DAMPER
Dong Yang Air-conditioning Company Limited has been doing its best to accomplish the better quality, performance and reliability of its products. Now it is evaluated as a “Reliable Company” in the market. Dong Yang will give customers “Better service than before”.

**PRODUCTS**

**UNITS**
- Air Handler
- Built-up Air Handler
- Ventilator
- Ice Maker System
  - Ice maker, Storage, Conveyor
- Fan Filter Unit

**DAMPERS**
- Low Leakage Damper
- Back Draft Damper
- Heavy Duty Damper
  - For Sub-way, Tunnel and Power Plant
- Volume Control Damper
  - Steel / AL Structure
- Round Damper
- Other Dampers

**SUB-ASSEMBLY & ACCESSORIES**
- Steam Injection Humidifier
- Auto Roll Air Filter
- Eliminator
- Louver
- Turning Vane
- Access Door
- Filter Holding Frame
**PARALLEL VS. OPPOSED BLADE CHARACTERISTIC**

[Parallel Blade Damper characteristic curves]
- Curve 2 and 3 mean 50% and 30% of total system pressure drop across the damper.

   - Where # is size of damper in percentage. (Bigger # means larger damper.)
   - The upper charts are extracted from "ASHRAE JOURNAL June 1987".

- Parallel blade damper allows more air to pass when opened a fixed percent than opposed blade damper of equal size.
- Larger parallel blade damper allows a large air flow when dampers are open a small amount.
- For a given air flow rate in system smaller damper has more accurate control characteristic of volume at open stroke percent.

**CHARACTERISTIC ON DAMPER BLADE PITCHES**

[Opposed Blade Damper characteristic curves]
- Curve 10 means 10% of total system pressure drop across the damper.

- Curves on the chart can be varied with system pressure drop, damper pressure drop, type of damper and other factors.
- The upper charts are from the test results run by Dong Yang.

- For a given face area smaller blade pitch damper has more accurate control characteristic of volume at open stroke percent. For instance 70mm blade pitch damper is recommended than 150mm blade pitch damper for better control of air volume.
- When accurate control is required, please contact us.
**APPLICATION**

- For Protection of Reverse Rotation of Blowers installed in Parallel
- For Protection of Reverse Air Flow in Heavy Duty System

**FEATURES OF DYB**

- **Airfoil Shaped Blade**
  Airfoil blade shaped like aircraft blade apparently reduces the pressure drop and sound level across the damper.

- **Balance Weight installed in Airfoil Blade**
  This gives simple structure and no change of weight balancing during and after installation.

- **Smooth Opening**
  Good balancing gives smooth operation when it opens and closes.

- **Good Persistence by Using Anti-corrosive Materials**
  Stainless steel and anodized aluminum materials only are used to give good operation and to prevent corrosion after time elapsed.

- **Air Performance and Leakage Rate AMCA Licensed**
  Ratings of leakage and pressure drop shown results from the tests based on AMCA Publication 511.

**STANDARD CONSTRUCTION**

- **Frame** Channel shaped extruded aluminum
- **Blade** Double skin airfoil shaped extruded aluminum
- **Shaft** Brass bar
- **Bearing** Ball bearing or sleeve bearing
- **Corner Piece** Aluminum
- **Finish** Anodized aluminum

**Max. Temperature** 120°C
(For higher temperature, please contact us.)

**Max. Pressure**
250mmHg when damper shut-off
(For higher pressure, please contact us.)
DAMPER

BACK DRAFT DAMPER [DYB] DONG YANG

STANDARD DIMENSIONS

- 55mm frame height for flange is a standard.

- Standard Manufacturing Size

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>180 × Number of Blade + 30</td>
<td>2,500mm</td>
<td>600mm</td>
</tr>
<tr>
<td>Width (W)</td>
<td>600mm ~ 1,397mm</td>
<td>1,397mm</td>
<td>600mm</td>
</tr>
</tbody>
</table>

- Maximum size of this damper is 1,397W×2,500H and minimum size is 600W×600H.
- Two or more dampers are assembled on the job site for dampers larger than the standard size.
- For larger dampers than upper standard size, please contact us.

- Standard Height per Number of Blades (H mm)

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>13</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>600</td>
<td>790</td>
<td>980</td>
<td>1,170</td>
<td>1,360</td>
<td>1,550</td>
<td>1,740</td>
<td>1,930</td>
<td>2,120</td>
<td>2,310</td>
<td>2,500</td>
</tr>
</tbody>
</table>

- For non-standard height, we use one or two smaller blade(s) to avoid big air blockage.

- Operation of Back Draft Damper

Blades of back draft damper should be opened by small pressure in air flow direction and be closed by the weight of blade itself or additional weight without external force when the pressure is removed or back pressure is added. DYB model of Dongyang has balance weight in blade itself. So there is no extrudate inside and outside of the damper. And the reliability of maintaining balancing is better than the exterior linkage weight type damper that the balancing may be destroyed by the big back pressure during the long period operation.
- **Articles Related to the Test**
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.5
  - Air Flow Measurement: Figure 6.5
  - Temperature when Testing: 0°C ~ 49°C
  - Tested Damper Size: 610 × 610
  - Air Flow Test Mode: Intake mode

- **The Trend of Pressure Drop Across the Damper**
  - Dampers with higher face velocity have bigger pressure drop.
  - Dampers with larger face area at a certain velocity have smaller pressure drop.
  - Bigger difference between width and height makes bigger pressure drop in the dampers with same face velocity and area.
  - Rapid increase in pressure drop results from the initial pressure to open the blades.
PRESSES OF DROP OF DYB (TEST OF DUCT TYPE)

- Articles Related to the Test
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.3
  - Air Flow Measurement: Figure 6.5
  - Temperature when Testing: 0°C ~ 49°C
  - Tested Damper Size: 305×305, 305×1,220, 610×610, 914×914, 1,220×305 (5 sets)
  - Air Flow Test Mode: Intake mode

- How to use the chart
  1. Read ratings on the thick line for the dampers of 914mm or higher.
  2. Read ratings on the thin line for the smaller height dampers than 914mm.

