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## **ELC6375DAX DRAINABLE COMBINATION LOUVER EXTRUDED ALUMINUM**

#### STANDARD CONSTRUCTION

#### **FRAME**

6" (152) deep, 6063T6 extruded aluminum with .125" (3.2) nominal wall thickness. Downspouts and caulking surfaces provided.

#### **BLADES**

Front stationary drainable blades -6063T6 extruded aluminum with .081" (2.1) nominal wall thickness, positioned at 371/2° angle and spaced approximately 61/8" (156) on center. Rear adjustable airfoil blades - 6063T6 extruded aluminum, .140" (3.6) nominal wall thickness.

#### **SCREEN**

5/8" x .040 (16 x 1) expanded, flattened aluminum bird screen in removable frame. Screen adds approximately 1/2" (13) to louver depth.

#### **SEALS**

Extruded vinyl blade edge seals on rear adjustable blades and flexible, compressible aluminum jamb seals.

### **LINKAGE**

Concealed in frame.

#### **BEARINGS**

Stainless steel sleeve pressed into frame.

### **AXLES**

1/2" (13) plated steel hex.

#### **ACTUATOR**

Locking louver quadrant.

### **FINISH**

Mill.

## MINIMUM SIZE

12"w x 12"h (305 x 305)

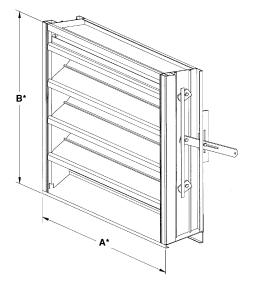
# APPROXIMATE SHIPPING WEIGHT

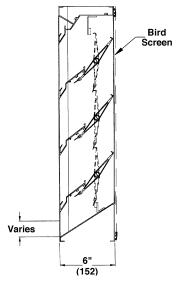
8 lbs. per sq. ft. (39.1 kg per m2).

### MAXIMUM FACTORY ASSEMBLY SIZE

Shall be 120"w x 96"h (3048 x 2438) with standard frame, 120"w x 93"h (3048 x 2362) with integral flange frame. Maximum operating section width is 60" (1524).

Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.





#### **FEATURES**

The ELC6375DAX offers:

- 47% Free Area.
- · Published performance ratings based on testing in accordance with AMCA Publication 511.
- Concealed blade linkage is protected from weather exposure and reduces required installation depth.
- Adjustable rear blades provide desired shut off in the same 6" (152) deep frame normally required by a louver alone.
- Blade and jamb seals provide tight closure.
- High performance frame system with drainable head collects and removes water to provide excellent water penetration performance.
- A drain gutter in each front stationary blade minimizes water cascade between blades.
- Architecturally styled hidden mullions allowing continuous line appearance up to 120" (3048).

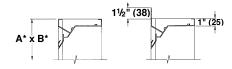
### **VARIATIONS**

Variations to the basic design of the louver are available at additional cost. They include:

- Extended sill.
- · Hinged frame.
- · Front or rear security bars.
- Filter racks.
- · Installation angles.
- · A variety of bird and insect screens.
- · A selection of manual, electric, and pneumatic actuators.
- Selection of finishes: prime coat, baked enamel (modified fluoropolymer), epoxy, Acrodize, Kynar, clear and color anodize. (Some variation in anodize color consistency is possible).

Consult Ruskin for other special requirements.

### **FRAME CONSTRUCTION**



**STANDARD INTEGRAL FLANGE** 

		Bird Screen
1		
Varies		
	6" (152)	

Dimensions in inches, parenthesis ( ) indicate millimeters.

TAG	QTY.	SIZ	ĽE	FRAME	VARIATIONS
		A*-WIDE	B*-HIGH		
DDO IF	-OT				LOCATION

PROJECT ARCH./ENGR. REPRESENTATIVE LOCATION CONTRACTOR **DATE** 

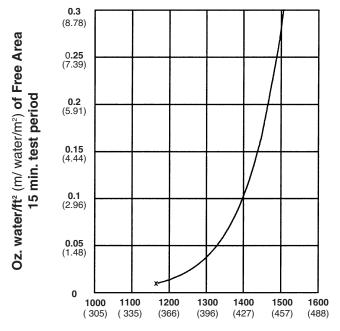
AMCA Standard 500 provides a reasonable basis for testing and rating louvers. Testing to AMCA 500 is performed under a certain set of laboratory conditions. This does not guarantee that other conditions will not occur in the actual environment where louvers must operate.

