



EXTRUDED ALUMINUM STATIONARY LOUVER 6" (152) DEEP • DRAINABLE BLADE MODEL: 1606D

Nailor Model 1606D is designed to provide excellent weather protection in non-wind driven rain conditions with great air performance and pleasing aesthetics that compliment any structure's exterior styling. The drainable head feature is enhanced by the drainable blade design which utilizes additional rain gutters that divert collected water through concealed side downspouts and out the sill, effectively preventing water from infiltrating the space. Blades are reinforced with full length integral bosses for superior strength. Suitable for use in exhaust and low to medium velocity intake applications where water penetration concerns are a priority. Available in channel, flanged, or glazing adapter type, the 6" (152) deep frame installs easily in most common wall configurations.

STANDARD CONSTRUCTION:

- FRAME:** 6" (152) deep, Type 6063-T5 extruded aluminum, .080" (2.03) nominal wall thickness. Integral downspouts and caulking slot provided.
- BLADES:** Type 6063-T5 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses.
- BLADE ANGLE:** Fixed at 37/45 degrees.
- BLADE SPACING:** Approximately 5 1/4" (133) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 60" (1524) centers. Reinforced with 1 1/2" x 2" (38 x 51) angle (adds approx. 2" [51] to overall louver depth).
- MULLIONS:** Concealed type allowing continuous line appearance up to 120" (3048) wide. Larger assemblies require separate visible frames with downspouts.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 12" W x 12" H (305 x 305).
- MAX. SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m²). Larger louvers will require field assembly of smaller sections.

OPTIONS:

- | | |
|---|---|
| ☐ FL Flanged Frame. | ☐ ESI Extended Sill. |
| ☐ BSSS Type 304 S.S. Bird Screen. | ☐ FR1 1" (25) Filter Rack. |
| ☐ BSN No Bird Screen. | ☐ FR2 2" (51) Filter Rack. |
| ☐ ISA Aluminum Insect Screen. | ☐ PAC Perimeter Anchor Clips. |
| ☐ ISSS Type 304 S.S. Insect Screen. | ☐ Other: _____ |
| ☐ WE Welded Construction. | |

OPTIONAL FINISHES:

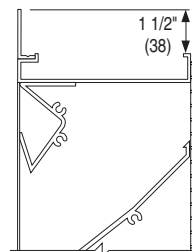
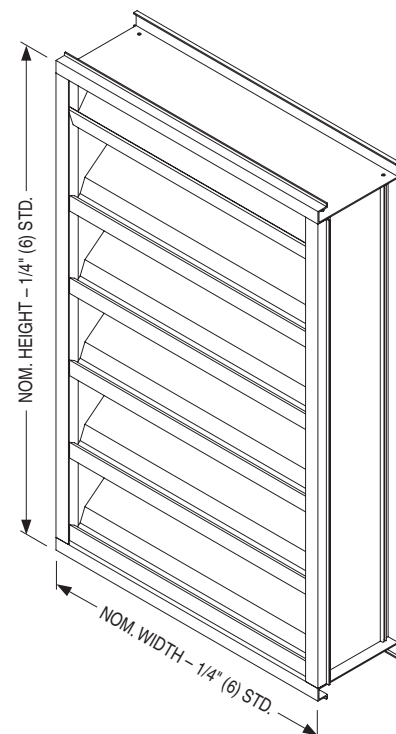
- ☐ **PC3** Powder Coat AAMA 2603. Color: _____.
- ☐ **PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
- ☐ **PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
- ☐ **PCC** Prime Coat.
- ☐ **AN04** Clear Anodized 204-R1.
- ☐ **AN15** Clear Anodized 215-R1.

Color Anodized:

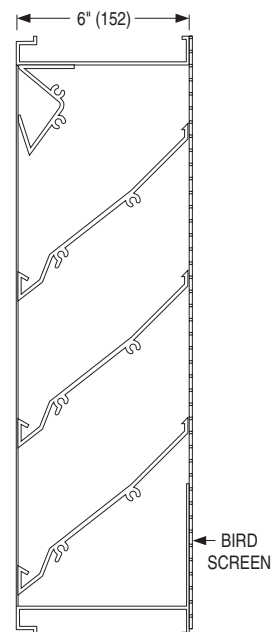
- | | |
|--|---|
| ☐ ANLB Light Bronze. | ☐ ANMB Medium Bronze. |
| ☐ ANDB Dark Bronze. | ☐ ANBK Black. |

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- ☐ **U00** Exact Size.
- ☐ **U38** Undersize 3/8" (9.5).
- ☐ **U50** Undersize 1/2" (12.7).



