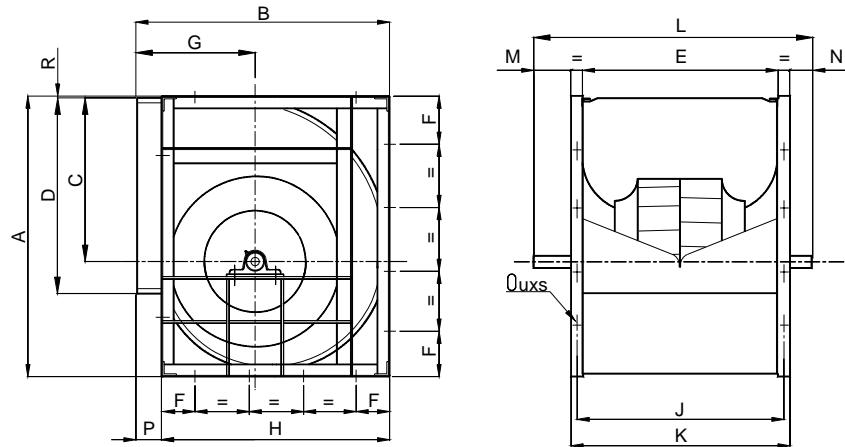
All dimensions in mm.

ADA 450-1000 'XM'

Model	A	B	C	D	E	F	F1	G	H	J	K	L	M	P	R	$\emptyset d$	uxs
450	827	726	486	568	568	200	111	322	681	608	648	946	149	45	5	45	13x18
500	918	800	538	638	638	245	120	352	750	678	718	1066	174	50	5	50	13x18
560	1030	892	603	714	714	280	125	390	844	764	814	1138	162	48	7	55	13x18
630	1157	998	679	800	800	328	110	434	945	850	900	1286	193	53	6	60	13x18
710	1302	1120	765	898	898	360	150	484	1057	948	998	1390	196	63	7	65	17x22
800	1468	1254	862	1006	1006	405	171	540	1180	1056	1106	1498	196	74	7	65	17x22
900	1648	1408	971	1130	1130	455	189	604	1319	1180	1230	1660	215	89	7	70	17x22
1000	1810	1540	1066	1266	1266	500	200	656	1450	1316	1366	1845	239.5	90	9	80	17x22

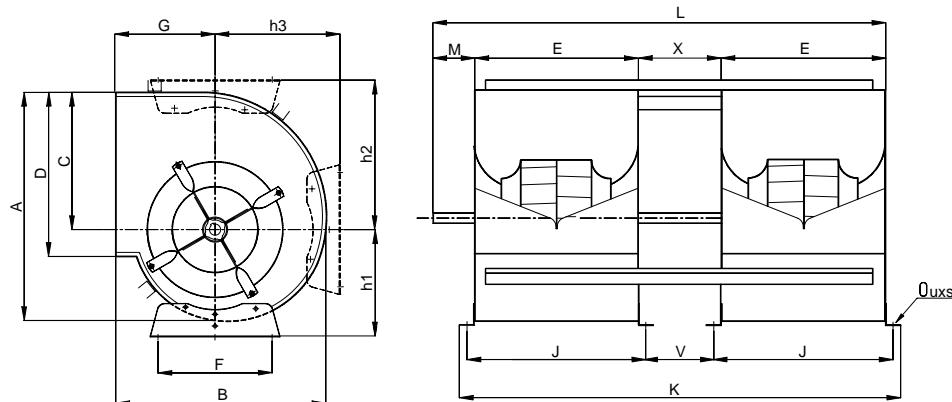
All dimensions in mm.

ADA 1120-1400 'XX'



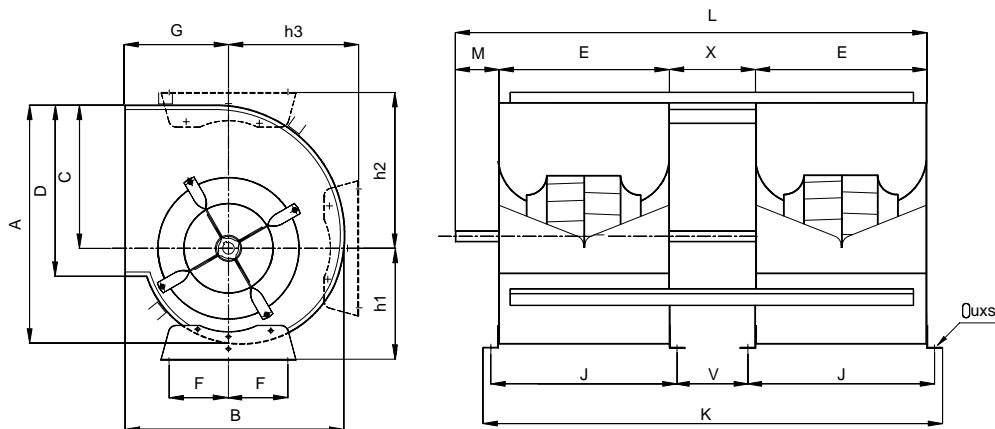
Model	A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	Ød	uxs
1120	2033	1725	1200	1422	1422	290	748	1630	1482	1548	1916	266	102	95	9	80	17x22
1250	2285	1930	1353	1524	1524	300	830	1831	1599	1674	2035	265	96	99	9	85	17x22
1400	2568	2170	1515	1794	1794	310	963	2057	1869	1944	2295	256	95	113	13	90	17x22