The louver system should be designed with a reasonable safety factor for louver performance. To ensure protection from water carry-over, design with a performance level somewhat below maximum desired pressure drop and .01 oz./sq. ft. of water penetration.

## WATER PENETRATION

Test size 48" wide x 48" high (1219 x 1219)

Beginning point of water penetration at .01 oz./sq. ft. is 1169 fpm (356 m/min).

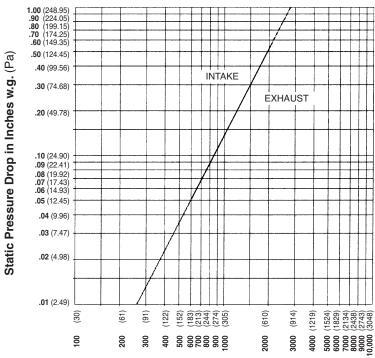


Free Area Velocity in feet (meters) per minute Standard air .075 lb/ft³



Ruskin Manufacturing Company certifies that the ELC6375DAX louvers shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance rating and water penetration ratings only.

## PRESSURE DROP



Air Velocity in feet (meters) per minute through Free Area

Ratings do not include the effect of a bird screen.

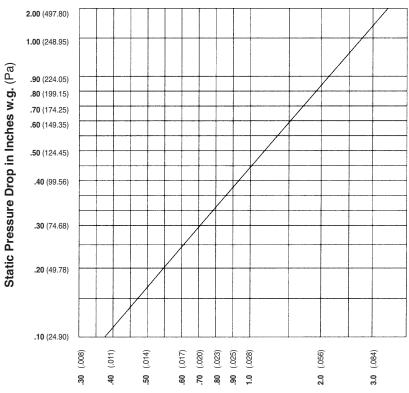
## **FREE AREA GUIDE**

Free Area Guide shows free area in  $\mathrm{ft^2}$  and  $\mathrm{m^2}$  for various sizes of ELC6375DAX.

Width - Inches (Meters)