- The Trend of Pressure Drop Across the Damper
  - Dampers with higher face velocity have bigger pressure drop.
  - Dampers with larger face area at a certain velocity have smaller pressure drop.
  - Bigger difference between width and height makes bigger pressure drop in the dampers with same face velocity and area.
  - Rapid increase in pressure drop results from the initial pressure to open the blades.
**LEAKAGE PERFORMANCE OF DYB**

- **Articles Related to the Test**
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.5
  - Air Flow Measurement: Figure 6.5
  - Temp. when Testing: 0°C ~ 49°C
  - Tested Damper Size: 610×2540, 1397×610, 1397×2540 (3 sets)
  - Ratings Selected: Maximum value of two times

- **Leakage Rate**
  (The AMCA Certified Ratings Seal applies to the following leakage values for the Back Draft Dampers.)
  - How to calculate of leakage rate.
    Read leakage rate on Table A at 25mmAq static pressure and appropriate size. For higher pressure multiply leakage at 25mmAq by correction factor on Table B for pressure and appropriate value.
    (Interpolation may be used for the values between two columns.)

<table>
<thead>
<tr>
<th>Damper Width [mm]</th>
<th>600</th>
<th>790</th>
<th>980</th>
<th>1,170</th>
<th>1,360</th>
<th>1,550</th>
<th>1,740</th>
<th>1,930</th>
<th>2,120</th>
<th>2,310</th>
<th>2,500</th>
</tr>
</thead>
<tbody>
<tr>
<td>610</td>
<td>1.92</td>
<td>2.07</td>
<td>2.35</td>
<td>2.59</td>
<td>2.83</td>
<td>3.07</td>
<td>3.30</td>
<td>3.51</td>
<td>3.64</td>
<td>3.81</td>
<td>4.38</td>
</tr>
<tr>
<td>800</td>
<td>2.10</td>
<td>2.30</td>
<td>2.63</td>
<td>2.93</td>
<td>3.21</td>
<td>3.51</td>
<td>3.79</td>
<td>4.02</td>
<td>4.20</td>
<td>4.44</td>
<td>5.13</td>
</tr>
<tr>
<td>900</td>
<td>2.19</td>
<td>2.41</td>
<td>2.76</td>
<td>3.10</td>
<td>3.40</td>
<td>3.73</td>
<td>4.04</td>
<td>4.30</td>
<td>4.50</td>
<td>4.77</td>
<td>5.53</td>
</tr>
<tr>
<td>1,000</td>
<td>2.28</td>
<td>2.52</td>
<td>2.89</td>
<td>3.27</td>
<td>3.59</td>
<td>3.95</td>
<td>4.29</td>
<td>4.58</td>
<td>4.80</td>
<td>5.10</td>
<td>5.92</td>
</tr>
<tr>
<td>1,100</td>
<td>2.34</td>
<td>2.63</td>
<td>3.02</td>
<td>3.44</td>
<td>3.78</td>
<td>4.17</td>
<td>4.54</td>
<td>4.86</td>
<td>5.10</td>
<td>5.43</td>
<td>6.32</td>
</tr>
<tr>
<td>1,220</td>
<td>2.42</td>
<td>2.76</td>
<td>3.18</td>
<td>3.65</td>
<td>4.03</td>
<td>4.44</td>
<td>4.84</td>
<td>5.20</td>
<td>5.47</td>
<td>5.83</td>
<td>6.79</td>
</tr>
<tr>
<td>1,300</td>
<td>2.46</td>
<td>2.85</td>
<td>3.28</td>
<td>3.78</td>
<td>4.18</td>
<td>4.61</td>
<td>5.04</td>
<td>5.42</td>
<td>5.70</td>
<td>6.08</td>
<td>7.11</td>
</tr>
<tr>
<td>1,397</td>
<td>3.21</td>
<td>3.64</td>
<td>4.07</td>
<td>4.50</td>
<td>4.92</td>
<td>5.35</td>
<td>5.78</td>
<td>6.21</td>
<td>6.64</td>
<td>7.06</td>
<td>7.49</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pressure Difference across the Damper [mmAq]</th>
<th>25</th>
<th>50</th>
<th>75</th>
<th>90</th>
<th>100</th>
<th>125</th>
<th>150</th>
<th>175</th>
</tr>
</thead>
<tbody>
<tr>
<td>610</td>
<td>1.000</td>
<td>1.509</td>
<td>1.603</td>
<td>1.803</td>
<td>1.879</td>
<td>2.097</td>
<td>2.398</td>
<td>2.649</td>
</tr>
<tr>
<td>800</td>
<td>1.000</td>
<td>1.536</td>
<td>1.622</td>
<td>1.822</td>
<td>1.898</td>
<td>2.116</td>
<td>2.505</td>
<td>2.699</td>
</tr>
<tr>
<td>900</td>
<td>1.000</td>
<td>1.550</td>
<td>1.632</td>
<td>1.832</td>
<td>2.008</td>
<td>2.126</td>
<td>2.561</td>
<td>2.778</td>
</tr>
<tr>
<td>1,000</td>
<td>1.000</td>
<td>1.564</td>
<td>1.642</td>
<td>1.842</td>
<td>2.018</td>
<td>2.136</td>
<td>2.617</td>
<td>2.857</td>
</tr>
<tr>
<td>1,100</td>
<td>1.000</td>
<td>1.577</td>
<td>1.652</td>
<td>1.852</td>
<td>2.028</td>
<td>2.146</td>
<td>2.673</td>
<td>2.937</td>
</tr>
<tr>
<td>1,220</td>
<td>1.000</td>
<td>1.594</td>
<td>1.664</td>
<td>1.864</td>
<td>2.040</td>
<td>2.158</td>
<td>2.740</td>
<td>3.032</td>
</tr>
<tr>
<td>1,300</td>
<td>1.000</td>
<td>1.605</td>
<td>1.672</td>
<td>1.872</td>
<td>2.048</td>
<td>2.166</td>
<td>2.785</td>
<td>3.095</td>
</tr>
<tr>
<td>1,397</td>
<td>1.000</td>
<td>1.619</td>
<td>1.681</td>
<td>1.881</td>
<td>2.057</td>
<td>2.260</td>
<td>2.882</td>
<td>3.193</td>
</tr>
</tbody>
</table>

- **Example of leakage calculation**:
  - Leakage of 1300W×1360H damper at 100mmAq pressure difference?
  - Find 4.18CMM in Table A and multiply this by correction factor 2.166 in Table B.
  - Then Leakage rate of this damper becomes 9.05CMM at 100mmAq static pressure difference.
APPLICATION

- For Volume Control and Low Leakage when shut-off
- For Sub-way, Tunnel, Power Plant and Other Heavy Duty Usage

FEATURES OF DYH

- Low Pressure Resistant Blade Shape
  Diamond shaped blade reduces the pressure drop and sound level across the damper.