All dimensions in mm.

ADA 315-400 'S2M'

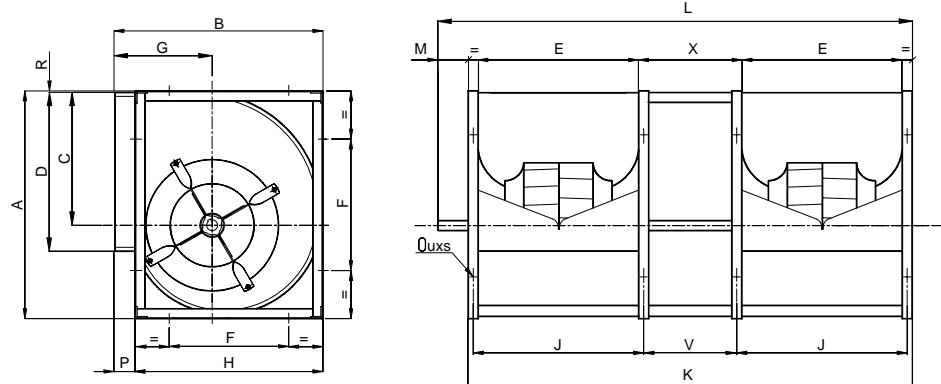
Model	A	B	C	D	E	F	G	J	K	L	M	X	V	h1	h2	h3	Ød	uxs
315	572	516	340	404	404	280	236	434	1183	1233	110	315	285	261	370	283	30	11x16
355	644	576	383	452	452	315	260	492	1339	1389	130	355	315	274	411	320	35	11x16
400	724	644	432	506	506	355	290	546	1492	1542	130	400	360	302	462	359	35	11x16

All Dimensions in mm.

ADA 450-500 'S2M'

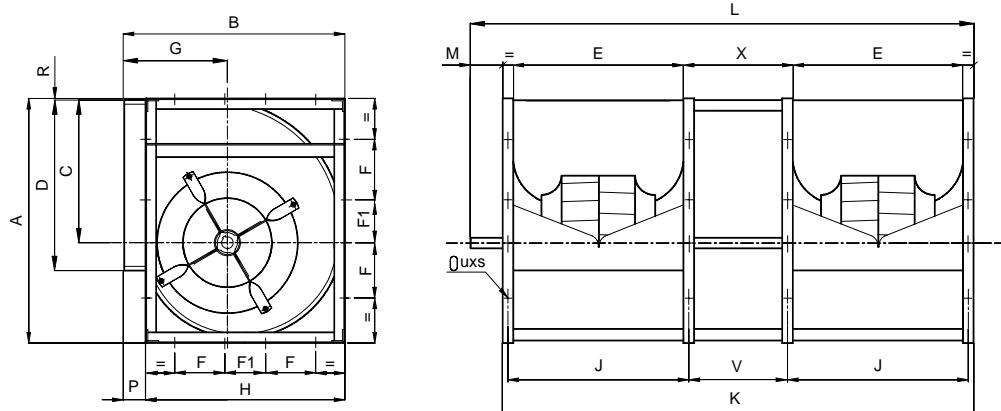
Model	A	B	C	D	E	F	G	J	K	L	M	X	V	h1	h2	h3	Ød	uxs
450	816	722	486	568	568	200	322	608	1666	1726	140	450	410	336	518	407	40	13x18
500	906	794	538	638	638	225	352	678	1856	1916	140	500	460	375	568	448	40	13x18

All Dimensions in mm.