FLANGED FRAME (FL)
(OPTIONAL)



BIRD
SCREEN

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

Page 1 of 3
Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
10 - 13 - 20	1600	10 - 24 - 13	1606D



EXTRUDED ALUMINUM STATIONARY LOUVER
6" (152) DEEP • DRAINABLE BLADE
PERFORMANCE DATA
MODEL: 1606D

FREE AREA in Square Feet and Square Meters

		Width in Inches and Meters																		
		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
		0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05
Height in Inches and Meters	12	0.26	0.42	0.59	0.75	0.91	1.07	1.23	1.39	1.55	1.72	1.88	2.04	2.20	2.36	2.52	2.68	2.84	3.01	3.17
	0.3	0.02	0.04	0.05	0.07	0.08	0.10	0.11	0.13	0.14	0.16	0.17	0.19	0.20	0.22	0.23	0.25	0.26	0.28	0.29
	18	0.53	0.86	1.18	1.51	1.83	2.16	2.49	2.81	3.14	3.46	3.79	4.11	4.44	4.77	5.09	5.42	5.74	6.07	6.39
	0.46	0.05	0.08	0.11	0.14	0.17	0.20	0.23	0.26	0.29	0.32	0.35	0.38	0.41	0.44	0.47	0.50	0.53	0.56	0.59
	24	0.80	1.29	1.78	2.27	2.76	3.25	3.74	4.23	4.72	5.21	5.70	6.19	6.68	7.17	7.66	8.15	8.64	9.13	9.62
	0.61	0.07	0.12	0.17	0.21	0.26	0.30	0.35	0.39	0.44	0.48	0.53	0.58	0.62	0.67	0.71	0.76	0.80	0.85	0.89
	30	1.07	1.72	2.38	3.03	3.69	4.34	4.99	5.65	6.30	6.96	7.61	8.27	8.92	9.58	10.23	10.88	11.54	12.19	12.85
	0.76	0.10	0.16	0.22	0.28	0.34	0.40	0.46	0.52	0.59	0.65	0.71	0.77	0.83	0.89	0.95	1.01	1.07	1.13	1.19
	36	1.34	2.16	2.97	3.79	4.61	5.43	6.25	7.07	7.89	8.71	9.52	10.34	11.16	11.98	12.80	13.62	14.44	15.25	16.07
	0.36	0.12	0.20	0.28	0.35	0.43	0.50	0.58	0.66	0.73	0.81	0.88	0.96	1.04	1.11	1.19	1.27	1.34	1.42	1.49
	42	1.61	2.59	3.57	4.55	5.54	6.52	7.50	8.49	9.47	10.45	11.44	12.42	13.40	14.38	15.37	16.35	17.33	18.32	19.30
	1.07	0.15	0.24	0.33	0.42	0.51	0.61	0.70	0.79	0.88	0.97	1.06	1.15	1.25	1.34	1.43	1.52	1.61	1.70	1.79
	48	1.73	2.80	3.86	4.92	5.98	7.04	8.10	9.17	10.23	11.29	12.35	13.41	14.47	15.54	16.60	17.66	18.72	19.78	20.84
	1.22	0.16	0.26	0.36	0.46	0.56	0.65	0.75	0.85	0.95	1.05	1.15	1.25	1.34	1.44	1.54	1.64	1.74	1.84	1.94
	54	2.00	3.23	4.45	5.68	6.91	8.13	9.36	10.58	11.81	13.04	14.26	15.49	16.71	17.94	19.17	20.39	21.62	22.84	24.07
	1.37	0.19	0.30	0.41	0.53	0.64	0.76	0.87	0.98	1.10	1.21	1.32	1.44	1.55	1.67	1.78	1.89	2.01	2.12	2.24
	60	2.27	3.66	5.05	6.44	7.83	9.22	10.61	12.00	13.39	14.78	16.17	17.56	18.95	20.35	21.74	23.13	24.52	25.91	27.30
	1.52	0.21	0.34	0.47	0.60	0.73	0.86	0.99	1.12	1.24	1.37	1.50	1.63	1.76	1.89	2.02	2.15	2.28	2.41	2.54
	66	2.54	4.09	5.65	7.20	8.76	10.31	11.87	13.42	14.98	16.53	18.09	19.64	21.20	22.75	24.30	25.86	27.41	28.97	30.52
	1.68	0.24	0.38	0.52	0.67	0.81	0.96	1.10	1.25	1.39	1.54	1.68	1.82	1.97	2.11	2.26	2.40	2.55	2.69	2.84
72	2.81	4.53	6.25	7.96	9.68	11.40	13.12	14.84	16.56	18.28	20.00	21.72	23.44	25.15	26.87	28.59	30.31	32.03	33.75	
1.83	0.26	0.42	0.58	0.74	0.90	1.06	1.22	1.38	1.54	1.70	1.86	2.02	2.18	2.34	2.50	2.66	2.82	2.98	3.14	
78	3.08	4.96	6.84	8.73	10.61	12.49	14.38	16.26	18.14	20.03	21.91	23.79	25.68	27.56	29.44	31.33	33.21	35.09	36.98	
1.98	0.29	0.46	0.64	0.81	0.99	1.16	1.34	1.51	1.69	1.86	2.04	2.21	2.39	2.56	2.74	2.91	3.09	3.26	3.44	
84	3.20	5.17	7.13	9.09	11.05	13.01	14.98	16.94	18.90	20.86	22.82	24.79	26.75	28.71	30.67	32.63	34.60	36.56	38.52	
2.13	0.30	0.48	0.66	0.84	1.03	1.21	1.39	1.57	1.76	1.94	2.12	2.30	2.48	2.67	2.85	3.03	3.21	3.40	3.58	
90	3.47	5.60	7.73	9.85	11.98	14.10	16.23	18.36	20.48	22.61	24.74	26.86	28.99	31.12	33.24	35.37	37.49	39.62	41.75	
2.29	0.32	0.52	0.72	0.92	1.11	1.31	1.51	1.71	1.90	2.10	2.30	2.50	2.69	2.89	3.09	3.29	3.48	3.68	3.88	
96	3.74	6.03	8.32	10.61	12.90	15.19	17.49	19.78	22.07	24.36	26.65	28.94	31.23	33.52	35.81	38.10	40.39	42.68	44.97	
2.44	0.35	0.56	0.77	0.99	1.20	1.41	1.62	1.84	2.05	2.26	2.48	2.69	2.90	3.11	3.33	3.54	3.75	3.97	4.18	
102	4.01	6.46	8.92	11.37	13.83	16.28	18.74	21.19	23.65	26.10	28.56	31.01	33.47	35.92	38.38	40.83	43.29	45.74	48.20	
2.59	0.37	0.60	0.83	1.06	1.28	1.51	1.74	1.97	2.20	2.43	2.65	2.88	3.11	3.34	3.57	3.79	4.02	4.25	4.48	
108	4.28	6.90	9.52	12.14	14.76	17.37	19.99	22.61	25.23	27.85	30.47	33.09	35.71	38.33	40.95	43.57	46.19	48.81	51.43	
2.74	0.40	0.64	0.88	1.13	1.37	1.61	1.86	2.10	2.34	2.59	2.83	3.07	3.32	3.56	3.80	4.05	4.29	4.53	4.78	
114	4.55	7.33	10.11	12.90	15.68	18.46	21.25	24.03	26.82	29.60	32.38	35.17	37.95	40.73	43.52	46.30	49.09	51.87	54.65	
2.9	0.42	0.68	0.94	1.20	1.46	1.72	1.97	2.23	2.49	2.75	3.01	3.27	3.53	3.78	4.04	4.30	4.56	4.82	5.08	
120	4.82	7.76	10.71	13.66	16.61	19.56	22.50	25.45	28.40	31.35	34.30	37.24	40.19	43.14	46.09	49.04	51.98	54.93	57.88	
3.05	0.45	0.72	1.00	1.27	1.54	1.82	2.09	2.36	2.64	2.91	3.19	3.46	3.73	4.01	4.28	4.56	4.83	5.10	5.38	



SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

Page 2 of 3
 Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

10 - 13 - 20

1600

10 - 24 - 13

1606D

EXTRUDED ALUMINUM STATIONARY LOUVER 6" (152) DEEP • DRAINABLE BLADE PERFORMANCE DATA MODEL: 1606D

AIRFLOW/WATER PENETRATION DATA for 48" x 48" (1219 x 1219) Louver Size

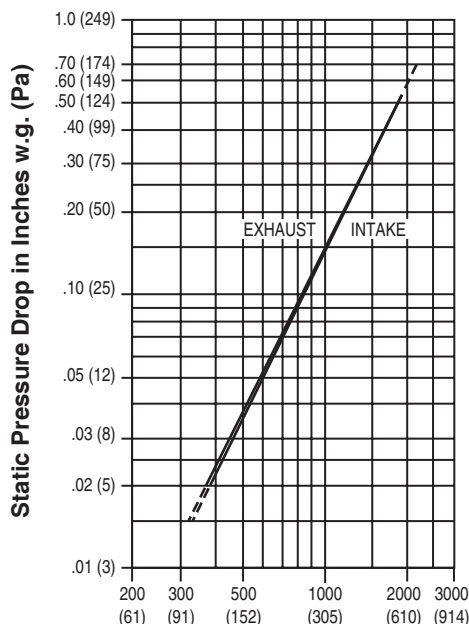
I N T A K E	Free Area %	51%
	Free Area sq. ft. (sq. m.)	8.10 (0.75)
	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1019 fpm (310 m/min.)
	Air Volume at 1019 fpm	8254 cfm (3495 l/s)
	Free Area Velocity	1019 fpm
E	Pressure Drop @ 1019 fpm	.15 in. w.g. (37 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.



Nailor Industries Inc. certifies the Model 1606D shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. Seal applies to air performance ratings and water penetration ratings.

PRESSURE DROP



Air Velocity in Feet (Meters) Per Minute Through Free Area

Louver test size: 48" x 48" (1219 x 1219 mm).

Standard air density @ 0.075 lbs/ft³.

Tested to AMCA Fig. 5.5 - 6.5.

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

DATE

B SERIES

SUPERSEDES

DRAWING NO.

10 - 13 - 20

1600

10 - 24 - 13

1606D

Page 3 of 3

Dimensions are in inches (mm).