- Soft and Contact-easy Blade Seal
  Soft and contact-easy blade seal gives good contact with adjacent blade seal and this reduces leakage rates.

- Round Shaped Stainless Steel Jamb Seal
  Stainless steel material jamb seal is shaped round and has good elasticity. This gives smooth sliding and good contact between the blades and jamb seal.

- Good Persistence
  Constructed with SHGC(Galv steel) and stainless materials. Special painting and coating are also available on option.

- Air Performance and Leakage Rate AMCA Licensed
  Ratings of leakage and pressure drop shown results from the tests based on AMCA Publication 511.

STANDARD CONSTRUCTION

- Frame
  Channel shaped steel, Galv steel or stainless steel 304

- Blade
  Double skinned diamond shape, Galv steel or stainless steel 304

- Link
  Stainless steel 304 or galv steel

- Shaft
  Stainless steel 304 or galv steel

- Bearing
  Brass sleeve bearing or ball bearing

- Jamb seal
  Stainless steel spring plate

- Blade seal
  STS or EPDM or Silicone

- Others
  Optional: STS 316 or STS 304 + Teflon coating, Steel + PE (Polyethylene) coating

Max. Temperature 120°C
(For higher temperature, please contact us.)

Max. Pressure
250mmAq when damper shut-off
(For higher pressure, please contact us.)
Intermediate support frame will be placed at every maximum width of 1,200mm for strength.
- 50mm or different frame height for flange is available as a standard.

### Standard Manufacturing Size

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>200 × Number of Blade + 30</td>
<td>2,430mm</td>
<td>630mm</td>
</tr>
<tr>
<td>Width (W)</td>
<td>630mm ~ 2,997mm</td>
<td>2,997mm</td>
<td>630mm</td>
</tr>
</tbody>
</table>

- The largest face area of this damper is 4.5m² per set.
- Two or more dampers are assembled on the job site for dampers larger than the standard size.
  For larger dampers than upper standard size, please contact us.

### Standard Height per Number of Blades (H mm)

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>630</td>
<td>830</td>
<td>1,030</td>
<td>1,230</td>
<td>1,430</td>
<td>1,630</td>
<td>1,830</td>
<td>2,030</td>
<td>2,230</td>
<td>2,430</td>
</tr>
</tbody>
</table>

- For non-standard height, we use one or two eccentric blade(s) to avoid big air blockage.

### For Installation of Actuator
- Installation method and accessories for actuator vary with type and model of actuator.
  Please contact us for installation of actuator.
- We also supply dampers with installation work of actuators.

### Shaft for Driving
- Shaft size: 20
- Protruded length: Length of shaft varies with the type and model of actuator.
  Please contact us for installation of actuator.
**PRESSURE DROP OF DYH**

- **Articles Related to the Test**
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.3
  - Air Flow Measurement: Figure 6.5
  - Temperature when Testing: 0°C ~ 49°C
  - Tested Damper Size: 305×305, 305×1,220, 810×610, 914×914, 1,220×305 (5 sets)
  - Air Flow Test Mode: Intake mode

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- How to use the chart
  1. Ratings on the chart is based on the size of 810×610.
  2. Read ratings on the line for the dampers larger than 610mm high.

- The Trend of Pressure Drop Across the Damper
  - Dampers with higher face velocity have bigger pressure drop.
  - Dampers with larger face area at a certain velocity have smaller pressure drop.
  - Bigger difference between width and height makes bigger pressure drop in the dampers with same face velocity and area.
LEAKAGE PERFORMANCE OF DYH

- Articles Related to the Test
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figue 5.4
  - Air Flow Measurement: Figue 6.5
  - Torque: Data are based on a torque of 15.88 Nm/m²(11.71 in-lb/ft²) applied to close and seat the damper during the test.
  - Minimum torque: 16.76 Nm/m²(12.36 in-lb/ft²)
  - Temp. when Testing: 0°C ~ 49°C
  - Tested Damper Size: 305x305, 305x1,220, 610x610, 914x914, 1,220x305, 2,997x914 (6 sets)
  - Ratings Selected: Maximum value of two times leakage tests in each direction of air flow and back pressure

- Leakage Class (The AMCA Certified Ratings Seal applies only to the following leakage class for the volume control dampers.)

  **Leakage Class of DYH by AMCA Leakage Class**

<table>
<thead>
<tr>
<th>Damper Width</th>
<th>25mmAq</th>
<th>100mmAq</th>
<th>200mmAq</th>
</tr>
</thead>
<tbody>
<tr>
<td>24&quot; (610mm)</td>
<td>2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>36&quot; (914mm)</td>
<td>2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>118&quot; (3,000mm)</td>
<td>2</td>
<td>2</td>
<td>N/A</td>
</tr>
</tbody>
</table>

- AMCA Leakage Classification

<table>
<thead>
<tr>
<th>Class</th>
<th>SI</th>
<th>Maximum Allowable Leakage, L/s/ft²</th>
</tr>
</thead>
<tbody>
<tr>
<td>1A</td>
<td>at 0.25 kPa</td>
<td>at 1.0 kPa</td>
</tr>
<tr>
<td>1</td>
<td>15.2</td>
<td>N/A</td>
</tr>
<tr>
<td>2</td>
<td>20</td>
<td>41</td>
</tr>
<tr>
<td>3</td>
<td>203</td>
<td>406</td>
</tr>
<tr>
<td>3</td>
<td>203</td>
<td>406</td>
</tr>
</tbody>
</table>

- Leakage Rate (The AMCA Certified Ratings Seal does not apply to the following leakage chart.)