ADA 315-400 'C2M'

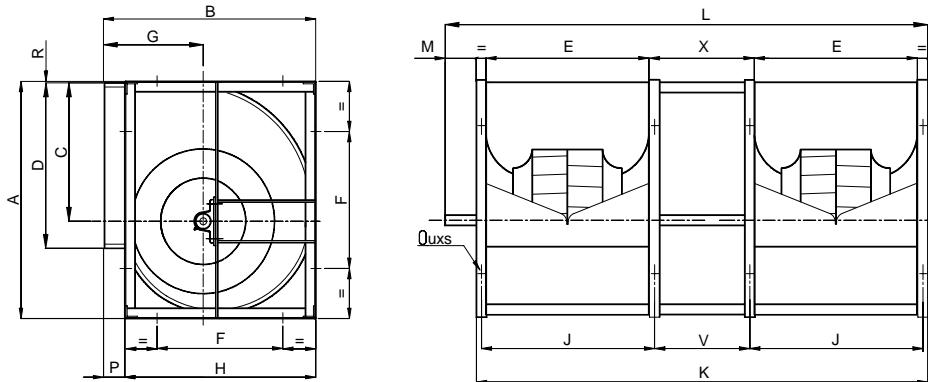
Model	A	B	C	D	E	F	G	H	J	K	L	M	P	R	V	X	Ød	uxs
315	578	518	340	404	404	330	236	480	434	1183	1263	80	38	3	285	315	30	13x18
355	654	578	383	452	452	368	260	548	492	1339	1429	90	30	6	315	355	35	13x18
400	736	650	432	506	506	402	290	612	546	1492	1582	90	38	5	360	400	35	13x18

All Dimensions in mm.

ADA 450-500 'C2M'

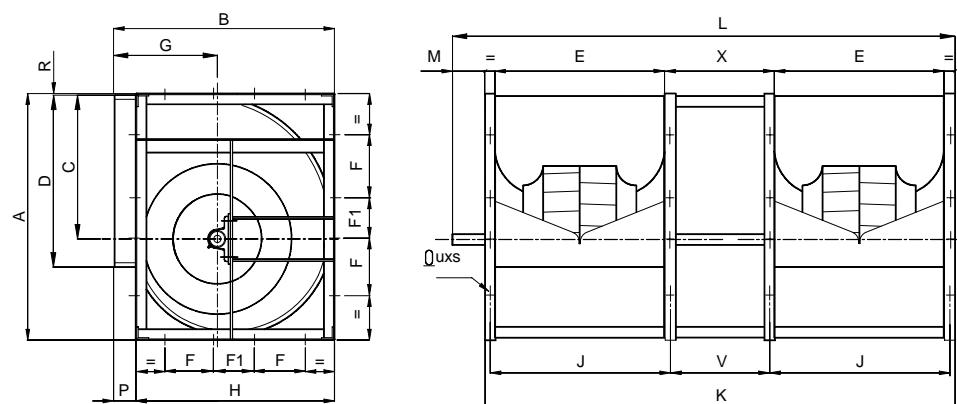
Model	A	B	C	D	E	F	F1	G	H	J	K	L	M	P	R	V	X	Ød	uxs
450	827	726	486	568	568	200	111	322	681	608	1666	1766	100	45	5	410	450	40	13x18
500	918	800	538	638	638	245	120	352	750	678	1856	1956	100	50	5	460	500	40	13x18

All Dimensions in mm.

ADA 355-400 'T2M'

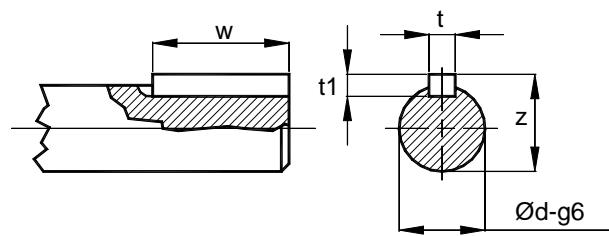
Model	A	B	C	D	E	F	G	H	J	K	L	M	X	P	R	V	$\varnothing d$	uxs
355	654	578	383	452	452	368	260	548	492	1339	1449	110	355	30	6	315	40	13x18
400	736	650	432	506	506	402	290	612	546	1492	1627	135	400	38	5	360	45	13x18

All Dimensions in mm.

ADA 450-630 'T2M'

Model	A	B	C	D	E	F	F1	G	H	J	K	L	M	P	R	V	X	$\varnothing d$	uxs
450	827	726	486	568	568	200	111	322	681	608	1666	1801	135	45	5	410	450	50	13x18
500	918	800	538	638	638	245	120	352	750	678	1856	1991	135	50	5	460	500	55	13x18
560	1030	892	603	714	714	280	125	390	844	764	2088	2228	140	48	7	510	560	55	13x18
630	1157	998	679	800	800	328	110	434	945	850	2330	2470	140	53	6	580	630	60	13x18

All Dimension s in mm.



$\varnothing d$	t	t1	w	z
25	8	7	40	28
30	8	7	40	33
35	10	8	50	38
40	12	8	70	43
45	14	9	70	48.5
50	14	9	90	53.5
55	16	10	90	59
60	18	11	90	64
70	20	12	110	74.5
75	20	12	110	79.9
80	22	14	110	85
85	22	14	110	90
90	25	14	140	95

All Dimensions in mm.

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