	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
	0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05
18	0.48	0.77	1.06	1.35	1.64	1.93	2.21	2.50	2.79	2.94	3.23	3.51	3.80	4.09	4.38	4.67	4.96	5.25	5.54
0.46	0.04	0.07	0.10	0.13	0.15	0.18	0.21	0.23	0.26	0.27	0.30	0.33	0.35	0.38	0.41	0.43	0.46	0.49	0.51
24	0.69	1.11	1.52	1.94	2.35	2.77	3.18	3.60	4.01	4.22	4.64	5.05	5.47	5.88	6.30	6.71	7.13	7.54	7.96
0.61	0.06	0.10	0.14	0.18	0.22	0.26	0.30	0.33	0.37	0.39	0.43	0.47	0.51	0.55	0.59	0.62	0.66	0.70	0.74
30	0.93	1.48	2.04	2.59	3.15	3.70	4.26	4.81	5.37	5.64	6.20	6.75	7.31	7.86	8.42	8.97	1	10.09	10.64
0.76	0.09	0.14	0.19	0.24	0.29	0.34	0.40	0.45	0.50	0.52	0.58	0.63	0.68	0.73	0.78	0.83	0.89	0.94	0.99
36	1.16	1.85	2.55	3.24	3.94	4.63	5.33	6.03	6.72	7.07	7.76	8.46	9.15	9.85	10.54	11.24		12.63	
0.91	0.11	0.17	0.24	0.30	0.37	0.43	0.50	0.56	0.62	0.66	0.72	0.79	0.85	0.92		1.05	1.11	1.17	1.24
42	1.39	2.23	3.06	3.90	4.73	5.57	6.40	7.24	8.07	8.49	9.33		11.00		12.67				
1.07	0.13	0.21	0.29	0.36	0.44	0.52	0.60	0.68	0.75	0.79	0.87		1.03	1.10	1.18	1.26	1.34		1.49
48	1.63	2.60	3.58	4.55	5.53	6.50	7.48	8.45	9.43			11.87			14.79			17.72	
1.22	0.15	0.24	0.33	0.42	0.51	0.60	0.70	0.79	0.88	0.92	1.01	1.10	1.19	1.29	1.38	1.47	1.56	1.65	1.74
54	1.86	2.97	4.09	5.21	6.32	7.44	8.55	9.67		11.34					16.92			20.26	
1.37	0.17	0.28	0.38	0.48	0.59	0.69	0.80	0.90	1.00	1.05	1.16	1.26	1.37	1.47	1.57	1.68	1.78	1.88	1.99
60 1.52	2.09	<b>3.35</b> 0.31	<b>4.60</b> 0.43	<b>5.86</b> 0.54	<b>7.11</b> 0.66	8.37	<b>9.63</b> 0.90	1.01	12.14	<b>12.76</b> 1.19	1.30		1.54		19.04 1.77	1.89		2.12	
66	0.19 <b>2.33</b>	3.72	5.12	6.51	7.91	0.78 <b>9.30</b>						1.42 16.98		1.65			2.00	25.35	2.24
1.68	0.22	0.35	0.48	0.61	0.74	0.87	1.00	1.12	1.25	1.32	1.45		1.71	1.84	1.97	2.10	2.23	2.36	2.49
72	2.56	4.09	5.63	7.17	8.70					15.61					23.29				29.43
1.83	0.24	0.38	0.52	0.67	0.81	0.95	1.09	1.24	1.38	1.45	1.59		1.88	2.02	2.17	2.31	2.45	2.59	2.74
78	2.79	4.47	6.14	7.82	9.50					17.04									32.12
1.98	0.26	0.42	0.57	0.73	0.88	1.04	1.19	1.35	1.51	1.58	1.74	1.90	2.05	2.21	2.36	2.52	2.68	2.83	2.99
84	3.03	4.84	6.66	8.47	10.29	12.11	13.92	15.74	17.55	18.46	20.28	22.09	23.91	25.72	27.54	29.35	31.17	32.99	34.80
2.13	0.28	0.45	0.62	0.79	0.96	1.13	1.29	1.46	1.63	1.72	1.89	2.05	2.22	2.39	2.56	2.73	2.90	3.07	3.24
90	3.26	5.22	7.17	9.13	11.08	13.04	14.99	16.95	18.91	19.88	21.84	23.80	25.75	27.71	29.66	31.62	33.57	35.53	37.49
2.29	0.30	0.49	0.67	0.85	1.03	1.21	1.39	1.58	1.76	1.85	2.03	2.21	2.39	2.58	2.76	2.94	3.12	3.30	3.49
96	3.49	5.59	7.68	9.78	11.88	13.97	16.07	18.16	20.26	21.31	23.40	25.50	27.60	29.69	31.79	33.88	35.98	38.08	40.17
2.44	0.32	0.52	0.71	0.91	1.10	1.30	1.49	1.69	1.88	1.98	2.18	2.37	2.57	2.76	2.96	3.15	3.35	3.54	3.74

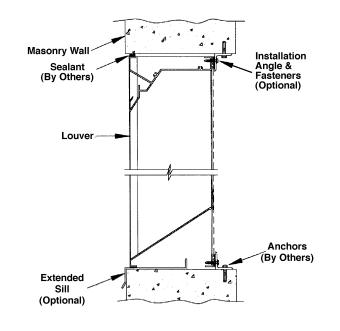
## **AIR LEAKAGE**

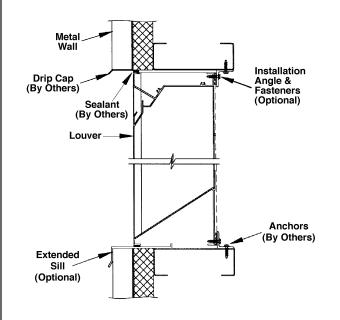


CFM (m³min.) Leakage per ft.² (m²) of Free Area

# Masonry Wall

## Metal Panel Wall





# Flange Mount

## Wood Installation