![Leakage Rate Graph]

- Air volumes are based on the density of 1.2Kg/m³

- How to use the chart
  1. Read ratings on the thick line for the dampers of 914mm or higher.
  2. Read ratings on the thin line for the smaller height dampers than 914mm.

- The Trend of Leakage Rate Across the Damper
  - Higher pressure difference across the damper gives more air leakage.
  - Smaller damper at certain pressure difference across the damper has more air leakage per unit area.
APPLICATION

- For General Use and use of Volume Control
- For Low Leakage when Damper Shut-off
- For Air Handlers and for Duct

FEATURES OF DYKA

- Airfoil Shaped Blade for Low Leakage and Sound
  Airfoil shaped blade apparently reduces the pressure drop and
  sound level across the damper.

- Soft and Contact-easy Blade Seal
  Soft and contact-easy blade seal gives good contact with adjacent
  blade seal and this reduces leakage rates.

- Round Shaped Stainless Steel Jamb Seal
  Stainless steel material jamb seal is shaped round
  and has good elasticity. This gives smooth sliding
  and good contact between the blades and jamb seal.
  Low leakage rate is obtained by this good contact.

- Air Performance and Leakage Rate AMCA Licensed
  Ratings of leakage and pressure drop shown results from
  the tests based on AMCA Publication 511.

STANDARD CONSTRUCTION

- Frame Channel shaped extruded aluminum
- Blade Double skin airfoil shaped extruded aluminum
- Link Stainless steel 304 and aluminum
- Shaft Stainless steel 304, aluminum and zinc material
- Bearing POM (Polyacetal-Polyoxymethylene) material bushing
- Jamb seal Stainless steel spring plate
- Blade seal Synthetic rubber
- Corner piece Aluminum or Injection molded PC (Polycarbonate)
- Finish Anodized aluminum

DONG YANG AIR-CONDITIONING Co., LTD.
certifies that DYKA Model shown herein
is licensed to bear the AMCA Seal. The ratings shown
are based on tests and procedures performed in
accordance with AMCA Publication 511 and comply
with the requirements of the AMCA Certified Ratings Program.
The AMCA Certified Ratings Seal applies to air performance
and air leakage ratings only.

- Good Persistence by Using
  Anti-corrosive Materials
  Stainless steel, aluminum and PVC materials
  only are used to give good operation and
  to prevent corrosion after time elapsed.

- Max. Temperature 120°C
  (For higher temperature, please contact us.)

- Max. Pressure
  200mmAq when damper shut-off
  (For higher pressure please contact us.)
Intermediate support frame will be placed at every maximum width of 1,000mm for strength.
50mm frame height for flange is standard. Please contact us for different height.

**Standard Manufacturing Size**

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>150 x Number of Blade + 30</td>
<td>2,430mm</td>
<td>180mm</td>
</tr>
<tr>
<td>Width (W)</td>
<td>180mm - 2,997mm</td>
<td>2,997mm</td>
<td>180mm</td>
</tr>
</tbody>
</table>

- The largest face area of this damper is 6.0㎡ per set.
- For larger dampers than upper standard size, please contact us.

**Standard Height per Number of Blades (H mm)**

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>13</th>
<th>14</th>
<th>15</th>
<th>16</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>180</td>
<td>330</td>
<td>480</td>
<td>630</td>
<td>780</td>
<td>930</td>
<td>1,080</td>
<td>1,230</td>
<td>1,380</td>
<td>1,530</td>
<td>1,680</td>
<td>1,830</td>
<td>1,980</td>
<td>2,130</td>
<td>2,280</td>
<td>2,430</td>
</tr>
</tbody>
</table>

- For non-standard height, we use one or two eccentric blade(s) to avoid big air blockage.

- Two or more damper handles are used on followings cases.
  
  - In case that the face area of damper is larger than 3.5 ㎡
  - In case that the width of damper is longer than 3,104mm
  - In case that damper has three or more intermediate supports

**Shaft for Driving**

- Shaft size: Hexagonal shape, nominal dimension 12 mm
- Protruded length:
  - Standard protruded length: 120mm
  - For manual and electrical actuator: 120mm
  - For pneumatic actuator: 150mm
  
  (When exceptional length is required, please contact us.)
**PRESSURE DROP OF DYKA**

- **Articles Related to the Test**
  - **Test Standard**: AMCA Standard 500
  - **Test Set-up**: Figure 5.3
  - **Air Flow Measurement**: Figure 6.5
  - **Temperature when Testing**: 0°C ~ 49°C
  - **Tested Damper Size**: 305 × 305, 305 × 1,220, 610 × 610, 914 × 914, 1,220 × 305 (5 sets)
  - **Air Flow Test Mode**: Exhaust Mode

---

**The Trend of Pressure Drop Across the Damper**

- Dampers with higher face velocity have bigger pressure drop.
- Dampers with larger face area at a certain velocity have smaller pressure drop.
- Bigger difference between width and height makes bigger pressure drop in the dampers with same face velocity and area.
**LEAKAGE PERFORMANCE OF DYKA**

- **Articles Related to the Test**
  - **Test Standard** AMCA Standard 500
  - **Test Set-up** Figure 5.4, Figure 5.6A
  - **Air Flow Measurement** Figure 6.5
  - **Torque** Data are based on a torque of
    15.79Nm/m' (12.98in-lb/ft') applied to close and
    seat the damper during the test
    Minimum torque: 44.69Nm/m' (36.75in-lb/ft')
  - **Temp. when Testing** 0°C ~ 49°C
  - **Tested Damper Size** 305x1,220, 2,997x914 (2 sets)
  - **Ratings Selected** Maximum value of two times
    leakage tests in each direction
    of air flow and back pressure

- **Leakage Class** (The AMCA Certified Ratings Seal applies only to the following leakage class for the volume control dampers.)

<table>
<thead>
<tr>
<th>Leakage Class</th>
<th>1 in. wg</th>
<th>4 in. wg</th>
<th>6 in. wg</th>
<th>8 in. wg</th>
</tr>
</thead>
<tbody>
<tr>
<td>1A</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

- **Leakage Rate** (The AMCA Certified Ratings Seal does not apply to the following leakage chart.)

- **The Trend of Leakage Rate Across the Damper**
  - Higher pressure difference across the damper gives more air leakage.
  - Smaller damper at certain pressure difference across the damper has more air leakage per unit area.
DAMPER 100mm LOW LEAKAGE DAMPER [DYKL] DONG YANG

APPLICATION

- For General Use and Proportional use of Volume Control
- For Low Leakage when Damper Shut-off
- For Air Handlers and for Duct

FEATURES OF DYKL

- Airfoil Shaped Blade for Low Leakage and Sound
  Airfoil shaped blade apparently reduces the pressure drop and sound level across the damper.

- Soft and Contact-easy Blade Seal
  Soft and contact-easy blade seal gives good contact with adjacent blade seal and this reduces leakage rates.

- Round Shaped Stainless Steel Jamb Seal
  Stainless steel material jamb seal is shaped round and has good elasticity. This gives smooth sliding and good contact between the blades and jamb seal. Low leakage rate is obtained by this good contact.

- Air Performance and Leakage Rate AMCA Licensed
  Ratings of leakage and pressure drop shown results from the tests based on AMCA Publication 511.

STANDARD CONSTRUCTION

- Frame Channel shaped extruded aluminum
- Blade Double skin airfoil shaped extruded aluminum
- Link Stainless steel 304 and aluminum
- Shaft Stainless steel 304, aluminum and zinc material
- Bearing POM (Polyacetal-Polyoxymethylene) material bushing
- Jamb seal Stainless steel spring plate
- Blade seal Synthetic rubber
- Corner piece Aluminum or Injection molded PC (Polycarbonate)
- Finish Anodized aluminum

DONG YANG AIR-CONDITIONING Co. Ltd.

The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance and air leakage ratings only.

- Good Persistence by Using Anti-corrosive Materials
  Stainless steel, aluminum and PVC materials only are used to give good operation and to prevent corrosion after time elapsed.

- Max. Temperature 120°C
  (For higher temperature, please contact us.)

- Max. Pressure
  200mmAg when damper shut-off
  (For higher pressure please contact us.)
Intermediate support frame will be placed at every maximum width of 1,000mm for strength.
50mm frame height for flange is standard. Please contact us for different height.

**Standard Manufacturing Size**

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>100 × Number of Blade + 30</td>
<td>2,430mm</td>
<td>330mm</td>
</tr>
<tr>
<td>Width (W)</td>
<td>330mm – 2,997mm</td>
<td>2,997mm</td>
<td>330mm</td>
</tr>
</tbody>
</table>

The largest face area of this damper is 4.0m² per set.
For larger dampers than upper standard size, please contact us.

**Standard Height per Number of Blades (H mm)**

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>13</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>330</td>
<td>430</td>
<td>530</td>
<td>630</td>
<td>730</td>
<td>830</td>
<td>930</td>
<td>1,030</td>
<td>1,130</td>
<td>1,230</td>
<td>1,330</td>
</tr>
<tr>
<td>No. of Blade</td>
<td>14</td>
<td>15</td>
<td>16</td>
<td>17</td>
<td>18</td>
<td>19</td>
<td>20</td>
<td>21</td>
<td>22</td>
<td>23</td>
<td>24</td>
</tr>
<tr>
<td>Height (H)</td>
<td>1,430</td>
<td>1,530</td>
<td>1,630</td>
<td>1,730</td>
<td>1,830</td>
<td>1,930</td>
<td>2,030</td>
<td>2,130</td>
<td>2,230</td>
<td>2,330</td>
<td>2,430</td>
</tr>
</tbody>
</table>

For non-standard height, we use one or two eccentric blade(s) to avoid big air blockage.

Two or more damper handles are used on followings cases.
- In case that the face area of damper is larger than 3.5m²
- In case that the width of damper is longer than 3.104mm
- In case that damper has three or more intermediate supports

**Shaft for Driving**
- **Shaft size**: Hexagonal shape, nominal dimension 12mm
- **Protruded length**
  - Standard protruded Length: 100mm
  - For Manual and Electrical Actuator: 120mm
  - For Pneumatic Actuator: 150mm
  (When exceptional length is required, please contact us.)
**PRESSURE DROP OF DYKL**

- **Articles Related to the Test**
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.3
  - Air Flow Measurement: Figure 6.5
  - Temperature when Testing: 0°C ~ 49°C
  - Tested Damper Size: 305×305, 305×1,220, 610×610, 914×914, 1,220×305 (5 sets)
  - Air Flow Test Mode: Intake mode

- How to use the chart
  1. Read ratings on the thick line for the dampers of 610mm or higher.
  2. Read ratings on the thin line for the smaller height dampers than 610mm.

- The Trend of Pressure Drop Across the Damper
  - Dampers with higher face velocity have bigger pressure drop.
  - Dampers with larger face area at a certain velocity have smaller pressure drop.
  - Bigger difference between width and height makes bigger pressure drop in the dampers with same face velocity and area.
**LEAKAGE PERFORMANCE OF DYKL**

- **Articles Related to the Test**
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.5
  - Air Flow Measurement: Figure 6.5
  - Torque: Data are based on a torque of 17.06Nm/m'(12.58in-lb/ft) applied to close and seat the damper during the test. Minimum torque: 20.1Nm/m'(14.82in-lb/ft²)
  - Temp. when Testing: 0°C ~ 49°C
  - Tested Damper Size: 305x305, 305x1,220, 610x610, 914x914, 1,220x305, 2,997x914 (6 sets)
  - Ratings Selected: Maximum value of two times leakage tests in each direction of air flow and back pressure

- **Leakage Class** (The AMCA Certified Ratings Seal applies only to the following leakage class for the volume control dampers.)

<table>
<thead>
<tr>
<th>Damper Width</th>
<th>25mmAQ ΔP</th>
<th>100mmAQ ΔP</th>
<th>200mmAQ ΔP</th>
</tr>
</thead>
<tbody>
<tr>
<td>12&quot; (305mm)</td>
<td>1A</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>24&quot; (610mm)</td>
<td>1A</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>36&quot; (914mm)</td>
<td>1A</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>48&quot; (1,220mm)</td>
<td>1A</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>118&quot; (3,000mm)</td>
<td>1A</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SI</th>
<th>Maximum Allowable Leakage, L/s/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>1A</td>
<td>at 0.25 kPa</td>
</tr>
<tr>
<td>1</td>
<td>15.2</td>
</tr>
<tr>
<td>2</td>
<td>20</td>
</tr>
<tr>
<td>3</td>
<td>51</td>
</tr>
<tr>
<td>3</td>
<td>203</td>
</tr>
</tbody>
</table>

- **Leakage Rate** (The AMCA Certified Ratings Seal does not apply to the following leakage chart.)

- **AMCA Leakage Classification**

- **Air volumes are based on the density of 1.2Kgf/m³**

- **The Trend of Leakage Rate Across the Damper**
  - Higher pressure difference across the damper gives more air leakage.
  - Smaller damper at certain pressure difference across the damper has more air leakage per unit area.
**DAMPER**  
70mm LOW LEAKAGE DAMPER [DYKS]  
DONG YANG

### APPLICATION

- For Proportional use of Volume Control  
- For Low Leakage when Damper Shut-off  
- For Air Handlers and for Duct

### FEATURES OF DYKS

- Airfoil Shaped Blade for Low Leakage and Sound  
  Airfoil shaped blade apparently reduces the pressure drop and sound level across the damper.

- Soft and Contact-easy Blade Seal  
  Soft and contact-easy blade seal gives good contact with adjacent blade seal and this reduces leakage rates.

- Good Persistence by Using Anti-corrosive Materials  
  Stainless steel, aluminum and PVC materials only are used to give good operation and to prevent corrosion after time elapsed.

- Round Shaped Stainless Steel Jamb Seal  
  Stainless steel material jamb seal is shaped round and has good elasticity. This gives smooth sliding and good contact between the blades and jamb seal. Low leakage rate is obtained by this good contact.

- Max. Temperature 120°C  
  (For higher temperature, please contact us.)

- Max. Pressure  
  200mmAq when damper shut-off  
  (For higher pressure please contact us.)

### STANDARD CONSTRUCTION

<table>
<thead>
<tr>
<th>Component</th>
<th>Material/Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frame</td>
<td>Channel shaped extruded aluminum</td>
</tr>
<tr>
<td>Blade</td>
<td>Double skin airfoil shaped extruded aluminum</td>
</tr>
<tr>
<td>Link</td>
<td>Stainless steel 304 and aluminum</td>
</tr>
<tr>
<td>Shaft</td>
<td>Stainless steel 304, aluminum and zinc material</td>
</tr>
<tr>
<td>Bearing</td>
<td>POM (Polyacetal-Polyoxymethylene) material bushing</td>
</tr>
<tr>
<td>Jamb seal</td>
<td>Stainless steel spring plate</td>
</tr>
<tr>
<td>Blade seal</td>
<td>Synthetic rubber</td>
</tr>
<tr>
<td>Corner piece</td>
<td>Aluminum or injection molded PC (Polycarbonate)</td>
</tr>
</tbody>
</table>

### Finish
- Anodized aluminum
Intermediate support frame will be placed at every maximum width of 1,000mm for strength.
50mm frame height for flange is standard. Please contact us for different height.

## Standard Manufacturing Size

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>70 × Number of Blade + 30</td>
<td>1,570mm</td>
<td>100mm</td>
</tr>
<tr>
<td>Width (W)</td>
<td>100mm ~ 2,997mm</td>
<td>2,997mm</td>
<td>100mm</td>
</tr>
</tbody>
</table>

- The largest face area of this damper is 3.0m² per set.
- For larger dampers than upper standard size, please contact us.

## Standard Height per Number of Blades (H mm)

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>100</td>
<td>170</td>
<td>240</td>
<td>310</td>
<td>380</td>
<td>450</td>
<td>520</td>
<td>590</td>
<td>660</td>
<td>730</td>
<td>800</td>
</tr>
<tr>
<td>No. of Blade</td>
<td>12</td>
<td>13</td>
<td>14</td>
<td>15</td>
<td>16</td>
<td>17</td>
<td>18</td>
<td>19</td>
<td>20</td>
<td>21</td>
<td>22</td>
</tr>
<tr>
<td>Height (H)</td>
<td>870</td>
<td>940</td>
<td>1,010</td>
<td>1,080</td>
<td>1,150</td>
<td>1,220</td>
<td>1,290</td>
<td>1,360</td>
<td>1,430</td>
<td>1,500</td>
<td>1,570</td>
</tr>
</tbody>
</table>

- For non-standard height, we use one or two eccentric blade(s) to avoid big air blockage.

## Two or more damper handles are used on followings cases.
- In case that the face area of damper is larger than 3.0m²
- In case that the width of damper is longer than 3,104mm
- In case that damper has three or more intermediate supports

## Shaft for Driving
- Shaft size: Hexagonal shape, nominal dimension 12mm
- Protruded length:
  - Standard protruded length: 120mm
  - For manual and electrical actuator: 120mm
  - For pneumatic actuator: 150mm
  (When exceptional length is required, please contact us.)
- Articles Related to the Test
  - Test Standard AMCA Standard 500
  - Test Set-up Figure 5.3
  - Air Flow Measurement Figure 6.5
  - Temperature when Testing 0°C ~ 49°C
  - Tested Damper Size 305×305, 305×1,220, 610×610, 914×914, 1,220×305 (5 sets)

- How to use the chart
  1. Read ratings on the thick line for the dampers of 610mm or higher
  2. Read ratings on the thin line for the smaller height dampers than 610mm.

- The Trend of Pressure Drop Across the Damper
  - Dampers with higher face velocity have bigger pressure drop.
  - Dampers with larger face area at a certain velocity have smaller pressure drop.
  - Bigger difference between width and height makes bigger pressure drop in the dampers with same face velocity and area.
**LEAKAGE PERFORMANCE OF DYKS**

- **Articles Related to the Test**
  - Test Standard: AMCA Standard 500
  - Test Set-up: Figure 5.5
  - Air Flow Measurement: Figure 6.5
  - Torque Applied to Dampers: Data are based on a torque of 17.65N.m/m² (13.01in-lb/ft²) applied to close and seat the damper during the test. Minimum torque: 20.59N.m/m² (15.18in-lb/ft²)
  - Temperature when Testing: 0°C ~ 49°C
  - Tested Damper Size: 305x305, 305x1,220, 610x610, 914x914, 1,220x305, 2,997x914 (6 sets)
  - Ratings Selected: Maximum value of two times leakage tests in each direction of air flow and back pressure

![Graph showing leakage rate vs. differential pressure](image)

- **The Trend of Leakage Rate Across the Damper**
  - Higher pressure difference across the damper gives more air leakage.
  - Smaller damper at certain pressure difference across the damper has more air leakage per unit area.

* Air volumes are based on the density of 1.2Kg/m³
APPLICATION

- For General use of Volume Control

FEATURES OF DYVS

- Low Driving Torque
  All the materials used for link are non-corrosive.
  This gives smooth operation after long period of use.

- Continuous Activity for Better Quality
  Lots of tests by our own test facility gives plentiful information
  to improve the quality and performance.

STANDARD CONSTRUCTION

- Frame  Channel shaped broken galv steel plate
- Blade  Roll formed galv steel plate
- Link  Stainless steel 304 and Aluminum
- Shaft  Stainless steel 304, aluminum and zinc material
- Bearing  POM (Polyacetal-Polyoxymethylene) material bushing

STANDARD DIMENSIONS

- Intermediate support frame will be placed at every maximum width of 700mm for strength.
- 50mm frame height for flange is standard. Please contact us for different height.
DAMPER

VOLUME CONTROL DAMPER [DYVS] DONG YANG

- Standard Manufacturing Size

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>$140 \times \text{Number of Blade} + 30$</td>
<td>2,270mm</td>
<td>170mm</td>
</tr>
<tr>
<td>Width (W)</td>
<td>$170mm ~ 3,200mm$</td>
<td>3,200mm</td>
<td>200mm</td>
</tr>
</tbody>
</table>

- The largest face area of this damper is 4.5m² per set.
- For larger dampers than upper standard size, please contact us.

- Standard Height per Number of Blades (H mm)

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>13</th>
<th>14</th>
<th>15</th>
<th>16</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (H)</td>
<td>170</td>
<td>310</td>
<td>450</td>
<td>590</td>
<td>730</td>
<td>870</td>
<td>1,010</td>
<td>1,150</td>
<td>1,290</td>
<td>1,430</td>
<td>1,570</td>
<td>1,710</td>
<td>1,850</td>
<td>1,990</td>
<td>2,130</td>
<td>2,270</td>
</tr>
</tbody>
</table>

- Shaft for Driving
  - Shaft size: Hexagonal shape, Nominal Dimension 12mm
  - Protruded length:
    - Standard protruded Length: 100mm
    - For Manual and Electrical Actuator: 120mm
    - For Pneumatic Actuator: 150mm
  (When exceptional length is required, please contact us.)
APPLICATION

- For General Use of Volume Control
- For Air Handlers and for Duct

FEATURES OF DYK

- Airfoil Shaped Blade for Low Leakage and Sound
  Airfoil shaped blade apparently reduces the pressure drop and sound level across the damper.

- Round Shaped Stainless Steel Jamb Seal
  Stainless steel material jamb seal is shaped round and has good elasticity. This gives smooth sliding and good contact between the blades and jamb seal. Low leakage rate is obtained by this good contact.

- Good Persistence by Using Anti-corrosive Materials
  Stainless steel, aluminum and PVC materials only are used to give good operation and to prevent corrosion after time elapsed.

- Max. Temperature 200°C
  (For higher temperature please contact us.)

- Max. Pressure
  150mmQq When damper shut-off
  (For higher pressure please contact us.)

STANDARD CONSTRUCTION

- Frame Channel shaped extruded aluminum
- Blade Double skin airfoil shaped extruded aluminum
- Link Stainless steel and aluminum
- Shaft Stainless steel, aluminum and zinc material
- Bearing POM or STS
- Jamb seal Stainless steel spring plate

- Corner piece Aluminum or injection molded PC
- Finish Aluminum material anodized
Intermediate support frame will be placed at every maximum width of 1,000mm for strength.
50mm frame height for flange is standard. Please contact us for different heights.

**Standard Manufacturing Size**

<table>
<thead>
<tr>
<th>Description</th>
<th>Standard Dimensions</th>
<th>Max. Size</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height ((H))</td>
<td>(150 \times ) Number of Blade + 30</td>
<td>2,430mm</td>
<td>180mm</td>
</tr>
<tr>
<td>Width ((W))</td>
<td>180mm ~ 2,997mm</td>
<td>2,997mm</td>
<td>180mm</td>
</tr>
</tbody>
</table>

- The largest face area of this damper is 8.0 \(m^2\) per set.
- For larger dampers than upper standard size, please contact us.

**Standard Height per Number of Blades \((H\ mm)\)**

<table>
<thead>
<tr>
<th>No. of Blade</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height ((H))</td>
<td>180</td>
<td>330</td>
<td>480</td>
<td>630</td>
<td>780</td>
<td>930</td>
<td>1,080</td>
<td>1,230</td>
</tr>
<tr>
<td>No. of Blade</td>
<td>9</td>
<td>10</td>
<td>11</td>
<td>12</td>
<td>13</td>
<td>14</td>
<td>15</td>
<td>16</td>
</tr>
<tr>
<td>Height ((H))</td>
<td>1,380</td>
<td>1,530</td>
<td>1,680</td>
<td>1,830</td>
<td>1,980</td>
<td>2,130</td>
<td>2,280</td>
<td>2,430</td>
</tr>
</tbody>
</table>

- For non-standard heights we use one or two eccentric blade(s) to avoid big air blockage.

- Two or more damper handles are used on following cases.
  - In case that the face area of damper is larger than 3.5\(m^2\)
  - In case that the width of damper is longer than 2,997mm
  - In case that damper has three or more intermediate supports

**Shaft for Driving**

- Shaft size: Hexagonal shape, nominal dimension 12 mm
- Protruded length:
  - Standard protruded length: 120mm
  - For manual and electrical actuator: 120mm
  - For pneumatic actuator: 150mm

  (When exceptional length is required, please contact us.)
Articles Related to the Test
- Test Standard AMCA Standard 500
- Test Set-up Figure 5.3
- Air Flow Measurement Figure 6.5
- Temperature when Testing 0°C ~ 49°C
- Tested Damper Size 305x305, 305x1248, 610x610, 914x914, 1248x305 (5 set)

How to use the chart
1. Read ratings on the thick line for the dampers of 610 mm or higher.
2. Read ratings on the thin line for the smaller height dampers than 610mm.

The Trend of Pressure Drop Across the Damper
- Dampers with higher face velocity have bigger pressure drop.
- Dampers with larger face area at a certain velocity have smaller pressure drop.
- Bigger difference between width and height makes bigger pressure drop in the dampers
  with same face velocity and area.
Articles Related to the Test

- Test Standard AMCA Standard 500
- Test Set-up Figure 5.5
- Air Flow Measurement Figure 5.5
- Torque Applied to Dampers Data are based on a torque of 15.88Nm/ m' (11.71in-lb/ft^2) applied to close and seat the damper during the test
  Minimum torque : 16.67Nm/ m' (2.29in-lb/ft^2)
- Temperature when Testing 0°C ~ 49°C
- Tested Damper Size 305x305, 305x1,248, 610x610, 914x914, 1,248x305, 2,997x914 (6 sets)
- Ratings Selected Maximum value of two times leakage tests in each direction of air flow and back pressure

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The Trend of Leakage Rate Across the Damper

- Higher pressure difference across the damper gives more air leakage.
- Smaller damper at certain pressure difference across the damper has more air leakage per unit area.
DAMPER

ROUND DAMPER [FOR GENERAL HVAC] [DYR] DONG YANG

APPLICATION
- For Air Volume Control in Low System Pressure

FEATURES OF DYR
- Low Driving Torque
  All the materials used for link are non-corrosive.
  This gives smooth operation after long period of use.

STANDARD CONSTRUCTION
- Frame: Painted steel or galv steel or stainless steel 304
- Blade: Painted steel or galv steel or stainless steel 304
- Shaft: Steel or stainless steel 304
- Bearing: Brass material bushing

STANDARD DIMENSIONS
- Ø 100 ~ Ø 500

ROUND DAMPER [FOR HEAVY DUTY] [DYRH]

APPLICATION
- For Air Volume Control in Heavy Duty System Pressure

FEATURES OF DYRH
- Low Driving Torque
  All the materials used for link are non-corrosive.
  This gives smooth operation after long period of use.

STANDARD CONSTRUCTION
- Frame: Painted steel or galv steel or stainless steel 304
- Blade: Painted steel or galv steel or stainless steel 304
- Shaft: Stainless steel 304
- Bearing: Brass material bushing or ball bearing

STANDARD DIMENSIONS
- Ø 200 ~ Ø 2,000
Name of Program : CRP (CERTIFIED RATINGS PROGRAM FOR AIR CONTROL DEVICES)

The Purpose of This Program
The purpose of this AMCA Certified Ratings Program is to give the buyer, specifier and user assurance that published ratings of air control devices are reliable and accurate. At the same time the program assures manufacturers that the competitive ratings are based on standard test methods and procedures and are subject to check by an impartial authority.

Product Line License Procedure
1. Testing of Product(s) to be Licensed
   - At AMCA Lab. or an AMCA Accredited Lab.
   - Test product size : Refer to AMCA Publication 511
2. Application for a Product Line License
   - Submittal of license agreement with signature
   - Submittal of CRP-5 Form after completion
3. Data Submittal
   - Submittal of data with photo of test and drawings
4. Review of Submitted Data by AMCA Staff
   - AMCA Staff will review that submittal is in conformance.
   - If all the tests were not run in AMCA’s lab. or an independent lab. to perform tests for AMCA, precertification test is required and this will be informed by AMCA.
5. Submittal of Proposed Catalogue Data and Review by AMCA Staff
6. Issuance of Notice of Acceptability for License
   - If submitted data is in conformance to the requirements of the Certified Ratings Program, the AMCA staff will send a “Notice of Acceptability”
7. Submittal of the Catalogue Proof Copy
8. Review of the Proof Copy by AMCA Staff
   - If proof copy is in conformance to the requirements of the Certified Ratings Program, the AMCA staff will notify the applicant of proof copy’s acceptability.
9. Submittal of finished Catalogue
   - Applicant shall submit finished catalogue prior to release to the public.
10. AMCA Staff Review and Issuance of the License Appendix
    - AMCA Staff will review and if it is unchanged from the proof copy, the AMCA staff shall immediately issue an appendix to the License Agreement for the product line.

Maintaining of Certified Ratings License
1. Catalogues Change
   - If, at any time, the catalogue(s) containing Certified Ratings are changed, or revised in any way, the licensee shall submit a proof copy or the new catalogue to AMCA. When all requirement have been satisfactorily met, AMCA staff shall advise the licensee that the proof copy is acceptable. And applicant shall submit finished catalogue prior to release to the public.
2. Design Change
   - Any change to the geometric details with respect to all air passages shall be considered to be a new product.
3. Check Test or Licensed Product Line
   - Each licensed product line will be subjected to a check test within 36 months of license issue and thereafter under a continuing license to insure that the air performance of the as-manufactured unit remains consistent with the ratings originally certified.

AMCA CRP SEAL

[For Air Performance and Leakage] [For Air Performance] [For Air Leakage]
PRODUCTS

UNITS
- AIR HANDLER
- BUILT-UP AIR HANDLER
- VENTILATOR
- ICE MAKER SYSTEM
  - ICE MAKER, STORAGE, CONVEYOR
- FAN FILTER UNIT

DAMPERS
- LOW LEAKAGE DAMPER
- BACK DRAFT DAMPER
- HEAVY DUTY DAMPER
  - FOR SUBWAY, POWER PLANT, TUNNEL
- VOLUME CONTROL DAMPER
  - STEEL, AL
- ROUND DAMPER
- OTHER SPECIAL DAMPER

SUB-ASS’Y & ACCESSORIES
- STEAM INJECTION HUMIDIFIER
- AUTO ROLL AIR FILTER
- ELIMINATOR
- LOUVER
- TURNING VANE
- ACCESS DOOR
- FILTER HOLDING FRAME